ATTACHMENT B

MAINTENANCE AND REPAIR SHOP THRESHOLD ANALYSIS



Table 1

Threshold Analysis—Maintenance and Repair Shop Product Usage PCC Structurals, Inc. - Large Parts Campus

Table 3-A. Product Summary

Product	TAC	CAS	Weight Percentage (%)		Specific Gravity		Annual Product Usage			Annual TAC Usage ^(a)
Floduci							(gal/yr) ⁽¹⁾	(lb/yr)		(lb/yr)
Loctite 567 PST Pipe Sealant	Ethylene glycol	107-21-1	0.55	(2)	1.14	(3)	0.22	2.09	(b)	0.012
Loctite 592 Medium Strength	Cumene hydroperoxide	80-15-9	0.55	(2)	1.21 (3)	(3)	1.04	10.50	(b)	0.058
Thread Sealant	Cumene	98-82-8	0.55	(2)		1.04	10.30		0.058	
Parts Master Non-Chlorinated Brake and Parts Cleaner	Acetone	67-64-1	55	(2)	0.74 (2)		2)	1,575	(1)	866
	Xylenes (mixed isomers)	1330-20-7	10	(2)		(2)				158
	Toluene	108-88-3	1.0	(2)				Ī	15.8	
Rectorseal No.5 Special	Diethylene Glycol Methyl Ether	111-77-3	16	(3)	1.40	(3)	0.125	1.46	(p)	0.23
WELD-ON 724 Low VOC Cement	Methyl Ethyl Ketone (MEK)	78-93-3	8.5	(2)	0.984	(3)	0.44	3.61	(p)	0.31
WELD-ON P-70 Low VOC Primer	Methyl Ethyl Ketone (MEK)	78-93-3	24	(2)	0.858 (3)	0.56	4.01	(b)	0.96	
	Acetone	67-64-1	12.5	(2)					0.50	
Mar-Proof H/S Lacquer Sanding Sealer	Methyl Ethyl Ketone (MEK)	78-93-3	17.5	(2)	0.91 (3)			114		19.9
	Toluene	108-88-3	17.5	(2)		(3)	15.0		(b)	19.9
	Isopropanol	67-63-0	5.5	(2)		,	13.0			6.27
	N-Butyl Alcohol	71-36-3	5.5	(2)						6.27

Table 3-B. TAC Summary

TAC	CAS	Total Annual Usage (lb/yr)	Reporting Threshold ⁽⁵⁾ (lb/yr)	Exceeds Reporting Threshold? (Yes/No)
Ethylene glycol	107-21-1	0.012	> 1,000	No
Cumene hydroperoxide	80-15-9	0.058	Not Listed	No
Cumene	98-82-8	0.058	> 1,000	No
Acetone	67-64-1	867	> 1,000	No
Xylenes (mixed isomers)	1330-20-7	158	> 1,000	No
Toluene	108-88-3	35.7	> 1,000	No
Diethylene Glycol Methyl Ether	111-77-3	0.23	Not Listed	No
Methyl Ethyl Ketone (MEK)	78-93-3	21.2	> 1,000	No
Isopropanol	67-63-0	6.27	> 1,000	No
N-Butyl Alcohol	71-36-3	6.27	> 1,000	No

NOTES:

gal = gallon.

lb = pound.

TAC = Toxic Air Contaminant.

- (a) Annual TAC usage (lb/yr) = (annual product usage [lb/yr]) x (TAC weight percentage [%]) /100
- (b) Annual product usage (lb/yr) = (annual product usage [gal/yr]) \times (specific gravity) \times (8.345 lb/gal)

- (1) Information provided by PCC Structurals, Inc. Represents 1.5 times the average annual purchases between 2019 and 2021.
- (2) Information from product safety data sheet. Value represents average of the range.
- (3) Information from product safety data sheet.
- (4) Oregon Department of Environmental Quality "Cleaner Air Oregon Exempt TEU Reporting" (March 21, 2022), see Appendix A.



Table 2 Threshold Analysis—Maintenance and Repair Shop Welding PCC Structurals, Inc. - Large Parts Campus

Reporting Threshold ⁽¹⁾ (lb/yr)	Welding Type	Electrode Type	PTE Annual Usage ⁽²⁾ (lb/yr)	Exceeds Reporting Threshold? ⁽³⁾ (Yes/No)	
	FCAW	E70T			
	FCAW	E71T		-	
	GMAW	E70S	231	No	
	SAW	EM12K			
. 500	SMAW	E6010	-	-	
> 500		E6011	5.50	No	
		E6012			
		E6013			
		E7024			
	Total An	nual Usage (lb/yr)	237	No	
	FCAW	E110			
		E308			
		ER316			
	GMAW	ERNiCrMo			
		ERNICU			
	GTAW	Unlisted or Unspecified (4)	2.50	Yes	
> 50	SMAW	E7018	216	Yes	
		E7028			
		E8018			
		Eni-Cl			
		Eni-Cu			
		Unlisted or Unspecified (4)	87.0	Yes	
	Total An	nual Usage (lb/yr)	306	Yes	
		E11018			
	FCAW	E308			
		E316			
	SMAW	14Mn-4Cr			
		E11018			
> 0		E308			
		E310			
		E316	47.0	Yes	
		E410			
		E9015			
		E9018			
		ECoCr			
		ENiCrMo			
	Total An	nual Usage (lb/yr)	47.0	Yes	

NOTES:

FCAW = flux core arc welding

GMAW = gas metal arc welding.

GTAW = gas tungsten arc welding.

lb = pound.

SAW = submerged arc welding.

SMAW = shielded metal arc welding.

yr = year.

REFERENCES:

- (1) Oregon Department of Environmental Quality "Cleaner Air Oregon Exempt TEU Reporting" (March 21, 2022), see Appendix B.
- (2) Information provided by PCC Structurals, Inc. Represents 1.5 times the average annual purchases between 2019 and 2021.
- (3) If the total exceeds a given reporting threshold, then each individual welding type within that reporting threshold category is shown as exceeding the threshold.
- (4) Assumed a reporting threshold of greater than 50 pounds per year for electrodes of unspecified classification or of a type not included in the DEQ guidance.