

ODOT

Bridge Construction Inspection

2012

TABLE OF CONTENTS

Section	Topic	Page
Section 1	Introduction	
	Contacts	1
	Inspector's Authority	2
	Qualities of A Good Inspector	10
Section 2	Introduction to Structures	
	Bridge Types	1
	Bridge Terminology	13
Section 3	Quality Concrete	
	Basics of Concrete	1
	Concrete Strength	14
	Vibrating Concrete	17
Section 4	Reinforced Concrete	
	Basics of Reinforced Concrete	2
	Structural Engineering Concepts	5
	Reinforcement Inspection	11
	Bar Supports	27
	Bar Ties	29
	Clearances	32
	Splices	39
Section 5	Preconstruction Activities	
	Review Plans	1
	Review Contract Documents	3
	Record Keeping	13
	In The Field	14
	Staking	15
	Curve Data	20
	Check Chord Distance	22
	Middle Ordinate Check	24
	Reference Points	27
Common Staking Errors	30	

Section 6	Concrete Placement Preparations	
	Placement Methods	1
	Falsework Construction	6
	Form Construction	20
	Access for Inspection	34
	Weather & Temperature Limits	39
	Delivery of the Concrete	51
	Sampling & Testing	52
	Placing Concrete	55
	Joints	57
Section 7	Concrete Post-placement Activities	
	Curing Concrete	1
	Deck Curing	6
	Form & Falsework Removal	15
	Surface Finishing	19
	Backfilling	25
Section 8	Bridge Foundations	
	Common Foundation Types	2
	Spread Footings	3
	Footing Concrete Volume	6
	Structure Excavation	13
	Foundation Reports	18
	Cofferdams	19
Section 9	Driven Piles	
	Pile Driving Equipment	5
	Hammer Approval Letter	23
	Construction Documents	25
	Pile Record Book	26
Section 10	Drilled Shafts	
	Drilled Shaft Equipment	2
	Construction Process	11
	Slurry Construction	15
	Temporary Casing	22
	Subsurface Information	27
	Construction Documents	29
	Inspection	36
	Concrete Volumes	62
	Post Construction Testing	70
Section 11	Substructures	
	Substructure Details	1
	Construction Tolerances	3
	Beam Seats	7
	Beam Seat Elevation Calculation	8
	MSE Walls	15

Section 12	Prefabricated Girders	
	Common Beam Types	1
	Beam Camber & Deflection	7
	Bearing Points	8
	Slabs & Boxes	15
	Girder Construction	27
	Temporary Bracing Details	33
	Diaphragms	41
	Steel Plate Girder Construction	44
Section 13	Bolting	
	High Strength Structural Bolting	1
	Field Tests	6
	Rotational Capacity Test for Long Bolts	7
	Rotational Capacity Test for Short Bolts	21
	Verification Tests	28
	Inspection Torque	32
	Field Inspection	33
	Other Types of Bolt Situations	37
Section 14	Welding	
	Field Welding	1
	Welding Processes	6
	Stud Welding	9
	Welding Positions	13
Section 15	Post-tensioned Box Girders	
	PT Box Girder Construction	2
	Preparations for Tensioning	25
	Tensioning Operations	30
	After Post-Tensioning	35
	Grouting PT Ducts	37
Section 16	Deck Construction	
	Pour Sequence	1
	Construction Material Storage	8
	Cracking of Bridge Decks	10
	Camber Diagrams	16
	Deck Grades	17
	Joints	25
	Deck Placement Conference	54
	Preparations for Concrete	56
	Pouring Deck	63
	Bidwell Roller Paver Set-up Instructions	

Section 17	Miscellaneous	
	Completing the Superstructure	1
	Concrete Barriers	2
	Look for Good Lines & Shapes	11
	MC Overlay Preparation	12
Appendix A	Glossary	
Appendix B	Checklists	
Appendix C	Forms	