2022 ODA Pavement Evaluation Program Miller Memorial Airpark

Vale, Oregon

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Prepared for

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1 **OVERVIEW**

GRI assisted with updating the Oregon Department of Aviation (ODA) airport pavement management system and developing a five-year plan for global maintenance and rehabilitation (M&R) and preservation work for the Miller Memorial Airpark in Vale, Oregon. This project was implemented as a part of the ODA and Federal Aviation Administration (FAA) *Oregon Continuous Aviation System Plan*. The information provided in this report ensures compliance with FAA Grant Assurance Number 11, which outlines that an airport shall have an effective airport pavement maintenance-management program in place to receive federal financial assistance for the construction, reconstruction, or repair of airport pavements.

GRI conducted surveys of the airside pavement at Miller Memorial Airpark in 2022 in accordance with the procedures of Advisory Circular 150/5380-7B and ASTM International (ASTM) D5340. We uploaded the survey data into the PAVER database and used the software to provide a rapid calculation of the pavement condition index (PCI) rating. The PCI is a numerical indicator that defines the functional condition of the pavement based on visual inspection. The scale ranges from zero to 100, where zero represents a pavement in the worst possible condition with no remaining functional life and 100 represents a pavement in the best possible condition with no defects.

2 PAVEMENT INVENTORY

Miller Memorial Airpark is located in Vale, Oregon, and is owned and operated by the City of Vale. The airport consists of one runway that serves a variety of general aviation aircraft. The general location of the airport is shown below on Miller Memorial Airpark Location Map Figure 2.1.





Figure 2.1 - MILLER MEMORIAL AIRPARK LOCATION MAP

Miller Memorial Airpark contains one asphalt concrete (AC) runway. The airport pavements, delineated by surface type and branch use, are shown on the Miller Memorial Airpark Percent of Pavement Area by Surface Type, Figure 2.2 and on the Miller Memorial Airpark Pavement Area by Branch Use, Figure 2.3. The pavement inventory, including work history for each pavement section, is displayed spatially on the Miller Memorial Airpark Pavement Inventory, Figure 2.4. The pavement facilities summarized by branch and section are listed in Tables 1A and 2A, respectively, in Appendix A. The sample unit layout for each section is shown on Figure 1A in Appendix A. We used the sampling rates outlined in Table 3A of Appendix A in our survey. The pavement inventory, including work history for individual airport pavement sections, is provided in the work history report, Table 1F.



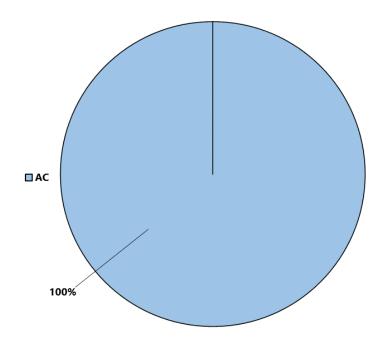


Figure 2.2 - MILLER MEMORIAL AIRPARK PERCENT OF PAVEMENT AREA BY SURFACE TYPE

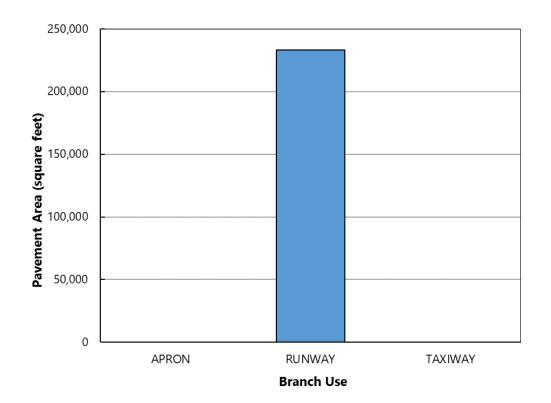
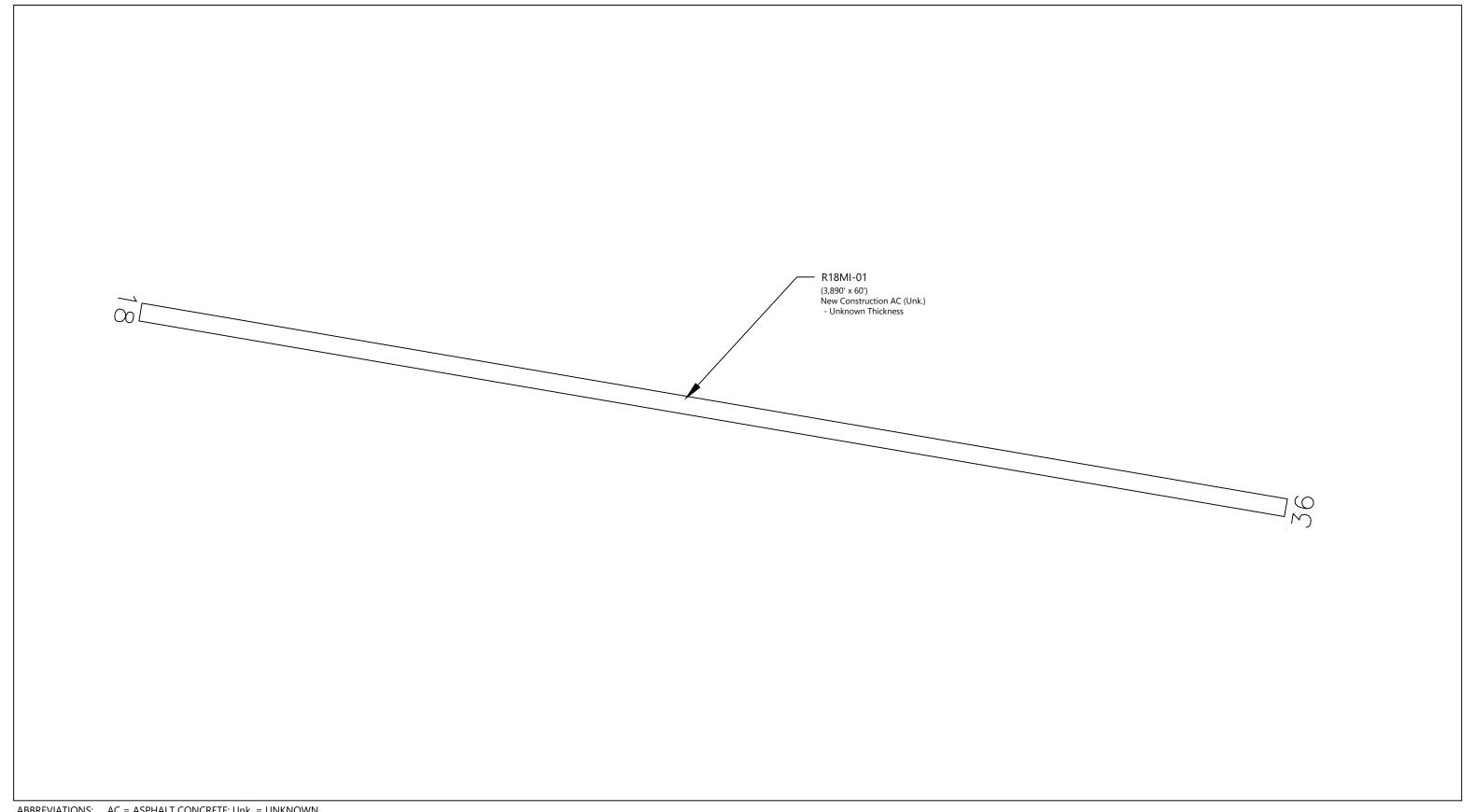
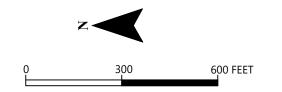


Figure 2.3 - MILLER MEMORIAL AIRPARK PAVEMENT AREA BY BRANCH USE



ABBREVIATIONS: AC = ASPHALT CONCRETE; Unk. = UNKNOWN





MILLER MEMORIAL AIRPARK **PAVEMENT INVENTORY**

FIG. 2.4

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3 PAVEMENT CONDITION INSPECTION RESULTS

3.1 Introduction

GRI conducted a visual PCI survey of the airside pavements at Miller Memorial Airpark in July 2022. GRI performed the 2022 PCI survey in accordance with the methods described in FAA Advisory Circular 150/5380-6C and ASTM D5340, and further discussed in Appendix B of this report.

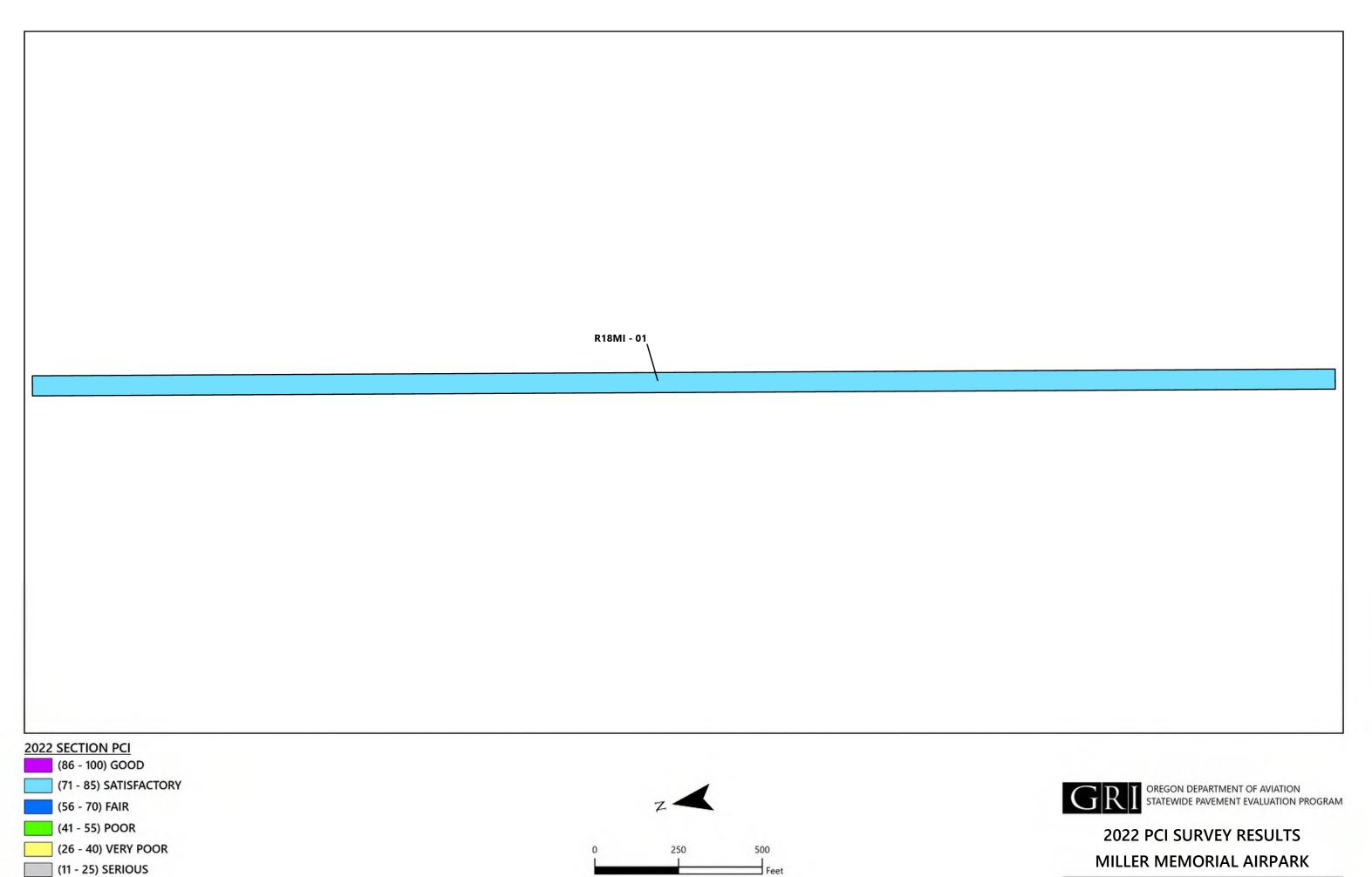
The PCI is based on the type, severity, and quantity of each distress found in an inspected sample unit. Further discussion of distress types for flexible and rigid pavement is provided in Appendix B and summarized in Table 1B in Appendix B. The results of the PCI survey are displayed using a seven-category rating scale in accordance with ASTM D5340. Details of the ASTM PCI rating scale are provided in Table 3-1 below.

PCI Color Legend PCI Range PCI Rating and Definition GOOD: Pavement has minor or no distresses and should require only routine 86 - 100maintenance. SATISFACTORY: Pavement has scattered low-severity distresses that should 71 – 85 require only routine maintenance. FAIR: Pavement has a combination of generally low- and medium-severity 56 - 70distresses. Maintenance and repair needs may range from routine to major. POOR: Pavement has low-, medium-, and high-severity distresses that 41 - 55probably cause some operational problems. M&R needs will be major. VERY POOR: Pavement has predominantly medium- and high-severity 26 - 40distresses that cause considerable maintenance and operational problems. M&R needs will be major. SERIOUS: Pavement has mainly high-severity distresses that may affect 11 - 25operational safety; immediate repairs are needed. FAILED: Pavement deterioration has progressed to the point that safe aircraft 0 - 10operations are no longer possible; complete reconstruction is required.

Table 3-1: ASTM PCI RATING SCALE

3.2 Pavement Condition Index Survey Results

The area-weighted average PCI for all airport pavements at Miller Memorial Airpark is approximately 74. The primary distresses observed during the inspection were weathering and longitudinal and transverse cracking on AC-surfaced pavements. Section PCIs following our pavement survey are displayed below spatially on the 2022 PCI Survey Results Miller Memorial Airpark, Figure 3.1.



(0 - 10) FAILED

MAY 2023 JOB NO. 6593-D FIG. 3.1



The condition distribution of the network by percent of total pavement area is provided on the Miller Memorial Airpark Pavement Condition Rating by Percent of Area, Figure 3.2. A summary of the pavement condition results by branch and section are included in Tables 2B and 3B of Appendix B, respectively. The inspection report that includes inspection details for individual sample units is provided in Table 1E in Appendix E.

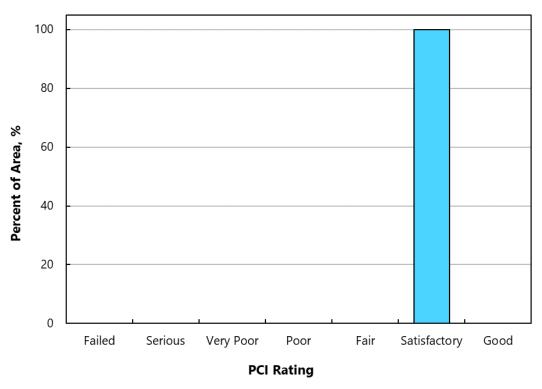


Figure 3.2 - MILLER MEMORIAL AIRPARK PAVEMENT CONDITION RATING BY PERCENT OF AREA

4 FUTURE PAVEMENT CONDITION ANALYSIS

4.1 Introduction

In addition to assessing the current condition of a pavement, it is very important from a planning standpoint to be able to predict with reasonable accuracy the future condition. Additional details regarding our future pavement condition analysis, including pavement condition prediction models, are provided in Appendix C. PCI performance curves developed for Miller Memorial Airpark are displayed on Figure 1C in Appendix C.

4.2 Future Condition Analysis

Using the condition prediction models discussed above, the projected condition of each pavement section was determined for 5- and 10-year periods. Based on this analysis, we project the PCI to decrease from a current value of 74 to a value of 64 in 2027 and 55 in 2032 if no maintenance or rehabilitation work is performed. The projected pavement condition in 5 years and 10 years for each pavement section at Miller Memorial Airpark is



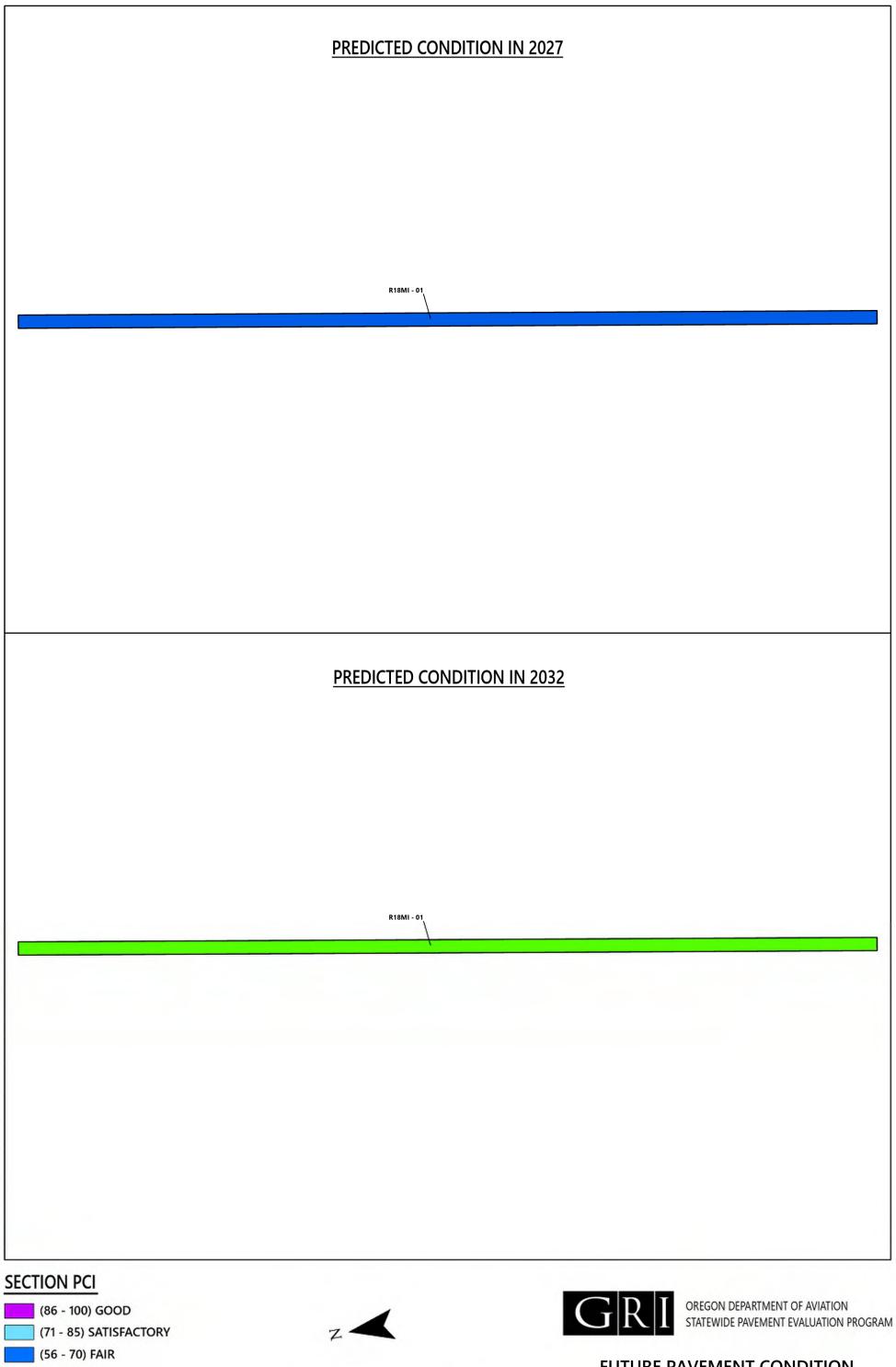
displayed spatially on the Future Pavement Condition Miller Memorial Airpark, Figure 4.1, and listed in Table 1C in Appendix C, along with the past and present PCI values for the pavement network.

4.3 Functional Remaining Life

The functional remaining life is the practical amount of time a pavement is in service before requiring rehabilitation, as estimated solely based on visual condition. This is not to be confused with structural remaining life, which requires analysis of the structural capacity of a pavement and typically a field exploration and testing program that includes core explorations and falling weight deflectometer (FWD) deflection tests.

We calculated two forms of functional remaining life based on the current visual condition surveys of the pavement at Miller Memorial Airpark. The first type of functional remaining life is the time until rehabilitation, such as an overlay, is needed. The critical PCI, further discussed in Section C.3 of Appendix C, is the threshold used for this type of functional remaining life analysis. The second type of functional remaining life is the time until the pavement is no longer operational due to high foreign object debris (FOD) potential and increased safety concerns for trafficking aircraft. A PCI of 40 was set as the trigger point for the end of the pavement's functional service life with regard to FOD potential.

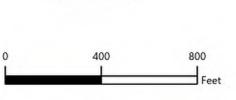
The two types of functional remaining life for each section at Miller Memorial Airpark are summarized in Table 2C in Appendix C.



(41 - 55) POOR

(26 - 40) VERY POOR

(11 - 25) SERIOUS (0 - 10) FAILED



FUTURE PAVEMENT CONDITION
MILLER MEMORIAL AIRPARK

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5 MAINTENANCE AND REHABILITATION PROJECT RECOMMENDATIONS

5.1 Introduction

We evaluated M&R needs, as determined from the PAVER analysis results, in order to develop localized maintenance, global maintenance, and rehabilitation needs. Details of our M&R work priority and unit costs for work activities are provided in Tables 1D and 2D, respectively, in Appendix D.

Based on the 2022 PCI-survey results shown on the Miller Memorial Airpark Pavement Network General Treatment Type Distribution Based on PCI, Figure 5.1 displays a breakdown of the Miller Memorial Airpark network pavement condition by percent of area and general M&R treatment categories. 100% of the area require preservation treatments, and none requires rehabilitation and/or reconstruction.

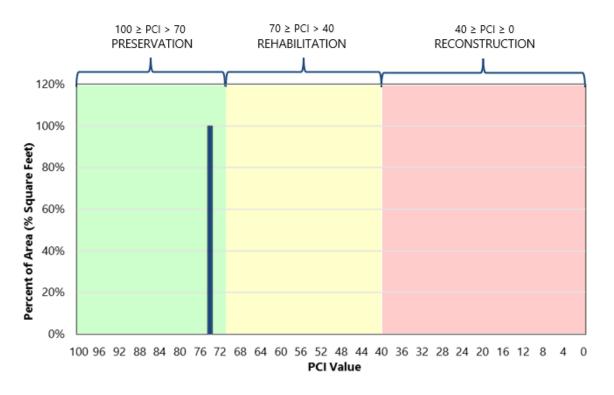


Figure 5.1 - MILLER MEMORIAL AIRPARK PAVEMENT NETWORK GENERAL TREATMENT TYPE DISTRIBUTION BASED ON PCI

5.2 Recommended Localized Maintenance

Localized maintenance refers to activities such as crack sealing and patching, which should be performed annually in order to properly maintain aging pavements. Using the PAVER Localized Distress Maintenance Analysis tool, we developed a list of recommended localized maintenance. This list is shown in Table 3D in Appendix D and is independent of the global maintenance and rehabilitation projects associated with the five-year global



maintenance and rehabilitation work plan. A summary of total localized maintenance quantities is provided in Table 5-1 below.

Table 5-1: LOCALIZED MAINTENANCE QUANTITIES

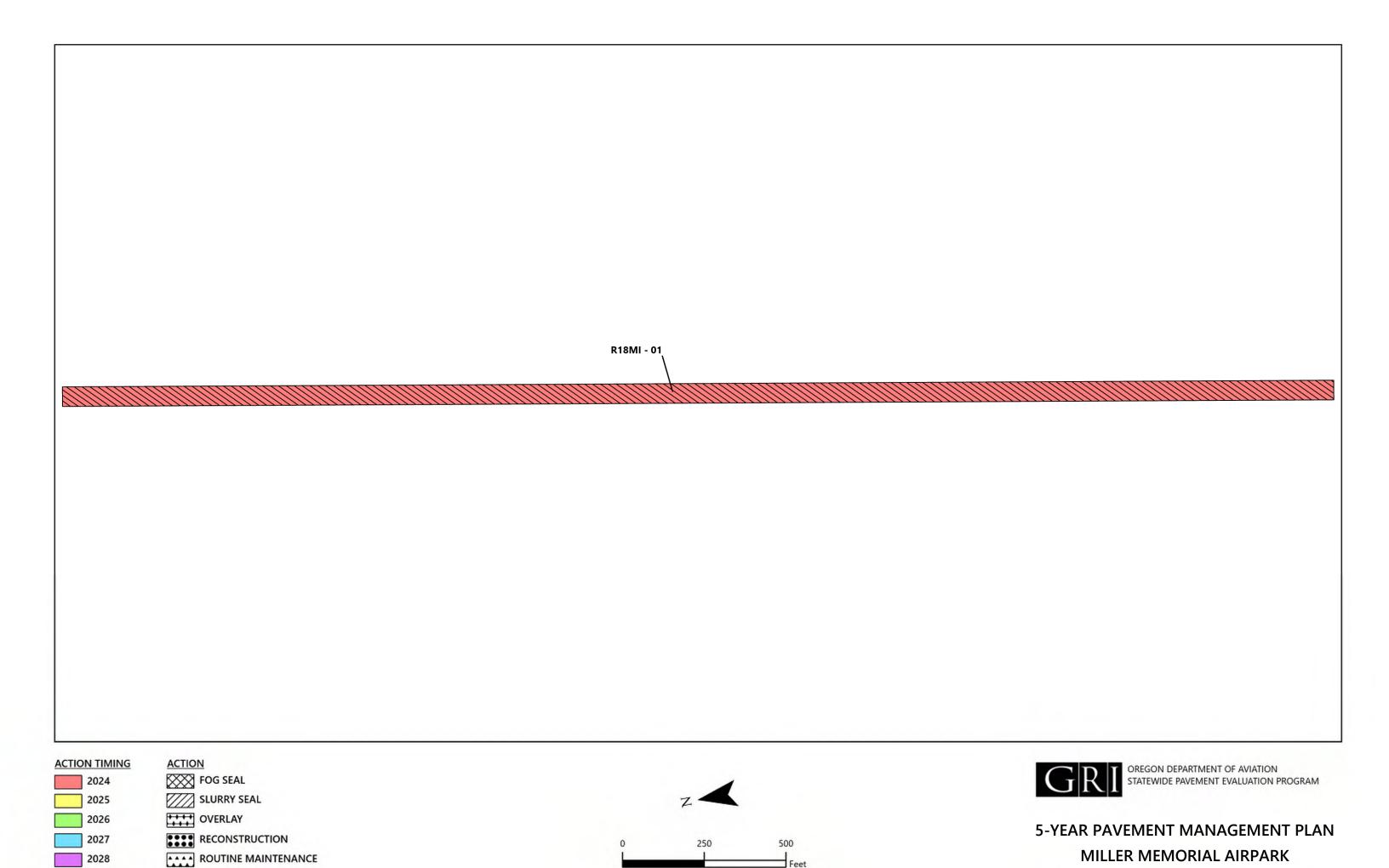
Localized Maintenance Operation	Quantity
Asphalt Concrete Crack Sealing	14,773 linear feet

5.3 Global Maintenance and Rehabilitation Plan

To develop the five-year work plan, we first ran the eliminate backlog scenario with the PAVER M&R Work Planning Module in order to generate a list, organized by year, of global and M&R projects. We then reviewed the project list and refined it into practical construction projects for each year. A summary of global and M&R quantities is provided in Table 5-2 below, and maps of the project locations by year are shown on the 5-Year Pavement Management Plan Miller Memorial Airpark, Figure 5.2. The complete list of recommended global and M&R projects is presented in Table 4D in Appendix D.

Table 5-2: GLOBAL MAINTENANCE AND REHABILITATION QUANTITIES

Global Maintenance or Rehabilitation Operation	Quantity, square feet
Slurry Seal	233,400



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6 LIMITATIONS

This report has been prepared to assist the Oregon Department of Aviation (ODA) with pavement-related project planning for the Miller Memorial Airpark. The scope is limited to the specific pavement areas described within this report. The conclusions and recommendations provided in this report are based on information provided by ODA, estimated costs, and an understanding of the pavement conditions based solely on visual assessment. The global maintenance and rehabilitation recommendations and project selections provided in this report, as well as their corresponding cost estimates, are based on a practical grouping of projects and an estimate of the structural requirements. It is possible that recommendations based on a structural evaluation would differ materially from the recommendations given within this report. Therefore, the information included in this report should be used solely for project planning purposes, and it should be understood that rehabilitation costs may vary from the cost estimates given within this report.

Because the condition of the airport pavement network is dynamic, an effective maintenance and rehabilitation program should be reviewed and updated on a regular basis. In addition to regularly surveying and updating the pavement condition, completed construction activities should be tracked in the PAVER database. If Miller Memorial Airpark would like to know more about the results presented in this report, please contact the undersigned.

Submitted for GRI,

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This document has been submitted electronically.



APPENDIX A

Pavement Inventory Reports and Maps



APPENDIX A

PAVEMENT INVENTORY REPORTS AND MAPS

A.1 PAVEMENT NETWORK

Miller Memorial Airpark is located in Vale, Oregon, and is owned and operated by the City of Vale. The pavement network/facilities at Miller Memorial Airpark serve a variety of general aviation aircraft. Miller Memorial Airpark consists of one runway paved with asphalt concrete (AC).

The current airport pavement management system (APMS) network at Miller Memorial Airpark has an approximate area of 233 thousand square feet of paved airside facilities. The pavement network has been divided into a hierarchical order of branches, sections, and sample units that facilitate inspection and maintenance planning. The pavement facilities summarized by branch and section are listed in Tables 1A and 2A, respectively. Pavement sections and the sample unit layout for each section are shown on Figure 1A in this appendix.

A.2 BRANCHES

A branch, as defined in the PAVER system, is a facility that is a readily identifiable part of a pavement system and has a distinct function. For airports, branches typically consist of individual runways, taxiways, and aprons. The current pavement network for Miller Memorial Airpark contains one branch, tabulated in Table 1A and shown on Figure 1A.

A.3 SECTIONS AND SAMPLE UNITS

A pavement section is the smallest management unit used when considering the application and selection of maintenance and rehabilitation (M&R) repairs and treatments and is defined by Section 2.1.8 of ASTM International (ASTM) D5340 as "a contiguous pavement area having uniform construction, maintenance, usage history, and condition." All sections should also have the same traffic volume and load intensity. The current pavement network included in the PAVER database for Miller Memorial Airpark contains one section that is managed by the City of Vale, which are tabulated in Table 2A and shown spatially on Figure 1A.

PAVER assigns a rank, which designates that pavement's prioritization in receiving maintenance and repair. The highest use or priority pavements, such as runways, taxiways, and terminal aprons, are ranked *Primary*, while the surrounding aprons and shoulders are ranked *Secondary* and low-use areas are ranked *Tertiary*. The ranks for all sections are shown on Table 2A.



To facilitate the visual survey of the airport pavement, each section is further subdivided into smaller areas called sample units. Similar sizing of these units is critical, and studies have found that maintaining the size of the sample units to within 40% of the established normal distribution reduces the standard error of the average pavement condition index (PCI) values. To meet this criterion, the ASTM method recommends sample units for flexible pavements be $5,000 \pm 2,000$ square feet. The delineation of sample units for each section is displayed on Figure 1A.

A.4 SAMPLE UNIT DELINEATION

For an APMS survey, a PCI confidence level of 92% and an allowable error (e) of eight PCI points are used for all airport pavements. To determine the number of sample units that need to be inspected to achieve the required confidence level and allowable error, the following equation is used:

$$n = \frac{N \times s^2}{\left(e^2/4\right)(N-1)+s^2}$$
 (Equation 1)

where:

n = number of sample units to be inspected

N = total number of samples in the pavement sections

e = allowable error

s = section standard deviation

For the 2022 Miller Memorial Airpark PCI survey, Table 3A was used as a guideline in developing sampling rates for flexible and rigid pavement that reflect similar rates used for other large airport pavement networks. In general, this sampling rate distribution provides a 92% confidence level with a standard error of eight PCI points.

Sample unit locations at Miller Memorial Airpark were selected using a systematic random sampling model method. This technique is implemented by first determining the number of sample units needed based on the confidence interval calculated using Equation 1. The first sample unit is randomly placed in the section and then the remaining sample units are systematically spaced throughout the section at an equal distance apart.

Table 1A – MILLER AIRPORT PAVEMENT BRANCHES

Facility Designation			Approximate Area,
(Branch ID)	Branch Name	Number of Sections	square feet
R18MI	Runwav 18	1	233,400



Table 2A - MILLER AIRPORT CURRENT PAVEMENT INVENTORY

							Approximate Area, square				
BranchID	Branch Name	Branch Use	SectionID	From	То	Rank	Length, feet	Width, feet	feet	LCD	Surface Type
R18MI	Runway 18	RUNWAY	01	End	End	Р	3,890	60	233,400	1/1/1900	AC

Abbreviations:

P = Primary pavement

LCD = Last Construction Date. The date of the last major rehabilitation (e.g. overlay)

AC = Asphalt Concrete

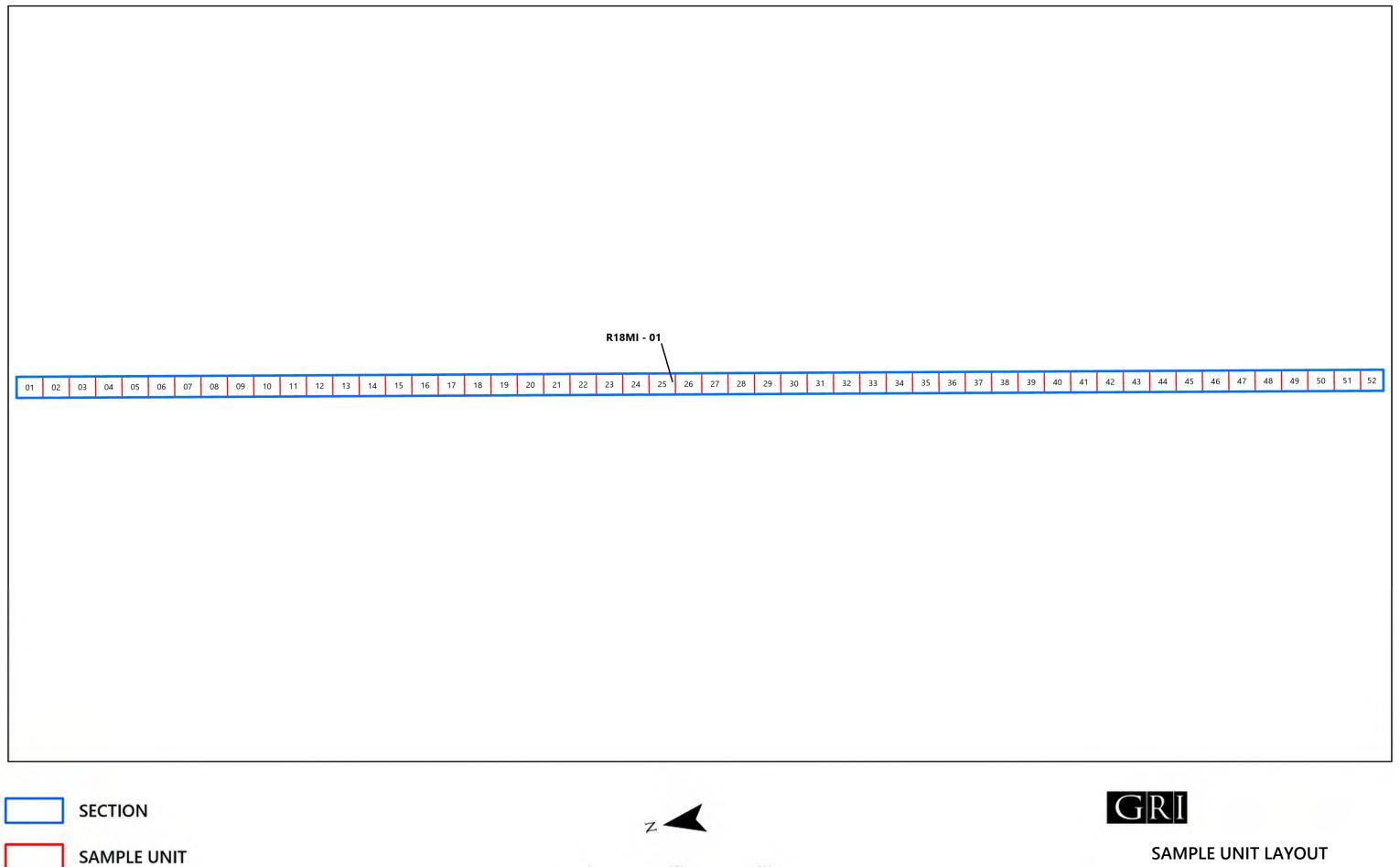




Table 3A: EXAMPLE SAMPLE RATES FOR AC AND PCC PAVEMENTS

AC Sampling Rate							
Total Number of Sample Units, N	Sample Units to Survey, n						
1	1						
2-3	2						
4-6	3						
7-13	4						
14-38	5						
39+	6						

Note: AC = Asphalt Concrete



SAMPLE UNIT LAYOUT MILLER MEMORIAL AIRPARK

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FIG. 1A



APPENDIX B

Pavement Condition Index Survey Results



APPENDIX B

PAVEMENT CONDITION INDEX SURVEY RESULTS

B.1 METHODOLOGY

As previously discussed, the PCI is a measure of the pavement's functional surface condition and provides a methodology for assessing the causes of distress and whether the distress is related to a load or climatic conditions. Although the PCI is not a direct measure of structural capacity, it provides a suggestion of the structural needs of the pavement.

The PCI is based on the type, severity, and quantity of each distress found in an inspected sample unit. The results are displayed using a seven-category rating scale in accordance with ASTM D5340. Flexible pavement (e.g., AC and AAC) distress types are presented in Table 1B. A summary of the pavement condition results by branch and section is included in Tables 2B and 3B of Appendix B, respectively.

Table 1B: PAVER DISTRESS CODES FOR FLEXIBLE AND RIGID PAVEMENT

Flexible Pavement							
PAVER Code	Pavement Distress	Related Cause					
41	Alligator Cracking	Load					
42	Bleeding	Other					
43	Block Cracking	Climate/ Durability					
44	Corrugation	Other					
45	Depression	Other					
46	Jet Blast	Other					
47	Joint Reflection Cracking	Climate/ Durability					
48	Longitudinal & Transverse Cracking	Climate/ Durability					
49	Oil Spillage	Other					
50	Patching	Climate/ Durability					
51	Polished Aggregate	Other					
52	Raveling	Climate/ Durability					
53	Rutting	Load					



Flexible Pavement							
PAVER Code	Pavement Distress	Related Cause					
54	Shoving	Other					
55	Slippage Cracking	Other					
56	Swelling	Other					
57	Weathering	Climate/ Durability					

To obtain the section PCI, we extrapolated the PCI of each selected sample unit over the entire section area. Distresses found in sample units classified as "additional"— defined as nonrepresentative instead of random— are not extrapolated over the entire section but merely added to the extrapolated quantity. The PCI rating scale presented previously in Table 3-1 of Section 3.1 and is based on ASTM D5340.

Section 4.1 of ASTM D5340, governing PCI surveys, offers this caution:

"The PCI is a numerical indicator that rates the surface condition of the pavement. The PCI provides a measure of the **present condition** of the pavement based on the distress observed on the surface of the pavement, which also indicates the structural integrity and surface operational condition (localized roughness and safety). The PCI **cannot** measure structural capacity; nor does it provide a direct measurement of skid resistance or roughness. It provides an objective and rational basis for determining maintenance and repair needs and priorities. Continuous monitoring of the PCI is used to establish the rate of pavement deterioration, which permits early identification of major rehabilitation needs. The PCI provides feedback on pavement performance for validation or improvement of current pavement design and maintenance procedures."

Based on the limitations of the PCI method, it is imperative that engineers and planners treat the PCI as a tool that will assist them during the M&R planning process. Any major project should always be preceded by an up-to-date, detailed, 100% project-level inspection of the pavement in order to reevaluate maintenance needs prior to the project design process.

B.2 DISTRESS TYPES

Distress tends to fall into one of the following four cause categories:

 Load-related: Flexible pavement distresses include alligator/fatigue cracking, corrugation, depression, polished aggregate, rutting, and slippage cracking.



- Climate- and durability-related: Flexible pavement distresses include bleeding, block cracking, joint reflection cracking, longitudinal and transverse (L&T) cracking, swelling, and raveling/weathering.
- Moisture- and drainage-related: Flexible pavement distresses include alligator/ fatigue cracking, depressions, potholes, and swelling.
- Other factors: Oil spillage, jet blast erosion, bleeding, patching.

As described above, a distress may be the result of more than one cause. For example, depressions may be caused by incorrect compaction during construction or by subgrade softening due to environmental factors. In addition, a distress may be initiated by one cause but may progress to a distress of higher severity by another cause. Therefore, engineering judgment is critical in analyzing the actual cause or causes of the distress.

B.3 PAVEMENT CONDITION INDEX SURVEY RESULTS

The evaluated Miller Memorial Airpark pavement network consists of one branch and one section. A total of six sample units were visually inspected in the field. Data from the inspected sample units were input into the PAVER database, and a resultant PCI for each section was computed. Additional details regarding the PCI and distress types observed for each surveyed sample unit are provided in the re-inspection report, Table 1E, in Appendix E. Based on the 2022 PCI survey, the area-weighted average PCI for the entire pavement network at Miller Memorial Airpark is approximately 74, which corresponds to a PCI rating of Satisfactory.

Table 2B - MILLER AIRPORT CURRENT BRANCH CONDITION REPORT

	Number of	Approximate Area,		Area Weighted	
Branch ID	Sections	square feet	Use	Average Branch PCI	PCI Category
R18MI	1	233,400	RUNWAY	74	Satisfactory

Use Category	Number of Sections	Total Area, square feet	Area Weighted Average PCI
APRON	0	0	0
RUNWAY	1	233,400	74
TAXIWAY	0	0	0
ALL	1	233,400	74

Abbreviation: PCI = Pavement Condition Index



Table 3B - MILLER AIRPORT 2022 PAVEMENT CONDITION INDEX SURVEY RESULTS

BranchID	SectionID	Last Construction Date	Surface Type	Use	Last Inspection Date	Age at Inspection	PCI	PCI Category	PCI % Climate	PCI % Load	PCI % Other
R18MI	01	1/1/1900	AC	RUNWAY	7/1/2022	123	74	Satisfactory	100	0	0

Abbreviations:

PCI = Pavement Condition Index, AC = Asphalt Concrete





APPENDIX C

Future Pavement Condition Analysis



APPENDIX C

PAVEMENT CONDITION ANALYSIS

C.1 METHODOLOGY

In addition to assessing the current condition of a pavement, it is very important from a planning standpoint to be able to predict with reasonable accuracy its future condition. In a pavement management plan (PMP), this is done with the aid of a prediction model. When an APMS is initially implemented, the default models are typically used to predict the future condition of a pavement. However, after PCI surveys are completed, the historical data are then used to refine the models, so they better represent the deterioration of a particular class of pavement based on local climatic conditions, loading, material sources, construction procedures, etc. The importance of accurate prediction models is part of the reason it is essential to conduct periodic, routine surveys in order to track the rate of deterioration.

In PAVER, the pavement deterioration curves are developed based on the "family" model procedure. A pavement "family" is defined as a group of pavements with similar deterioration characteristics. The procedure for developing the prediction models is:

- 1) Define the pavement families.
- 2) Review the data.
- 3) Conduct a data outlier analysis.
- 4) Model the data.

C.2 PREDICTION MODELS

We developed separate condition prediction models for each pavement "family" at Miller Memorial Airpark. The delineation is based on branch use, surface type, section rank, and structural design life. We use five distinct models for the following "families" of pavements at Miller Memorial Airpark. For each model, we reviewed the data in order to filter out any inconsistent or inaccurate data or any data that fall outside boundary values set by PAVER. After outliers are removed and the data are checked for accuracy and reasonableness, the PAVER program calculates a best-fit curve using a polynomial-constrained, least-squares analysis procedure. This best-fit curve for each family is used in the analysis to predict the average behavior of all sections within each "family." Our condition prediction models for each "family" are provided on Figure 1C below.



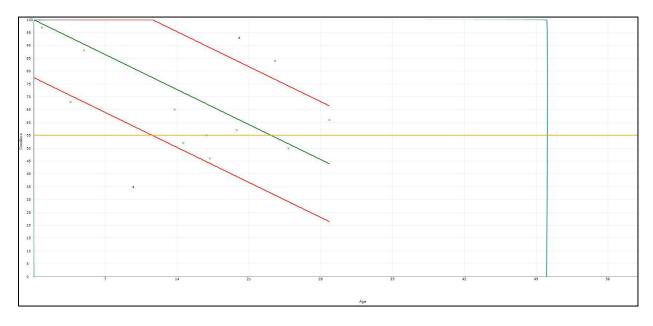


Figure 1C - CONDITION PREDICTION MODEL FOR EASTERN CATEGORY 5 AC RUNWAYS

C.3 CRITICAL PCI

Each of the condition-prediction models have an assigned critical PCI. The critical PCI is the point at which the pavement condition begins to deteriorate more quickly over time. As the condition deteriorates to a worse state, major M&R is triggered because the cost to apply localized M&R increases significantly. Pavement sections with PCI above the critical value are given a higher priority for funding during budget analysis in order to prevent them from deteriorating to the point where more costly rehabilitation is necessary. We used the following critical PCI values at Miller Memorial Airpark:

- Runways 55
- Taxiways/Taxilanes 50
- Aprons 45

C.4 FUTURE CONDITION ANALYSIS

As previously discussed, the projected condition of each pavement section was determined for 5- and 10-year periods. The projected pavement conditions in 5 years and 10 years for each pavement section at Miller Memorial Airpark, along with the conditions at the previous inspection, are listed in Table 1C.



C.5 FUNCTIONAL REMAINING LIFE

As mentioned above, functional remaining life is the practical amount of time a pavement is in service before requiring rehabilitation, as estimated based solely on visual condition. This is not to be confused with structural remaining life, which requires analysis of the structural capacity of a pavement.

We calculated two forms of functional remaining life based on the current visual condition surveys of the pavement at Miller Memorial Airpark, the time until rehabilitation, and the time until the pavement is no longer operational due to high foreign object debris potential and increased safety concerns for trafficking aircraft (PCI less than 40). The results of the functional life analysis are provided in Table 2C.

Table 1C - PAST, PRESENT AND FUTURE PCI

			Past Inspection PCI	Past Inspection PCI Current PCI Predicted Futur					
Bra	nchID	SectionID	unknown	2022	2027	2032			
R1	I8MI	01	-	74	64	55			

Abbreviation: PCI = Pavement Condition Index



Table 2C - MILLER AIRPORT FUNCTIONAL REMAINING LIFE ANALYSIS

Branch ID	Section ID	Surface Type	Current PCI	Years to Major M&R	Major M&R Trigger PCI ¹	Years to End of Functional Service Life
R18MI	01	AC	74	6 - 10	55	16 - 20

Abbreviations:

PCI = Pavement Condition Index, AC = Asphalt Concrete



¹ Major M&R (Maintenance and Rehabilitation) Trigger PCI = Critical PCI



APPENDIX D

Unit Cost Data and Maintenance and Rehabilitation Plan



APPENDIX D

UNIT COST DATA AND MAINTENANCE AND REHABILITATION PLAN

D.1 ANALYSIS METHODOLOGY

We evaluated the M&R needs, as determined from the PAVER analysis results, in order to develop project recommendations for the next five years. The purpose of this analysis is to determine the M&R needs of the Miller Memorial Airpark pavement network condition over time. We used PAVER v7.0.8 software to develop network-level project recommendations for the next five years.

The PAVER M&R Work Planning Module identifies when and where M&R is required and how much it will cost. M&R plans can be developed either by assuming an annual budget or by identifying specific constraints, such as a condition goal to determine the budget required to meet the goal. The M&R work planning analysis was based on a five-year period beginning on August 1, 2024. A backlog elimination analysis scenario was selected to generate a list of global maintenance and rehabilitation projects in order to optimize the allocation of capital and establish preservation-based project recommendations. The repair strategies considered for pavement sections in our analysis are as follows:

- Reconstruction Considered for pavements with a PCI less than 40.
- Flexible Overlay Considered for pavements between 40 PCI and the critical PCI, and for pavements exhibiting significant load-related distresses.
- Global Maintenance Treatments (fog seal, slurry seal, thin AC overlay) applied to an entire pavement section with the intent of slowing the rate of deterioration.
- Localized Maintenance Maintenance performed on a routine basis such as crack sealing, wide crack repair, and patching.

It should be noted that the five-year list of recommended projects only includes the highest-cost maintenance items and does not include routine localized maintenance (e.g., crack sealing) work that should also be conducted in addition to and concurrently with the five-year work plan.

D.1.1 Pavement Rank and Use Prioritization

Pavement sections are assigned a rank to establish their relative importance in the overall pavement network, which is most commonly defined by their use (e.g., Taxiway, Apron, Runway). The PAVER analysis uses the combination of the section rank and the branch use



to define the priority of each section during the M&R analysis. Table 1D displays the branch use and section rank prioritization schema we used for analysis.

Table 1D: M&R WORK PRIORITY BY BRANCH USE AND SECTION RANK

	Section Rank								
Branch Use	Primary	Secondary	Tertiary						
RUNWAY	1	3	6						
TAXIWAY	2	5	8						
APRON	4	7	9						

D.2 MAINTENANCE POLICIES AND UNIT COSTS

The distress-maintenance policies are policies that determine what type of work should be applied to a specific distress type and severity. For example, on an AC pavement, a medium-severity longitudinal/transverse crack would be repaired by crack sealing. Policies for all the distress types and severities are established by ASTM D5340.

Although our work scope does not include budget analysis, we did assign construction costs to the maintenance work so that PAVER would allocate M&R projects that were approximately equal in cost for each year of the five-year period. The anticipated cost of performing M&R is based on cost tables that relate M&R work type cost to PCI. We reviewed the unit costs from the 2017 report and updated them by reviewing the bid tabulations for recent projects within the vicinity of Miller Memorial Airpark and information provided by the project team. The costs for reconstruction are based on the existing pavement sections present within each branch use at Miller Memorial Airpark. The costs represent the fully-loaded costs and include aspects of the project such as administration, contingencies, mobilization, and striping. The cost tables used in the analysis are presented in Table 2D below.



Table 2D: MILLER MEMORIAL AIRPARK UNIT COST DATA

Type of M&R	Work Type	Unit Cost	Work Unit
Maior MARD	Complete Reconstruction with AC	\$13.32	Sq Ft
Major M&R	Cold Mill and Overlay – 2 Inches Thick	\$5.88	Sq Ft
Clabal Morb	Surface Treatment - Slurry Seal	\$0.40	Sq Ft
Global M&R	Surface Treatment - Fog Seal	\$0.24	Sq Ft
	Crack Sealing - AC	\$2.40	Ft
	Crack Sealing - PCC	\$18.00	Ft
Localized Preventive M&R	Crack Sealing – Wide Cracks	\$39.60	Ft
i reventive Mark	AC Patching – Full Depth	\$60.00	Sq Ft
	PCC Patching – Full Depth	\$120.00	Sq Ft

D.3 RECOMMENDED LOCALIZED MAINTENANCE

In order to properly maintain aging pavements, localized M&R activities such as crack sealing and patching should be performed on a routine basis. A list of recommended localized maintenance activities is provided in Table 3D of this appendix.

D.4 RECOMMENDED GLOBAL MAINTENANCE AND REHABILITATION PROJECTS

Global maintenance and rehabilitation projects refer to activities such as slurry seal and thin AC overlays, as well as thick AC overlays and reconstruction. A list of recommended global and M&R activities is provided in Table 4D of this appendix.

Table 3D - MILLER AIRPORT NETWORK MAINTENANCE REPORT

Network	Branch ID	Section ID	Distress	Severity	Action	Work Quantity	Unit	Unit Cost	Work Cost	Section Total
Miller	R18MI	01	Long. & Transv. Cracking	Medium	Crack Sealing - AC	259	Ft	\$2.40	\$622	\$35,456
Miller	R18MI	01	Long. & Transv. Cracking	Low	Crack Sealing - AC	14,514	Ft	\$2.40	\$34,834	\$33,430



Table 4D - FIVE-YEAR GLOBAL MAINTENANCE AND REHABILITATION PLAN

							Area, square	Unit Cost per	
Action Year	Branch ID	Section ID	Branch Use	Surface Type	Current PCI	Action	feet	square foot	Total Cost
2024	R18MI	01	RUNWAY	AC	74	Slurry Seal	233,400	\$0.40	\$93,361

Abbreviations: PCI = Pavement Condition Index, AC = Asphalt Concrete

Cost Summary	
2024 Total Project Cost	\$93,361
2025 Total Project Cost	\$0
2026 Total Project Cost	\$0
2027 Total Project Cost	\$0
2028 Total Project Cost	\$0
Total 5-Year Project Cost	\$93,361





APPENDIX E

Reinspection Report

Re-Inspection Report

ODA WOC3 4-10-2023 PostWHEdits 4PM

Sample Comments: 48 L & T CR

WEATHERING

48 57 L

M

326.00 Ft

4500.00 SqFt

Generate	OC3_4-10-2023_Po ed Date	JSC VV III. GIES		3/2023														Page 1 of
Network	: Miller					Nan	ne: 1	Miller Mer	norial	Airpark								
Branch:	R18MI			Name:	Runw	ay 18			Use:	RUNW	AY		Area:		23	33,400 \$	SqFt	
Section:	01	of	1		From:	End				To:	End					Last (Const.:	1/1/1900
Surface:	AC	Family:		2_Easterr AAC	n_Cat5_RW_	Zon	e:			Cate	egory:					Rank	: P	
Area:	233,40	00 SqFt		Length	:	3,890 F	⁷ t	Widt	h:		60 F	t						
Slabs:		Slab Leng	gth:		Ft		Slab Widt	h:		Ft			Jo	int Le	ngth:		Ft	
Shoulder	:	Street Ty	pe:				Grade:	0					La	anes:	0			
Section (Comments:																	
Work Da	ate: 1/1/1900	Wo	rk T	ype: Nev	w Constructi	on - Init	ial		C	ode: NU	I-IN			Is M	lajor N	M&R: 7	Гrue	
Last Insp	Date: 7/1/2022			Total	Samples:	52		Sı	irveye	d: 6								
Conditio	ns: PCI: 74																	
Inspectio	on Comments:																	
Sample I	Number: 07	Тур	e:	R	1	Area:	4	500.00 Sc	ıFt		PCI:	75						
Sample (Comments:																	
48 L	& T CR		L		187.00	Ft												
57 W	EATHERING		N		4500.00	SqFt												
Sample N	Number: 15	Тур	e:	R	1	Area:	4	500.00 Sc	_[Ft		PCI:	75						
Sample (Comments:																	
	& T CR		L		277.00													
57 W	EATHERING		N		4500.00	SqFt												
Sample I	Number: 23	Тур	e:	R	1	Area:	4	500.00 Sc	_[Ft		PCI:	70						
Sample (Comments:																	
48 L	& T CR		L	4	245.00	Ft												
	& T CR		N		30.00													
57 W	EATHERING		N		4500.00	SqFt												
Sample N	Number: 30	Тур	e:	R	1	Area:	4	500.00 Sc	_[Ft		PCI:	73						
Sample (Comments:																	
48 L	& T CR		L		401.00													
	EATHERING			Л	4500.00	SqFt												
Sample I	Number: 37	Тур	e:	R	1	Area:	4	500.00 Sc	_[Ft		PCI:	75						
Sample (Comments:																	
48 L	& T CR		I	,	243.00	Ft												
	EATHERING			Λ	4500.00													
Sample N	Number: 44	Тур	e:	R		Area:	4	500.00 Sc	ĮFt		PCI:	75						



APPENDIX F

Work History Report

4/13/2023	Work History Report	Page 1 of 2
	Pavement Database: ODA_WOC3_4-10-2023_PostWHEdits_4PM	

Network: Miller Memorial Airp			Branch: R18M	I Runwa	ay 18	Section:	01	Surface:AC	
L.C.D. 1/1/1900 Use: RUNWAY				Rank: P I	Length: 3,890	.00 (Ft) W i	idth: 60.0	0 (Ft) True Ai	rea: 233400.0000 (SqFt
	Work Date	Work Code	Work I	Description	Cost	Thickness (in)	Major M&R	C	comments
	1/1/1900	NU-IN	New Construc	tion - Initial	0.00	0.00	V		

Pavement Management System PAVER 7.0 TM

Page 2 of 2

Pavement Database: ODA_WOC3_4-10-2023_PostWHEdits_4PM

Summary:

Work Description	Section Count	Area Total (SqFt)	Thickness Avg (in)	Thickness STD (in)
New Construction - Initial	1	233,400.00	0.00	0.00

Pavement Management System PAVER 7.0 TM