

SECTION 00530 - STEEL REINFORCEMENT FOR CONCRETE

(Follow all instructions and make all edits with "Track Changes" turned on. If there are no instructions [purple text] above a subsection, paragraph, sentence, or bullet, then include it in the Project. Delete all purple text before preparing the final document. All other modifications to this Section will require ODOT Technical Resource and State Specifications Engineer approval.)

Comply with Section 00530 of the Standard Specifications modified as follows:

00530.10 Materials - Replace this subsection, except for the subsection number and title, with the following:

Concrete Inserts.....	02513.35
Deformed Bar Reinforcement	02510.10
Deformed Bar Reinforcement (Stainless Steel)	02513.10
Dowels	02510.50
Dowels (Stainless Steel)	02513.50
Epoxy Coated Reinforcement	02510.11
Galvanized Coating.....	02510.30
Headed Bar Reinforcement.....	02510.25
Mechanical Splices	02510.20
Mechanical Splices (Stainless Steel)	02513.20
Ties and Supports	02510.60
Ties and Supports (Stainless Steel).....	02513.60
Welded Wire Reinforcement	02510.40

00530.13 Miscellaneous Metal - Replace this subsection, except for the subsection number and title, with the following:

Minor metal parts such as drains, bolts, concrete anchors, spacer blocks, expansion and bearing devices, access hole covers and frames, anchor bolts, inserts and similar miscellaneous metal, unless otherwise provided, are classified as reinforcement.

Pipe attached to or used in conjunction with bridge deck drains or catch basins are classified as reinforcement.

00530.14 Concrete Inserts - Replace the paragraph that begins "Furnish hot-dip galvanized ..." with the following paragraph:

Furnish hot-dip galvanized expanded coil concrete inserts with closed back ferrule threaded to receive UNC threaded bolts or rods of the size shown. Furnish concrete inserts with the following minimum lengths and capacities:

00530.30 Mechanical Splice Installers - Replace the bullet that begins “Make splice samples ...” with the following bullet:

- Make splice samples in the presence of the Engineer using the same Materials, Equipment, and procedures that are used on the Project.

00530.35 Headed Bar Reinforcement Installers - Replace the bullet that begins “Make samples in the ...” with the following bullet:

- Make samples in the presence of the Engineer using the same Materials, Equipment, and procedures that are used on the Project.

00530.40 Protection of Material - Replace the paragraph that begins "In addition to the requirements ..." with the following paragraph:

In addition to the requirements above, store epoxy coated bars with supports close enough to prevent sagging in the bundles. Provide protective padding when bundles are stacked or when supported on metal. Store bars as close as practicable to where they are placed in the Structure. Cover bars with an opaque material during storage to protect them from exposure to sunlight and saline mist. Move bars to or from storage according to 02510.11(b) to minimize damage to the coating. Do not allow the total exposure time from bar delivery to concrete placement, while in storage or in place, to exceed 2 months.

00530.41(a) Fabric - Replace this subsection with the following subsection:

00530.41(a) Welded Wire Reinforcement - If welded wire reinforcement is shipped in rolls, straighten it into flat sheets before placing.

00530.41(b) Ties and Supports — Replace the bullet that begins “When precast concrete bar ...” with the following bullet:

- When precast concrete bar supports are used, furnish Wired Blocks. Furnish tie wires meeting the requirements of 02510.60. Combination Blocks may be used in horizontal applications. Furnish tie wires meeting the requirements of 02513.60 for blocks supporting stainless steel reinforcement.

Replace the bullet that begins “Where at least one of the ...” with the following bullet:

- Where at least one of the bars to be tied or supported is epoxy coated, furnish tie wires that are either plastic or epoxy coated.

Replace the bullet that begins “When stainless steel rebar is specified...” with the following bullet:

- When stainless steel reinforcing is specified, use stainless steel ties and supports meeting the requirements of 02513.60.

Replace the bullet that begins “Use plastic tipped feet or ...” with the following bullet:

- Use plastic tipped feet or Class 2, Type A stainless steel tips if the feet of the support are on an exposed surface.

Delete the bullet that begins "Tie stainless steel reinforcement ...".

Delete the bullet that begins "Support stainless steel reinforcement...".

Replace the bullet that begins "Do not allow direct contact between stainless ..." with the following bullet:

- Do not allow stainless steel reinforcement to directly contact ASTM A1035 CS reinforcement. Do not allow stainless steel reinforcement or ASTM A1035 CS reinforcement in direct contact with other reinforcement with a different type of metal. When stainless steel or ASTM A1035 CS reinforcing or dowels are located near other reinforcing with a different type of metal, use nylon or polyethylene spacers to maintain a minimum 1 inch clearance between the two metals and bind them with nylon cable ties. Where insufficient space exists to maintain this minimum, either bar may be sleeved with a continuous polyethylene or nylon tube extending at least 1 inch in each direction past the point of closest contact between the two dissimilar bars.

Add the following bullets to the end of the bullet list:

- When ASTM A1035 CS reinforcing is specified, use epoxy coated ties and supports meeting the requirements of 02510.60(a).

00530.42(c)(2)(a) General - Replace this subsection with the following subsection:

Provide labor, Material and Equipment for fabricating sample mechanical splices at no additional cost to the Agency. All sample splices are tested by the Agency at the Agency's expense.

00530.42(c)(2)(d) Project Site Quality Control - Replace the bullet that begins "Submit one quality control ..." with the following bullet:

- Submit one quality control sample for each 100 splices performed up to 500 splices and then submit one sample for each 500 splices. Successful installer qualification according to 00530.30 satisfies quality control for the first 100 splices being installed. This sequence of testing is required for each heat treatment lot used.

Replace the bullet that begins "Quality control samples ..." with the following bullet:

- Quality control samples are tested according to this Section. If any sample fails to meet the test criteria, the lot that it represents is rejected until the cause of failure has been determined. Materials from a rejected lot may be accepted if they are shown to be free of the condition that caused the failure.

00530.42(c)(3) Installation - Replace the paragraph that begins "Install splices in the ..." with the following paragraph:

Install splices in the presence of the Engineer. Splices made without the Engineer present are rejected.

00530.43 Splicing Welded Wire Fabric — Replace this subsection with the following subsection:

00530.43 Splicing Welded Wire Reinforcement - Overlap sheets of welded wire reinforcement as shown or provide edge and end laps not less than one mesh in width. Securely fasten sheets at the ends and edges according to 00530.41.

00530.47(b)(1) General - Replace this subsection with the following subsection:

Provide labor, Material and Equipment for fabricating sample headed bar reinforcement at no additional cost to the Agency. All sample headed bar reinforcement are tested by the Agency at the Agency's expense.

00530.47(b)(4) Project Site Quality Control - Replace this subsection with the following subsection:

During the installation of headed bar reinforcement:

- Submit one quality control sample for each 100 headed bars installed up to 500 headed bars and then submit one sample for each 500 headed bars. Successful installer qualification according to 00530.35 satisfies quality control for the first 100 headed bars being installed. This sequence of testing is required for each heat treatment lot used.
- Complete the headed bar reinforcement according to the manufacturer's recommendations.
- Quality control samples are tested according to this Section. If any sample fails to meet the test criteria, the lot that it represents is rejected until the cause of failure has been determined.

00530.47(c) Installation - Replace the paragraph that begins "Install headed bar reinforcement ..." with the following paragraph:

Install headed bar reinforcement in the presence of the Engineer. Headed bar reinforcement installed without the Engineer present is rejected.

(Use the following subsection .80(a) when reinforcement is paid for on the lump sum basis. Remove tables that are not applicable to the Project. Add additional rows as necessary. Obtain information from the Bridge Designer. For ASTM A1035, include the chromium content letters (CS, CM, or CL).)

00530.80(a) Lump Sum - Add the following to the end of this subsection:

The estimated quantity for uncoated reinforcement in pounds is:

Structure Number	Grade 60	Grade 80	Grade 100 ASTM A615	Grade 100 ASTM A706	Grade 100 ASTM A1035 ()
1234	0	0	100	0	1000

Structure Number	Grade 60	Grade 80	Grade 100 ASTM A615	Grade 100 ASTM A706	Grade 100 ASTM A1035 ()

The estimated quantity for coated reinforcement in pounds is:

Structure Number	Grade 60	Grade 80	Grade 100 ASTM A615	Grade 100 ASTM A706	Grade 100 ASTM A1035 ()
1234	0	0	100	0	1000

The estimated quantity for stainless steel in pounds is:

Structure Number	Grade 60	Grade 75

The estimated quantity for welded wire reinforcement in pounds is:

Structure Number	Grade ____

00530.90 Payment - Replace this subsection, except for the subsection number and title, with the following:

The accepted quantities of reinforcement will be paid for at the Contract unit price, per unit of measurement, for the following items:

Pay Item	Unit of Measurement
(a) Reinforcement, Grade _____	Lump Sum or Pound
(b) Reinforcement, ASTM A1035 _____	Lump Sum or Pound
(c) Coated Reinforcement, Grade _____	Lump Sum or Pound
(d) Coated Reinforcement, ASTM A1035 _____	Lump Sum or Pound
(e) Stainless Steel Reinforcement, Grade _____	Lump Sum or Pound
(f) Welded Wire Reinforcement, Grade _____	Lump Sum or Pound

In items (a), (c), (e), and (f) the grade of reinforcement ~~will be~~ is inserted in the blank.

| In items (b) and (d) the ASTM chromium content, "CS", "CM", or "CL" ~~will be~~is inserted in the blank.

Item (a) and (b) include fabricating and placing uncoated reinforcement as specified.

Item (c) and (d) include placing epoxy coated reinforcement as specified.

Item (e) includes fabricating and placing stainless steel reinforcement as specified.

Item (f) includes fabricating and placing welded wire reinforcement as specified.

Payment for reinforcement will be made when the reinforcement is incorporated into the concrete.

| Payment will be payment in full for furnishing and placing all Materials, and for ~~furnishing~~providing all Equipment, labor, and Incidentals necessary to complete the Work as specified.

No separate or additional payment will be made for clips, wire, separators, wire chairs, or other Material used in fastening the reinforcement in place.