



CITY OF KLAMATH FALLS, OREGON

500 KLAMATH AVENUE – P.O. BOX 237
KLAMATH FALLS, OREGON 97601



Sister City
ROTORUA, NEW ZEALAND

December 8, 2025

Wayne Cochrane
Program Manager-Process Engineering
Klamath Energy LLC

IWDP # 12-02-2023

RE: Letter of Good Standing and supporting documents for Pacific Klamath Energy (PKE)

Dear Mr. Cochrane,

The City of Klamath Falls confirms that Pacific Klamath Energy (PKE) is recognized as being in good standing with all applicable local pretreatment requirements. This includes those requirements set within PKE's Industrial Wastewater Discharge Permit # 12-02-2023 as well as any applicable Federal environmental requirements required to be regulated by the city's industrial pretreatment program.

Should you require additional information or verification, please contact our office.

Thank you for your past and continued cooperation and support of the City of Klamath Falls Industrial Pretreatment Program.

Respectfully,

Arjen DeHoop
Industrial Pretreatment Program Administrator
City of Klamath Falls
541-851-2402
adehoop@klamathfalls.city
www.klamathfalls.city

Cc: PKE File

Attachments: 2025 IPP Facility Inspection Data Sheet



FACILITY INSPECTION DATA SHEET

INSTRUCTIONS: Record observations made during the IU site visit. Provide as much detail as possible. If an area does not apply, please mark it as N/A. Do not leave a space blank!					
Name of industry: Klamath Energy, LLC					
Address of industry: 4940 Highway 97 South					
Date of visit: 09/09/2025			Time of visit: 12:10 pm		
Date of last visit: 11/07/2024			Last Inspection by whom? Arjen deHoop		
Name of inspectors: Arjen deHoop, Ty West, and DEQ representatives – Justin Sterger, Alyssa, Ali, and Olivia.					
Provide the name(s) and title(s) of industry representative(s)					
Name			Title		
Terance Chapman			Senior Plant Technician Operations		
Wayne Cochrane			Operations Manager		
IU Permit Number: 12-02-2023		Exp. Date: 12/18/2028		IU Classification CIU/SIU	
Inspection Type/Purpose		Survey		Application	
		Scheduled		X Unscheduled	
				X Non-Compliance	
Please provide the following documentation:					
1. Nature of operation: Electrical Power, Cogeneration Plant					
2. Number of employees:		25X		Number of shifts: 2	
				Hours of operation: 24/7	
3. Water source: City Of Klamath Falls, Collins Well #6					

4. Wastestream flow(s) discharged to the POTW: Outfall 001 Cooling Tower Blowdown, and Outfall 002 process wastewater identified as "Low Volume Wastestreams".

Sanitary:	X	Process:	X	Combined:	
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5. Describe any significant changes in process or flow: Cooling water Polymer (ChemTreat CL8001) & Cooling Water Inhibitor (CL 4075)

6. Type of pretreatment system (Describe): 8000-gallon oil/water separator

Continuous flow		Batch	X	Combined	
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7. Condition/operation of pretreatment system: X Good Fair NA

8. Process area description (identify raw materials and processes used): Process area consists of equipment used for operations of combustion turbines (2) and steam turbine (1) power generation. Various oils and lubricants are used to operate this equipment. A comprehensive list of oils and lubes being used can be found in the slug control plan. Floor drains in the turbine room are valved off for spill control, and flow through the oil water separator before being discharged to outfall 002.

The other process area discharging wastewater is the boiler water production area. 50% sodium hydroxide and sulfuric acid are used to remove minerals in the water that can be harmful to the boilers. Wastewater from this process is collected in a basin below the treatment building, where it undergoes PH neutralization before being released to outfall 002.

9. Condition/operation of process area:	X	Good		Fair		Poor
General housekeeping:	X	Good		Fair		Poor

SITE VISIT DATA SHEET (Continued)

10. Chemical storage area (identify the chemicals that are maintained on site and how they are stored): Various oils, lubricants and solvents in small quantities (One gallon or less) are kept in fire safe lockers in the turbine hall and maintenance warehouse area. Larger quantities of oil (55 gallon and larger) are also stored in the turbine hall. All oil drums are sealed tops of drums are clean and oils are dispensed by hand pumps during oil transfers. All oils are stored on oil containment pallets. Water treatment chemicals are stored in totes where needed. Bulk storage of diesel, sodium hydroxide, ammonia and sulfuric acid are stored in tanks and contained within their own containment barriers. All drains within the facility which house oils or petroleum products are directed to an oil/water separator which also serves as spill containment for the whole facility. All totes, and drums and containers are labeled and sealed. Multiple spill kits are located throughout the facility where potential for spill may occur.							
Any floor drains?	Yes	Spill Control Plan needed	Yes ☒	NO ☐			
Spill control measures: Spill Containment kits are maintained and located in the Water Treatment building, boiler water treatment building, diesel forward pump building and turbine hall. Additional spill kits may be found on the first floor of the turbine building under the steam turbine. Operations personnel also make the rounds two times per day. Spill response plan in file with the City.							
Potential for Discharge	Yes						
General housekeeping:		☒	Good	☐	Fair	☐	ND
11. Are hazardous waste drummed and labeled? Yes							
12. Does the IU have hazardous waste manifests? Yes							
Any problems associated with hazardous waste: No problems to report.							
13. Solid waste production: Used oil, E-Waste							
Solid waste disposal method(s): Orco, Waste Management							
14. Description of sample location: BLO 001 reclaim wastewater at spring street WWTP. 002 sump located at Klamath Energy facility between the chlorine room, and the boiler water room.							
Sampling method/technique: grab/composite							
15. Evaluation of self-monitoring data:		☐	Yes	☒	No	☐	N/A
If yes, was self-monitoring adequate: Yes.							
16. Who performs the self-monitoring analysis? ALS Environmental and APEX							

Notes:

- The Oil/Water Separator is serviced with surface scum taken off every couple of months according to a conversation with Terrance.
- With the ORDEQ staff in attendance, the dynamics of a normal inspection was difficult due to time constraints. So, I plan on revisiting the site when the City hires a new IPP coordinator.