

**SECTION 00640 - AGGREGATE BASE AND SHOULDERS**

*(Follow all instructions and make all edits with "Track Changes" turned on. If there are no instructions [purple text] above a subsection, paragraph, sentence, or bullet, then include it in the project. Delete all purple text before preparing the final document. All other modifications to this Section will require ODOT Technical Resource and State Specifications Engineer approval.)*

Comply with Section 00640 of the Standard Specifications modified as follows:-

**00640.16 Acceptance of Aggregates** - Replace this subsection, except for the subsection number and title, with the following:

Acceptance is visual by the Engineer.

**00640.40 Preparation of Foundation** - Replace this subsection, except for the subsection number and title, with the following:

Provide a firm surface that Aggregates are to be placed according to Sections 00320, 00330, or 00610 as applicable.

**00640.42(a) Base** - Replace the paragraph that begins "If the required compacted ..." with the following paragraph:

If the required compacted depth of the Base Course exceeds 6 inches, construct it in two or more layers of nearly equal thickness. The maximum compacted thickness of any one layer is 6 inches.

**00640.42(b) Shoulders** - Replace this subsection, except for the subsection number and title, with the following:

Place Shoulder Aggregates in a single layer, or two or more layers of nearly equal thickness. The maximum compacted thickness of any one layer is 9 inches.

**00640.43 Shaping and Compacting** - Replace the paragraph that begins "Compact each layer ..." with the following paragraph:

Compact each layer of Material placed in Shoulder and Base areas by rollers meeting the requirements of 00641.24 or as directed.

**00640.44 Surface Tolerance** - Replace this subsection, except for the subsection number and title, with the following:

Parallel the finished surface and the surface of each underlying layer of the Aggregate to the established grade and Cross Section for the finished surface within 0.04 foot.

Do not vary the finished surface of the compacted Aggregate Base, when tested with a 12-foot straightedge, from the testing edge by more than 1/2 inch at any point. Furnish and operate the straightedge as directed.

**00640.90 Payment** - Replace the paragraph that begins "Payment will be payment ..." with the following paragraph:

Payment will be payment in full for furnishing and placing all Materials, and for providing all Equipment, labor, and Incidentals necessary to complete the Work as specified.