

HOW TO USE THE FIELD TESTED MATERIALS ACCEPTANCE GUIDE FOR TYPE D OR E PROJECTS ONLY

The use of this guide will only be allowed when specifically called out in Section 00165. 10 (a) of the project Special Provisions. This guide summarizes the testing requirements for various materials used in the construction of ODOT/ Local Agency projects. It indicates what tests must be performed, who must perform them, and how frequently they must be performed. It includes materials which are sampled and tested in the field and materials which are field sampled but sent elsewhere for testing. When a contract requires Quality Control (QC) by the Contractor, samples that must be sent elsewhere for testing are delivered to the Project Manager along with the Sample Data Sheet (Form 734-4000). Examples of this and other test report forms are in Section 3 of this manual.

Materials in this guide are listed in the numerical order of the Standard Specifications and the project special provisions. To find the testing requirements for a particular material, first determine what it will be used for and then refer to the appropriate Specifications Section for that product. For example, to look up testing requirements for aggregate to be used in asphalt concrete paving, refer to Section 00745.

Definitions

SAMPLE SIZES – Refer to Section 4(C) for guidance on material sample sizes, containers, and labeling. Although designed for the ODOT Central Materials Laboratory (ODOT-CML), it is a good guide for samples being sent to any laboratory.

ASPHALT CONCRETE MIX DESIGNS – If the ODOT-CML is preparing the AC mix design, submit samples of the materials shown in Section 4(C) of this manual.

TYPES OF TESTS For TYPE D OR E PROJECTS ONLY

This Section is only to be used on projects where the Special Provisions specifically call out Contractor Quality Control Type D or E. The following types of tests will be performed by the Contractor or Engineer on materials and products required for contract work:

1. **Source Review** – This test type is addressed in Section 4(A) of this Manual. The Engineer will test unprocessed material from an aggregate source, if requested by the Contractor, to provide information about the quality of material. Tests will involve degradation, soundness, and abrasion, but may involve other tests. Favorable test results do not imply that processed material from the source will comply with specifications after it is processed as required for the project.
2. **Product Compliance** – This test type is addressed in Section 4(A) of this Manual. This section shall be complied with except that under Product Compliance the contractor may elect to use the ODOT Central Laboratory or a nationally credited private laboratory approved by the Engineer. The material shall not be incorporated into the project unless Product Compliance tests show favorable results.
3. **Quality Control** – The Contractor will perform quality control testing as described in Section 2 and specified in Section 5 of this Manual or as modified by the Special Provisions or Supplemental Standard Specifications.
4. **Quality Assurance** – The Engineer shall review documentation to assure its accuracy and completeness. The Engineer may elect to have additional testing performed by certified technicians.
5. **Production Control Testing** – Testing performed by the contractor or producer at a rate that assures the provided material meets the quality specified.
6. **Visual** – Visual Inspection: Examination and assessment of construction materials, by **OBSERVATION**, to determine if the materials appear to meet the contract requirements and are acceptable for incorporation into construction projects. Visual inspection, when stated in the contract, is a method generally used by the Project Inspector in lieu of normal sampling and testing of field tested materials as defined in section 00165.00 of the Standard Specifications to document quality. Supporting documentation for visual acceptance is, at a minimum, a field inspection report. Consult the construction contract for other acceptance document requirements.

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance			
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E				
SECTION 00330-EARTHWORK (See Sec. 330.16(a)) Soil and Soil/Aggregate Mixtures Establishing Maximum Density (for Compaction)	Gradation					Contractor Furnished Testing	Requires Signed and Notarized Statement of Compliance From Contractors For All Items Under Section 00300	Review Documentation for Acceptance			
	Density Curve			T 99	3468	1/Soil type					
	Bulk Specific Gravity			T 85	3468						
	Family of Curves			R 75	3468FC		Visual				
	Deflection Testing	TM 158			1793S	1 Test per 3 ft. in depth					
Compaction	Nuclear Gauge			T 310	1793S	See Table 00330-1 Below		Review Documentation for Acceptance			
	Coarse Particle Correction			T 99	1793S		Visual				
	Deflection Testing	TM 158									

TABLE 00330-1 Frequency of Quality Control Testing

Individual Areas	Under 3500 yd ² or yd ³	Over 3500 yd ² or yd ³
Existing Ground Surface	1 test per 1000 yd ²	1 test per 3000 yd ²
Embankments	1 test per 500 yd ³	1 test per 3000 yd ³
Excavations and Finished Subgrade	1 test per 1000 yd ²	1 test per 3000 yd ²
Gradation	Contractor Furnished Testing	
		Visual
Deflection Testing	TM 158	1793S
<p>Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>		

Imported Topsoil (See Section 01040.14(b))	Compliance			Contractor Testing 1/Source & 1/Soil type	Visual	Review Documentation for Acceptance
				4000		

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00344 - TREATED SUBGRADE								
Granular Quicklime	Sieve Analysis Calcium Hydroxide Content in lime			T 27 T 219	4000 4000	Contractor Testing 1/Source	Manufacture Compliance Statement	Review Documentation for Acceptance
Hydrated Lime Calcium Chloride Sodium Chloride	Materials must meet the requirements of Section 00344.10 and Test Results Certificate provided according to Section 00165.35(a)							
Portland Cement Water	Material must meet the requirements of Section 02010							
Establishing Maximum Density (for Compaction)	Material must meet the requirements of Section 00340							
Compaction	Density Curve Maximum Specific Gravity				3468	See Special Provisions and Table 00344-1 Below	Visual	Review Documentation for Acceptance
	Deflection Testing	TM 158			1793S			
	Deflection Testing Nuclear Gauge	TM 158		T 310	1793S			
	Coarse Particle Correction			T 99				
TABLE 00344-1 Frequency of Quality Control Testing								
Individual Areas					Under 3500 yd²		Over 3500 yd²	
Finished Subgrade					1 test per 1000 yd ²		1 test per 3000 yd ²	

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-734-	Quality Control			Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00360 - Drainage Blankets									
Granular Drainage Blanket	Sampling Reducing Gradation			R 90 R 76 T 27/T 11	1792	1/sublot minimum 1/Source per Project	Visual	A sublot equals 1000 Tons	Review Documentation for Acceptance
Sand Drainage Blanket	Sampling Reducing Gradation			R 90 R 76 T 27/T 11	1792				
Establishing Maximum Density (for Compaction)	Density Curve			T 99	3468	1/Source and Type			
Compaction	Bulk Specific Gravity			T 85	3468				
	Deflection Testing	TM 158			1793S	1 Test per 3 ft. in depth			
	Deflection Testing Nuclear Gauge Coarse Particle Correction	TM 158		T 310 T 99	1793S 1793S	See Table 00360-1 Below	Visual		Review Documentation for Acceptance

TABLE 00360-1 Frequency of Quality Control Testing

Individual Areas	Frequency of Quality Control Testing	
	Under 3500 yd ²	Over 3500 yd ²
Existing Ground Surface	1 test per 1000 yd ²	1 test per 3000 yd ²
Finished Surfaces	1 test per 1000 yd ²	1 test per 3000 yd ²

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00390 - RIPRAP PROTECTION								
Fill Material & Riprap	Gradation See 00390.11(c)1					Contractor Furnished Testing	Visual	Review Documentation for Acceptance
	Degradation Soundness	TM 208		T 104 T 85	4000 1825	Contractor Furnished Testing	Provide History of Passing Tests	
	Apparent Specific Gravity & Absorption					Contractor Testing When Required	Visual	
Filter Blanket	Gradation See 00390.13							
Grouted Riprap Sand	Sampling Reducing Sieve Analysis			R 90 R 76 T 27/T 11	1792	1/Project	Visual	
Portland Cement	Soundness Lightweight Pieces			T 104 T 113	4000	Contractor Furnished Testing	Provide History of Passing Tests	Review Documentation for Acceptance
<i>Material must meet the requirements of Section 02010</i>								

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	
SECTION 00396 - SHOTCRETE SLOPE STABILIZATION							
Aggregate Production and Mixture	Sampling Reducing			R 90 R 76			A Sublot equals 1000 Tons Review Documentation for Acceptance
(¹) QAE may waive after 5 sublots/shifts	(²)(³) Sieve Analysis			T 27/T 11		Provide History of Passing Tests	
(²) Coarse Aggregate (See Section 02690.20)	(³) Fineness Modulus			T 27/T 11			
	(¹)(²) Wood Particles	TM 225		T 176			
	(³) Sand Equivalent						
(³) Fine Aggregate (See Section 02690.30)	Soundness			T 104			
	Abrasion			T 96			
	Degradation	TM 208		T 113		Provide History of Passing Tests	
	Lightweight Pieces			T 21			
	Organics						
	(²) Dry Rodded Unit Weight			T 19		Start of production and when changes in aggregate occurs	
	(²)(³) Bulk Specific Gravity & Absorption			T 84 & T 85		Start of production and when changes in aggregate occurs	
Portland Cement							Review Documentation for Acceptance
Admixtures							
Mixing Water							
Production Testing (See Section 00396.14)							
(^S) 3 Cores minimum per Panel							
Compression Test Cores	Strength			T 22			Review Documentation for Acceptance

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00405 - TRENCH EXCAVATION, BEDDING, AND BACKFILL								
TRENCH FOUNDATION -- Excavation below grade only								
Selected general backfill							Requires Signed and Notarized Statement of Compliance From All Contractor For All Items Under Section 00400	Review Documentation for Acceptance
Selected granular backfill	Material must meet the requirements of Section 00330.13							
Selected stone backfill	Material must meet the requirements of Section 00330.14							
Other approved material	Material must meet the requirements of Section 00330.15					Visual		
Establishing Maximum Density	Density Curve			T 99	3468		Visual	Review Documentation for Acceptance
	Bulk Specific Gravity			T 85	3468			
	Family of Curves			R 75	3468FC			
	Nuclear Gauge Coarse Particle Correction			T 310 T 99	1793S		1 Test per 300 ft. of Trench	
Compaction							Visual	
Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.								

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00405 - TRENCH EXCAVATION, BEDDING, AND BACKFILL (CONTINUED)								
Bedding								
3/8" - 0	PCC fine aggregate (See Section 02690.30(h))	Sampling Reducing Sieve Analysis		R 90 R 76 T 27/T 11	1792	Contractor Provided Testing	Visual	Review Documentation for Acceptance
Commercial 3/4" - 0 Aggregate						Contractor Provided Testing	Visual	
No. 10 - 0 Sand drainage blanket material (See Section 00360.10)	Sampling Reducing Sieve Analysis			R 90 R 76 T 27/T 11	1792	Contractor Provided Testing	Visual	
Reasonably well graded sand, maximum 3/8" to dust						Contractor Provided Testing	Visual	
Commercial available 3/8"-0 or No.10 - 0 sand						1 per Sublot	Visual	
Continuous cradle of Commercial Grade Concrete						Contractor Provided Testing	Visual	Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control			Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00405 - TRENCH EXCAVATION, BEDDING, AND BACKFILL (CONTINUED)									
Pipe Zone Material									
Flexible Pipe	Use the Listed Material requirements under Bedding								
Rigid Pipe: Aggregate Base 1" - 0 or 3/4" - 0 Aggregate (See Section 02630.10)	Sampling Reducing Sieve Analysis				R 90				Review Documentation for Acceptance
					R 76			Visual	
					T 27	1792			
Rigid Pipe: Commercial 1" - 0 or 3/4" - 0 Aggregate								Visual	Review Documentation for Acceptance
								Visual	
Establishing Maximum Density (¹) Method "A" & ODOT TM 223 for Dense Graded Base Aggregate	Density Curve								Review Documentation for Acceptance
					(¹) T 99			1/Source or Aggregate Gradation	
					T 85	3468			
Compaction	Bulk Specific Gravity Coarse Particle Correction								Review Documentation for Acceptance
					T 99				
						3468			
	Nuclear Gauge								Review Documentation for Acceptance
					T 310	1793B		1 test per 100 ft. of Trench and every 2.0 ft. of Fill	

Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control			Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00405 - TRENCH EXCAVATION, BEDDING, AND BACKFILL (CONTINUED)									
Trench Backfill									
Class A Backfill - Native or common Material		Material must meet the requirements of Section 00330.43							
Class B Backfill - 1"-0 or 3/4"-0 Granular Material		Material must meet the requirements of Section 00641							
Class C Backfill - Clean sand with 100% minus 1/4" material									
Class D Backfill - Pit run or bar run material with 3" maximum dimension and well graded from coarse to fine									
Class E Backfill - Controlled Low Strength Material (CLSM)		Material must meet the requirements of Section 00442							
Establishing Maximum Density	Density Curve				(1) T 99	3468			Visual
	Bulk Specific Gravity				T 85	3468		1/Soil Type or Aggregate Gradation	
	Family of Curves				R 75	3468FC			
Compaction	Nuclear Gauge Coarse Particle Correction				T 310 T 99	1793S or 1793B		(C) 1 test per 100 ft. of Trench and every 2.0 ft. of Fill	Visual
<p>(C) Density testing is based on cumulative lineal meters or feet of pipe placement.</p> <p>Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>									

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-734-	Quality Control		Quality Assurance						
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E					
SECTION 00430 - SUBSURFACE DRAINS													
Granular Drain Backfill Material	Sampling Reducing Sieve Analysis			R 90 R 76 T 27	1792	Visual	A Sublot equals 1000 Tons	Review Documentation for Acceptance					
									TM 208	T 96	4000	Contractor Provided Testing	Minimum 1 Per Project
Special Filter Material See Section 00430.46(a)	Compaction												
SECTION 00440 - COMMERCIAL GRADE CONCRETE													
Mixture	Sampling Air Content Density (Unit Weight) Slump Concrete Temperature		TM 2	T 152 T 121 T 119 T 309	3573WS or 4000C	Contractor Provided Testing		Contractor Provided Testing					
									Material must meet the requirements of Section 02030	Manufacture Compliance Statement			
									Material must meet the requirements of Section 02040				
Modifiers Admixtures Portland Cement													
Structural Items	Strength			T 22 & T 23	4000C			Contractor Provided Testing					
									(M) (S) 1 Set / Day Minimum				
Except Visual Acceptance Items (See section 00440.14(a)) (S) 1 Set Represents a minimum of 3 Cylinders	Strength			T 22 & T 23	4000C			Contractor Provided Testing					
									(M) (S) 1 Set/20 yd ³ Cumulative (Maximum 1 Set/day)				
(M) Per Mix Design & Source								Review Documentation for Acceptance					

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		
SECTION 00442 - CONTROLLED LOW STRENGTH MATERIALS (CLSM)									
CLSM Mixture	Mix Proportions Trial Batch Strength								
				T 22 & T 23	4000C		1/Project or Source	Contractor Provided Testing	Review Documentation for Acceptance
Modifiers		Material must meet the requirements of Section 02030							
Admixtures		Material must meet the requirements of Section 02040							
Portland Cement		Material must meet the requirements of Section 02010					Manufacture Compliance Statement	Review Documentation for Acceptance	
SECTION 00445 - SANITARY, STORM, CULVERT, SIPHON, AND IRRIGATION PIPE - INCLUDED WITH SECTION 00405									
Trench Work									
Excavation, bedding, pipe zone and trench backfill		See Section 00405 for pipes less than 72"							
		See Section 00510 for pipes greater than 72"					Contractor Provided Testing	Review Documentation for Acceptance	
Concrete Blocks		Material must meet the requirements of Section 00440							

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Assurance			
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E
SECTION 00450 - STRUCTURAL PLATE PIPE, PIPE ARCH AND ARCH								
Commercial Grade Concrete in appurtenances	Material must meet the requirements of Section 00440							
Trench Work								
Excavation and Backfill	Operations must meet the requirements of Section 00510							
Trenches in Unstable Areas								
Granular Structural Backfill	Material must meet the requirements of Section 00510							
Establishing Maximum Density								
⁽¹⁾ Method "A"	Density Curve			⁽¹⁾ T 99	3468 B	Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance
	Bulk Specific Gravity Coarse Particle Correction	TM 223		T 85		Visual	Visual	
Compaction	Nuclear Gauge			T 310	1793 B	Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance
Structure Backfill (Section 00450.46)	Material and Operation must meet the requirements of Section 00510.48(d)							
SECTION 00459 - CAST IN PLACE CONCRETE PIPE								
Concrete	Material must meet the requirements of Section 00540, with acceptance in accordance with Section 00540.17							
Backfill Material	Material must meet the requirements of Section 00405.14 and be incorporated into the project in accordance with Section 00405.46							

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		ODOT	WAQTC	AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E		
SECTION 00460 - PAVED CULVERT END SLOPES								
Commercial Grade Concrete	Material must meet the requirements of Section 00440				Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance	
SECTION 00470 - MANHOLES, CATCH BASINS AND INLETS								
Commercial Grade Concrete	Material must meet the requirements of Section 00440							
Base Drain Backfill	Material must meet the requirements of Section 00470.17				Contractor Provided Testing	Visual	Review Documentation for Acceptance	
Excavation, Backfill and Foundation Stabilization	Material must meet the requirements of Section 00405							
SECTION 00480 - DRAINAGE CURBS								
Commercial Grade Concrete	Material must meet the requirements of Section 00440				Contractor Provided Testing	Visual	Review Documentation for Acceptance	
Dense Graded HMAC Mixture Level 2, (1/2")	Material must meet the requirements of Section 00744							

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		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00490 - WORK ON EXISTING SEWERS AND STRUCTURES								
Commercial Grade Concrete		Material must meet the requirements of Section 00440						
High Early Strength Concrete		Material must meet the requirements of Section 00440, but cement contents adjusted according to 00490.11					Visual	Review Documentation for Acceptance
Backfill Operations		Backfill Excavations according to section 405						
Filling Abandoned Pipes, Manholes and Catch Basins (See section 00490.44)								
Backfill Operations (Roadway)		Material must meet the requirements of Section 2630						
Establishing Maximum Density (¹) Method "A"	Density Curve			(¹) T 99			Visual	Review Documentation for Acceptance
	Bulk Specific Gravity Coarse Particle Correction	TM 223		T 85				
Compaction	Nuclear Gauge			T 310			Visual	Review Documentation for Acceptance
						1 Test per 100 ft. and every 1.5' of Fill		
Backfill Operations Landscaped or Unimproved Roadways		Material must meet the requirements of Section 00330.13						
Top 1.0' of Backfill Region		Material must meet the requirements of Section 00330.11						
SECTION 00495 - TRENCH RESURFACING								
Resurfacing Materials		See Section 00495.40 for Material Requirements					Visual	Review Documentation for Acceptance

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		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00510 - STRUCTURE EXCAVATION AND BACKFILL								
Soils, Soil/Aggregate Mixtures and Graded Aggregates								
Granular Structure Backfill (See Section 02630.10)	Sampling Reducing							Review Documentation for Acceptance
	(¹) Sieve Analysis Fracture (Method 1) Sand Equivalent			R 90 R 76 T 27 T 335 T 176	1792	1/Sublot (Minimum 1/Project)	Requires Signed and Notarized Statement of Compliance From Contractor For All Items Under Section 00500	
Product Compliance	Abrasion Degradation	TM 208		T 96	4000	Contractor Provided Testing	Minimum 1 per Project	
Establishing Maximum Density	Density Curve			(²) T 99	3468	1/Soil type or Aggregate Gradation	Visual	
(²) Method "A" & ODOT TM 223 for Dense Graded Base Aggregate	Bulk Specific Gravity			T 85	3468			
Compaction	Coarse Particle Correction			T 99				Review Documentation for Acceptance
	Nuclear Gauge			T 310	1793B	Min of 1 per lift	Visual	
<p align="center">Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>								

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MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-734-	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00510 - STRUCTURE EXCAVATION AND BACKFILL (CONTINUED)								
Soils, Soil/Aggregate Mixtures and Graded Aggregates								
Granular Wall Backfill (See Section 02630.11)	Sampling Reducing (1) Sieve Analysis Fracture (Method 2)			R 90 R 76 T 27 T 335	1792	1/Sublot (Minimum 1/Project)	Contractor Provided Testing	Review Documentation for Acceptance
				T 96	4000	Contractor Provided Testing	Minimum 1 per Project	
Product Compliance	Abrasion Degradation		TM 208					Review Documentation for Acceptance
(2) Compaction	(2) Deflection Testing		TM 158		1793B	1/Sublot (Minimum 1/Project)	Visual	
<p>Note: Compaction must meet the requirements of section 00330.43c</p> <p>Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>								

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		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00512 - DRILLED SHAFTS								
Aggregate Production	Sampling Reducing (2)/(3)/(4) Sieve Analysis (4) Fineness Modulus (1)/(3) Wood Particles (4) Sand Equivalent	TM 225		R 90 R 76 T 27/T 11 T 27/T 11	1792	Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance
(1) QAE may waive after 5 sublots/shifts								
(2) Perform a minimum of 3 tests, QL's required	Soundness Abrasion Degradation Lightweight Pieces Organics	TM 208		T 104 T 96 T 113 T 21	4000 4000	Contractor Provided Testing	Contractor Provided Testing	
(3) Coarse Aggregate (See Section 02690.20)								
(4) Fine Aggregate (See Section 02690.30)	(3) Dry Rodded Unit Weight (3)/(4) Bulk Specific Gravity & Absorption			T 19 T 84 & T 85	1825 1825C 1825	Minimum of 1 per Project	Minimum of 1 per Project	
Portland Cement Modifiers Admixtures	Materials must meet the requirements of Section 02001.10				Manufacture Compliance Statement		Review Documentation for Acceptance	
Drilling Slurry	Slurry material must meet the requirements of Section 00512.14 & 00512.43(g)				Contractor Provided Testing			
Grout	Material must meet the requirements of Section 02080				Manufacture Compliance Statement			
Mixing Water	Material must meet the requirements of Section 02020				Manufacture Compliance Statement			

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		
SECTION 00512 - DRILLED SHAFTS (CONTINUED)									
Portland Cement Concrete	Sampling Slump Concrete Temperature Density (Unit Weight) Yield Water/Cement Ratio Strength	TM 2		T 119 T 309 T 121 T 121 T 121 T 22/23	3573WS or 4000C 4000C		(M) (S) 1 per Shaft and Test at minimum frequencies according to table 00512-1. Review specs.	(M) (S) 1 per Shaft and Test at minimum frequencies according to table 00512-1. Review specs.	Review Documentation for Acceptance
<p>(S) 1 Set Represents a minimum of 3 Cylinders</p> <p>(M) Per Mix Design & Source</p>									

TABLE 00512-1 Frequency of Quality Control Testing

Minimum frequencies per Class of concrete based on daily production records.	
Production	Frequencies
0 to 100 yd³ on a single day	1 Set each day
Quantity Over 100 yd³	
100 to 600 yd³ on a single day	1 Set per each 100 yd³ or portion thereof
over 600 yd³ on a single day	1 Set per each 200 yd³ or portion thereof after reaching 600 yd³

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	ASTM	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00535 - RESIN BONDED ANCHOR SYSTEMS								
Anchor Systems								
Anchor Bolts, reinforcing steel and resin (Polyester, vinyl ester or epoxy)						A Sublot equals 50 Anchors		
Anchor Installation								
Demonstration Testing (See Section 00535.45(a))	Strength of Anchors in Concrete Elements				5189			Visual
		E 488				One demonstration Test includes 3 anchors (Resin shall be from same lot)		
Production Testing (See Section 00535.45(b))	Strength of Anchors in Concrete Elements				5189			Visual per Sublot
		E 488				^(A) 1 Anchor/Sublot or portion thereof (Minimum 1/Shift)		
^(A) Anchor testing is required per critical element identified in the Special Provisions or Plan Drawings.								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00540 - CONCRETE BRIDGES (CONTINUED)								
Portland Cement Concrete	Sampling Air Content Slump Concrete Temperature Density (Unit Weight) Yield Water/Cement Ratio		TM 2	T 152 T 119 T 309 T 121 T 121 T 121	3573WS or 4000C	(M) (S) Test at minimum frequencies according to table 00540-1. Review specs.	(M) (S) Test at minimum frequencies according to table 00540-1. Review specs.	Review Documentation for Acceptance
(S) 1 Set Represents a minimum of 3 Cylinders					4000C			
(M) Per Mix Design & Source								
TABLE 00540-1 Frequency of Quality Control Testing								
Minimum frequencies per Class of concrete based on daily production records.								
Production			0 to 100 yd ³ on a single day			1 Set each day		
Quantity Over 100 yd³			100 to 600 yd ³ on a single day over 600 yd ³ on a single day			1 Set per each 100 yd ³ or portion thereof 1 Set per each 200 yd ³ or portion thereof after reaching 600 yd ³		

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)			Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		
SECTION 00556 - MULTI-LAYER POLYMER CONCRETE OVERLAY									
Aggregate Production									
	Moisture Content			T 255/265	1792	At time of mixing the polymer resin. See 00556.10-b.	Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance
Polymer Resin									
Material must meet the requirements of section 00556.10									
									Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00559 - SILICA FUME AND LATEX MODIFIED CONCRETE OVERLAYS								
Aggregate Production								A Sublot equals 500 Tons. A minimum one per shift, whichever results in the greatest sampling frequency. (For preproduced aggregates, 1 shift shall mean 500 Tons.)
(1) QAE may waive after 5 sublots/shifts	Sampling Reducing				R 90 R 76			Review Documentation for Acceptance
(2) Perform a minimum of 3 tests, QL's required	(2)(3)(4) Sieve Analysis (4) Fineness Modulus (4) Sand Equivalent				T 27/T 11 T 27/T 11 T 176		Contractor Provided Testing	
(3) Coarse Aggregate (See Section 02690.20 & 00559.10)	(1)(3) Elongated Pieces TM 229 (1)(3) Wood Particles						Contractor Provided Testing	Review Documentation for Acceptance
(4) Fine Aggregate (See Section 02690.30 & 00559.10)	Abrasion Degradation Soundness Lightweight Pieces Organics	TM 208			T 96 T 104 T 113 T 21		Minimum 1 Per Project	
	(3) Dry Rodded Unit Weight				T 19		Minimum 1 Per Project	Review Documentation for Acceptance
	(3)(4) Bulk Specific Gravity & Absorption				T 84 & T 85		Start of production and when changes in aggregate occurs	
Portland Cement Modifiers Admixtures								Review Documentation for Acceptance
Mixing Water								
Materials must meet the requirements of Section 02001.10								
Material must meet the requirements of Section 02020								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-734-	Quality Control		Quality Assurance																		
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E																			
SECTION 00559 - SILICA FUME AND LATEX MODIFIED CONCRETE OVERLAYS (CONTINUED)																										
SFC AND LMC	Sampling Air Content Slump Concrete Temperature Density (Unit Weight) Yield W/C Ratio	TM 2	T 152 T 119 T 309 T 121 T 121 T 121	3573WS or 4000 C	A subplot equals 1 set of tests per 50 yd ³	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E																		
									Latex Modified Concrete	Fine Aggregate Moisture	Mixer Calibration	1792	Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance											
																^(M) Per Mix Design & Source	Strength	T 255 / T 265	4000C	Contractor Provided Testing	Contractor Provided Testing	Review Documentation for Acceptance				
																							^(S) 1 Set Represents a minimum of 3 Cylinders	T 22 & T 23	1 Set Cylinders per 50yd ³ Minimum 1 set/shift	^(M) ^(S) 1 Set Cylinders per 50yd ³ Minimum 1 set/shift

FIELD TESTED MATERIALS ACCEPTANCE GUIDE					(Revised November 2018)			Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E			
SECTION 00596A - MECHANICALLY STABILIZED EARTH RETAINING WALLS										
Aggregate Production										
Gravel Leveling Pads Backfill (See Section 02630.10)	Abrasion Degradation	TM 208		T96	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance		
	Sampling Reducing Sieve Analysis Sand Equivalent Fracture (Method 1)			R 90		1/Sublot	Visual	Review Documentation for Acceptance		
				R 76						
				T 27						
				T 176						
		T 335		1792	1/5 Sublots					
Testing Frequency for Product Compliance per Source 1/5,000 Tons Minimum 1/Project										
⁽³⁾ Modular Block Core and Drainage Backfill (Product Compliance)	Soundness			T 104	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance		
	Abrasion Degradation	TM 208		T 96						
	Lightweight Pieces			T 113	4000					
A Sublot equals 1,000 Tons										
⁽³⁾ Modular Block Core and Drainage Backfill	Sampling			R 90		1/Sublot or Minimum 1 Per Project	Visual	Review Documentation for Acceptance		
	Reducing			R 76						
	⁽²⁾ Sieve Analysis			T 27/T 11	1792					
	⁽¹⁾ Wood Particles Fracture (Method 2) Elongated Pieces	TM 225		T 335	1792					
		TM 229								
⁽²⁾ Perform a minimum of 3 tests, QL's required	Abrasion Degradation	TM 208		T 96	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance		
	Sieve Analysis			T27	4000	1/Sublot	Visual			

FIELD TESTED MATERIALS ACCEPTANCE GUIDE					(Revised November 2018)			Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance			
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E				
SECTION 00596A - MECHANICALLY STABILIZED EARTH RETAINING WALLS											
Aggregate Production											
Gabion Basket Fill (Product Compliance) (See Section 00390.11(b))	Degradation Soundness Apparent Specific Gravity & Absorption Gradation	TM 208		T 104 T 85	4000 1825	Testing Frequency for Product Compliance per Source 1/5000 Tons Minimum 1/Project		Contractor Provided Testing	Minimum 1 per Project	Project Manager Type D & E	
						1/Sublot (Minimum 1/Project)					Visual
						Review Documentation for Acceptance					

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-1792	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00596A - MSE RETAINING WALLS								
Aggregate Production								
MSE Granular Wall Backfill (Product Compliance) (Also reference 02630.10)	Abrasion Degradation Sieve Analysis Plasticity Index pH Resistivity Organic Content	TM 208		T96 T 11 T 90 T 289 T 288 T 267	4000 4000	Contractor Provided Testing	Minimum 1 per Project	Review Documentation for Acceptance
Testing Frequency for Product Compliance per Source 1/5000 Tons Minimum 1/Project								
A Sublot Equals or 2000 Tons								
MSE Granular Wall Backfill (¹) Perform a minimum of 3 tests, QL's required	Sampling Reducing (¹) Sieve Analysis Sand Equivalent Fracture (Method 1)			R 90 R 76 T 27 T 176 T 335	1792 1792	1/Sublot (Minimum 1/Project) 1/5 Sublots	Visual Visual	Review Documentation for Acceptance
Placement								
Establishing Maximum Density (²) Method A	Density Curve Bulk Specific Gravity			(²) T 99 T 85	3468 3468	1/Aggregate Gradation/Per Source	Visual	
Compaction	Coarse Particle Correction	TM 223			1793B	1/100 yd ³ (Minimum 1/day)	Visual	Review Documentation for Acceptance
	Nuclear Gauge Deflection Testing			T 310 TM 158	1793B	1 per layer	Visual	
<p align="center">Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)								
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance									
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E	Project Manager Type D & E							
SECTION 00596B - PREFABRICATED MODULAR RETAINING WALLS																
Aggregate Production																
Gravel Leveling Pads Backfill (See Section 02630.10)	Abrasion Degradation	TM 208	T96	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance									
								Sampling Reducing Sieve Analysis Sand Equivalent Fracture (Method 1)	R 90 R 76 T 27 T 176	1/Sublot	Visual	Review Documentation for Acceptance				
													1792	1/5 Sublots	Visual	
																Testing Frequency for Product Compliance per Source 1/5000 Tons Minimum 1/Project
4000																
⁽³⁾ Modular Block Core and Drainage Backfill (Product Compliance)	Soundness Abrasion Degradation Lightweight Pieces	TM 208	T 104 T 96 T 113	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance									
								4000	A Sublot equals 1000 Tons							
⁽³⁾ Modular Block Core and Drainage Backfill ⁽¹⁾ QAE may waive after 5 sublots/shifts ⁽²⁾ Perform a minimum of 3 tests, QL's required	Sampling Reducing ⁽²⁾ Sieve Analysis ⁽¹⁾ Wood Particles Fracture (Method 2) Elongated Pieces	TM 225 TM 229	R 90 R 76 T 27/T 11 T 335	1792 1792	1/Sublot (Minimum 1 Per Project)	Visual	Review Documentation for Acceptance									
								4000	A Sublot equals 1000 Tons							
Pipe Drain Backfill (Product Compliance) (See Section 00430.11)	Abrasion Degradation Sieve Analysis	TM 208	T 96 T 27	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance									
								4000	1/Sublot	Visual						

FIELD TESTED MATERIALS ACCEPTANCE GUIDE					(Revised November 2018)			Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	Project Manager Type D & E	
SECTION 00596B - PREFABRICATED MODULAR RETAINING WALLS										
Aggregate Production										
Gabion Basket Fill (Product Compliance) (See Section 00390.11(b))	Degradation Soundness Apparent Specific Gravity & Absorption	TM 208			T 104 T 85	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance	
						1825	1/Sublot	Visual		
						Gradation				
Testing Frequency for Product Compliance per Source 1/5000 Tons Minimum 1/Project										

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-734-	Quality Control		Quality Assurance		
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00596B - PREFABRICATED MODULAR RETAINING WALLS									
Aggregate Production									
Retaining Wall Granular Backfill (Product Compliance) (Also reference 02630.10)	Abrasion Degradation Sieve Analysis Plasticity Index	TM 208	T 96	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance	Testing Frequency for Product Compliance per Source	
								1/5000 Tons Minimum 1/Project	
Retaining Wall Granular Backfill (¹) Perform a minimum of 3 tests, QL's required	Sampling Reducing (¹) Sieve Analysis Sand Equivalent Fracture (Method 1)	R 90 R 76 T 27 T 176	T 335	1792	1/Sublot (Min. 1 Per Project)	Visual	Review Documentation for Acceptance	A Sublot Equals 2000 Tons	
								1/5 Sublots	
Placement	Establishing Maximum Density (²) Method A	Density Curve	(2) T 99	3468	1/Aggregate Gradation/Per Source	Visual	Review Documentation for Acceptance	Testing Frequency for Product Compliance per Source	
								1/100 yd ³ (Minimum 1/day)	
Compaction	Coarse Particle Correction	TM 223	T 85	3468	1/100 yd ³ (Minimum 1/day)	Visual	Review Documentation for Acceptance	Testing Frequency for Product Compliance per Source	
								1 per layer	
Compaction	Nuclear Gauge	TM 158	T 310	1793B	1/100 yd ³ (Minimum 1/day)	Visual	Review Documentation for Acceptance	Testing Frequency for Product Compliance per Source	
								1 per layer	
<p>Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>									

FIELD TESTED MATERIALS ACCEPTANCE GUIDE					(Revised November 2018)			Same Frequency for all Tests (Minimums)					
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-734-	Quality Control		Quality Assurance					
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E						
SECTION 00596C - CAST-IN-PLACE CONCRETE RETAINING WALLS													
Aggregate Production													
Pipe Drain Backfill (Product Compliance) (See Section 00430.11)	Abrasion Degradation	TM 208		T 96	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance					
							1/Sublot						
Retaining Wall Granular Backfill	Sieve Analysis			T 27	4000	1/Sublot	Visual						
Testing Frequency for Product Compliance per Source 1/5000 Tons Minimum 1/Project													
Retaining Wall Granular Backfill (Product Compliance) (Also reference 02630.10)	Abrasion Degradation Sieve Analysis Plasticity Index	TM 208		T 96 T 11 T 90	4000	Contractor Provided Testing	Minimum 1 Per Project	Review Documentation for Acceptance					
A Sublot Equals 2000 Tons													
Retaining Wall Granular Backfill (¹) Perform a minimum of 3 tests, QL's required	Sampling Reducing (¹) Sieve Analysis Fracture (Method 1)			R 90 R 76 T 27 T 335	1792	1/Sublot	Visual	Review Documentation for Acceptance					
							1/5 Sublots						

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00596C - CAST-IN-PLACE CONCRETE RETAINING WALLS								
Placement								
Retaining Wall Granular Backfill								
Establishing Maximum Density (¹) Method A	Density Curve			(¹) T 99	3468			Review Documentation for Acceptance
	Bulk Specific Gravity			T 85	3468	1/Aggregate Gradation/Per Source	Visual	
Compaction	Coarse Particle Correction		TM 223					Review Documentation for Acceptance
	Nuclear Gauge			T 310	1793B	1/100 yd ³ (Minimum 1/day)	Visual	
	Deflection Testing		TM 158		1793B	1 per layer	Visual	
<p>Contractor must demonstrate, by compaction testing or acceptable visual means, that the material, equipment, and process used for compaction achieves the specification requirements. If the material, equipment, or process changes, or if other conditions indicate a non-specification product, the Contractor must re-demonstrate that specification requirements are being achieved.</p>								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM	Quality Control		Quality Assurance			
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E				
SECTION 00635 - GRID-ROLLED AGGREGATE SUBBASE											
Aggregate Subbase Grading (See 00635.10)	Abrasion		T 96		4000	Contractor Provided Testing		Review Documentation for Acceptance			
	Sampling Reducing Sieve Analysis Sand Equivalent		R 90 R 76 T 27 T 176		1792	Contractor Provided Testing	Requires Signed and Notarized Statement of Compliance From Contractor For All Items Under Section 00600	Review Documentation for Acceptance			

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM	Quality Control			Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00641 - AGGREGATE SUBBASE, BASE, AND SHOULDERS (Continued)									
Placement									
Aggregate Subbase									
Compaction	Deflection Testing	TM 158			1793 B	1 per Layer	Visual		Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)							
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance						
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E					
SECTION 00680 - STOCKPILED AGGREGATES													
Aggregate Base and Shoulders (See Section 00641)	Abrasion Degradation	TM 208		T 96	4000	Minimum 1 per Source/Project	Visual	Review Documentation for Acceptance					
					A Sublot equals 2,000 Tons								
					1792	Contractor Provided Testing	Visual	Review Documentation for Acceptance					
					1792	1/5 Sublots	Visual						
Aggregate (Sanding Aggregate)	Sampling Reducing Sieve Analysis (3) Cleaness Value	TM 227		R 90 R 76 T 27	1792	Contractor Provided Testing	Visual	Review Documentation for Acceptance					
					A Sublot equals 1000 Tons								
					4000	Minimum 1 per Source/Project	Visual						
					4000	1/5 Sublots & Start of Production	Visual	Review Documentation for Acceptance					
					1792								
					1792								
(1) Perform at least 3 tests (2) May be waived by QAE	Fracture (Method 1)			T 335	1792	Contractor Provided Testing	Visual	Review Documentation for Acceptance					
					1792	1/5 Sublots & Start of Production	Visual	Review Documentation for Acceptance					
					1792								
					1792								
(3) May be waived by QAE	Abrasion Degradation Lightweight Pieces	TM 208		T 96 T 113	4000	Minimum 1 per Source/Project	Visual						
					4000	1/5 Sublots & Start of Production	Visual	Review Documentation for Acceptance					
					1792								
					1792								
(3) May be waived by QAE	Fracture (Method 1) Elongated Pieces Wood Particles	TM 229 TM 225		T 335	1792	Contractor Provided Testing	Visual	Review Documentation for Acceptance					
					1792	1/5 Sublots & Start of Production	Visual	Review Documentation for Acceptance					
					1792								
					1792								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)										
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance								
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		Project Manager Type D & E							
SECTION 00680 - STOCKPILED AGGREGATES (CONTINUED)																
Emulsified AC Aggregate Aggregate Production (See Sections 00705, 00706, 00710, 00711, 00712 and 00715) (1) QAE may waive after 5 sublots/shifts (2) QAE may waive wet sieve after 5 sublots/shifts if a correlation to dry sieve can be demonstrated (3) May be waived by QAE (4) Not required for Dry Key Material (5) 1/5 Sublots & Start of Production	Abrasion Degradation Soundness Lightweight Pieces Dry Rodded Unit Weight Sampling Reducing (5) Fracture (1) Wood Particles (1)(4) Elongated Pieces (2) Sieve Analysis (3) Cleanness Value Dry Rodded Unit Weight	TM 208 TM 225 TM 229 TM 227	T 96 T 104 T 113 T 19 R 90 R 76 T 335 T27/T 11 T 19	4000 4000 1792 1792 1825 1825C	A sublot equals 500 Tons. A minimum 1 per shift, whichever results in the greatest sampling frequency Minimum 1 per Source/Project Contractor Provided Testing Start of production and when changes in aggregate occurs	Visual Visual Visual	Review Documentation for Acceptance Review Documentation for Acceptance									
								Aggregate (Other)								
								<i>Use sampling and testing frequencies required for proposed end product use</i>								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)				
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E			
SECTION 00705 - ASPHALT PRIME COAT and EMULSIFIED ASPHALT FOG COAT										
Aggregate Cover Material										
Aggregate Production	Sampling Reducing Sieve Analysis			R 90 R 76 T 27	1792		Provide Process Control	Review Documentation for Acceptance		
Asphalt Prime and Fog Coat	Compliance			R 66	4000		Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance		
SECTION 00706 - EMULSIFIED ASPHALT SLURRY SEAL SURFACING										
Aggregate Production										
Emulsified Asphalt Cement Emulsified Asphalt Polymer Modified Emulsion	Sampling Reducing Sieve Analysis			R 90 R 76 T 27/T 11	1792		Provide Process Control	Review Documentation for Acceptance		
Additives Mineral Filler	Compliance				4000		Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance		
Material must meet the requirements of Section 00706.13										
Material must meet the requirements of Section 00706.16										
Mixture										

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00710 - SINGLE APPLICATION EMULSIFIED ASPHALT SURFACE TREATMENT								
Aggregate Production								
<p>(1) QAE may waive after 5 sublots/shifts</p> <p>(2) Perform at least 3 tests (QL's required), QAE may waive wet sieve after 5 sublots/shifts if a correlation to dry sieve can be demonstrated</p> <p>(3) May be waived by QAE</p> <p>(4) Not required for Dry Key Material</p> <p>(5) 1/5 Sublots & Start of Production Asphalt Cement (Emulsion)</p>	Abrasion	TM 208			4000	Contractor Provided Testing	Contractor Provided Testing Minimum 1 per Project	Review Documentation for Acceptance
	Degradation							
	Soundness							
	Lightweight Pieces							
	Dry Rodded Unit Weight				4000			
	Sampling							
	Reducing							
	(5) Fracture							
	(1) Wood Particles	TM 225			1792		Visual	Review Documentation for Acceptance
	(1)(4) Elongated Pieces	TM 229						
(2) Sieve Analysis								
(3) Cleaness Value	TM 227			1792				
Dry Rodded Unit Weight								
Compliance				1825 1825C	Start of production and when changes in aggregate occurs	Visual		
					Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance	
				4000				
Preproduced Aggregate								
Compliance of aggregates produced and stockpiled before the award date or notice to proceed of this contract will be determined by the following:								
1. Continuing production records meeting the above requirements of Section 00710.10 and 710.15, Aggregate Production.								
2. Furnish records of testing for the entire stockpile according to Section 00710.10 and 710.15 Aggregate Production except change the sampling frequency to the following:								
a. One Per 5 sublots means "One Set of Tests Per 2500 Tons".								
b. One Per sublot means "One Set of Tests Per 500 Tons" with a minimum of 3 sets of Sieve Analysis tests per project.								
c. Provide one stockpile sample for each set of tests required above.								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control			
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E
SECTION 00711 - PRE-COATED AGGREGATE ASPHALT SURFACE TREATMENT								
Aggregate Production								
(1) QAE may waive after 5 sublots/shifts (2) Perform at least 3 tests (QL's required), QAE may waive wet sieve after 5 sublots/shifts if a correlation to dry sieve can be demonstrated (3) May be waived by QAE (4) Not required for Dry Key Material (5) 1/5 Sublots & Start of Production Asphalt Cement (Emulsion)	Abrasion	TM 208	T 96	4000	Contractor Provided Testing	Contractor Provided Testing Minimum 1 per Project	Review Documentation for Acceptance	
	Degradation		T 104					
	Soundness		T 113					
	Lightweight Pieces		T 19					
	Dry Rodded Unit Weight		R 90					
	Sampling		R 76					
	Reducing		T 335					
	(5) Fracture	TM 225	T 1792			1 per Sublot	Visual	Review Documentation for Acceptance
	(1) Wood Particles	TM 229						
	(1)(4) Elongated Pieces							
(2) Sieve Analysis	TM 227	T 1792	T 27/T 11					
(3) Cleaness Value			T 19	1825	Start of production and when changes in aggregate occurs	Visual		
Dry Rodded Unit Weight			R 66	1825C	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance	
Compliance				4000				
Preproduced Aggregate								

Compliance of aggregates produced and stockpiled before the award date or notice to proceed of this contract will be determined by the following:

- Continuing production records meeting the above requirements of Section 00711.10 and 711.15, Aggregate Production.
- Furnish records of testing for the entire stockpile according to Section 00711.10 and 711.15 Aggregate Production except change the sampling frequency to the following:
 - One Per 5 sublots means "One Set of Tests Per 2500 Tons".
 - One Per sublot means "One Set of Tests Per 500 Tons" with a minimum of 3 sets of Sieve Analysis tests per project.
 - Provide one stockpile sample for each set of tests required above.

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E
SECTION 00711 - PRE-COATED AGGREGATE ASPHALT SURFACE TREATMENT (CONTINUED)								
Mixture Acceptance								
Meter Method	Readings backed by Tank Measure & Production Records Daily	TM 321 (1) TM 322			2277	1/Sublot or Min. 1/Day	Production Control Testing	Review Documentation for Acceptance
⁽¹⁾ Required at start of production and if meters fail to meet specification	Cold Feed Moisture		T 255/265		2043 and 2401	Daily Production	Production Control Testing	
Plant Discharge Moisture	Asphalt Mix Moist.		T 329		2277	1/Sublot or Min. 1/Day	Production Control Testing	
Asphalt Cement	Compliance		R 66		4000	1/50 Tons Submit All	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance
A sublot equals 500 Tons. A minimum 1 per shift, whichever results in the greatest sampling frequency								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		Project Manager Type D & E
SECTION 00712 - DRY KEY EMULSIFIED ASPHALT SURFACE TREATMENT									
Aggregate Production									
(1) QAE may waive after 5 sublots/shifts (2) Perform at least 3 tests (QL's required), QAE may waive wet sieve after 5 sublots/shifts if a correlation to dry sieve can be demonstrated (3) May be waived by QAE (4) Not required for Dry Key Material (5) 1/5 Sublots & Start of Production Asphalt Cement (Emulsion)	Abrasion Degradation Soundness Lightweight Pieces Dry Rodded Unit Weight	TM 208		AASHTO	4000	Contractor Provided Testing	Contractor Provided Testing Minimum 1 per Project	Review Documentation for Acceptance	
	Sampling Reducing				4000				
	(5) Fracture								
	(1) Wood Particles (1)(4) Elongated Pieces	TM 225 TM 229			1792	1 per Sublot	Visual		Review Documentation for Acceptance
	(2) Sieve Analysis (3) Cleaness Value Dry Rodded Unit Weight	TM 227			1792				
	Compliance				1825 1825C	Start of production and when changes in aggregate occurs	Visual		
					4000	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance	
Preproduced Aggregate									
Compliance of aggregates produced and stockpiled before the award date or notice to proceed of this contract will be determined by the following:									
1. Continuing production records meeting the above requirements of Section 00712.10 and 712.15, Aggregate Production. 2. Furnish records of testing for the entire stockpile according to Section 00712.10 and 712.15 Aggregate Production except change the sampling frequency to the following: <ol style="list-style-type: none"> One Per 5 sublots means "One Set of Tests Per 2500 Tons". One Per sublot means "One Set of Tests Per 500 Tons" with a minimum of 3 sets of Sieve Analysis tests per project. Provide one stockpile sample for each set of tests required above. 									

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Assurance			
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E
SECTION 00715 - MULTIPLE APPLICATION EMULSIFIED ASPHALT SURFACE TREATMENT								
Aggregate Production								
<p>(1) QAE may waive after 5 sublots/shifts</p> <p>(2) Perform at least 3 tests (QL's required), QAE may waive wet sieve after 5 sublots/shifts if a correlation to dry sieve can be demonstrated</p> <p>(3) May be waived by QAE</p> <p>(4) Not required for Dry Key Material</p> <p>(5) 1/5 Sublots & Start of Production Asphalt Cement (Emulsion)</p>	Abrasion	TM 208	T 96	4000	Contractor Provided Testing	Contractor Provided Testing Minimum 1 per Project	Review Documentation for Acceptance	
	Degradation		T 104					
	Soundness		T 113					
	Lightweight Pieces		T 19					
	Dry Rodded Unit Weight		R 90					
	Sampling		R 76					
	Reducing		T 335					
	(1)(4) Fracture	TM 225	T27/T 11	1792	1 per Sublot	Visual		
	(2) Sieve Analysis	TM 227	T 19	1792	Start of production and when changes in aggregate occurs	Visual		
	(3) Cleaness Value		R 66	1825 1825C	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance		
(4) Dry Rodded Unit Weight			4000	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance			
Preproduced Aggregate								
Compliance of aggregates produced and stockpiled before the award date or notice to proceed of this contract will be determined by the following:								
1. Continuing production records meeting the above requirements of Section 00715.10 and 715.15, Aggregate Production.								
2. Furnish records of testing for the entire stockpile according to Section 00715.10 and 715.15 Aggregate Production except change the sampling frequency to the following:								
a. One Per 5 sublots means "One Set of Tests Per 2500 Tons".								
b. One Per sublot means "One Set of Tests Per 500 Tons" with a minimum of 3 sets of Sieve Analysis tests per project.								
c. Provide one stockpile sample for each set of tests required above.								

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E	Project Manager Type D & E
SECTION 00720 - COLD IN-PLACE RECYCLED ASPHALT CONCRETE PAVEMENT (CIR)									
SECTION 00721 - COLD RECYCLED EMULSIFIED ASPHALT CONCRETE PAVEMENT (CRP)									
Asphalt Cement (Emulsified Recycling Agent)	Compliance								
					R 66	4000	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance
Water		Material must meet the requirements of Section 00340.10							
Aggregate Production Choke Aggregate (See 00705)	Sampling Reducing Sieve Analysis								
					R 90 R 76 T 27		Provide Process Control	Visual	Review Documentation for Acceptance
						1792			A Sublot equals 1000 Tons
SECTION 00725 - HOT IN-PLACE RECYCLED (HIR) ASPHALT CONCRETE PAVEMENT									
<i>The type of recycling agent will be listed in the Special Provisions</i>									
Recycling Agent (See 00745.11)	Compliance								
					R 66	4000	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance
Recycling Agent	Compliance								
					R 66	4000			Review Documentation for Acceptance
Asphalt Concrete Mixture		New Asphalt Concrete mixture will meet the requirements of Section 00744							
SECTION 00730 - ASPHALT TACK COAT									
Tack	Compliance								
					R 66	4000	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM	Quality Control			
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E
SECTION 00735 - EMULSIFIED ASPHALT CONCRETE PAVEMENT								
Aggregate production	Abrasion Degradation Soundness Lightweight Pieces	TM 208		T 96 T 104 T 113	4000	Contractor Provided Testing Minimum 1 per Project	Contractor Quality Control Type E	Review Documentation for Acceptance
					4000			
					A Sublot equals 1000 Tons. A minimum one per shift, whichever results in the greatest sampling frequency. (For preproduced aggregates, 1 shift shall mean 1000 Tons)			
⁽¹⁾ May be waived by QAE ⁽²⁾ QAE may waive after 5 sublots/shifts	Sampling Reducing Sieve Analysis ⁽¹⁾ Cleanness Value Fracture ⁽²⁾ Elongated Pieces ⁽²⁾ Wood Particles	TM 227 TM 229 TM 225		R 90 R 76 T 27/T 11 T 335	1792	1/Sublot & Start of Production	Visual	Review Documentation for Acceptance
					1792			
Choke Aggregate	Sieve Analysis			T 27	1792	Provide Process Control	Visual	

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Contractor Quality Control Type D	Project Manager Type D & E
SECTION 00735 - EMULSIFIED ASPHALT CONCRETE PAVEMENT (CONTINUED)									
Mixture Acceptance							A Sublot equals 1000 Tons of Mixture		
% Emulsified Asphalt (¹) Required at start of production and if meters fail to meet specification	Sampling Reducing Sieve Analysis Moisture Content			R 90 R 76 T 27/T 11 T 255	2277 2277	Provide Process Control	Visual	Review Documentation for Acceptance	
	Meter Backed by Tank Measure Daily	TM 321 (¹) TM 322			2401 & 2043	Daily Production	Visual		
	Compliance			R 66	4000	Provide Suppliers Certificate of Compliance	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance	
SECTION 00740 - COMMERCIAL ASPHALT CONCRETE PAVEMENT (CACP)									
				See Specifications when Testing is Required by Agency		Provide Process Control	Visual	Review Documentation for Acceptance	

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00743 - POROUS ASPHALT CONCRETE (PAC)								
Aggregate Production								
	Soundness Abrasion Degradation Lightweight Pieces Plasticity Index	TM 208			T 104 T 96	Contractor Provided Testing Minimum 1 per Project	Contractor Quality Control Type E	Review Documentation for Acceptance
					T 113 T 90			
(1) QAE may waive after 5 sublots/shifts					4000			
(2) Not required for ATPB Mix	Sampling Reducing (3)(4) Sieve Analysis (1)(4) Sand Equivalent				1792	1/Sublot & Start of Production	Contractor Provided Testing	Review Documentation for Acceptance
(3) Coarse Agg (+ No. 4)								
(4) Fine Agg (- No. 4)	(1)(2)(3) Elongated Pieces TM 229 (3)(4) Fracture (Method 2) (1)(2)(3) Wood Particles TM 225							
A Sublot equals 1000 Tons. A minimum one per shift whichever results in the greatest sampling frequency								
Preproduced Aggregate								
					1792	1/5 Sublots & Start of Production	Contractor Provided Testing	Review Documentation for Acceptance

Compliance of aggregates produced and stockpiled before the award date or notice to proceed of this contract will be determined by the following:

1. Continuing production records meeting the above requirements of Section 00743.10 Aggregate Production.
2. Furnish records of testing for the entire stockpile according to Section 00743.10 Aggregate Production except change the sampling frequency to the following:
 - a. One Per 5 sublots means "One Set of Tests Per 5000 Tons".
 - b. One Per sublot means "One Set of Tests Per 1000 Tons" with a minimum of 3 sets of Sieve Analysis tests per project.
 - c. Provide one stockpile sample for each set of tests required above.

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Contractor Quality Control Type D	Project Manager Type D & E
SECTION 00743 - POROUS ASPHALT CONCRETE (PAC) (CONTINUED)									
Mixture Acceptance - PAC with RAP									
Gradation									
Ignition method	Calibrate Incinerator	TM 323			2327IC	1/JMF & Each Calendar Year.			
Ignition method	Sampling Reducing			T 168 R 47		1/Sublot or Min. 1/Day			Review Documentation for Acceptance
(Residual aggregate from AASHTO T 308)	Sieve analysis			T 30	2277	1/Sublot or Min. 1/day			
Asphalt Content									
Ignition Method	Calibrate Incinerator	TM 323			2327IC	1/JMF & Each Calendar Year.			
Ignition Method	Sampling Reducing			T 168 R 47		1/Sublot or Min. 1/day			Review Documentation for Acceptance
Meter Method	Asphalt Content			T 308	2277				
(¹) Required at start of production and if meters fail to meet specification	Readings backed by Tank measure & Production Records Daily	TM 321 (¹) TM 322			2277	1/Sublot or Min. 1/day			
<u>Meter Method is required for PAC even when acceptance is by Ignition Method</u>					2043 and 2401	Daily Production			

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance				
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E			
SECTION 00743 - POROUS ASPHALT CONCRETE (PAC) (CONTINUED)											
Mixture Acceptance - PAC without RAP											
Gradation								A Sublot equals 1000 Tons			
Cold Feed Method	Sampling Reducing Sieve Analysis			R 90 R 76 T 27/T 11	2277	Production Control Testing	Review Documentation for Acceptance				
Ignition method	Calibrate Incinerator	(1) TM 323		T 168 R 47	2327IC	Production Control Testing	Review Documentation for Acceptance				
Ignition method	Sampling Reducing					Production Control Testing					
(1) Not required if Asphalt Content Accepted by Meter Method	Sieve analysis			T 30	2277	Production Control Testing	Review Documentation for Acceptance				
(Residual aggregate from AASHTO T 308)											
Asphalt Content								A Sublot equals 1000 Tons			
Ignition Method	Calibrate Incinerator	TM 323		T 168 R 47	2327IC	Production Control Testing	Review Documentation for Acceptance				
Ignition Method	Sampling Reducing					Production Control Testing					
(2) Required at start of production and if meters fail to meet specification	Asphalt Content			T 308	2277	Production Control Testing	Review Documentation for Acceptance				
Meter Method	Readings backed by Tank measure & Production Records Daily	TM 321 (2) TM 322			2277	Production Control Testing	Review Documentation for Acceptance				
<u>Meter Method is required for PAC even when acceptance is by Ignition Method</u>					2043 and 2401	Production Control Testing	Review Documentation for Acceptance				

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00743 - POROUS ASPHALT CONCRETE (PAC) (CONTINUED)									
Mixture Acceptance - PAC with and without RAP									
Mix Design Verification Testing									
	Cold Feed Moisture			T255/T265	2277	1/Sublot or Min. 1/Day	Production Control Testing		Review Documentation for Acceptance
Plant Discharge Moisture	Asphalt Mix Moist.			T 329	2277	1/Sublot or Min. 1/Day	Production Control Testing		Review Documentation for Acceptance
(1) applicable	(1) RAP Moisture			T 329	2277	1/Sublot or Min. 1/Day	Production Control Testing		Review Documentation for Acceptance
	Readings backed by Tank measure & Production Records Daily	TM321 (2) TM 322			2401 & 2043	Daily Production	Production Control Testing		Review Documentation for Acceptance
Asphalt Cement	Compliance			R 66	4000	1/Sublot See Section 4C	Provide Suppliers Certificate of Compliance		Review Documentation for Acceptance
(2) Required at start of production and if meters fail to meet specification									

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)						
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control			Quality Assurance					
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E						
SECTION 00744 - ASPHALT CONCRETE PAVEMENT														
Aggregate Production											Provide Process Control	Visual	Review Documentation for Acceptance	
Mixture Acceptance														
Gradation											A Sublot equals 1000 Tons			
Ignition method	Calibrate Incinerator	TM 323			2327IC	1/JMF & Each Calendar Year.	Production Control Testing		Review Documentation for Acceptance					
Ignition method	Sampling Reducing			T 168 R 47		1/Sublot or Min. 1/Day	Production Control Testing							
(Residual aggregate from AASHTO T 308)	Sieve analysis			T 30	2277	1/Sublot or Min. 1/Day	Production Control Testing		Review Documentation for Acceptance					
Asphalt Content											A Sublot equals 1000 Tons			
Ignition Method	Calibrate Incinerator	TM 323			2327IC	1/JMF & Each Calendar Year.	Production Control Testing		Review Documentation for Acceptance					
Ignition Method	Sampling Reducing			T 168 R 47		1/Sublot or Min. 1/day	Production Control Testing							
	Asphalt Content			T 308	2277									
Mix Design Verification Testing											A Sublot equals 1000 Tons			
Plant Discharge Moisture	Asphalt Mix Moist.			T 329	2277	1/Sublot								
Maximum Density Test G _{mm}	Max. Specific Gravity MAMD	TM 305		T 209	2050	1st Sublot Daily or Min. 1/Day	Production Control Testing		Review Documentation for Acceptance					

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)			Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM	Quality Control			
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00744 - ASPHALT CONCRETE PAVEMENT (CONTINUED)									
Compaction	Nuclear Density								
				T 355	1793A	(D) Average 10 tests per Sublot or Min. 10/Day, See Section 00744.49	Production Control Testing	Review Documentation for Acceptance	

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00745 - ASPHALT CONCRETE PAVEMENT - STATISTICAL ACCEPTANCE									
Aggregate Production	Soundness Abrasion Degradation Lightweight Pieces Plasticity Index	TM 208		T 104 T 96 T 113 T 90	4000 4000	Contractor Provided Testing Minimum 1 per Project	Contractor Provided Testing Minimum 1 per Project	Review Documentation for Acceptance	
(²) Perform a minimum of 3 tests QL's required						A Sublot equals 1000 Tons. A minimum one per shift whichever results in the greatest sampling frequency			
(³) Coarse Agg (+ No. 4)	Sampling Reducing (²)(³)(⁴) Sieve Analysis (¹)(⁴) Sand Equivalent			R 90 R 76 T 27/T 11 T 176	1792	1/Sublot & Start of Production	Contractor Provided Testing	Review Documentation for Acceptance	
(⁴) Fine Agg (- No. 4)									
Note: Sample Aggregate before Lime Treatment	(¹)(³) Elongated Pieces (³)(⁴) Fracture (Method 2) (¹)(³) Wood Particles	TM 229 TM 225		T 335	1792	1/5 Sublots & Start of Production	Contractor Provided Testing	Review Documentation for Acceptance	
RAS Production (Reclaimed Asphalt Shingles)	Sieve Analysis Deleterious Materials Sampling Reducing Sieve Analysis Deleterious Materials	TM 335 TM 335		T 27 R 90 R 76 T 27	4000 1792	Contractor Provided Testing 1/500 Tons 1 / 50 Tons	Contractor Provided Testing	Review Documentation for Acceptance	
Preproduced Aggregate									
Compliance of aggregates produced and stockpiled before the award date or notice to proceed of this contract will be determined by the following:									
1. Continuing production records meeting the above requirements of Section 00745.10 Aggregate Production.									
2. Furnish records of testing for the entire stockpile according to Section 00745.10 Aggregate Production except change the sampling frequency to the following:									
a. One Per 5 sublots means "One Set of Tests Per 5000 Tons".									
b. One Per sublot means "One Set of Tests Per 1000 Tons" with a minimum of 3 sets of Sieve Analysis tests per project.									
c. Provide one stockpile sample for each set of tests required above.									

FIELD TESTED MATERIALS ACCEPTANCE GUIDE					(Revised November 2018)				Same Frequency for all Tests (Minimums)				
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Contractor Quality Control Type E	Quality Assurance				
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Project Manager Type D & E						
SECTION 00745 - ASPHALT CONCRETE PAVEMENT - STATISTICAL ACCEPTANCE (CONTINUED)													
Mixture Acceptance - ACP Without RAP													
A Sublot equals 1000 Tons													
Gradation													
Ignition method	Calibrate Incinerator TM 323				2327IC								
Ignition method	Sampling Reducing		T 168 R 47										
(Residual aggregate from AASHTO T 308)	Sieve analysis		T 30		2277								Review Documentation for Acceptance
A Sublot equals 1000 Tons													
Asphalt Content													
Ignition Method	Calibrate Incinerator TM 323				2327IC								
Ignition Method	Sampling Reducing		T 168 R 47										
	Asphalt Content		T 308		2277								Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance				
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D		Contractor Quality Control Type E	Project Manager Type D & E		
SECTION 00745 - ASPHALT CONCRETE PAVEMENT - STATISTICAL ACCEPTANCE (CONTINUED)											
Mixture Acceptance - ACP Without RAP											
Mix Design Verification Testing											
Fabrication	Gyratory Specimen	TM 326									
Maximum Density Test	Max. Specific Gravity			T 209	2050GV				1/Sublot & according to Section 00745.16 (b)-1-d	Production Control Testing	Review Documentation for Acceptance
Determination of G_{mb}	Bulk Specific Gravity			T 166	2050						
Stripping Susceptibility	Tensile Strength Ratio			T 283	*5068				1/JMF See Section 00745.16 (b)-1-f	Production Control Testing	Review Documentation for Acceptance
*Cat-II complete & submit as required, See Section 745.16(b)					*2560						
Plant Discharge Moisture	Asphalt Mix Moist.			T 329	*5069						
Maximum Density Test G_{mm}	Max. Specific Gravity MAMD				2050tsr						
Performing Control Strip	Control Strip	TM 305		T 209	2277				1/Sublot	Production Control Testing	Review Documentation for Acceptance
Compaction	Nuclear Density	TM 306							1st Sublot Daily or Min. 1/Day		
Asphalt Cement	Compliance				2084				Develop Rolling Pattern See Specs.	Production Control Testing	Review Documentation for Acceptance
(D) See T 355 YellowSheet for Density Test Locations				R 66	*5069				(D) Average 5 tests per Sublot or Min. 1/Day, See Section 00745.49 (b)-2		
					1793A						
					4000				1/Sublot See Section 4C	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	
SECTION 00745 - ASPHALT CONCRETE PAVEMENT - STATISTICAL ACCEPTANCE (CONTINUED)							
Mixture Acceptance - ACP Without RAP							
A Sublot equals 1000 Tons							
Mix Design Verification Testing							
Meter Method	Readings backed by Tank Measure & Production Records Daily	TM 321 (1) TM 322			2277	1/Sublot or Min. 1/Day	Production Control Testing
(1) Required at start of production and if meters fail to meet specification	Cold Feed Moisture		T 255/265		2043 and 2401	Daily Production	
Lime					2277	1/Sublot or Min. 1/Day	Production Control Testing
Latex							Production Control Testing
Lime or Latex Treatment of Aggregate (Stockpile OR Mixture Production)							Production Control Testing
(3) See JMF for Details							Production Control Testing
Smoothness							
Certification of Profiler Equipment					2277	1/Sublot	Production Control Testing
Determining Profile Index					2277	Daily Production	Production Control Testing
Determining International Roughness Index					2043 and 2401		Production Control Testing
Meter Method is required for ACP even when acceptance is by Ignition Method						See Special Provisions	Production Control Testing
							Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD		FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC		AASHTO	Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00745 - ASPHALT CONCRETE PAVEMENT - STATISTICAL ACCEPTANCE (CONTINUED)									
Mixture Acceptance - ACP With RAP									
A Sublot equals 1000 Tons									
Gradation									
Ignition method	Calibrate Incinerator	TM 323			2327IC				
Ignition method	Sampling Reducing Sieve analysis			T 168 R 47 T 30					Review Documentation for Acceptance
(Residual aggregate from AASHTO T 308)					2277				
Asphalt Content									
A Sublot equals 1000 Tons									
Ignition Method	Calibrate Incinerator	TM 323			2327IC				
Ignition Method	Sampling Reducing Asphalt Content			T 168 R 47 T 308					Review Documentation for Acceptance
RAP Percentage	Meter Method	TM 321 (1) TM 322			2277				
(1) Required at start of production and if meters fail to meet specification	RAP Moisture Cold Feed Moisture			T 329 T255/T265	2277				Review Documentation for Acceptance
Meter Method is required for ACP even when acceptance is by Ignition Method	Readings backed by Tank measure & Production Records Daily	TM 321 (1) TM 322			2401 & 2043				Review Documentation for Acceptance

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)				Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance			
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E				
SECTION 00745 - ASPHALT CONCRETE PAVEMENT - STATISTICAL ACCEPTANCE (CONTINUED)											
Mixture Acceptance - ACP With RAP											
Mix Design Verification Testing											
Fabrication	Gyratory Specimen	TM 326			2050GV						
Maximum Density Test	Max. Specific Gravity			T 209	2050	1/Sublot & according to Section 00745.16 (b)-1-d	Production Control Testing	Review Documentation for Acceptance			
Determination of G_{mb}	Bulk Specific Gravity			T 166	*5068 *2560 *5069						
Stripping Susceptibility	Tensile Strength Ratio			T 283	2050tsr	1/JMF See Section 00745.16 (b)-1-f	Production Control Testing	Review Documentation for Acceptance			
*Cat-II complete & submit as required, See Section 745.16(b)											
Plant Discharge Moisture	Asphalt Mix Moist.			T 329	2277	1/Sublot					
Maximum Density Test G_{mm}	Max. Specific Gravity MAMD	TM 305		T 209	2050	1st Sublot Daily or Min. 1/Day	Production Control Testing	Review Documentation for Acceptance			
Performing Control Strip	Control Strip	TM 306									
Compaction	Nuclear Density			T 355	2084 *5069 1793A	Develop Rolling Pattern See Specs. (D) Average 5 tests per Sublot or Min. 1/Day, See Section 00745.49 (b)-2	Production Control Testing	Review Documentation for Acceptance			
Asphalt Cement	Compliance			R 66	4000	1/Sublot See Section 4C	Provide Suppliers Certificate of Compliance	Review Documentation for Acceptance			
(D) See T 355 Yellow sheet for Density Test Locations											

A Sublot equals 1000 Tons

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)			
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		Project Manager Type D & E
SECTION 00754 - PLAIN CONCRETE PAVEMENT REPAIR									
SECTION 00755 - CONTINUOUSLY REINFORCED CONCRETE PAVEMENT									
SECTION 00756 - PLAIN CONCRETE PAVEMENT									
SECTION 00758 - CONTINUOUSLY REINFORCED CONCRETE PAVEMENT REPAIR									
Aggregate Production									
⁽¹⁾ QAE may waive after 5 sublots/shifts	Sampling Reducing ^{(2),(3),(4)} Sieve Analysis ⁽⁴⁾ Fineness Modulus ⁽⁴⁾ Sand Equivalent			R 90 R 76 T 27/T 11	1792		Contractor Provided Testing	Contractor Quality Control Type E	Review Documentation for Acceptance
⁽²⁾ Perform a minimum of 3 tests, QL's required	^{(1),(3)} Wood Particles ⁽³⁾ Fracture (Method 2) ^{(1),(3)} Elongated Pieces	TM 225 TM 229		T 335	1792 1792		Contractor Provided Testing 1/5 Sublots & Start of Production	Contractor Quality Control Type E	Review Documentation for Acceptance
⁽⁴⁾ Fine Aggregate (See Section 02690.30)	Abrasion Degradation Soundness Lightweight Pieces Organics	TM 208		T 96 T 104 T 113 T 21	4000 4000		Minimum 1 per Project	Contractor Quality Control Type E	Review Documentation for Acceptance
	⁽³⁾ Dry Rodded Unit Weight ^{(3),(4)} Bulk Specific Gravity & Absorption			T 19 T 84 & T 85	1825 1825C 1825		Start of production and when changes in aggregate occurs	Contractor Quality Control Type E	Review Documentation for Acceptance
A Sublot equals 1000 Tons									

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	
SECTION 00754 - PLAIN CONCRETE PAVEMENT REPAIR								
SECTION 00755 - CONTINUOUSLY REINFORCED CONCRETE PAVEMENT								
SECTION 00756 - PLAIN CONCRETE PAVEMENT								
SECTION 00758 - CONTINUOUSLY REINFORCED CONCRETE PAVEMENT REPAIR (CONTINUED)								
Mixture								A Sublot equals 1000 lane feet of slip formed pavement or 100 yd ³ of non-slip formed PCC
Portland Cement Modifiers Admixtures								Provide Suppliers Certificate of Compliance
Curing Compounds								
Mixing Water								
Mixture								Review Documentation for Acceptance
^(S) 1 Set Represents a minimum of 3 Cylinders ^(M) Per Mix Design & Source	Sampling							
	Air Content							
	Slump							
Density (Unit Weight) Yield								Review Documentation for Acceptance
Concrete Temperature								
Water/Cement Ratio								Review Documentation for Acceptance
Batching								
Strength								Review Documentation for Acceptance
^(M) Per Mix Design & Source Smoothness Certification of Profiler Equipment Determining Profile Index Thickness of Pavement								
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FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)			Same Frequency for all Tests (Minimums)		
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance	
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E		Project Manager Type D & E
SECTION 00850 - COMMON PROVISIONS FOR PAVEMENT MARKINGS									
Placement Evaluation "Retroreflectivity"									
In-Place Procedure evaluates Durable and High Performance Pavement Markings	Evaluation of Retroreflectivity Using Hand-Operated Instrument	TM 777			4101 thru 4105	See Special Provisions and Test Procedure for Testing Frequency	Visual	Review Documentation for Acceptance	

FIELD TESTED MATERIALS ACCEPTANCE GUIDE				(Revised November 2018)		Same Frequency for all Tests (Minimums)				
MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control		Quality Assurance		
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Contractor Quality Control Type D & E	Project Manager Type D & E	
SECTION 00921 - MAJOR SIGN SUPPORT DRILLED SHAFTS										
Aggregate Production										
(1) QAE may waive after 5 sublots/shifts (2) Perform a minimum of 3 tests, QL's required (3) Coarse Aggregate (See Section 02690.20) (4) Fine Aggregate (See Section 02690.30)	Sampling Reducing			R 90 R 76						Review Documentation for Acceptance
	(2)(3)(4) Sieve Analysis			T 27/T 11 T 27/T 11	1792	Contractor Provided Testing	Contractor Provided Testing			
	(4) Fineness Modulus			T 176	1792					
	(1)(3) Wood Particles	TM 225								
	(4) Sand Equivalent									
	Soundness			T 104	4000					
	Abrasion			T 96		Contractor Provided Testing	Contractor Provided Testing			
	Degradation	TM 208								
	Lightweight Pieces			T 113 T 21	4000					
	Organics									
Portland Cement Modifiers Admixtures	Materials must meet the requirements of Section 02001.10				1825 1825C 1825	Minimum of 1 per Project	Minimum of 1 per Project			
Drilling Slurry	Slurry material must meet the requirements of Section 00921.14 & 00921.43(g)									
Grout	Material must meet the requirements of Section 02080									
Mixing Water	Material must meet the requirements of Section 02020									

FIELD TESTED MATERIALS ACCEPTANCE GUIDE

(Revised November 2018)

Same Frequency for all Tests (Minimums)

MATERIAL AND OPERATION	DESCRIPTION OF TEST	TEST METHOD			FORM 734-	Quality Control			Quality Assurance
		ODOT	WAQTC	AASHTO		Contractor Quality Control Type D	Contractor Quality Control Type E	Project Manager Type D & E	
SECTION 00921 - MAJOR SIGN SUPPORT DRILLED SHAFTS									
Portland Cement Concrete									
	Sampling Slump	TM 2			3573WS or 4000C	T 119 T 309 T 121 T 121 T 121		(M) (S) 1 per Shaft and Test at minimum frequencies according to table 00512-1. Review specs.	Review Documentation for Acceptance
	Concrete Temperature							(M) (S) 1 per Shaft and Test at minimum frequencies according to table 00512-1. Review specs.	
	Density (Unit Weight) Yield				4000C	T22/23			
	Water/Cement Ratio								
	Strength								
<p>(S) 1 Set Represents a minimum of 3 Cylinders</p> <p>(M) Per Mix Design & Source</p>									

TABLE 00512-1 Frequency of Quality Control Testing

Minimum frequencies per Class of concrete based on daily production records.	
Production	Frequencies
0 to 100 yd³ on a single day	1 Set each day
Quantity Over 100 yd³	
100 to 600 yd³ on a single day	1 Set per each 100 yd³ or portion thereof
over 600 yd³ on a single day	1 Set per each 200 yd³ or portion thereof after reaching 600 yd³

