

3-Year Calculation Metal Pour Breakout - Casting:Gating Ratio

| Casting:Gating Ratio |           |          | POUR Rates - lbs |           |           |            | SCRAP Rates - lbs |           |           |           |
|----------------------|-----------|----------|------------------|-----------|-----------|------------|-------------------|-----------|-----------|-----------|
| Plant                | Casting % | Gating % | 2019             | 2018      | 2017      | Total      | 2019              | 2018      | 2017      | Total     |
| LPCS                 | 24%       | 76%      | 3,666,051        | 3,510,532 | 4,211,852 | 11,388,435 | 3,084,540         | 2,559,776 | 2,997,437 | 8,641,753 |
| LPCT                 | 64%       | 36%      | 4,315,442        | 4,109,100 | 2,553,997 | 10,978,539 | 1,783,380         | 1,203,012 | 954,320   | 3,940,712 |