



Boiler Inspection Checklist

Pressure Piping Inspection for Welded Applications

Department of Consumer & Business Services
 Building Codes Division • 1535 Edgewater St. NW, Salem, Oregon
 Mailing address: P.O. Box 14470, Salem, OR 97309-0404
 Phone: (503) 378-4133 • Fax: (503) 378-2322
 Web: bcd.oregon.gov

SITE INFORMATION

Name of permit holder: _____ Permit number: _____
 Address: _____ Inspector: _____
 Date of inspection: _____ Time of inspection: _____

CHECKLIST

- 1. Boiler business license
- 2. Certificate of Authorization (R or O certificate)
- 3. Posted permit
- 4. QC manual and traveler
- 5. Individual license
- 6. Welding procedure specification
- 7. Welder's qualification
- 8. Weld stamp or weld map
- 9. Welder's continuity log
- 10. Material Test Report (as required by code or QC manual)
- 11. Heat number (or other identification as required by QC manual)
- 12. Hanger spacing (code requirement for pipe diameter)
- 13. Code material storage area
- 14. Welding rod storage
- 15. Pressure gauge calibration
- 16. Pressure test or NDE
- 17. QCM and inspector sign off on traveler
- 18. _____
- 19. _____
- 20. _____

