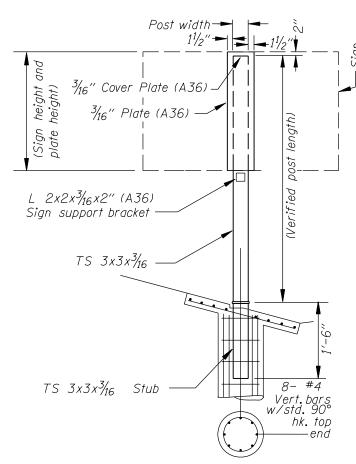
ODOT ENGLISH STEEL DRAWINGS INDEX

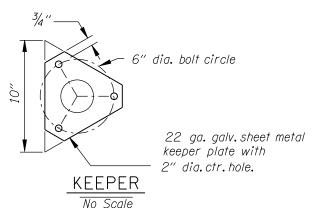
Sheet #	<u>Description</u>
Sheet_01	3 x 3 TBB (no "H" frame) Fill Slope
	3 x 3 TBB (no "H" frame) Cut Slope
	3.5 x 3.5 TBB (no "H" frame) Fill Slope
<u>Sheet_04</u>	3.5 x 3.5 TBB (no "H" frame) Cut Slope
	4 x 4 TBB (no "H" frame) Fill Slope
	4 x 4 TBB (no "H" frame) Cut Slope
	5 x 5 TBB (no "H" frame) Fill Slope
	5 x 5 TBB (no "H" frame) Cut Slope
	6 x 6 TBB (no "H" frame) Fill Slope
	6 x 6 TBB (no "H" frame) Cut Slope
	7 x 7 TBB (no "H" frame) Fill Slope
	7 x 7 TBB (no "H" frame) Cut Slope
	8 x 8 TBB (no "H" frame) Fill Slope
	8 x 8 TBB (no "H" frame) Cut Slope
	3 x 3 TBB (with "H" frame) Fill Slope
	3 x 3 TBB (with "H" frame) Cut Slope
	3.5 x 3.5 TBB (with "H" frame) Fill Slope
	3.5 x 3.5 TBB (with "H" frame) Cut Slope
	4 x 4 TBB (with "H" frame) Fill Slope
	4 x 4 TBB (with "H" frame) Cut Slope
	5 x 5 TBB (with "H" frame) Fill Slope
	5 x 5 TBB (with "H" frame) Cut Slope
	6 x 6 TBB (with "H" frame) Fill Slope
	6 x 6 TBB (with "H" frame) Cut Slope
	7 x 7 TBB (with "H" frame) Fill Slope
	7 x 7 TBB (with "H" frame) Cut Slope
	8 x 8 TBB (with "H" frame) Fill Slope
Sheet 28	8 x 8 TBB (with "H" frame) Cut Slope
<u>Sheet 30</u>	
<u>Sheet 31</u> <u>Sheet 32</u>	
<u>Sheet 32</u>	
	10 x 22 MPB
	10 x 22 MPB
	10 x 26 MPB
	12 x 20 MPB
	12 x 30 MPB
	Signal Pole Mounts
	Secondary Sign Supports
<u> </u>	Josephan J.

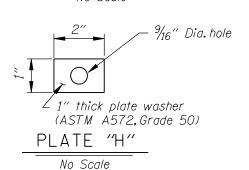
FILL SLOPE

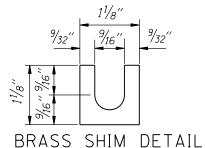


BREAKAWAY SIGN POST

No Scale





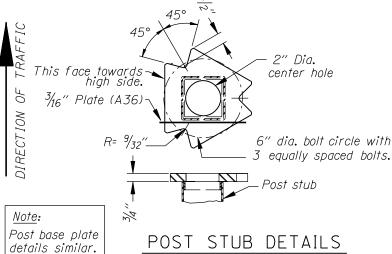


Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

MATERIAL DESCRIPTION	QUANTITY
	407117177
3x3x ³ / ₁₆ Post	1
x6"x ³ / ₁₆ " Plate (A36)	1
1'-6" 3x3x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{1}{2}$ "x4 $\frac{3}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
2¾"x2¾"x¾ ₁₆ " Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



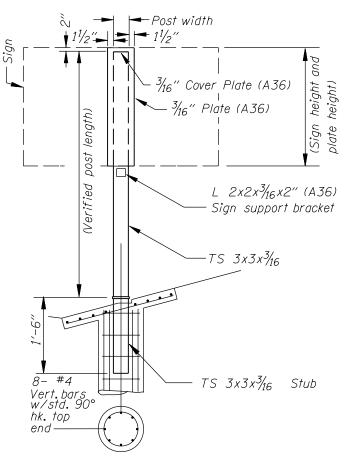
STUB DETAILS No Scale

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SE	CTION
DATE:	
NAME:	
COMMENTS:	

CONTRACT NO.

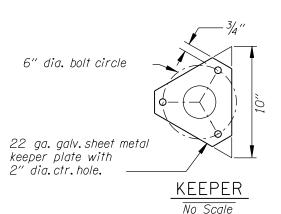
SIGN NUMBER:

CUT SLOPE



BREAKAWAY SIGN POST

No Scale



		2"	//	— ¾6″	Dia. hole
1,,		, O'			
	_	7 1" thic (ASTM			
	PL	ATE			

No Scale

BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

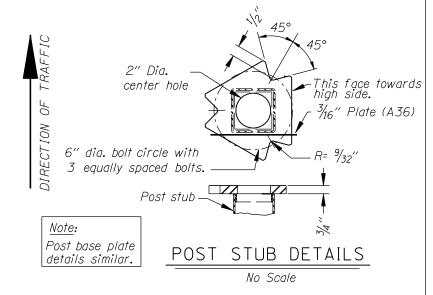
11/8"

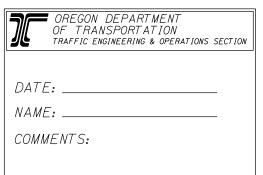
9/16"

MATERIAL DESCRIPTION	QUANTITY
3x3x ³ / ₁₆ Post	1
x6"x ³ / ₁₆ " Plate (A36)	1
1'-6" 3x3x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{1}{2}$ "x4 $\frac{3}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
2¾"x2¾"x¾6" Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4
nut and (3) hardened washers. 23/4"x23/4"x3/16" Cover plate Sign support bracket Base/stub plate	1 1 2

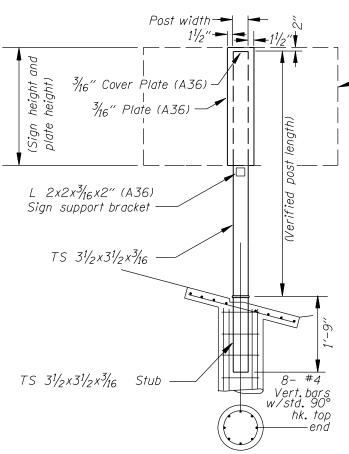
NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.





FILL SLOPE



MATERIAL DESCRIPTION	QUANTITY
3½x3½x ³ / ₁₆ Post	1
x6½"x¾16" Plate (A36)	1
1'-9" 3½x3½x ³ ½ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 %"x5" Base plate bolt with nut and (3) hardened washers.	3
$3^{1}/_{4}$ " $x^{3}/_{4}$ " $x^{3}/_{16}$ " Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

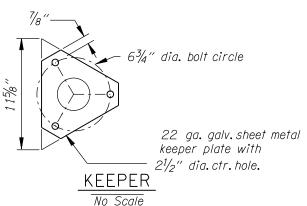
NOTE: All dimensions are in inches (in.) except as noted.

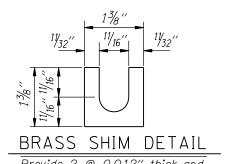
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

45°

BREAKAWAY SIGN POST

No Scale





Note:

Post base plate

details similar.

DIRECTION OF TRAFFIC

This face towards center hole

3/16" Plate (A36)

R=11/32"

63/4" dia. bolt circle with
3 equally spaced bolts.

Post stub

POST STUB DETAILS

No Scale

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC FINGURERING & OPERATIONS SECTION	
JE THATTIC ENGINEERING & OFENATIONS SECTION	v
DATE:	
NAMF:	
NAME:	
COMMENTS:	
COMMINICIVI S:	

2½" — 1½6" Dia. hole

1" thick plate washer
(ASTM A572, Grade 50)

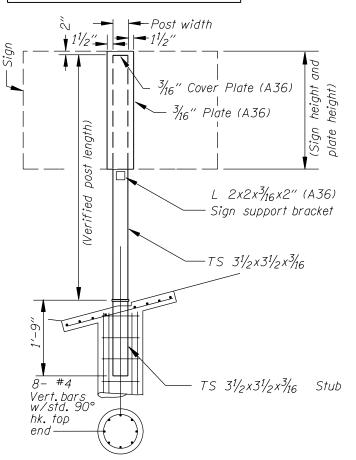
PLATE "H"

No Scale

CONTRACT NO.

SIGN NUMBER:

CUT SLOPE



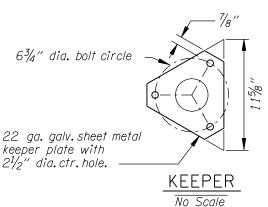
MATERIAL DESCRIPTION	QUANTITY
3½x3½x ³ / ₁₆ Post	1
x6 ¹ / ₂ "x ³ / ₁₆ " Plate (A36)	1
1'-9" 3½x3½x¾ ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 5%"x5" Base plate bolt with nut and (3) hardened washers.	3
$3^{1}/_{4}$ " $x^{3}/_{4}$ " $x^{3}/_{6}$ " Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

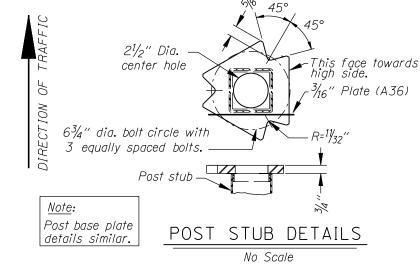
NOTE: All dimensions are in inches (in.) except as noted.

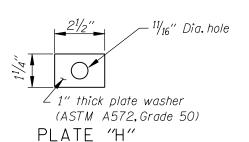
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

BREAKAWAY SIGN POST

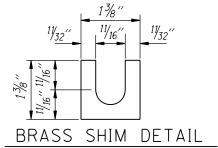
No Scale







No Scale



BRASS SHIM DETAIL

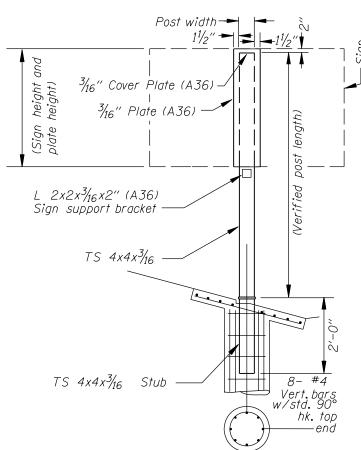
Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DATE	E:
NAME	<u> </u>
COMM	MENTS:

CONTRACT NO.

SIGN NUMBER:

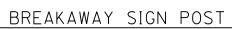
FILL SLOPE



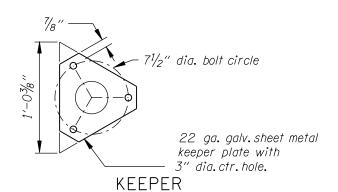
MATERIAL DESCRIPTION	QUANTITY
4x4x ³ / ₁₆ Post	1
x7"x ³ / ₁₆ " Plate (A36)	1
2'-0" 4x4x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{5}{8}$ "x5 $\frac{1}{2}$ " Base plate bolt with nut and (3) hardened washers.	3
3¾"x3¾"x¾6" Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

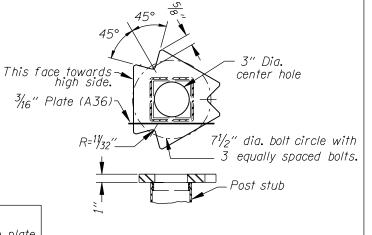


No Scale



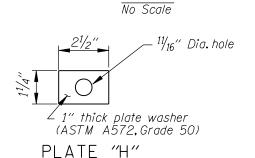
DIRECTION OF TRAFFIC

<u>Note:</u> Post base plate details similar.



POST STUB DETAILS

No Scale

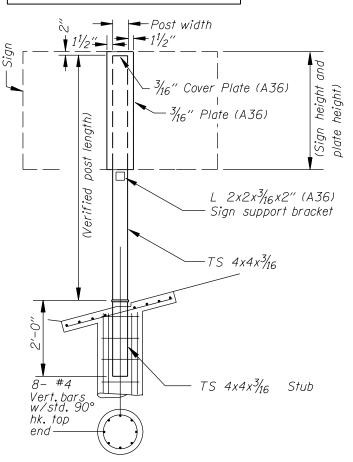


No Scale

11/36" 11/32" 11/16" 11/32" 11/32" 11/32" 11/32" 11/32" 11/32"

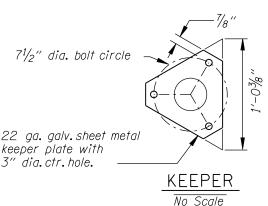
OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SEC	TION
DATE: NAME: COMMENTS:	

CUT SLOPE



BREAKAWAY SIGN POST

No Scale



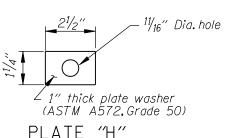
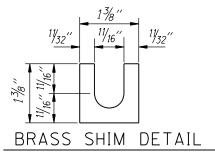


PLATE "H"

No Scale

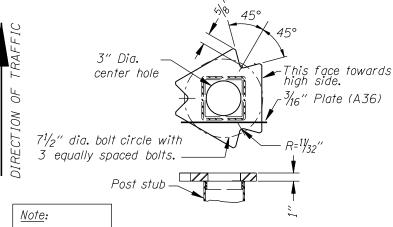


Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

QUANTITY
1
1
1
1
6
3
1
1
2
4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



Post base plate details similar.

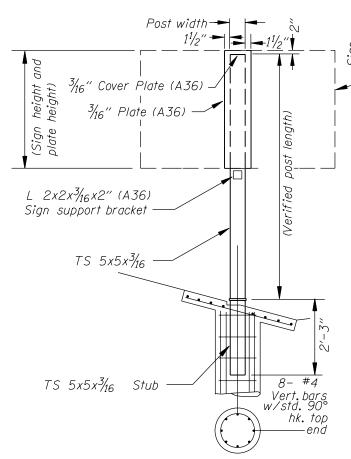
POST STUB DETAILS

N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DAT	E:
NAM	E:
COMI	MENTS:

CONTRACT NO.

SIGN NUMBER:

FILL SLOPE



BREAKAWAY SIGN POST No Scale

9" dia. bolt circle

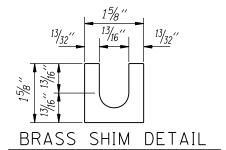
22 ga. galv. sheet metal keeper plate with
4" dia. ctr. hole.

KEEPER

	3"	1//	— ¹³ / ₁₆ "	Dia. hole
11/2"				
۷	- 1" thick (ASTM	plate A572,	washe Grade	r 50)
Р	LATF	″H″		

No Scale

No Scale

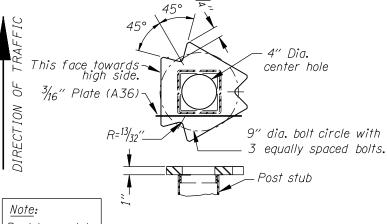


Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

MATERIAL DESCRIPTION	QUANTITY
5x5x¾ ₆ Post	1
x8"x ³ / ₁₆ " Plate (A36)	1
2'-3" 5x5x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{3}{4}$ "x5 $\frac{1}{2}$ " Base plate bolt with nut and (3) hardened washers.	3
$4\frac{3}{4}$ "x $4\frac{3}{4}$ "x $\frac{3}{16}$ " Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



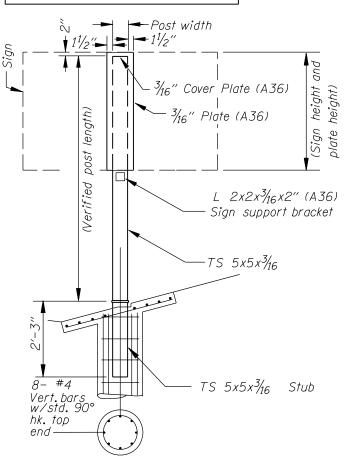
Note:
Post base plate details similar.

POST STUB DETAILS

No Scale

N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DAT	TE:
NAI	ME:
CON	MMENTS:

CUT SLOPE



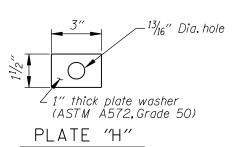
BREAKAWAY SIGN POST No Scale

9" dia. bolt circle

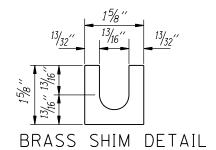
22 ga. galv. sheet metal keeper plate with 4" dia. ctr. hole.

ΚI	EΕ	P	ΕF	₹

No Scale



No Scale



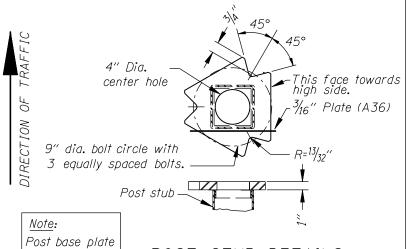
details similar.

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

QUANTITY
1
1
1
1
6
3
1
1
2
4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



POST STUB DETAILS

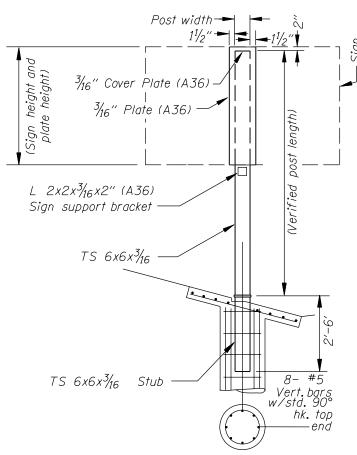
OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS S	SECTION
DATE:	
NAME:	
COMMENTS:	

CONTRACT NO.

TRIANGULAR BASE BREAKAWAY SIGN SUPPORT

SIGN NUMBER:

FILL SLOPE



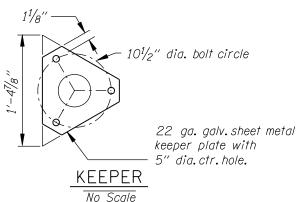
QUANTITY
1
1
1
1
6
3
1
1
2
4

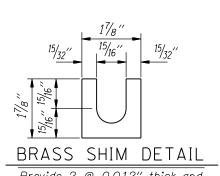
NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



No Scale





details similar.

This face towards $\frac{45^{\circ}}{high}$ $\frac{5''}{high}$ Dia. center hole high side. $\frac{3}{16''}$ Plate (A36)

R= $\frac{15}{32''}$ $\frac{10^{1}/2''}{3}$ dia. bolt circle with 3 equally spaced bolts. Post base plate

POST STUB DETAILS

No Scale

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS S	SECTION
DATE:	
NAME:	
COMMENTS:	

3½" Dia. hole

1" thick plate washer
(ASTM A572, Grade 50)

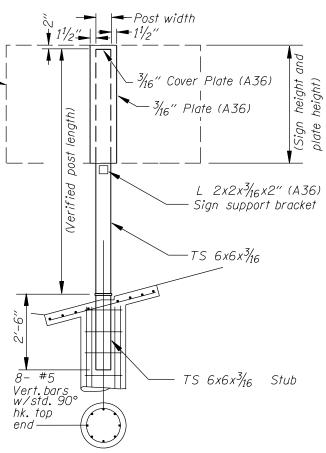
PLATE "H"

No Scale

CONTRACT NO.

SIGN NUMBER:

CUT SLOPE



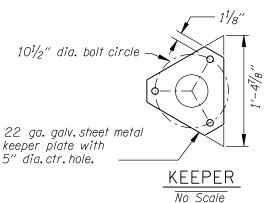
MATERIAL DESCRIPTION	QUANTITY
6x6x ³ / ₁₆ Post	1
x9"x ³ / ₁₆ " Plate (A36)	1
2'-6" 6x6x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{7}{8}$ "x6 $\frac{1}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
$5\frac{3}{4}$ "x5 $\frac{3}{4}$ "x $\frac{3}{16}$ " Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

BREAKAWAY SIGN POST

No Scale



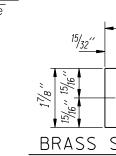
∠1" thick plate washer (ASTM A572, Grade 50)

PLATE "H"

No Scale

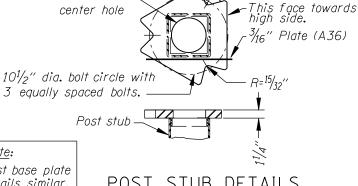
13/4

¹⁵/₁₆" Dia. hole



Note: Post base plate details similar.

5" Dia.



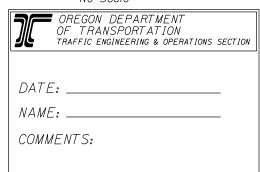
STUB DETAILS POST

No Scale

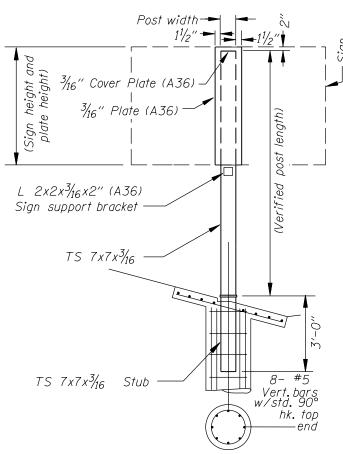
15/32''	15/ ₁₆ " = 15/ ₃₂ "
17/8"	
DDACC	CHIM DETAIL

0F

RKA22 ZHIM DETAIL



FILL SLOPE



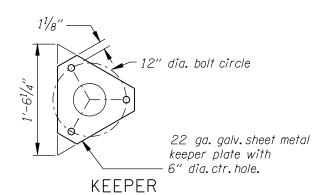
MATERIAL DESCRIPTION	QUANTITY
7x7x ³ / ₁₆ Post	1
x10"x ³ / ₁₆ " Plate (A36)	1
3'-0" 7x7x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{7}{8}$ "x6 $\frac{1}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
$6\frac{3}{4}$ "x $6\frac{3}{4}$ "x $\frac{3}{16}$ " Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

NOTE: All dimensions are in inches (in.) except as noted.

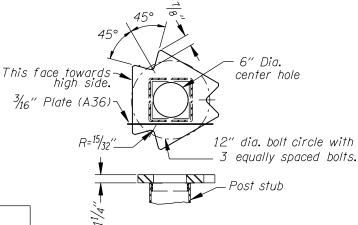
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



No Scale

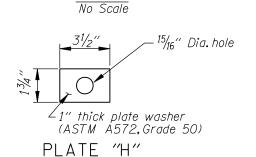


Note:
Post base plate details similar.

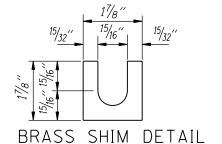


POST STUB DETAILS

No Scale



No Scale

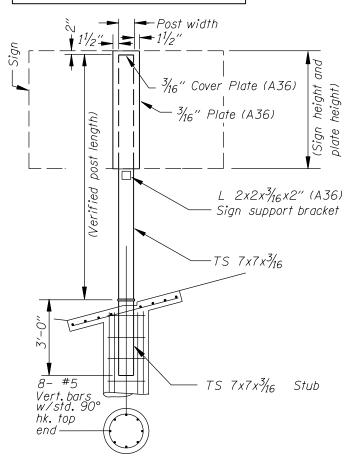


BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

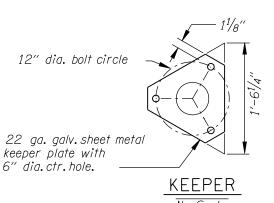
OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS S	ECTION
DATE:	
NAME:	
COMMENTS:	

CUT SLOPE



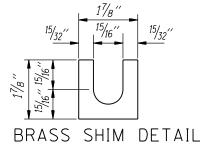
BREAKAWAY SIGN POST

No Scale



15/16" Dia. hole ∠1" thick plate washer (ASTM Á572, Grade 50)

″H″ PLATE No Scale



DIRECTION OF

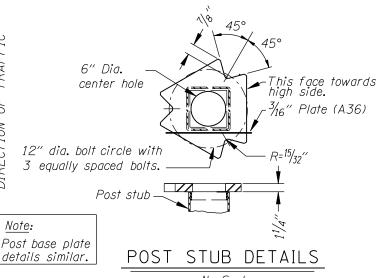
SHIM

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

MATERIAL DESCRIPTION	QUANTITY
7x7x ³ / ₁₆ Post	1
x10"x ³ / ₁₆ " Plate (A36)	1
3'-0" 7x7x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 $\frac{7}{8}$ "x6 $\frac{1}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
6¾"x6¾"x¾6" Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4
Bi doc ommo	,

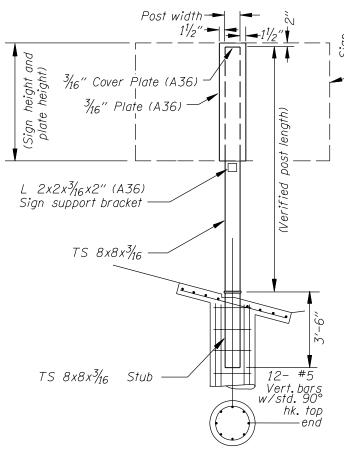
NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SEC	TION
DATE:	
NAME:	
COMMENTS:	

FILL SLOPE



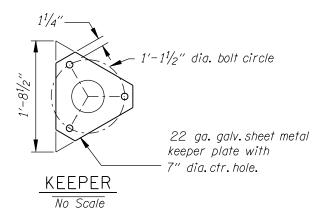
MATERIAL DESCRIPTION	QUANTITY
8x8x ³ / ₁₆ Post	1
x11"x ³ / ₁₆ " Plate (A36)	1
3'-6" 8x8x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 1" $x6\frac{3}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
7¾"x7¾"x¾16" Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4
-	·

NOTE: All dimensions are in inches (in.) except as noted.

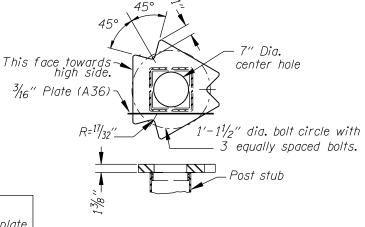
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

BREAKAWAY SIGN POST

No Scale



Note: Post base plate details similar.

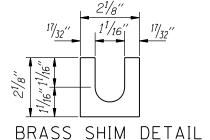


POST STUB DETAILS

No Scale

	4"	$-1^{1}/_{16}$	5″ Dia.hole
	, O		
\angle_1	" thick p ASTM As	late wash 572 , Grade	er e 50)
PL.	ATE "	Ή″	

No Scale



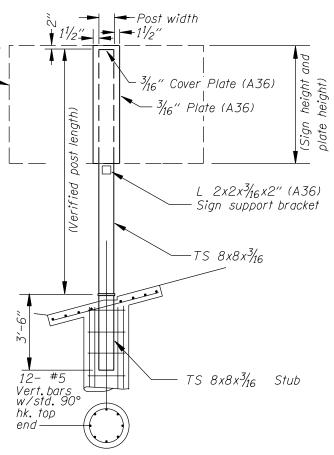
SHIM DETAIL

N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DAT	-E:
NAM	IE:
СОМ	MENTS:

CONTRACT NO.

SIGN NUMBER:

CUT SLOPE

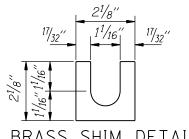


BREAKAWAY SIGN POST No Scale

 $1'-1^{1}/_{2}''$ dia. bolt circle 22 ga. galv. sheet metal keeper plate with 7" dia.ctr.hole. KEEPER

-1¹/₁₆" Dia. hole ∠1" thick plate washer (ASTM A572, Grade 50)

PLATE "H" No Scale



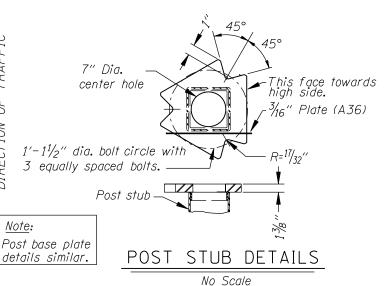
BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

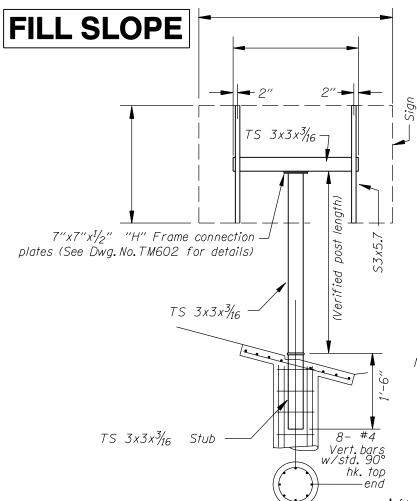
MATERIAL DESCRIPTION	QUANTITY
8x8x ³ / ₁₆ Post	1
x11"x ³ / ₁₆ " Plate (A36)	1
3'-6" 8x8x ³ / ₁₆ Stub	1
22 ga. Keeper plate	1
Plate washer "H"	6
A325 1" $x6\frac{3}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
7¾"x7¾"x¾6" Cover plate	1
Sign support bracket	1
Base/stub plate	2
Brass shims	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



OREGON DEPARTMENT TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION DATE: ___ NAME: _ COMMENTS:



MATERIAL DESCRIPTION	QUANTITY
3x3x ³ / ₁₆ Post	1
3x3x ³ / ₁₆ Horiz. Arm	1
1'-6" 3x3x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 ½"x4¾" Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
7"x7"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

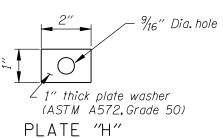
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS. WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



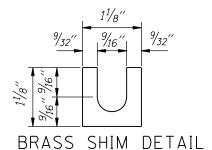
6" dia. bolt circle 10"

22 ga. galv. sheet metal keeper plate with 2" dia.ctr.hole.

KEEPER No Scale



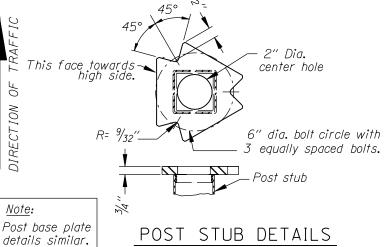
No Scale



DIRECTION OF

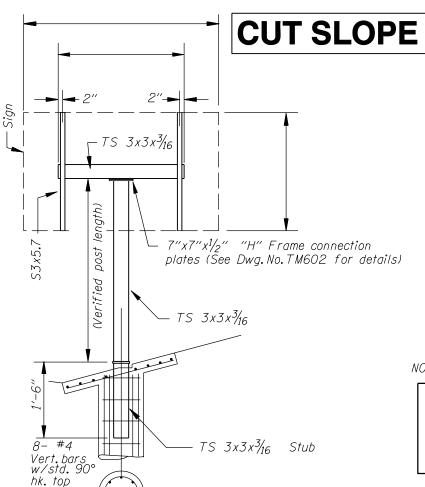
Note:

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.



POST STUB DETAILS

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS S	ECT ION
DATE:	
NAME:	



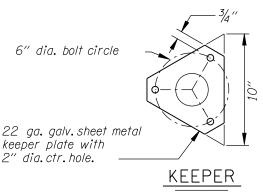
MATERIAL DESCRIPTION	QUANTITY
3x3x ³ / ₁₆ Post	1
3x3x ³ / ₁₆ Horiz. Arm	1
1'-6" 3x3x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 ½"x4¾" Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
7"x7"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4
	•

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



end-



PLATE

No Scale

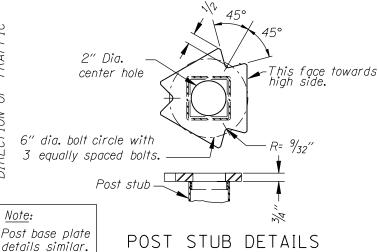
″H″

%16" Dia. hole ∠ 1" thick plate washer (ASTM A572, Grade 50)

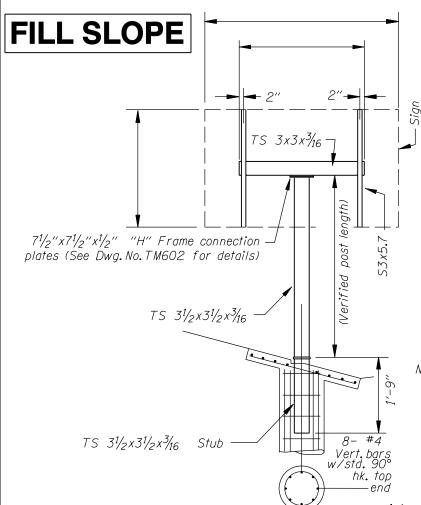
11/8" 9/32 9/16" 9/32"

BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.



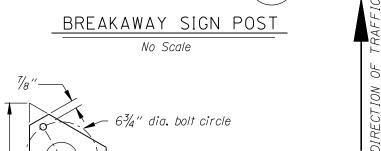
DATE: NAME: COMMENTS:	 	REGON DEPARTMENT F TRANSPORTATION PAFFIC ENGINEERING & OPERATIONS SECTION
COMMENTS:	NAME:	WT S:

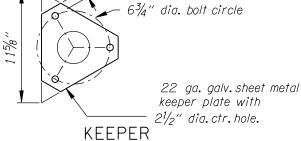


MATERIAL DESCRIPTION	QUANTITY
3½x3½x ³ ½ Post	1
3x3x ³ / ₁₆ Horiz. Arm	1
1'-9" 3 ¹ / ₂ x3 ¹ / ₂ x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 %"x5" Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
7½"x7½"x½" "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4
	•

NOTE: All dimensions are in inches (in.) except as noted.

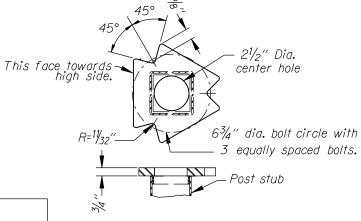
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.





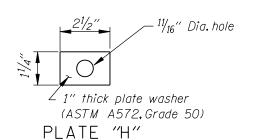
ga. galv. sheet metal per plate with dia. ctr. hole.

Note:
Post base plate details similar.



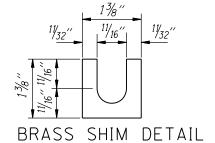
POST STUB DETAILS

No Scale



No Scale

No Scale

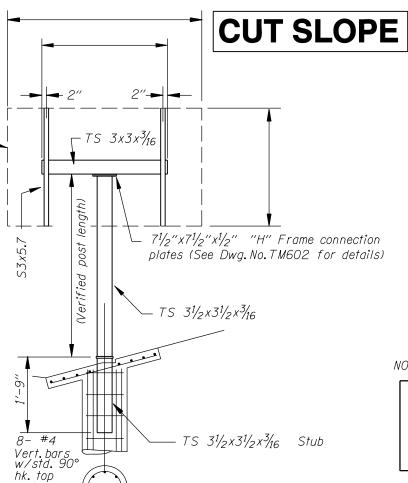


OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATION	IS SECTION
DATE:	_
COMMENTS:	

Sign

end-

SIGN NUMBER:



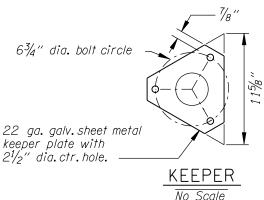
MATERIAL DESCRIPTION	QUANTITY
3½x3½x ³ ½ Post	1
3x3x¾ ₁₆ Horiz. Arm	1
1'-9" 3½x3½x¾ ₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 %"x5" Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
7½"x7½"x½" "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

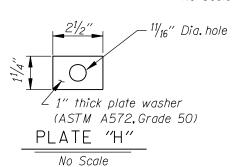
NOTE: All dimensions are in inches (in.) except as noted.

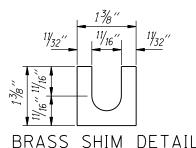
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS. WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



No Scale





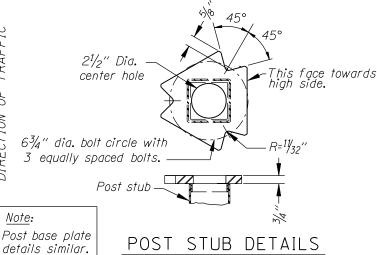


SHIM DETAIL

DIRECTION OF TRAFFIC

Note:

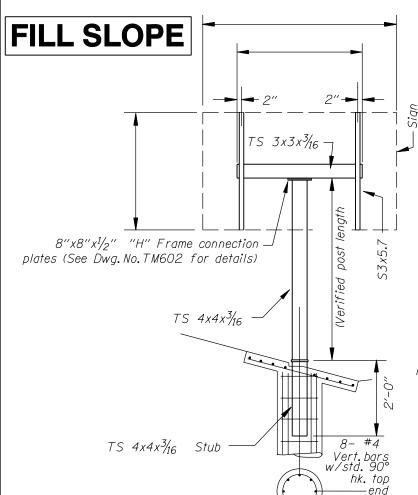
Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.



OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SE	ECTION
DATE:	
NAME:	
COMMENTS:	

CONTRACT NO.

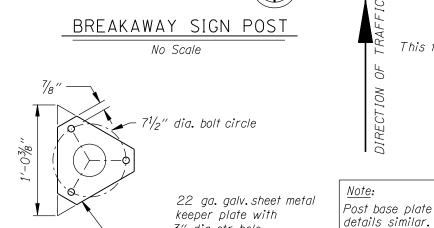
SIGN NUMBER:



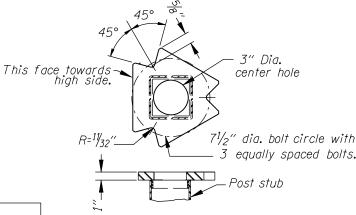
MATERIAL DESCRIPTION	QUANTITY
4x4x ³ / ₁₆ Post	1
3x3x¾ ₁₆ Horiz. Arm	1
2'-0" 4x4x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 $\frac{5}{8}$ "x5 $\frac{1}{2}$ " Base plate bolt nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
8"x8"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

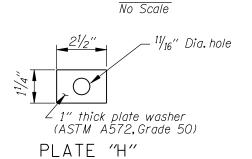


3" dia.ctr.hole.



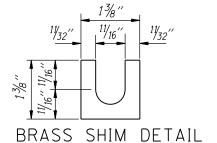
POST STUB DETAILS

No Scale

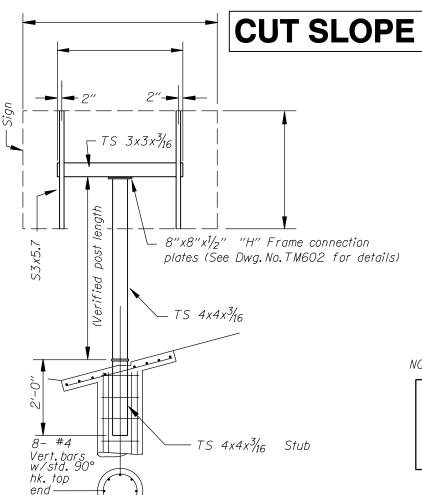


No Scale

KEEPER



M	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DAT I NAMI COMM	

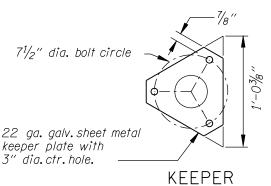


MATERIAL DESCRIPTION	QUANTITY
4x4x ³ / ₁₆ Post	1
$3x3x\frac{3}{16}$ Horiz. Arm	1
2'-0" 4x4x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 $\frac{5}{8}$ "x5 $\frac{1}{2}$ " Base plate bolt nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
$8''x8''x^{1}/_{2}''$ "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

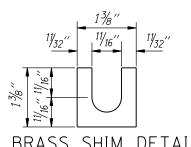
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.





11/₁₆" Dia. hole ∠ 1" thick plate washer (ASTM A572, Grade 50)

PLATE "H" No Scale



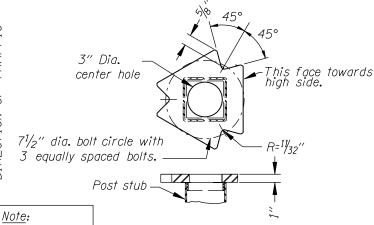
DIRECTION OF TRAFF!

Post base plate

details similar.

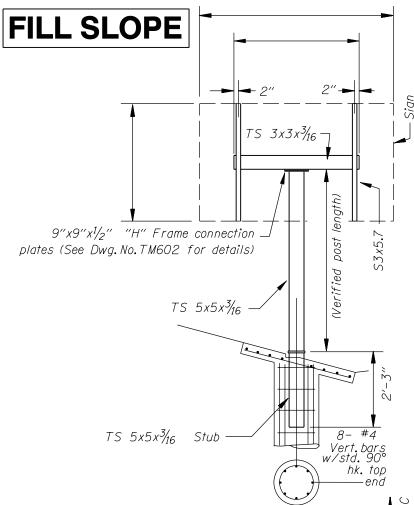
BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.



STUB DETAILS POST

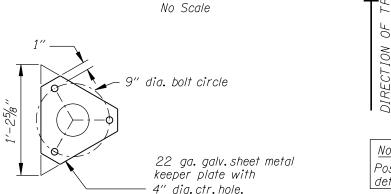
N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DAT	E:
NAM	E:
СОМІ	MENTS:



MATERIAL DESCRIPTION	QUANTITY
$5x5x\frac{3}{16}$ Post	1
3x3x ³ / ₁₆ Horiz. Arm	1
2'-3" 5x5x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 $\frac{3}{4}$ "x5 $\frac{1}{2}$ " Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
9"x9"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



BREAKAWAY SIGN POST

This face towards center hole high side.

R=13/32"

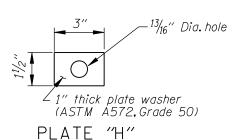
9" dia. bolt circle with 3 equally spaced bolts.

Post stub

Post base plate details similar.

POST STUB DETAILS

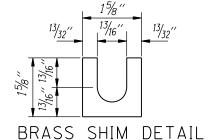
No Scale



KEEPER

No Scale

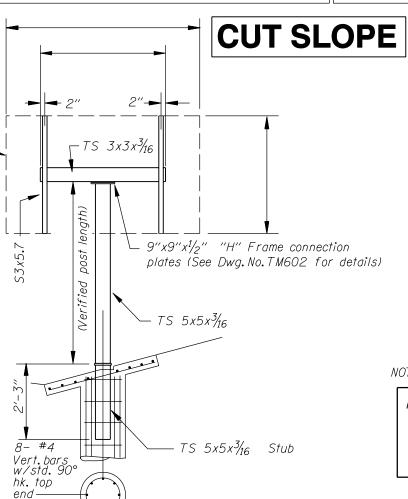
No Scale



7	OREGON DEPARTMENT OF TRANSPORTATION
96	TRAFFIC ENGINEERING & OPERATIONS SECTION
DATE	·
NAME	·
СОММ	ENTS:

Sign

SIGN NUMBER:

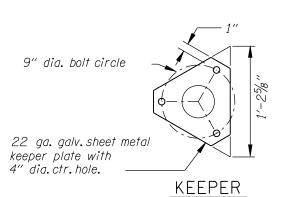


MATERIAL DESCRIPTION	QUANTITY
5x5x ³ / ₁₆ Post	1
$3x3x\frac{3}{16}$ Horiz. Arm	1
2'-3" 5x5x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 $\frac{3}{4}$ "x5 $\frac{1}{2}$ " Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
9"x9"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

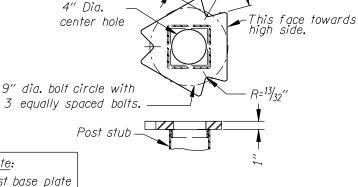
NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

BREAKAWAY SIGN POST No Scale



Note:
Post base plate details similar.



45°

POST STUB DETAILS

No Scale

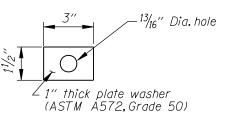
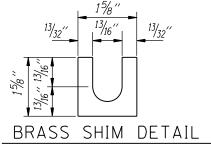


PLATE "H"

No Scale

| Scale | Plant | Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

No Scale



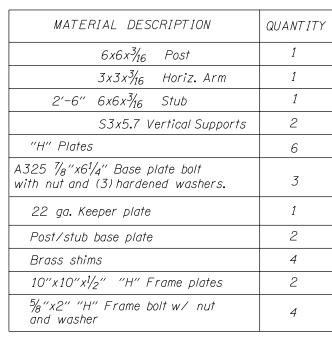
OREGON DEPARTMENT
OF TRANSPORTATION
TRAFFIC ENGINEERING & OPERATIONS SECTION

DATE:
NAME:
COMMENTS:

J0B:

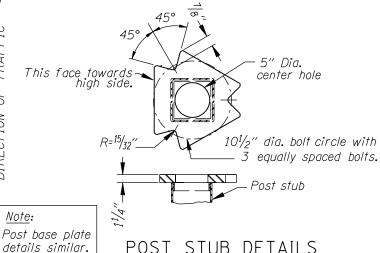
SIGN NUMBER:

CONTRACT NO.



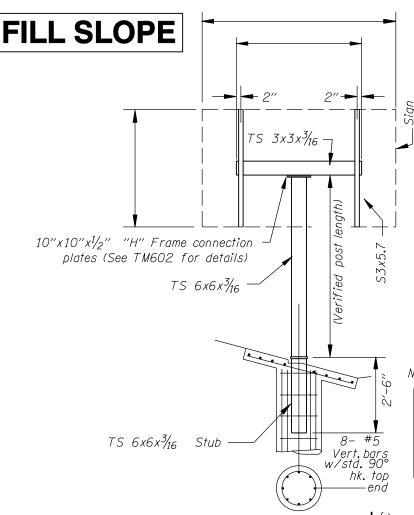
NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS. WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



POST STUB DETAILS

M	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DATE	
NAME	
СОММ	ENTS:



BREAKAWAY SIGN POST No Scale

 $1^{1}/8''$ $10^{1/2}$ " dia. bolt circle 22 ga. galv. sheet metal keeper plate with 5" dia.ctr.hole. KEEPER

> 17/8 15/₁₆′ 15/32"

BRASS SHIM DETAIL

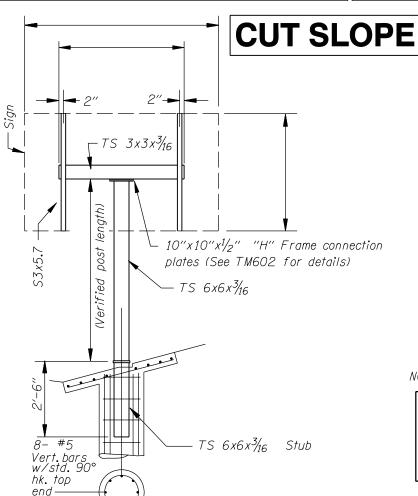
DIRECTION OF

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

¹⁵/₁₆" Dia. hole ∠1" thick plate washer (ASTM A572, Grade 50) PLATE ″H″

CONTRACT NO.

SIGN NUMBER:

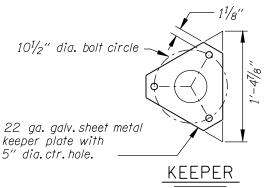


QUANTITY
1
1
1
2
6
3
1
2
4
2
4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



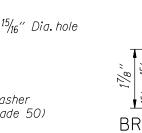


∠1" thick plate washer (ASTM A572, Grade 50)

PLATE "H"

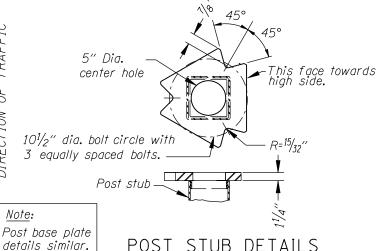
No Scale

134'



17/8" 15/32" BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

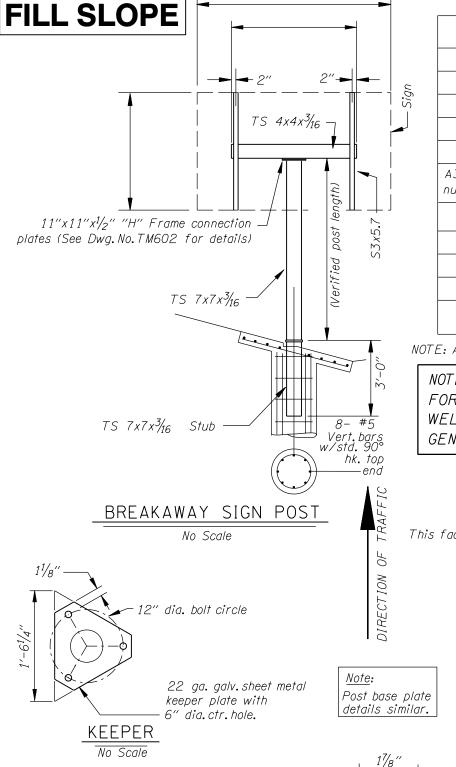


POST STUB DETAILS

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS S	SECTION
DATE:	-
COMMENTS:	

CONTRACT NO.

SIGN NUMBER:



¹⁵/₁₆" Dia. hole

∠1" thick plate washer (ASTM A572, Grade 50)

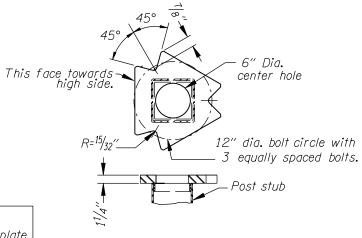
PLATE "H"

No Scale

MATERIAL DESCRIPTION	QUANTITY
7x7x ³ / ₁₆ Post	1
4x4x ³ / ₁₆ Horiz. Arm	1
3'-0" 7x7x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 $\frac{7}{8}$ "x6 $\frac{1}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
11"x11"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



POST STUB DETAILS

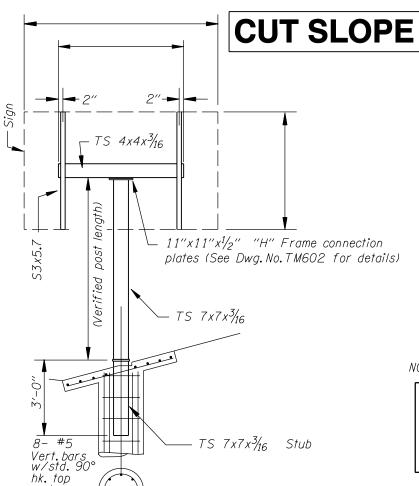
No Scale

15/ ₃₂ " 15/ ₁₆ " 15/ ₃₂ "	
17/8"	
BRASS SHIM DETAIL	_

N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DATE NAME COMM	

SIGN NUMBER:

CONTRACT NO.



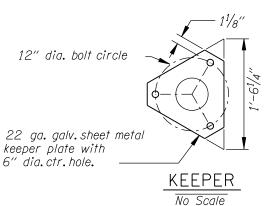
MATERIAL DESCRIPTION	QUANTITY
7x7x ³ / ₁₆ Post	1
4x4x ³ / ₁₆ Horiz. Arm	1
3'-0" 7x7x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 $\frac{7}{8}$ "x6 $\frac{1}{4}$ " Base plate bolt with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
11"x11"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

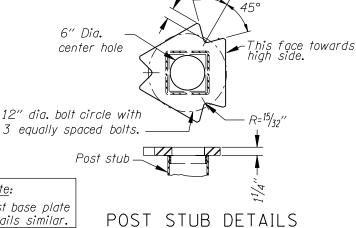
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.



end-



Note: Post base plate details similar.



45°

No Scale

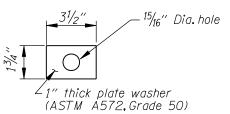
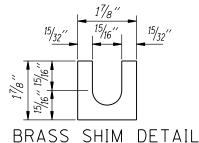


PLATE "H" No Scale



M	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION	
DATE:		
NAM	'E:	
СОМ	MENTS:	

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

CONTRACT NO.

SIGN NUMBER:

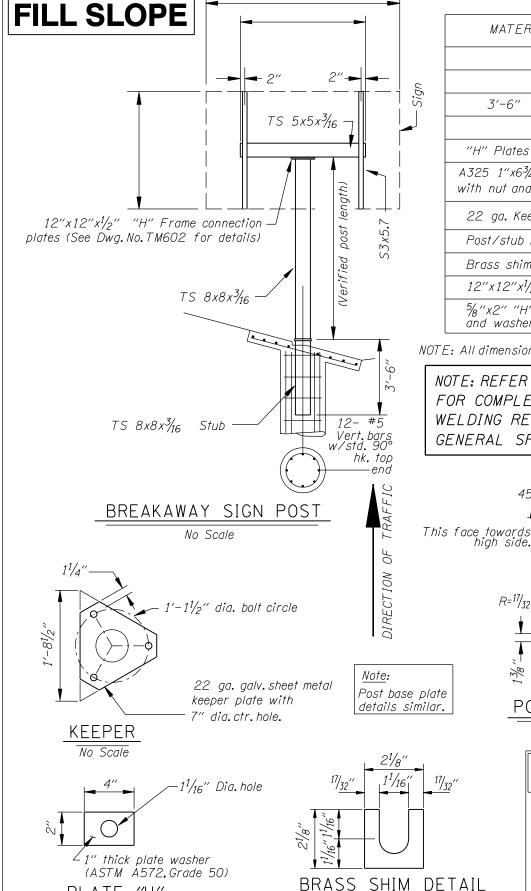


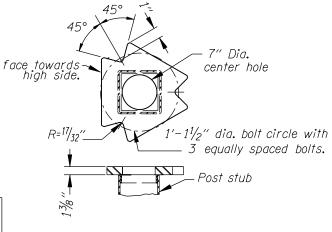
PLATE "H"

No Scale

MATERIAL DESCRIPTION	QUANTITY
8x8x ³ / ₁₆ Post	1
5x5x ³ / ₁₆ Horiz. Arm	1
3'-6" 8x8x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 1"x6¾" Base plate bolt with with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
12"x12"x ¹ / ₂ " "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

NOTE: All dimensions are in inches (in.) except as noted.

NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.

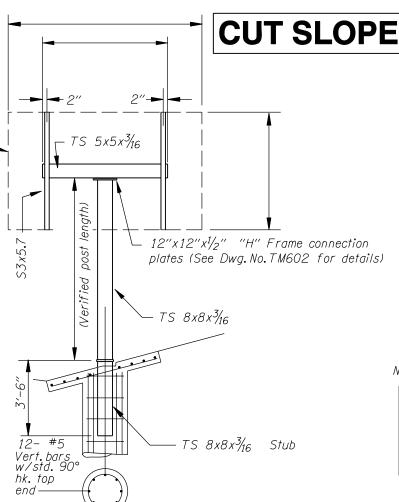


POST STUB DETAILS

N	OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION
DAT	TE:
NAI	ME:
CON	MMENTS:

Sign

SIGN NUMBER:

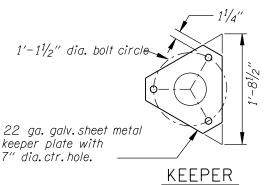


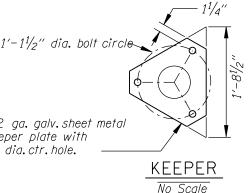
MATERIAL DESCRIPTION	QUANTITY
8x8x ³ / ₁₆ Post	1
5x5x ³ / ₁₆ Horiz. Arm	1
3'-6" 8x8x ³ / ₁₆ Stub	1
S3x5.7 Vertical Supports	2
"H" Plates	6
A325 1"x6¾" Base plate bolt with with nut and (3) hardened washers.	3
22 ga. Keeper plate	1
Post/stub base plate	2
Brass shims	4
12"x12"x½" "H" Frame plates	2
5%"x2" "H" Frame bolt w/ nut and washer.	4

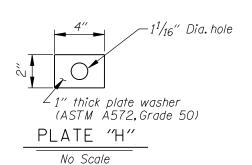
NOTE: All dimensions are in inches (in.) except as noted.

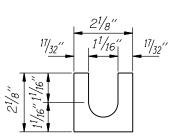
NOTE: REFER TO ODOT STD. DWG. NO. TM602 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.







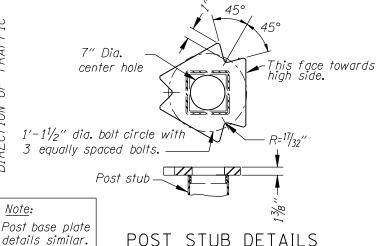




DIRECTION OF TRAFF

BRASS SHIM DETAIL

Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.



STUB DETAILS POST

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS SECTION	TION
DATE:	
COMMENTS:	

W6x9

BASE PLATE

Rad. = 11/32"

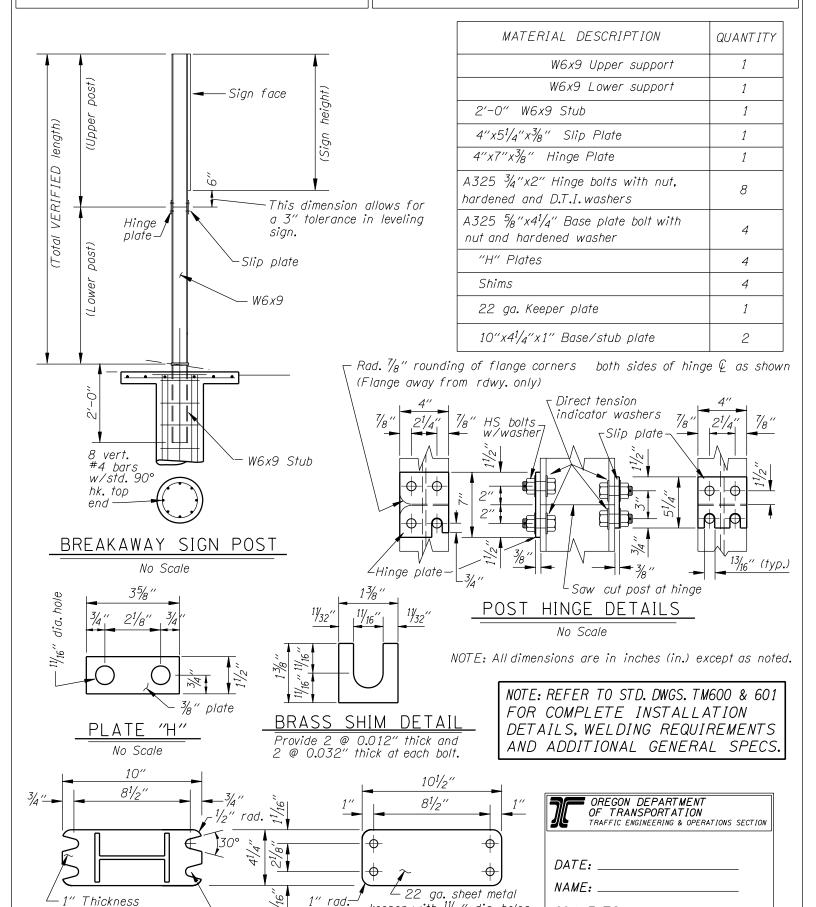
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



keeper with 11/16" dia. holes

No Scale

COMMENTS:

W6x12

Thickness

BASE PLATE

Rad. = $\frac{11}{32}$ "

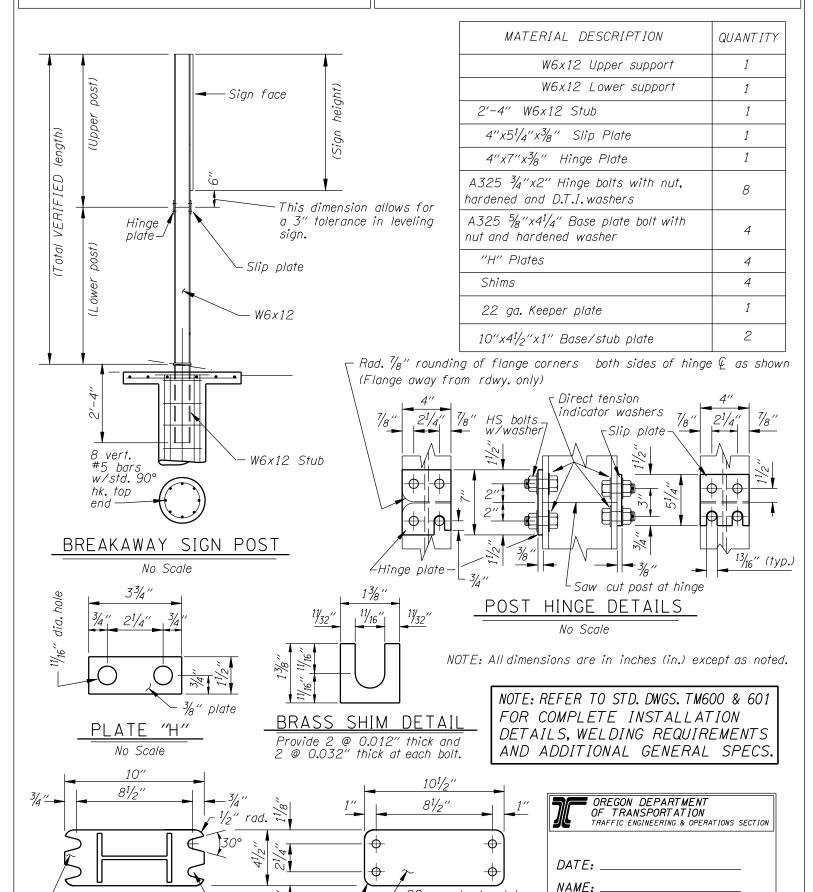
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



ga. sheet metal

COMMENTS:

keeper with 11/16" dia. holes

KEEPER

W6x15

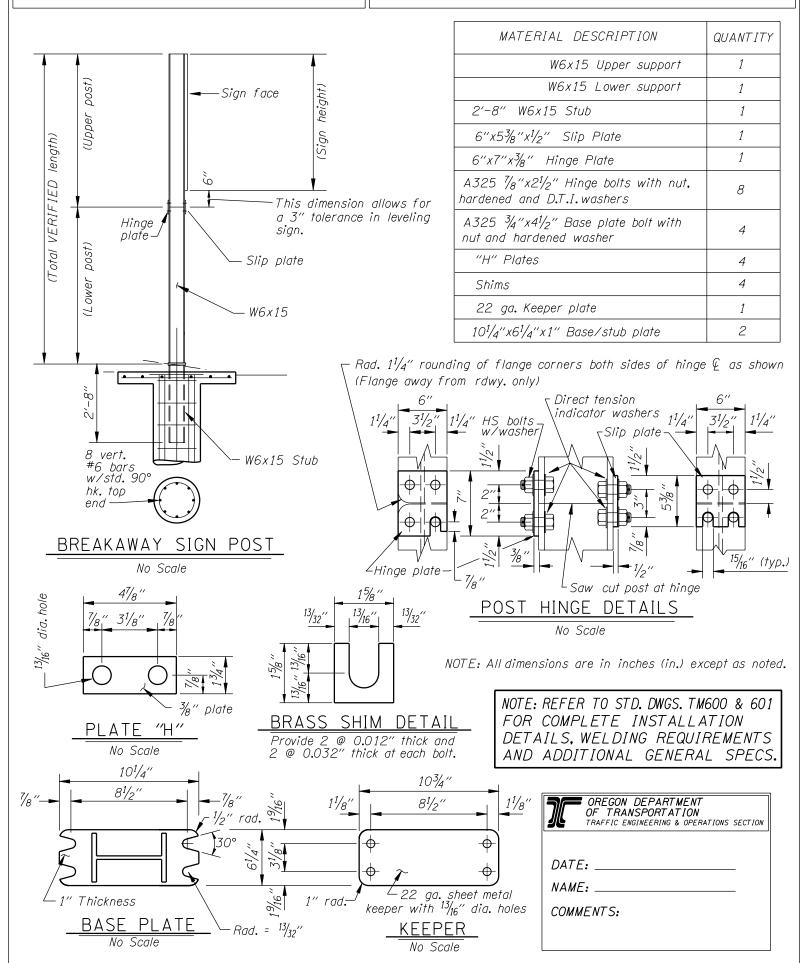
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



W8x18

NOTE: Notch post base plate only.

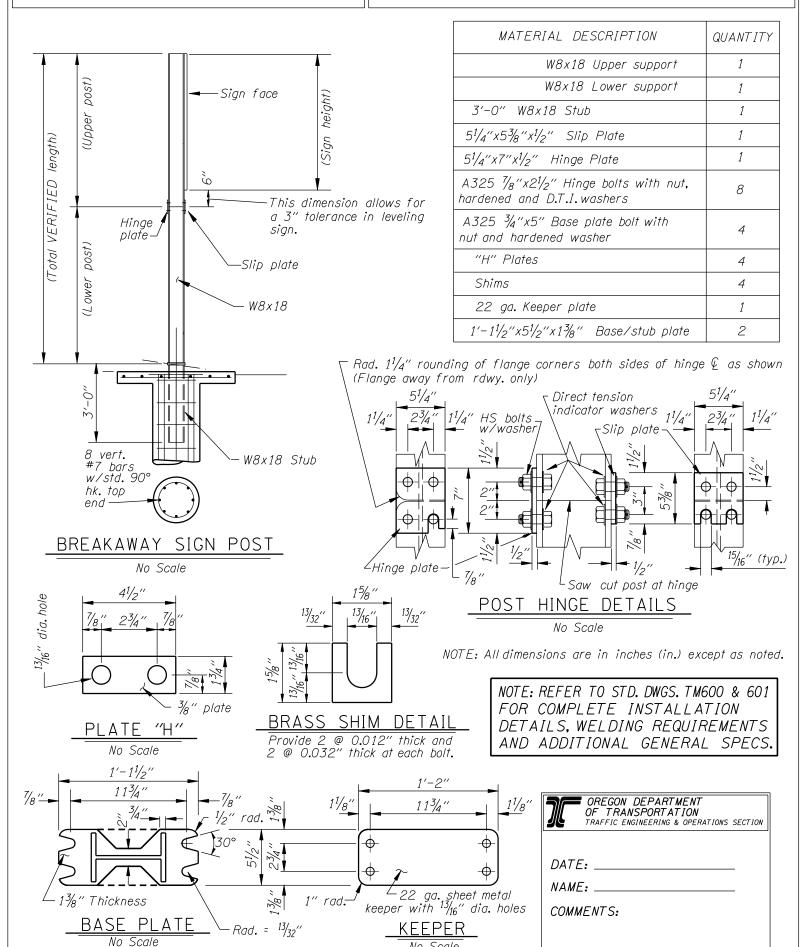
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

SIGN NUMBER:

L C R (Circle one)

CONTRACT NO.



W8x21

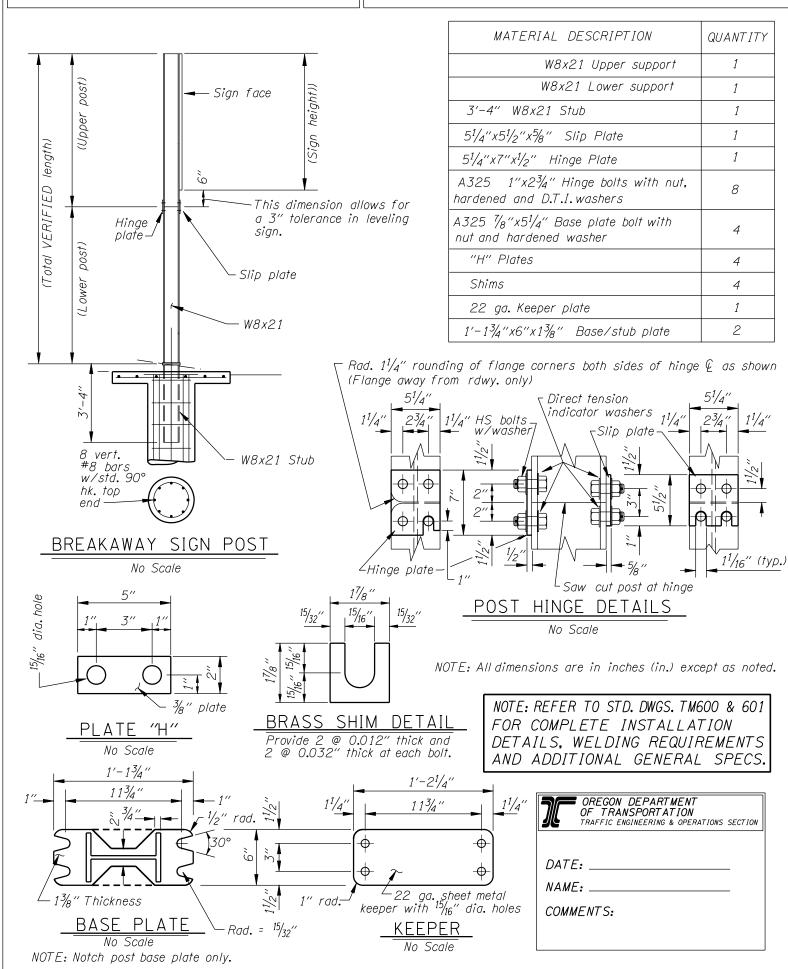
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

SIGN NUMBER:

CONTRACT NO.

L C R (Circle one)



W10x22

MULTI-POST BREAKAWAY SIGN SUPPORT

No Scale

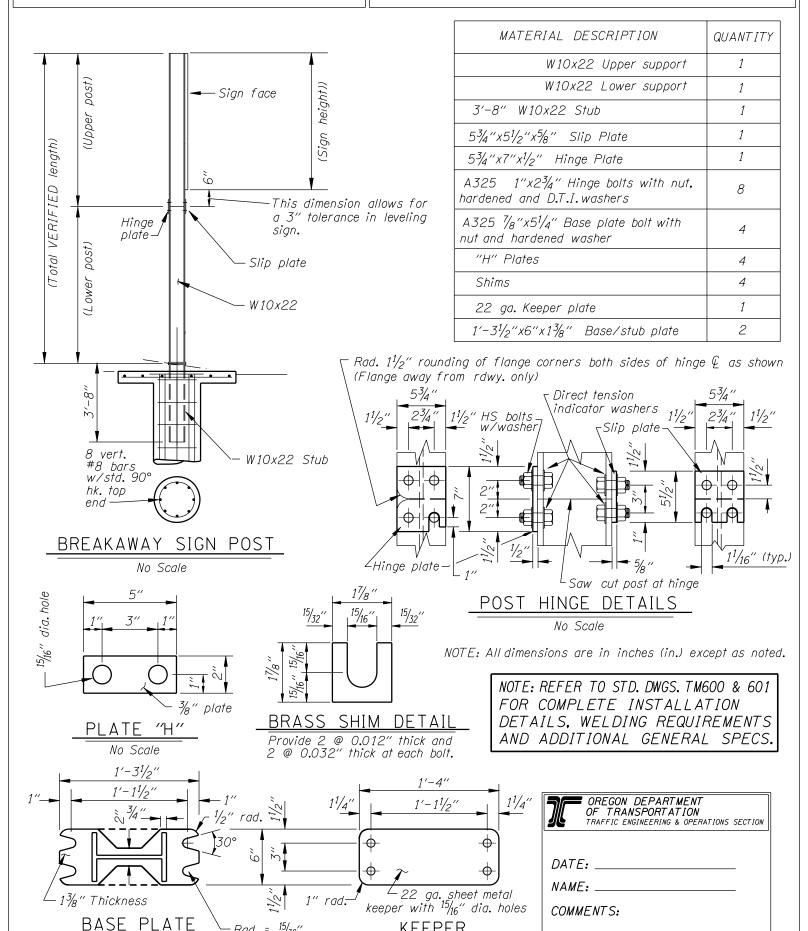
NOTE: Notch post base plate only.

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



KEEPER

W10x26

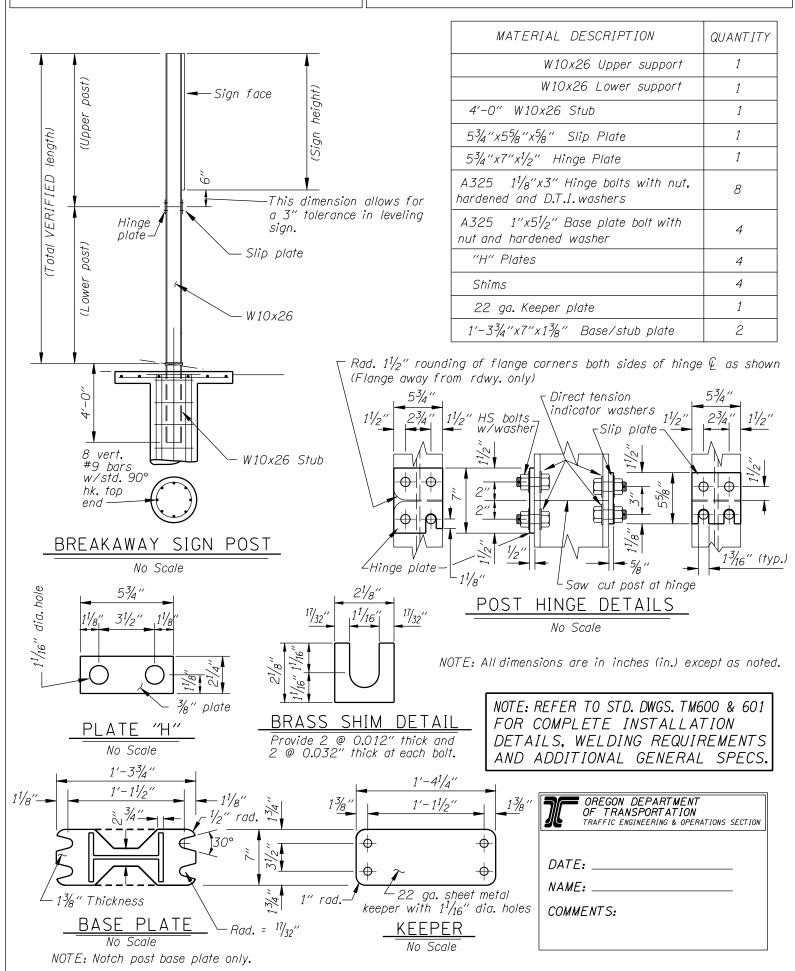
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



W12x26

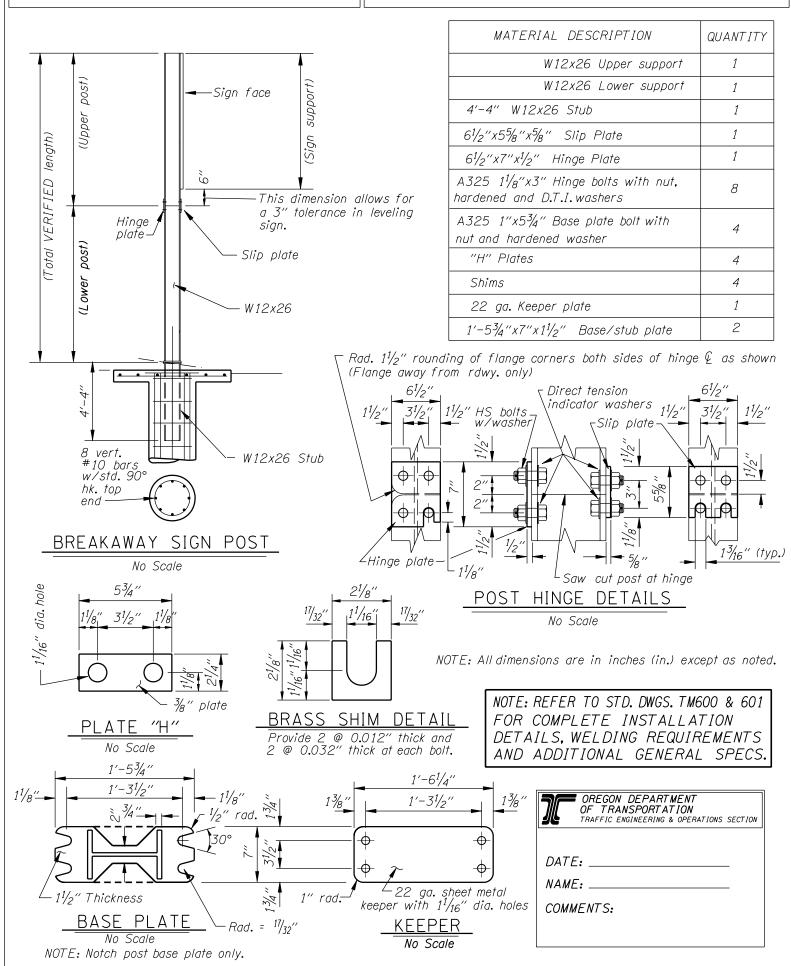
MULTI-POST BREAKAWAY SIGN SUPPORT

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



W12x30

MULTI-POST BREAKAWAY SIGN SUPPORT

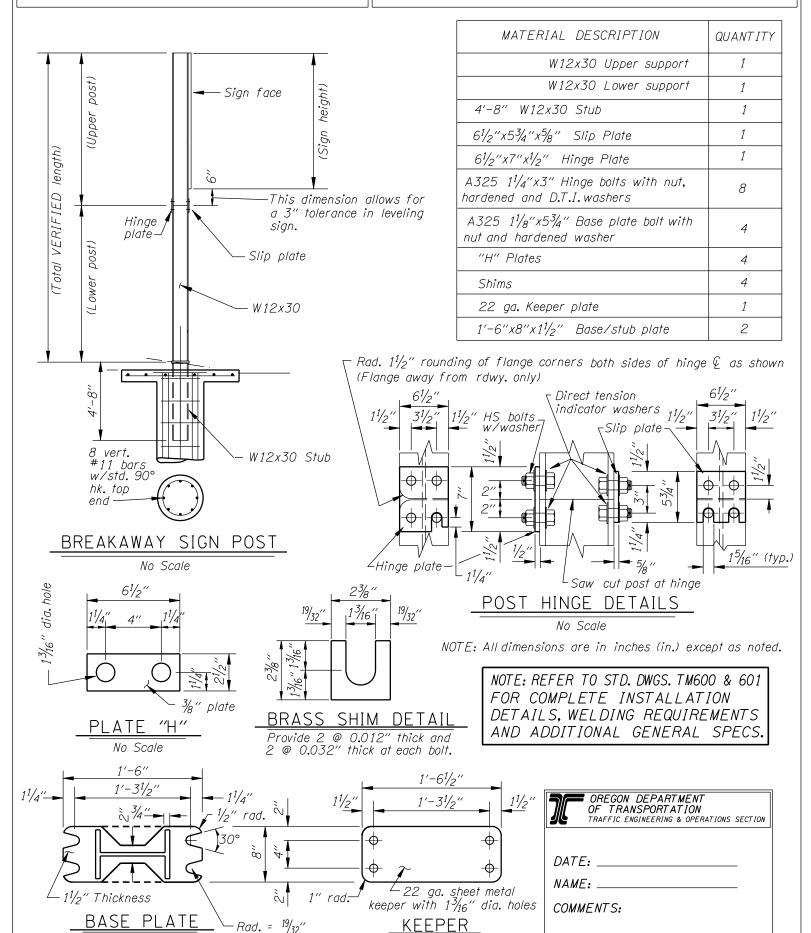
NOTE: Notch post base plate only.

JOB:

CONTRACT NO.

SIGN NUMBER:

L C R (Circle one)



W14x30

MULTI-POST BREAKAWAY SIGN SUPPORT

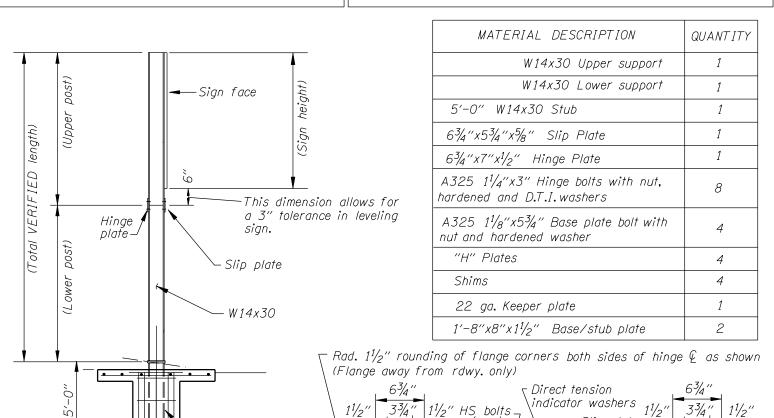
JOB:

002.

SIGN NUMBER:

CON NO.

L C R (Circle one) DATE:



BREAKAWAY SIGN POST

8 vert.

3/16" dia. hole

#11 bars w/std. 90° hk. top end

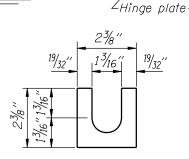
No Scale

61/2"

No Scale

No Scale

NOTE: Notch post base plate only.



POST HINGE DETAILS

w/washer

NOTE: All dimensions are in inches (in.) except as noted.

Slip plate

15/16" (typ.)

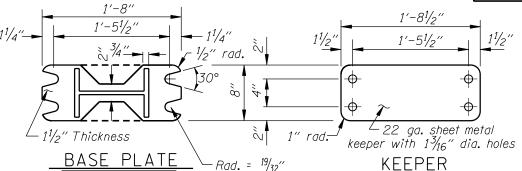
NOTE: REFER TO STD. DWGS. TM600 & 601 FOR COMPLETE INSTALLATION DETAILS, WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECS.

Saw cut post at hinge



Provide 2 @ 0.012" thick and 2 @ 0.032" thick at each bolt.

No Scale



W14x30 Stub

OREGON DEPARTMENT
OF TRANSPORTATION
TRAFFIC ENGINEERING & OPERATIONS SECTION

DATE: ______

COMMENTS:

SIGN NUMBER:

-	Sign Wid	<u>dth</u>	
		S3x5.7 Vertical supports	
Sign Height	3"	3"	
No.		TS 4x4x3/16 Horizontal support	
See TM680 for L mounting bracket		Nom. 10'-0"	
Sig	gnal pole	Walk	
		See Std. Dwg. TM652 & 653 * E for base and footing details.	

MATERIAL DESCRIPTION	QUANTITY
TS 4x4x ³ / ₁₆ Horiz.Support	1
S3x5.7 Vertical Support	2
L $8x4x^{7}/_{16}x1^{7}-2^{4}$ Side Brackets	2
L 5x3½x¼4x2′-1″ Front Brackets	2
4"x4.5" 5/16" Thick Plate Washer	4
4.5"x4.5" ½" Thick Plate Spacers	As needed
(Fy Min=36ksi) $\frac{3}{4}$ "x * Threaded Rods with lock nuts or double nuts thru center of pole.	2
A307 ½"x6" Bolts with lock nuts or double nuts(bracket to horiz.support)	4
A325 % "x * Bolt with lock nuts. Plate spacers/washers as needed. (front bracket to side bracket)	8

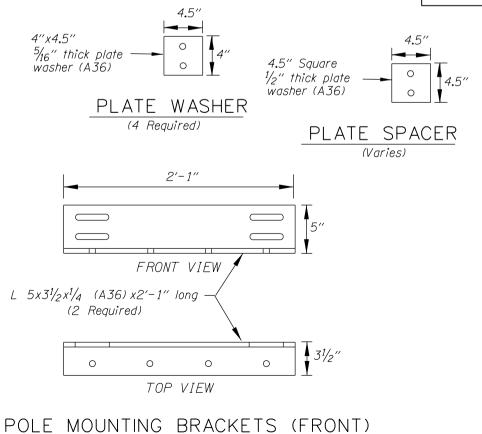
CONTRACT NO.

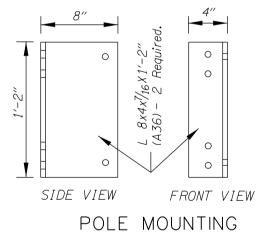
Bolt length to be determined in the field. NOTE: All dimensions are in inches (in.) except as noted.

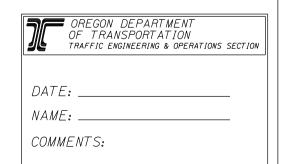
POLE MOUNTED SIGN DETAIL

(Cantilever sign to clear traffic)

NOTE: REFER TO ODOT STD. DWG. TM680 FOR COMPLETE INSTALLATION DETAILS. WELDING REQUIREMENTS AND ADDITIONAL GENERAL SPECIFICATIONS.







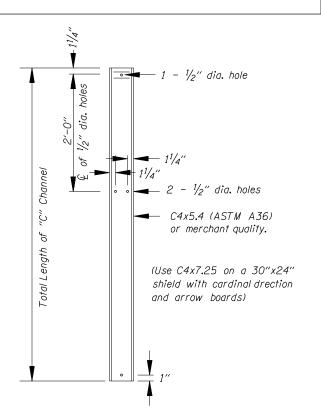
BRACKETS (SIDE)

SECONDARY SIGN SUPPORTS

JOB:

CONTRACT NO.

SIGN NUMBER:

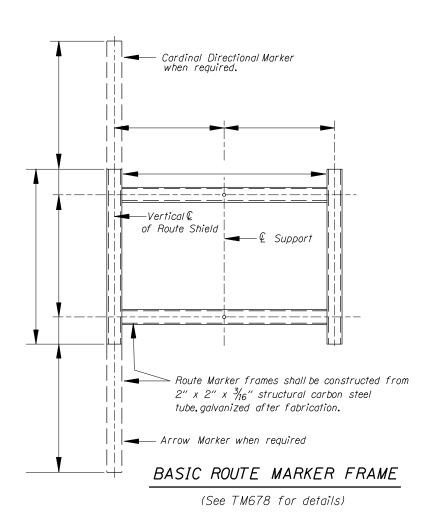


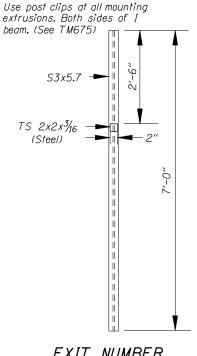
		I
LENGTH	MATERIAL DESCRIPTION	QUANTITY
	TS 2x2x3/16 (ROUTE MARKER FRAME)	
	TS 2x2x3/16 (ROUTE MARKER FRAME)	
	TS 2x2x3/16 (ROUTE MARKER FRAME)	
	TS 2x2x3/16 (ROUTE MARKER FRAME)	
7′-0″	S3x5.7 (EXIT NUMBER SIGN SUPPORT)	
2"	TS $2x2x\frac{3}{16}$ (EXIT NUMBER SIGN SUPPORT)	
	C4x5.4 (CHANNEL SUPPORT)	
	C4x5.4 (CHANNEL SUPPORT)	
	C4x5.4 (CHANNEL SUPPORT)	
	C4x7.25 (CHANNEL SUPPORT)	
	C4x7.25 (CHANNEL SUPPORT)	
	C4x7.25 (CHANNEL SUPPORT)	

NOTE: All dimensions are in inches (in.) except as noted.

SECONDARY SIGN MOUNTING DETAIL

(See TM678 for details)





EXIT NUMBER SIGN SUPPORT

(See TM220 for details)

OREGON DEPARTMENT OF TRANSPORTATION TRAFFIC ENGINEERING & OPERATIONS S	ECTION
DATE:	
NAME:	
COMMENTS:	