

Recycling Modernization Act: Responsible End Markets

Updated Nov. 18, 2025

End markets receiving commingled recyclables from Oregon must self-attest that they meet the standard of being a responsible end market, per [OAR 340-090-0670\(2\)](#). The following is a list of Responsible End Markets that have self-attested to Circular Action Alliance (Oregon's only approved Producer Responsibility Organization), DEQ, and/or commingled recycling processing facilities that sort Oregon's commingled recyclables; in accordance with the procedure established under [OAR 340-090-0670\(3\)](#), that they meet Oregon's responsible standard.

As of July 1, 2025, all processing facilities and the PRO are required to ensure that materials go to downstream facilities that have self-attested as responsible. A six month (July 1-Dec. 31, 2025) stay of enforcement on this requirement applies to processing facilities if circumstances beyond their control result in the need to send materials to a non-self-attested facility.

While a self-attestation suffices initially as proof of a downstream facility's responsible operations, the processing facilities and the PRO must, after June 30, 2027, only use downstream facilities that have undergone more detailed auditing to determine whether or not they meet Oregon's responsible standard. This detailed auditing, called "verification," will be organized by Circular Action Alliance as described in its program plan.

The Responsible End Markets listed below are organized by commodity accepted. Some Responsible End Markets may be listed under multiple commodities. Brokers, who are intermediaries that buy processed recyclable material from CRPFs and sell the material to an end market or other downstream facility, are also subject to the responsible standard and are listed at the bottom.

This Responsible End Markets list also includes verification of overseas end-markets in countries where guidelines for certain materials are in place, such as Malaysia's [newest regulations](#) on scrap plastic imports and 2022 [policy on mixed paper](#), as well as Thailand's newest policies on [mixed paper](#) and [plastics](#).

This list will be updated periodically as changes occur.

Cardboard

- Cheng Loong Binh Duong Paper Co., Ltd (Ho Chi Minh City, Vietnam)
- PT. Dayasa Aria Prima (Surabaya, Jawa Timur, Indonesia)
- Georgia Pacific – Toledo (Toledo, OR)
- Hamilton Manufacturing (Twin Falls, ID)
- International Paper – Springfield (Springfield, OR)
- Jingxing Holdings (M) SDN BHD (Banting, Selangor, Malaysia)
- Khoi Nguyen Paper Joint Stock Co. (Dong Nai Province, Vietnam)
- Michelsen Packaging (Yakima, WA)

- Nibong Tebal Paper Mill SDN. BHD. (Nibong Tebal, Penang, Malaysia)
- NORPAC (Longview, WA)
- Port Townsend Paper Co. (Port Townsend, WA)
- PT Fajar Surya Wisesa, TBK (Bekasi, Jawa Barat, Indonesia)
- Siam Kraft Industry Co., Ltd (Thamuang, Kanchanaburi, Thailand)
- Sun Paper Savannakhet Co. Ltd (Xepon District, Savannakhet, Lao People's Democratic Republic)
- Tekniplex (Wenatchee, WA)
- Thuan An Paper Service Trading Joint Stock Co. (Dong Nai Province, Vietnam)
- Western Pulp Products (Corvallis, OR)
- Westrock (Longview, WA)
- XSD International Paper SDN BHD (Lulim, Kedah, Malaysia)

Mixed paper (without cartons)

- PT. Dayasa Aria Prima (Surabaya, Jawa Timur, Indonesia)
- PT Indah Kiat Pulp & Paper Tbk. (Jakarta Pusat, Indonesia)
- Inland Empire Paper Co. (Spokane, WA)
- Michelsen Packaging (Yakima, WA)
- NORPAC (Longview, WA)
- PT Fajar Surya Wisesa, TBK (Bekasi, Jawa Barat, Indonesia)
- Sun Paper Savannakhet Co. Ltd (Xepon District, Savannakhet, Lao People's Democratic Republic)
- Westrock (Longview, WA)

Mixed paper with cartons

- Hamilton Manufacturing (Twin Falls, ID)
- NORPAC (Longview, WA)
- Westrock (Longview, WA)

Specific fiber bales other than mixed paper

- PT. Dayasa Aria Prima (Surabaya, Jawa Timur, Indonesia)
- Georgia Pacific-Halsey (Halsey, OR)
- Nibong Tebal Paper Mill (Nibong Tebal, Penang, Malaysia)
- PT Fajar Surya Wisesa, TBK (Bekasi, Jawa Barat, Indonesia)
- PT Indah Kiat Pulp & Paper Tbk. (Jakarta Pusat, Indonesia)
- PT Sun Paper Source – for tissue (Surabaya, Jawa Timur, Indonesia)
- Siam Kraft Industry Co., Ltd (Thamuang, Kanchanaburi, Thailand)
- Sun Paper Savannakhet Co. Ltd (Xepon District, Savannakhet, Lao People's Democratic Republic)

- TeknipleX (Wenatchee, WA)
- World Link Holding Co Ltd (Nong kham Sub-district, Si Racha District, Chon Buri, Thailand)
- XSD International Paper SDN BHD (Lulim, Kedah, Malaysia)
- Upfactory California – specifically cartons (Lodi, CA)

Plastics

- D6 – for PET (Sulphur Springs / Longview, TX)
- Denton Plastics – for HDPE and PP only (Portland, OR)
- Driven Plastics (Pueblo, CO)
- EFS Plastics (Lethbridge, Alberta, Canada)
- Envision Plastics – for HDPE (Reidsville, NC) and (Chino, CA)
- Fraser Plastics (Maple Ridge, British Columbia, Canada)
- KW Plastics – for HDPE and PP only (Troy, AL)
- Merlin Plastics – Delta (Delta, British Columbia, Canada) and (Calgary, Alberta, Canada)
- Republic Service’s Polymer Center (Las Vegas, NV)
- TacTik Recycling – for EPS (Stanstead, Quebec, Canada)
- Upfactory California (Lodi, CA)

Metals

- Aluminum
 - USM Processing (Riverdale, IL)
 - Novelis (Greensboro, NC) and (Berea, KY)
- Steel/tin/bimetal cans
 - Cascade Steel Rolling Mills (McMinnville, OR)
- Other scrap metal
 - See secondary processors/brokers Cherry City Metals, Metro Metals, Radius Recycling, USM Processing and World Link Holding Co Ltd.

Glass

- Glass to Glass – beneficiation facility only (Portland, OR)
- Owens-Brockway Glass Container, Inc. (Windsor, CO)
- Momentum Recycling – beneficiation facility only (Salt Lake City, UT)
- Owens-Illinois/Brockway - Portland bottling plant (Portland, OR)*
- Owens Corning – fiberglass insulation plant (Nephi, UT)
- Sibelco – beneficiation facility only (Fairfield, CA)
- Environmental Abrasives Warehouse Co. (Boise, ID)

*Plant closed in summer 2025 and is only being used for storage of material.

Brokers

- Advanced Polymer Recycling (Peachtree City, GA)
- America Chung Nam (City of Industry, CA)
- BlackBridge Recycling (Wall, NJ)
- Canusa Hershman Recycling (Branford, CT)
- Cellmark (Novato, CA)
- Cherry City Metals (Salem, OR)
- Clean Lane Recycling (Eugene, OR)
- DubsOne Group (San Gabriel, CA)
- Ekman Recycling (Wall, NJ)
- Fibre Trade Inc. (Burlingame, CA)
- GP Harmon Recycling LLC (Jericho, NY)
- Jordan Trading (Kingston, NY)
- Metro Metals (Portland, OR)
- MS Services (San Jose, CA)
- Newport CH (Irvine, CA)
- Polyfit (Chino Hills, CA)
- Powermond Corporation, Ltd. (Aurora, Ontario, Canada)
- Radius Recycling (Portland, OR)
- Ricova Group (Brossard, Quebec, Canada)
- Seaport International Ent (Issaquah, WA)
- Storelli Recycling Co. (Fort Lauderdale, FL)
- WM Recycle America, LLC (Houston, TX)

Disposal sites

- Finley Buttes Regional Landfill – Waste Connections (Boardman, OR)
- Wasco County Landfill – Waste Connections (The Dalles, OR)

Non-discrimination statement

DEQ does not discriminate on the basis of race, color, national origin, disability, age, sex, religion, sexual orientation, gender identity, or marital status in the administration of its programs and activities.

For translation or other formats, visit DEQ's [Civil Rights and Environmental Justice page](#).