





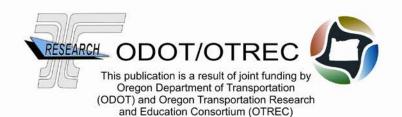




REDUCING SEISMIC RISK TO HIGHWAY MOBILITY: ASSESSMENT AND DESIGN FOR PILE FOUNDATIONS AFFECTED BY LATERAL SPREADING

Final Report

SRS 500-300 OTREC-RR-13-05



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Final Report

SRS 500-300 OTREC-RR-13-05

by

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16. Abstract

Damage in pile supported structures due to liquefaction and liquefaction induced deformation were reported in past earthquakes around the world (eg, *Ansal et al. 1999, Seed et al. 1990, EERI 2010, EERI 2011, GEER 2010a, GEER 2010b, GEER 2011)*. For example, a reconnaissance report from a recent subduction zone event, the 2010 Chile earthquake (Mw=8.8), showed the pervasive nature of liquefaction and liquefaction-induced lateral spreading damage to bridge foundations (*GEER 2010a, Yen et al. 2011*). In terms of seismic hazard, the Pacific Northwest shares similar conditions from a Cascadia Subduction Zone (CSZ) earthquake source with the expected earthquake magnitude of 9.0 (Mw) and return period of 300 years (*Atwater et al. 1995, Atwater and Hemphill-Halley 1997*). The risk and damage from a CSZ earthquake event is widely recognized by the Oregon Department of Transportation (ODOT) as presented in a report by ODOT (*2009*). A large number of bridges were found to be vulnerable to a CSZ event, and repair and replacement costs of Oregon bridges have been estimated at more than 1 billion USD (*ODOT 2009*). Moreover, thousands of bridges require some kind of modification and/or seismic retrofitting to the foundation in order to improve seismic performance under liquefaction induced lateral spreading.

To evaluate the seismic performance of bridge foundations and liquefaction mitigation alternatives, ODOT/OTREC funded collaborative research between Oregon State University (OSU), University of California at Davis (UCD), University of California at San Diego (UCSD), Hayward Baker Inc., and Pacific Earthquake Engineering Research Center (PEER). The main objectives of the research were to develop design charts for different liquefaction mitigation alternatives and to develop methodologies for assessing the performance of bridge pile foundations in laterally spreading ground.

The cooperative research focuses on two aspects of liquefaction and liquefaction induced lateral spreading: (1) ground

The cooperative research focuses on two aspects of liquefaction and liquefaction induced lateral spreading: (1) ground improvement methods, particularly using stone columns and deep soil mixing (DSM) grids, and (2) assess the seismic performance of bridge foundations (eg, drilled shaft, pile groups) and seismic retrofitting alternatives for the bridge foundation. Stone columns for liquefaction mitigation and pile groups foundation assessment were investigated by the OSU team, while DSM and large diameter piles/shafts alternatives were investigated by the UCD team. Research teams used OpenSees (http://opensees.berkeley.edu/), an open source computational platform for three dimensional (3D) finite element (FE) modeling and analysis. OpenSeesPL, a graphical user interface developed by the UCSD team, was used to investigate liquefaction mitigation alternatives (ie, stone columns and DSM grids) and the performance of pile foundations in liquefaction induced laterally spreading ground.

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ft	feet	0.305	meters	m	m	meters	3.28	feet	ft
yd	yards	0.914	meters	m	m	meters	1.09	yards	yd
mi	miles	1.61	kilometers	km	km	kilometers	0.621	miles	mi
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oz lb T	ounces pounds short tons (2000 lb)	28.35 0.454 0.907	grams kilograms megagrams	g kg Mg	g kg Mg	grams kilograms megagrams	0.035 2.205 1.102	ounces pounds short tons (2000 lb)	oz lb T
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°F	Fahrenheit	(F-32)/1.8	Celsius	°C	°C	Celsius	1.8C+32	Fahrenheit	°F
*SI is th	SI is the symbol for the International System of Measurement								

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1.0 REVIEW OF LITERATURE

1.1 INTRODUCTION

To reduce the risk for loss of life as well as damage of bridges different approaches can be used to make bridge foundations more resilient to liquefiable soils. The basic approaches that have been used are ground improvement techniques and/or structural modification. Ground improvement increases the liquefaction resistance of the liquefiable soil, while structural modification strengthens the foundation (eg, drilled shaft, pile group) of the bridges to resist the loads generated due to liquefaction (eg, lateral spreading displacement). This chapter presents a literature review of ground improvement techniques using stone columns and pile group foundations in liquefaction induced lateral spreading ground.

1.2 GROUND IMPROVEMENT METHODS FOR LIQUEFACTION MITIGATION

Several soil improvement methods are used to mitigate the liquefaction potential of liquefiable ground by partially/fully replacing the liquefiable soil with non-liquefiable engineered fill. Generally, the selection of ground improvement techniques depends upon acceptable limits of geotechnical/structural performance, acceptable level of risk, soil conditions, and project cost. The most common soil treatment techniques used in practice are based on soil types, ideal depth of treatment, and relative costs (Table 1.1). The state of practice for using these techniques to mitigate soil liquefaction can be found in published literature (*Stewart et al. 1997, Boulanger et al. 1998, Mitchell et al. 1998, Mitchell 2008*).

The most common methods for liquefaction mitigation involve densification, drainage, and cementation/reinforcing or a combination of these approaches. The utilization of the particular technique depends upon the in-situ soil type (eg, clean sand, silty sand, no-plastic silts). Figure 1.1 shows the applicability of liquefaction mitigation techniques for different sizes of soil particles (*Mitchell 2008*). Though most of the techniques can be applied to most types of soil, some methods are found to be more effective when treating within a particular range of particle size. Particularly, the stone column method is suitable for a wide range of soils such as sand, silt, and clay with particle size from 4.75mm to 0.0001mm (shown in dotted box). The wide range applicability of stone columns in different soil conditions makes it popular for liquefaction mitigation purposes. From Table 1.1, it can be seen that stone columns are relatively moderate in terms of cost to mitigate liquefaction in a variety of soil types and is suitable for relatively high depth of liquefiable soil. The pros and cons of each liquefaction mitigation technique are described in Mitchell (2008).

Comprehensive information about ground improvement methods shown in Figure 1.1 can be found elsewhere (*Iai et al. 1994, Yasuda et al. 1996, Boulanger and Hayden 1995, Stewart et al. 1997, Boulanger et al. 1998, Francis and Gorski 1998, Bruce 2000*). In the following section,

liquefaction mitigation using stone columns is reviewed in detail due to ODOT's particular interest in utilizing stone columns as a potential liquefaction mitigation method.

1.2.1 Liquefaction Mitigation using Stone Columns

Stone column construction involves the partial replacement of liquefiable soils with a vertical column of gravel or crushed stone or sand as backfill. The most common method of stone column installation is vibro-replacement method, while the auger-casing system method is also used in other countries such as Japan (*Adalier and Elgamal 2004*).

Vibro-replacement columns are generally constructed using either an electric or hydraulic actuated cylindrical shaped vibrating probe which is inserted to the desired depth by vibration. The system utilizes a water jet or air to advance the vibrator to the design penetration depth. Thereafter, gravel or crushed stone backfill is fed in increments either from the surface or from the tip of the vibrating probe. Along with vibration, which tends to push the stones out into the soil, this further densifies the surrounding soil. The extent of densification is a function of soil type, fines content, vibrator type, stone shape, area of replacement, and spacing of stone columns (*Adalier and Elgamal 2004*). The typical vibro-replacement construction method is shown in Figure 1.2. More information regarding the construction of stone columns by vibro-replacement methods are available in Baez (1997).

The auger-casing systems are generally constructed without the use of significant vibration to the gravel and the process does not densify the surrounding soil. In this method, a hollow auger is inserted in the ground to the design depth. A charge of gravel is placed through the stem of the hollow auger, and then the auger is withdrawn. Stone column construction by the auger casing method is popular in Japan, where the stone columns (also referred to as gravel drains) are used primarily to dissipate excess pore water pressure. However, current Japanese practice utilizes auger casing with an internal gravel feeding and compaction-rod system shown in Figure 1.3, which adds an important densification effect on the surrounding soil (*Adalier and Elgamal 2004*).

Table 1.1: Liquefaction mitigation methods (after *Dickenson et al. 2002*, *Ferritto 1997*)

	Description				
Method	Principle	Ideal Soil Conditions	Suitable Depth	Relative Cost	
Excavation and/or	Excavate and dispose of liquefiable soils;	All	Unlimited	High	
Compaction	Compact with new fill.				
Vibratory Probe	Densification by vibration; liquefaction-	Saturated or dry	20 – 40m	Moderate	
(eg, Terraprobe,	induced settlement and settlement in dry	clean sand			
Virbrorods)	soil under overburden to produce a higher				
	density.				
Vibro-compaction	Densification by vibration and compaction	Cohesionless soils	> 20 m	Low to	
(eg, Vibrofloat,	of backfill material of sand or gravel.	with <20% fines		Moderate	
Vibro-composer)					
Compaction Piles	Densification by vibration and soil	Loose sandy soil;	> 20 m	Moderate	
•	displacement during driving.	partially saturated		to High	
		clayey soil			
Dynamic	Repeated application of high-intensity	Cohesionless soils	30 m	Low	
Compaction	impacts at surface.				
Displacement	Highly viscous grout pumped at high	All soils	Unlimited	Low to	
(Compaction	pressure to act as radial hydraulic jack to			Moderate	
grout)	displace soil.				
Surcharge or	Added weight increases effective confining	Any soil surface	Dependent on	Moderate	
Buttress	pressures, increasing resistance.		size of	if vertical	
			surcharge/	drains are	
			buttress	used	
Drains (eg,	Relief of excess pore water pressure.	Sand, silt, and	Gravel &	Moderate	
Gravel, Sand,		clay	Sand: >30m	to High	
Wick, Wells)			Wick: > 45m		
Particulate	Penetration grouting to fill void space with	Medium to coarse	Unlimited	Lowest of	
Grouting	soil, cement, lime, and/or clay.	sand and gravel		Grout	
C	·			Methods	
Chemical	Void space filled with gel or solid	Medium silts and	Unlimited	High	
Grouting	precipitate	coarser			
Pressure injected	Penetration grouting- fill soil pores with	Medium to coarse	Unlimited	Low	
lime	lime.	sand and gravel.			
Electrokinetic	Stabilizing chemical fills void space by	Saturated sands,	Unknown	Expensive	
Injection	electro-osmosis or colloids through	silts, silty clays		_	
	electrophoresis				
Jet Grouting	High-speed jets excavate, inject & mix	Sands, silts, clays	Unknown	High	
	stabilizer to form columns or panels				
Mix-in-place piles	Lime, cement or asphalt introduced through	Sands, silts, clays,	>20 m	High	
and walls	rotating auger or special in-place mixer.	all soft or loose			
		inorganic soils.			
Vibro-	Hole jetted into fine-grained soil and	Sands, silts, clays	> 30 m	Moderate	
replacement	backfilled with densely compacted gravel		(limited by		
Stone/Sand			vibratory		
Columns (Grouted			equipment		
and not grouted)					
Root piles, soil	Small-diameter inclusions used to carry	All soils	Unknown	Low	
nailing	tension, shear and compression.				
Blasting	Shock waves and vibrations cause	Saturated, clean	> 40 m	Low	
(Explosive	liquefaction, displacement and settlement	sand			
Compaction)	to higher density				

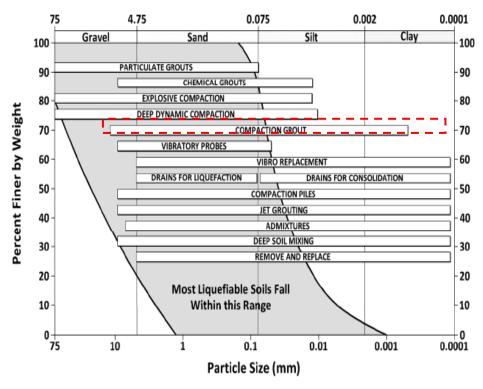


Figure 1.1: Ground improvement methods for mitigating liquefaction (Mitchell 2008)

Though there are different methods for the construction of stone column, in the United States, the vibro method is the most popular, and hereafter in this report stone column will refer to vibrostone columns. Generally, stone columns are constructed in a grid pattern (eg, triangular, square) where each stone column affects a tributary area as shown in Figure 1.4. The amount of soil replaced by the stone column is quantified by the area replacement ratio, A_r , which is the ratio between the cross-section area of the stone column and the tributary area of the stone column. The A_r is the important parameter used in the design of stone columns and governs the overall cost of the stone column installation.

In terms of working mechanisms, stone columns help to mitigate liquefaction through one or more of these ways (*Baez 1995*, *Adalier and Elgamal 2004*).

- 1) The construction process for stone columns densifies the surrounding soil, which increases the liquefaction resistance of the soil.
- 2) Stone columns act as drains due to higher permeability than the liquefiable soil and allow the rapid dissipation of excess pore water pressure from the soil.
- 3) Stone columns act as reinforcing elements due to higher stiffness than the surrounding soil. The stone columns attract higher shear stresses and thereby reduce stresses in the liquefiable soil.

The mechanisms of a stone column to mitigate liquefaction depend largely on the soil type. The effective mechanism and design consideration of stone columns for different soils are given by Baez (1995) are shown in Table 1.2.A detailed literature review on each mechanism is explained in the next section.

Table 1.2: Mechanisms of stone column for mitigating liquefaction in different soil (Baez 1995)

Soil type/ criteria	Clean sands	Silty sands with <15% fines	Silty sands with >=15% fines	Non plastic silts
Densification	XX	X		
Drainage	XX	X	X	
Shear Stress Redistribution	X	X	XX	XX

Note: XX means strong contribution factor

X means potential contributing factor from the particular mechanism

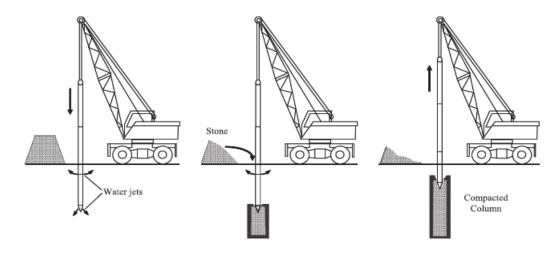


Figure 1.2: Stone column construction by vibro-replacement (Adalier and Elgamal 2004)

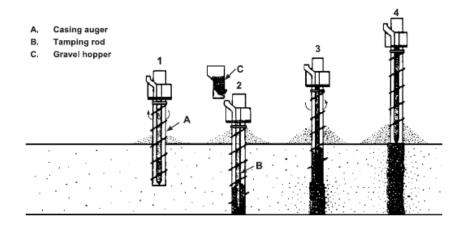
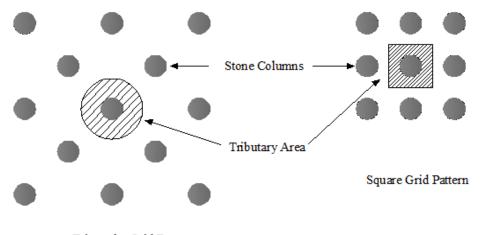


Figure 1.3: Stone columns constructed by auger-casing with internal gravel feeding compaction-rod system (after Sonu et al. 1993, Adalier and Elgamal 2004)



Triangular Grid Pattern

Figure 1.4: Stone column arrangement and tributary area

1.2.1.1 Densification Mechanism of Stone Columns

The stone column installation process involves insertion of a vibratory probe into the hole, then compacting stone (or gravel) and surrounding soil by vibration. Baez (1995) described the four mechanisms of densification of surrounding soil by stone columns. The first mechanism is the development of controlled vibration induced liquefaction in the surrounding soils that leads to densifying the soil due to the dissipation of excess pore water pressure. The second mechanism involves densification by the vibratory probe which tends to displace the soil even without the generation of excess pore water pressure. The third mechanism is the confining effect of installing columns in groups instead of installing columns as single members. The fourth mechanism is the effect of improved resistance with time. The extent of densification in the surrounding soil is a function of the distance from the point of the installed stone column, in which densification effect is inversely proportional to the distance from the center of installed columns. In the United States, densification of soil using stone columns is the most widely accepted mechanisms contributing to liquefaction mitigation (*Adalier and Elgamal 2004*).

Using stone columns alone to mitigate liquefaction is suitable for clean sands and sands with up to 20% fines, as the densification mechanism becomes ineffective as the percentage of fines increases in the soil (*Baez 1995*, *Adalier et al. 2003*). Silty soils are difficult to densify using stone columns because these soils are associated with a low coefficient of consolidation (or low hydraulic conductivity). The lower hydraulic conductivity of soil results in slower pore pressure dissipation during installation of stone columns, which prevents the densification of the soils (*Shenthan*, 2005).

Baez (1995) developed an empirical relationship based on in-situ tests [eg, Cone Penetration Test (CPT), Standard Penetration Test (SPT)] for the design of stone columns in sand with less than 15% fines content. Baez used pre- and post-improvement SPT data from 18 case histories to determine the relationship between pre- and post-improvement

SPT blow counts. An improvement factor, n, measured as the normalized post-SPT blow count divided by the normalized pre-SPT blow count, was developed. The plot of n versus pre-SPT blow count is shown in Figure 1.5. The relationship between pre- and post-improvement SPT blow counts for a set of area replacement ratios, A_r , of 5, 10, 15, and 20% is shown in Figure 1.6. The trends show that the lower the pre-SPT value (<20), the greater the improvement factor with higher values of A_r . However, at the higher pre-SPT values (>20), there is not a significant improvement with increase in A_r .

Recent case histories show that the stone column technique may be used effectively to densify silty sands that contain fines exceeding 15% by using pre-installed supplementary wick drains. The supplementary drains help to relieve excess pore pressures developed during stone column installation (*Andrews 1998, Luehring et al. 2001*) and improve soil densification.

Shenthan et al. (2004a and 2004b) developed an analytical procedure to evaluate soil response during stone columns installation and to assess the effect of various construction/design choices and soil parameters on the degree of improvement achieved. Their analytical model simulated the pore pressure generation in the soil for the input vibrating energy during the installation, concurrent dissipation of pore pressure, and the resulting consolidation and densification of soil. Shenthan et al. (2004a and 2004b) found that area replacement ratio, hydraulic conductivity, and silt content are the important factors governing the densification of soil.

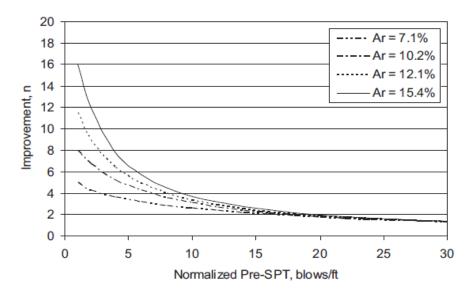


Figure 1.5: Site improvement factor (n) vs. normalized pre-SPT for different values Ar, for uniform fine to medium silty sands (<15% fine)
(Baez 1995)

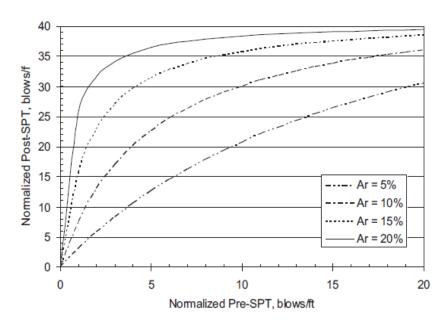


Figure 1.6: Prediction of post-SPT values based on pre-SPT for different values of A_r for uniform fine to medium silty sands (<15% fine)

(Baez 1995)

1.2.1.2 Drainage Mechanism of Stone Columns

As liquefaction is attributed to generation of excess pore water pressure during an earthquake, the performance of stone columns is directly related to their capacity to dissipate excess pore water pressure. Generally, the horizontal permeability of stone columns is much higher than the permeability of the surrounding soil. The spacing of the stone columns can be less than the distance required for water to drain vertically to the soil surface, so that the drainage will essentially occur in radial directions. Hence, due to the stone columns, excess pore water pressure generated due to cyclic loading can be dissipated as soon as they are generated. Baez and Martin (1992) conducted a field study of a stone column liquefaction mitigation site where they observed that the stone column provides a drainage path even during installation.

Seed and Brooker (1977) proposed a simple radial flow analytical model to analyze pore water pressure dissipation through installed stone columns. Seed and Brooker presented a design chart, based on the stone column diameter and spacing, accounting for generation of excess pore water pressure between stone columns and earthquake parameters (eg, number of uniform cycle representing possible earthquake records). It was suggested that the permeability of stone columns should be at least two times greater than the permeability of the native soil in order to reduce the development of high excess pore water pressure inside the stone columns. However, their model was limited by assuming infinite stone column permeability (no drain resistance), so that the excess pore water pressure in the stone columns is effectively zero and the hydraulic conductivity of the surrounding soil is constant.

Sasaki and Taniguchi (1982) performed large scale shake table tests using clean sands and demonstrated that excess pore water pressure varies spatially inside the stone columns, contrary to the assumption made by Seed and Brooker (1977) that excess pore water pressure is constant. Sasaki and Taniguchi (1982) also found that high frequency strong motion earthquakes would lead to a quick buildup of excess pore water pressure in native soils.

Millea (1990) conducted a numerical investigation using FE analysis to evaluate the effectiveness of stone columns for mitigating liquefaction with and without foundation footing. The FE model was calibrated with a centrifuge test on a saturated sand deposit. It was found that stone columns are effective in reducing pore water pressure up to a distance of one diameter (without footing) and two diameters (with footing) away from the stone columns when compared to the pore water pressure without stone columns and footing. Full scale blast-induced liquefaction of a site improved using stone columns in loose cohesionless soils indicate that excess pore water pressure generation can be reduced and the rate of pore pressure dissipation increases due to stone columns (Ashford et al. 2000a and 2000b).

In contrast to the work of Seed and Brooker (1977), Onoue (1988) developed design charts for stone columns by taking into consideration the finite permeability of gravel drains. Research showed that drainage resistance is important and should be considered in practical problems (Onoue 1988). On the other hand, Boulanger et al. (1998) investigated drainage effects of the stone column in layered soil conditions (with different hydraulic conductivity). They concluded that intermixing of stone column and native soil can substantially reduce the permeability of stone columns, potentially down to 0.01 times the original permeability. As a result, they recommend that the primary mechanism of liquefaction mitigation is densification without regard to drainage and any possible contribution due to drainage should be considered as a secondary effect.

1.2.1.3 Reinforcement Mechanism of Stone Columns

Installation of stone columns partially replaces the low stiffness liquefiable soil with relatively stiffer stone columns. This increases the overall stiffness of the treated ground. When the treated ground is subjected to earthquake ground motion, the stone column and surrounding soil deform laterally, thereby distributing the stress based on their relative stiffness. The stone column acts as a reinforcing element in the soil and, being relatively stiffer than the surrounding soil, attracts greater shear stress than soil, thereby reducing the overall shear stresses in the surrounding soil (*Baez 1995*).

Baez (1995) developed theoretical concepts and equations to account for the distribution of shear stresses between stone column and the surrounding soil. Baez proposed that the stone column deforms in pure shear along with the surrounding soil. Shear strain compatibility is the primary assumption used to formulate the shear stress distribution between stone column and surrounding soil. Baez supported his idea of shear strain compatibility by assuming no loading from superstructure directed to the stone columns which can cause displacements in directions other than that of the ground motion.

The basic equation used by Baez is:

$$\tau A = \tau_s A_s + \tau_{sc} A_{sc} \tag{1.1}$$

where τ is total input shear stress, A is total plan area, A_s is area of soils, A_{sc} is area of stone columns, τ_s is shear stress in soils and τ_{sc} is shear stress in stone columns. Baez introduced the concept of a cyclic stresses ratio (CSR) reduction factor, K_G , to quantify the level of shear stress reduction in the native soil after installing stone columns as shown in Equation 1.2.

$$K_{G} = \tau_{s} / \tau = CSR_{1} / CSR = \frac{1}{G_{r} \left[A_{r} + \frac{1}{G_{r}} (1 - A_{r}) \right]}$$

$$(1.2)$$

where $G_r = G_{sc}/G_s$ and $A_r = A_{sc}/A$; G_{sc} and G_s are the shear stiffnesses of the stone columns material and soils, respectively. The factor, K_G , is used as a shear reduction factor when liquefaction potential of the soil is evaluated. The average value of τ is computed using the simplified approach proposed by Seed and Idriss (1971). The effect of A_r and G_r on the CSR reduction factor, as proposed by Baez (1995), is shown in Figure 1.7. Increases in A_r or G_r can decrease shear stresses in the surrounding soil.

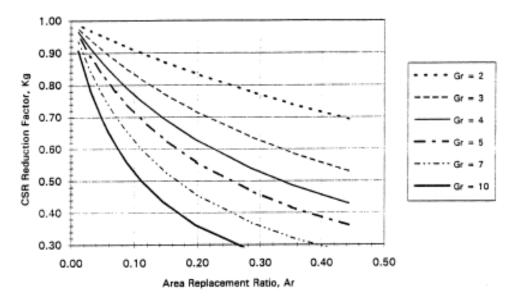


Figure 1.7: Effects of area replacement ratio and shear modulus on the cyclic stress reduction factor (Baez 1995)

Shear strain compatibility is the fundamental assumption used by Baez (1995), which is the basis for the design of stone column in current practice for mitigating liquefaction in silty soils. However, other researchers found that the shear strain compatibility assumption may not be applicable for shear stresses distribution. Goughnour and Pestana (1998) studied the effect of slenderness ratio of stone columns and found that stone

column behavior is mostly governed by bending and the surrounding soil behaves as a shear beam as shown in Figure 1.8. Goughnour and Pestana (1998) determined the shear stress in the stone column using the flexural deformation and derived the equivalent shear modulus, G_{scm} , which is defined as the shear stress divided by the shear strain experienced by the stone column as given by Equation 1.3.

$$G_{scm} = \frac{\tau_{sc \text{ max}}}{\gamma_{s \text{ max}}} = \frac{1}{2} \cdot \left(\frac{\pi . d_{sc}}{V_{savg} \cdot T}\right)^{2} \cdot (1 + \nu) . G_{Sc}$$

$$(1.3)$$

where d_{sc} is diameter of stone column, V_{savg} is average shear velocity of the composite column and soil, T is period of earthquake ground motion, and v is Poisson's ratio. This modulus can be used to compute the shear stress reduction in the surrounding soil due to stone columns. Moreover, Goughnour and Pestana (1998) modified K_G by incorporating the vertical stress ratio, n (defined as the ratio of vertical stress within the stone column and the in-situ soil) as shown in Equation 1.4.

$$K_{G} = \frac{1 + Ar(n-1)}{1 + A_{r} \left(\frac{G_{sc}}{G_{s}} - 1\right)}$$
(1.4)

Goughnour and Pestana (1998) found that the reinforcing effect of stone columns for the mitigation of liquefaction potential of surrounding soil is very small or negligible. Based on their research, it seems that there are no significant benefits from stone columns for liquefaction mitigation, if the design only relies on shear reinforcement mechanism.

Olgun and Martin (2008) conducted 3D dynamic FE analysis using DYNAFLOW to better understand column deformation and shear stress reduction behavior. They considered a linear elastic stress strain relationship for the stone column and soil and came to the conclusion that the stone column deforms in a combination of shear and flexure during an earthquake. The deformed shape of the stone column and soil in their model is shown in Figure 1.9. The efficiency of the stone column to behave as a shear beam decreases as the stiffness of the stone column increases and thereby higher stiffness column limits the shear stress redistribution mechanism of stone column. Finally, Olgun and Martin (2008) conclude that the assumption of using shear compatibility in stone column design approaches may greatly overestimate the actual level of seismic improvement in terms of shear stress reduction.

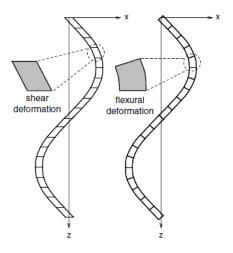


Figure 1.8: Shear and flexural deformation modes of a stone column (after Goughnour and Pestana 1998, Olgun and Martin 2008)

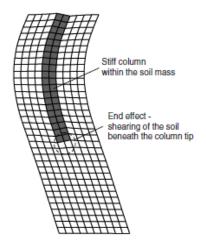


Figure 1.9: Deformed shape of the soil-column system (Olgun and Martin 2008)

Green et al. (2008) also performed 2-D finite element numerical analyses to understand seismically induced shear stresses between stone columns (eg, Impact Rammed Aggregate Pier) and liquefiable soil. A soil profile of loose sand was considered with a stone column. They provided large spacing (20 m) in their analysis in order to achieve the free field conditions at the halfway point between the stone columns. A linear elastic stress strain relationship for the stone column and soil was assumed and the model was subjected to an artificially generated earthquake ground motion.

From the numerical analysis, they calculated the cumulative shear deformations (CSD) and cumulative flexural deformations (CFD) and percentage contribution of shear strain and flexural strains as

$$P_{CSD} = \frac{CSD}{CSD + CFD} \times 100\%$$

$$P_{CFD} = \frac{CFD}{CSD + CFD} \times 100\%$$
(1.5)

The relative contribution of shear and flexure deformation in the stone column along the depth is shown in Figure 1.10. Green et al. (2008) conclude that the percentage contribution of shear and flexural deformation of stone column varies with depth, with the stone column deforming predominately in flexure near the ground surface and predominately in shear at greater depths.

Green et al. (2008) derived a pseudo shear modulus of a stone column that deforms in a combination of flexure and shear ($G_{IPflex+shear}$) by Equation 1.6

$$G_{IP flex+shear} = P_{CFD} \cdot G_{IP flex} + P_{CSD} \cdot G_{IP shear}$$
(1.6)

where G_{IPflex} is the equivalent shear modulus of stone column deforming in flexure, derived by Goughnour and Pestana (1998); $G_{IPshear}$ is the shear modulus of stone column deforming in shear. The modified shear modulus can be used to evaluate shear stress reduction in surrounding soil due to stone column.

Very limited experimental research has been published on the shear stress distribution behavior of stone columns. Adalier et al. (2003) conducted centrifuge tests to investigate shear stress redistribution between stone columns and non-plastic silty deposits under shallow foundations. In the free field condition (ie, in the absence of surcharge loading), stone columns are only effective to reduce shear stress in the surrounding soil below 5-m depth from the ground surface and very ineffective near the ground surface. Moreover, they found that in order for the stone columns to work effectively by shear stress redistribution, at least 45 kPa vertical effective confining stress would be required. However, no discussions were made about shear strain compatibility between stone columns and soil.

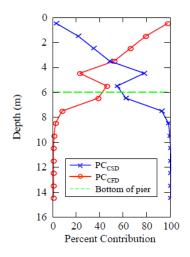


Figure 1.10: Percent contributions of shear and flexural modes of deformation (*Green et al. 2008*)

1.2.1.4 Performance of Stone Columns during Earthquakes

Several researchers have documented the performance of improved ground during strong earthquakes (Mitchell and Wentz 1991, Mitchell et al. 1995). Mitchell and Wentz (1991) evaluated 12 improved soil sites from San Francisco Bay to Santa Cruz following the 7.1 (M_w) magnitude 1989 Loma Prieta earthquakes. The recorded peak ground accelerations ranged from 0.11g to 0.45g near the epicenter. The soil improvement techniques used in these sites included stone columns, dynamic compaction, compacting grouting, and chemical grouting. Out of these techniques, three sites were improved using stone columns. They reported that the improvement techniques utilized were effective in mitigating liquefaction and no damage or distress was reported in the improved site. However, untreated soil showed signs of liquefaction induced sand boils. The densification and drainage mechanisms of stone columns were considered as main contributing factors in the liquefaction mitigation and no discussion were made regarding the shear reinforcing mechanism of stone column. One example was the building site in Treasure Island (California), where construction was underway at the time of the earthquake. At this site the soil was improved using stone column technique to a depth of 22 ft. The soil profile consisted of 31 to 43 ft of loose to medium dense hydraulically placed sand underlain by 30 ft of soft bay mud. At the time of the Loma Prieta earthquake, building footings were cast partially (40%) and two 22-ft deep elevator shafts were excavated. The footing showed no cracking during the earthquake. A portion of the elevator shaft was filled with sand and it was concluded that the soil from 22 ft to 40 ft had liquefied. Liquefaction sand boils and cracking were observed in the area surrounding the building footprint, where soil was not treated. The stone column treatment was thus determined to be successful in mitigating liquefaction.

Iai et al. (1994) reported on a quarry wall at Kushiro Port following the January 1993 Kushiro-Oki earthquake. The earthquake magnitude was $7.8(M_w)$ and the site experienced peak ground accelerations of approximately 0.47g (*Iai et al. 1995*). The soil profile

consisted of loose to medium hydraulic sand fill underlain by dense gravelly sand deposits. Stone columns and sand compaction piles were used to prevent liquefaction. They found that no significant liquefaction at the location of where site was improved with stone column.

Baez (1995) evaluated two stone column sites following the $6.8 \, (M_w)$ magnitude January 17, 1994 Northridge earthquake. One of the sites was a building located approximately 15 miles from the epicenter and experienced peak ground accelerations greater than 0.7g. The site consisted of inter-bedded layers of loose to medium dense sandy silt and silty sand to the depth of 40-ft below ground surface. No ground distress or liquefaction around the building was reported. The second site was an approach to an elevated railroad track 30 miles from the epicenter. Even for this case, no signs of liquefaction were evident in the improved site following the earthquake and stone column installation was considered effective in preventing liquefaction.

1.2.2 Summary

A review of the literature indicates that stone columns are an effective means for mitigating liquefaction hazards as shown in past earthquake performance. In particular, stone columns are very effective in improving liquefaction resistance in clean sand to silty sand (<15% fine content), in which densification can be easily carried out. A large volume of research has been carried out for densification and drainage mechanisms of stone columns (eg, *Baez 1995, Andrews 1998, Luehring et al. 2001, Adalier et al. 2003, Shenthan et al. 2004a and 2004b, Seed and Brooker 1977, Sasaki and Taniguchi 1982, Millea 1990, Ashford et al. 2000a and b, Onoue 1988, Boulanger et al. 1998*), but very little research has been performed on the shear stress distribution mechanism of stone column. In current design practice for non-plastic silts, the shear stress distribution mechanism is considered to be effective in improving liquefaction resistance.

Regarding shear stress distribution mechanisms, some researchers hypothesized that stone columns work as a pure shear beam (Baez 1995), while others argue that stone columns behave in both flexure and shear and may not be effective to reduce shear stress in the surrounding soil (Green et al. 2008, Goughnour and Pestana 1998, Olgun and Martin 2008). No clear understanding has been developed regarding the reinforcing mechanism of stone columns. In addition, the deformation mechanism and level of shear stress/strain distribution between a stone column and surrounding soil are not yet quantified. Based on the foregoing discussion, there is an essential need for research to resolve these issues. For this purpose, 3D finite element analysis would be suitable because numerical simulations cost less than experimental tests but at the same time can give in-depth information to understand stone column behaviors during earthquakes. Analysis of 3D soil profiles and stone columns would also help to understand the spatial distribution of shear stress/strain, which otherwise cannot be observed from the relationship such as used in current design practice (eg, Baez 1995). Using numerical analyses approach, ODOTsponsored research is currently being carried out to investigate the effectiveness of the shear stress distribution mechanism of stone columns. The initial findings from the research can be found in Rayamajhi et al. (2012).

1.3 PILE GROUPS ON LATERAL SPREADING GROUND

The lateral resistance of pile foundations in liquefiable strata is often critical to the design of bridges and other structures. Liquefaction induced lateral spreading results in large ground deformations and has led to extensive damage to pile-supported bridges and other structures in past earthquakes (eg, *Bartlett and Youd 1992*, *Benuzka 1990*, *Chu et al. 2000*, *Fujii et al. 1998*, *Youd 1993*). In the past few decades, numerous studies (case histories, physical model tests, and numerical investigation) have been conducted by several researchers to understand the complex mechanisms of soil-pile interaction in liquefiable soil and the related effects on superstructure performance.

The following sections present an overview of pile group behavior under liquefaction induced lateral spreading ground based on experimental results. In addition, the critical parameters that influence the behavior of pile groups are identified. In subsequent sections, the capabilities and limitations of analysis methods for pile groups in liquefaction-induced lateral spreading ground are presented.

1.3.1 Overview on behavior of pile groups based on experimental studies

Generally, the load acting on a superstructure is larger than the capacity of a single pile. In addition, due to economic reasons, piles are usually constructed in groups and embedded in a reinforced concrete cap. Piles in a closely spaced group behave differently than single isolated piles because of pile-soil-pile interactions within the group (eg, *McVay et al. 1994, 1995, 1998; Remaud et al. 1998; Rollins et al. 2005a*). In a pile group, an axially or laterally loaded pile generates its own displacement field, which interferes and overlaps with those of adjacent piles resulting in inefficiencies between piles within a group.

Interference of the displacement field generated by the each pile within a group makes for complex mechanisms in determining lateral resistance of a pile group. In the case of a pile group, each pile within the group moves under lateral loading, pushing the soil in the direction of applied load. The lateral displacement/force in each pile within a group depends upon the location of the pile. Displacement of the pile located in the first (leading) row is resisted by the soil in front of the pile, whereas the piles located behind the first row (trailing rows) move the soil, which in turn moves the piles in the rows in front of them (leading row), as shown in Figure 1.11. In a closely spaced pile group, the failure zones of individual piles overlap when the pile group moves laterally. This overlapping of failure zones causes load and deformation of trailing rows that are lower than those for the front row. This is commonly referred to as the "shadowing" effect (eg, *McVay et al. 1994*). The lateral resistance of the piles in a single row of a pile group (ie, perpendicular to the direction of applied lateral load) is also different due to the pile interaction. This interaction is commonly called the "group" effect.

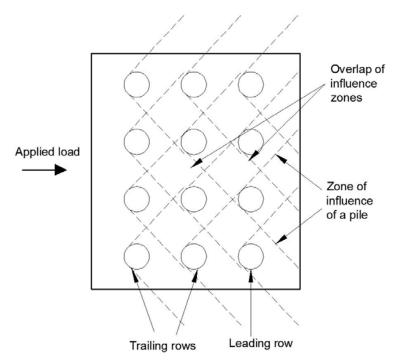


Figure 1.11: Illustration of shadowing effect (overlapping zones creating additional load on piles within a group)

The intensity of shadowing effects or interaction of the piles within the group also depends upon the liquefaction state of the surrounding soil. The lateral resistance of the piles in the leading and trailing rows in non-liquefied soil is different than that of liquefied soil. Full scale tests carried out by Brown et al. (1988) on pile groups installed on non-liquefied soil showed that the lateral resistance is greater for the front row piles than for the trailing rows and lateral resistance of piles in the trailing row within the group is remarkably lower than that for an isolated single pile.

Rollins et al. (2005b) conducted several full scale lateral load tests on a single pile and a pile group before and after blast-induced liquefaction. They found that the lateral resistance of the isolated pile is nearly the same as that for piles in the group. In addition, the pile interaction effects are found to be relatively unimportant/negligible for pile groups in fully liquefied sand immediately following liquefaction. However, after the excess pore water pressure is dissipated from the liquefied sand, the pile interaction effects become significant.

The pile cap and its degree of fixity within the pile group also influence the behavior of piles within a group. Ashford et al. (2006) conducted full scale experiments to assess the behavior of single pile, 4-pile, and 9-pile groups subjected to blast induced lateral spreading at the Port of Tokachi, Hokkaido, Japan. Both the 4-pile and 9-pile group heads were restrained against rotation by a reinforced concrete cap. Compared to the single pile case, they found that restraining rotational movement of the pile cap led to stiffer response under loading exerted by liquefied soil resulting in smaller pile head displacement and smaller positive maximum moment in the individual piles within a group. In addition, they found that the degree of fixity of pile tips affects the moment of individual piles within a group, in that a larger degree of fixity resulted in greater bending moment in the pile.

The axial force present in the pile group also affects the lateral response of piles. Centrifuge experiments performed by Abdoun et al. (2003) on single piles and pile groups showed the axial forces in the pile group can lead to lower values of bending moments in the pile group as compared to a single pile. They postulate that the smaller moment demands in the pile group were due to the frame effect and the developed moment depended on the contribution of axial forces in the individual piles. They also found that the maximum bending moment always occurred at the boundaries between liquefied and non-liquefied soil.

Based on case histories of the 1995 Kobe earthquake, damage due to kinematic loading (ie, from ground shaking and inertial loading) of pile groups are reported by several researchers (*Tokimatsu et al. 1996*, *Tokimatsu and Asaka 1998*, *and Oh-Oka et al. 1997*). In a simple soil profile and loading condition, the kinematics of a laterally loaded pile group is such that the piles in a group may have vertical movement in addition to lateral movement, rotation, and bending. The relative movement between the piles would occur under externally applied force and moment, causing the pile cap to rotate. This in turn forces the piles in the leading rows of the pile-cap center to undergo downward movement while the trailing rows experience uplift movement, as shown in Figure 1.12 (*Salgado 2008*).

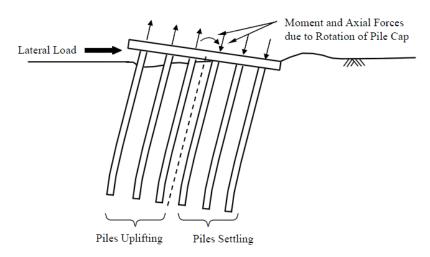


Figure 1.12: Kinematics of laterally load pile group

The kinematics of the group piles become more complicated in the presence of liquefaction induced laterally spreading ground. In addition, superstructure inertia and possibly laterally induced crustal loading increases the kinematic complexity, as shown in Figure 1.13. The crust load is generated from the movement of the crust layer in sloped ground. Due to liquefaction of the soil beneath the crust layer (Figure 1.13), the crust layer moves along the direction of lateral spreading, generating additional loads on the pile group. This additional load can further move the pile group, which again leads to increasing levels of crustal load. This is the typical pile-soil-pile interaction effect of pile groups in laterally spreading ground.

Passive pressures from the soil are often assumed to contribute the largest components of lateral loading, while friction forces along the sides and base of the pile caps are often neglected (eg, *JRA 2002*). However, a number of researchers have shown that friction forces can impose significant loads on bridge components (eg, *Mokwa and Duncan 2001a, Rollins and Sparks*)

2002, Brandenberg et al. 2005). Friction loads from the side and base of the pile cap) can contribute significantly to the total crustal loads exerted on the pile foundation, and these friction loads can be nearly as large as passive forces exerted on the upslope faces of the pile caps (Brandenberg et al. 2005). The lateral loading from the liquefied soil depends upon the stiffness of the pile. If the piles are stiff relative to the soil, the liquefied soil exerts force along the direction of crust loading. For more flexible piles, the liquefiable soil may provide upslope lateral resistance on the pile, when the crust pushed the pile downslope such a way that the pile displacement is greater than that of the liquefiable soil. Friction forces should also not be neglected when laterally spreading soils induce driving forces that increase seismic demands; but also should not be relied upon in cases where the soil provides resisting forces that reduce seismic demands on the structure (Brandenberg et al. 2005).

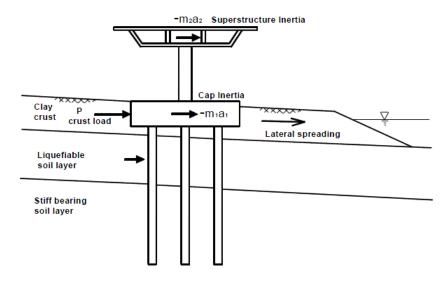


Figure 1.13: Illustration of kinematics of group piles in liquefaction induced lateral spreading ground (adapted from *Chang et al. 2005*)

Dynamic centrifuge experiments by Chang et al. (2005) showed that the lateral response of pile groups and liquefaction of soil beneath the crust results in relatively low frequency crust loads relative to base shaking frequency. Crustal load/kinematic loading, cap inertia and superstructure inertia were observed in phase and in the same direction as the maximum crustal load. The maximum loading (shear force) induced on piles always occurred during earthquake shaking and the peak shear force in the pile-structure can be estimated as the sum of crustal load and inertia load (*Chang et al. 2005*).

Tobita et al. (2006) conducted a series of centrifuge tests to study the dynamic behavior of pile foundations under lateral spreading. They conducted the experiments with different input accelerations and durations of shaking. It was found that the residual pile head displacement of the pile group becomes smaller as the duration of liquefaction becomes longer. The reason for this behavior was that the liquefied soils were soft enough to flow between the piles and exerts less lateral loads and longer shaking provides enough time for the piles to be unloaded.

Based on the review of past experimental studies on the performance of pile groups subjected to liquefaction induced lateral spreading, the following effects and behavior on the pile groups are found to be important.

• Shadowing and Group Effects

Shadowing effects of pile groups in non-liquefied soil is widely recognized in literature. Due to shadowing effects, piles in the leading row carry higher loads than piles in trailing rows, and the lateral resistance of piles within a group is lower than single isolated piles. Pile groups in liquefied soil show negligible shadowing effects immediately following the liquefaction (*Rollins et al. 2005 b*), and thus group and shadowing effects can be ignored in fully liquefied soil.

• Pile Cap Rotation Restrained and Lateral Resistance

Restraining rotation and lateral resistance of the pile cap leads to stiffer response under lateral loading applied by liquefied soil, resulting in smaller head displacement and maximum moment as compared to a single pile (*Ashford et al. 2006*).

• Friction Force in Pile Cap

Friction force on the pile cap (side and bottom) induces additional loading on the pile group. In addition, passive pressure and friction force should not be neglected in design calculations. Assuming lateral loads are dominated by passive forces only could be very unconservative (*Brandenberg et al. 2005*).

• Kinematic Loading or Crust Load and Inertial Loading

Crustal and inertial loading (both pile cap mass and superstructure) act in phase during the peak response of soil. A suitable combination of these loads is required to predict accurately the lateral response of a pile group.

• Lateral Resistance of Liquefied Soil

The lateral resistance provided by the liquefied soil becomes lower than the non-liquefied soil, thus reduced lateral resistance for liquefied soil should be considered in the pile group analysis/design

• Axial Force in Piles

The contribution of axial force affects the maximum moment of individual piles in the group. Significant contribution of axial force from the piles in a group may result in less moment in individual piles in the group as compared to a single pile (*Abdoun et al. 2003*).

• *Degree of Fixity at the Pile Tip*

The extent of fixity of piles in a group influences the maximum moment of individual piles (Ashford et al. 2006).

• *Duration of Liquefaction*

The permanent lateral deformation of a pile cap depends on the earthquake shaking period and the duration of liquefaction. The longer the duration of motion, the less residual deformation of pile caps observed (*Tobita et al. 2006*).

1.3.2 Numerical Analysis Methods for Pile Groups

To design pile-supported deep foundations in liquefiable soils, a good understanding of soil-pile-structure interaction is required along with robust analysis methods. The behavior of piles under working load conditions has been the focus of numerous studies over the past few decades. The analysis methods available in the literature range from simplified methods (eg, limit equilibrium method, p-y methods) to complex methods based on 3DFEM. In the following section, the procedures involved in different methods are summarized.

1.3.2.1 Limit Equilibrium Method of Analysis

The limit equilibrium (LE) method involves applying passive pressures that are independent of the free-field soil displacements. The underlying assumption for this method is that free-field soil displacement is large enough to cause laterally spreading soils to reach their ultimate passive earth pressure resistance.

The Japan Road Association (*JRA 2002*) provides guidelines to analyze piles subjected to liquefaction induced lateral spreading. For kinematic loading from lateral spreading, the JRA guidelines impose lateral pressures from the liquefied layer and from any overlying non-liquefied layers, as shown in Figure 1.14. Estimations of lateral movement forces are provided in JRA (*2002*) were based on calibrating the damages from the 1995 Kobe, Hyogo-ken Nanbu earthquake. The non-liquefied layers are assumed to impose passive earth pressures into piles located within 100-m from the waterfront and depends on liquefaction index. The liquefied layers are assumed to impose a lateral pressure equal to 30% of the total overburden stress, subject to a reduction factor for being within 50-m from water front . Lateral pressures from the non-liquefied and liquefied layers are reduced by a factor of 0.5 for distances of 50 to 100-m, and neglected for distances greater than 100-m. These modification factors for water front distance were obtained empirically based on the lessons learned from the 1995 Kobe earthquake.

Abdoun (1997) and Dobry et al. (2003) utilized the LE method to analyze piles and compared the results with series of centrifuge tests. In Abdoun analysis, the soil pressure of liquefied layers is assumed to be equivalent to a uniform pressure of 10 kN/m² (Figure 1.14). The assumed uniform pressure from liquefied soil reasonably predicted the experimental centrifuge data. The LE method could reasonably predict the occurrence of maximum bending moment at the interface between liquefied and non-liquefied soil layers. Dobry et al. (2003) also used the same experimental centrifuge tests to calibrate the LE analysis results and proposed the two LE methods for evaluating the bending moments in a single pile foundation subjected to laterally spreading ground. The case study conducted by Dobry et al. (2003) using their proposed LE methods predicted well the response of end-bearing and floating piles under laterally spreading ground.

Ashford and Juirnarongrit (2004) evaluated the LE method for the case of a single pile subjected to lateral spreading. They compared the results with full scale tests of piles subjected to blast induced lateral spreading. The displacements were computed based on structural mechanics for cantilever beam conditions using pile properties and loads acting

on the pile. It was found that the LE method reasonably estimates the pile bending moments but underestimates the pile displacements. This is one of the limitations of the LE method in that the lateral displacement of piles cannot be determined accurately.

From the literature review of pile groups (Section 1.3.1), it was found that friction forces between the lateral spreading crust and the pile cap (side and below) are significant. However, JRA (2002) does not provide any guidelines to account for this effect. In fact, no specific studies have been found to account for such effects using the LE method. Furthermore, this method is limited to static analysis and cannot be utilized to predict the response of piles directly subjected to earthquake ground motion, ie, dynamic time history analysis. Therefore, this method cannot directly simulate the dynamic loading from pile cap mass or superstructure mass, which are very critical to the behavior of pile groups as discussed in Section 1.3.1.

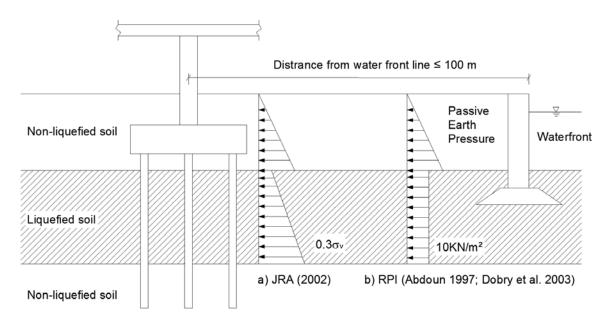


Figure 1.14: Limit equilibrium method based on recommendations by a) JRA (2002) and b) centrifuge test results at RPI (Abdoun 1997, Dobry et al.2003)

1.3.2.2 The p-y Method of Analysis

The p-y method using pushover analysis is one of the most widely accepted simplified methods to analyze the pile supported deep foundation under lateral loading. This method is based on the modification of the concept of Beam on Nonlinear Winkler Foundation (BNWF). In the p-y analysis method, the soil is represented by a series of independent soil springs along the length of the pile (ie, the soil is divided into finite intervals along the depth), and the piles are modeled using elastic beam elements. The properties of the nonlinear soil spring are represented by the relationship between the lateral soil resistance (p) and relative displacement (y) between the pile (y_p) and soil (y_s) , and commonly called p-y curves as shown in Figure 1.15. The response of the pile foundation is estimated by

imposing the lateral spreading displacement of the liquefied soil and overlying crust layer. This method is sometimes termed as displacement method of p-y analysis.

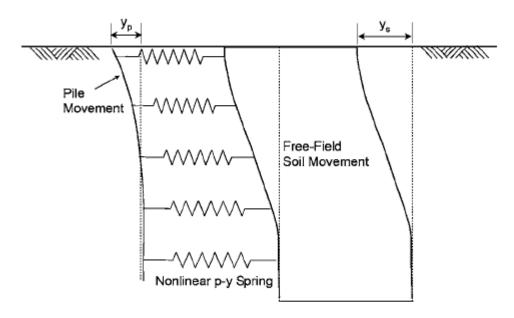


Figure 1.15: The p-y analysis model for pile subjected to lateral spreading (adapted from Juirnarongrit and Ashford 2006)

The modeling and analysis of single piles under laterally spreading soil is relatively simple. However, analyses of pile groups using the *p-y* method are much more complex than single piles because of several factors that need to be considered (Section 1.3.1). During the past two decades, several researchers have proposed techniques to evaluate and design piles groups subjected to lateral spreading.

One simple approach is to model the pile group as an equivalent single pile (Mokwa 1999, Juirnarongrit and Ashford 2006). In this technique, the stiffness of the equivalent single pile is estimated by combining the stiffness of all the individual piles in a single group. To account for interaction of piles within a group, a p-multiplier (f_m , described later) is applied in the p-y curve of the nonlinear spring for the individual pile, and then the equivalent p-y curve is estimated by combining the p-y curves of all individual piles within a group.

Juirnarongrit and Ashford (2006) evaluated the response of 4-pile and 9-pile groups subjected to blast-induced lateral spreading using LPILE (http://www.ensoftinc.com) for the computational platform. The 4-pile group was modeled using the *p-y* approach shown in Figure 1.16, where the pile cap is modeled as a pile with diameter equal to the width of the pile cap. The lateral resistance of the soil around the pile is modeled as a soil spring. Juirnarongrit and Ashford investigated the three conditions of pile cap rotation behavior; namely, free head, fixed head, and with a rotational spring. It was found that neither the free head nor fixed head conditions provided a better estimate of pile response; however, reasonable estimation of pile bending moments and pile displacement was achieved using a cap rotational spring. In terms of modeling, their study did not include the effect of pile

cap inertia and friction force on the sides and below the pile cap. Experiments on pile groups show that inertia of the pile cap and friction force between the side and below the pile cap are important parameters for design (*Brandenberg et al. 2005*).

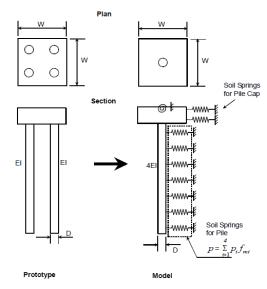


Figure 1.16: The *p-y* analysis for pile group (adapted from Juirnarongrit and Ashford 2006)

Some limitations of the simplified equivalent single pile method can be improved by adopting the method used by Brandenderg et al. (2007). Their model is an extension of the equivalent single pile but is more advanced and more detailed. They used OpenSees as a computational platform. The basic schematic of the p-y model used by Brandenderg et al.is shown in Figure 1.17, where the pile groups are not modeled as a single pile. Instead, the piles perpendicular to the direction of loading are combined and replaced with the equivalent size/stiffness pile. The pile cap is modeled using a beam element with equivalent size as the width of the cap. The lateral resistance of the pile is defined by using p-y curves. In addition, this model explicitly incorporates the skin friction resistance and tip resistance of individual piles within a group. Inertial load is directly applied at the location of pile cap combined together with the laterally spreading displacement. The detailed modeling procedure is described in Boulanger et al. (2003). Brandenderg et al. (2007) compared the response of pile groups modeled by using the above described procedure with experimental dynamic centrifuge tests results. They found that the pile group responses can be reasonably predicted using this procedure. The pile bending moments were over predicted on average (16th and 84th percentile errors were -8% and +69%, respectively) and pile cap displacement under predicted on average (16th and 84th percentile errors were -38% and -6%).

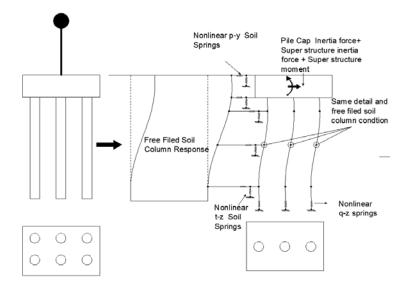


Figure 1.17: Schematic diagram for the *p-y* analysis method for pile group (using pushover analysis)

An alternative method to conduct *p-y* analyses that accounts for the effect of liquefaction induced lateral spreading on a pile group is based on limiting pressure (sometimes termed the force-based method). In this technique, passive pressure is applied over the depth of the laterally spreading soil. The *p-y* springs of laterally spreading soil are removed including the crust layer (if any) but, *p-y* springs are used in the underlying non-liquefied soil. The applied lateral pressures are independent of the free-field soil displacements since the soil movements are assumed to be large enough to cause lateral pressures to reach their limiting values. The schematic diagram for this method and comparison with the displacement imposing method is shown in Figure 1.18.

Brandenderg et al. (2007) conducted numerical studies using limiting pressure techniques to evaluate the response of pile groups subjected to lateral spreading. The limiting pressure method reasonably predicts bending moments for large earthquakes, but overpredicts bending moments for small and medium earthquakes because at small load the limiting pressure may not fully mobilized. On the other hand, this method underpredicts the lateral displacement of pile cap. Though Brandenderg et al. (2007) have conducted the p-y analyses using both displacement based and force based method, no specific conclusions were made regarding the superiority of one method to another in this publication.

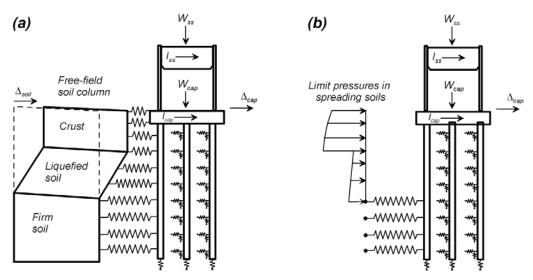


Figure 1.18: p-y Analysis method using displacement imposing method (a) compared with limiting pressure (b) (adapted from Boulanger et al. 2003)

Though the *p-y* method of analysis can reasonably estimate the lateral response of the pile group, there are other limitations:

- *p-y* curves are developed empirically by back-fitting the results of numerical analysis to match the actual field pile-load test results. Thus, *p-y* curves developed for a particular site may not necessarily be applicable to other sites.
- Pushover analysis can reasonably estimate the envelope of the response; however, this method does not capture the cyclic behavior of soil (ie, dilation and contraction) and the accumulation of permanent displacement and rotation during cyclic loading (*Brandenderg et al. 2007*).
- The assumption of simultaneous application of lateral spreading deformation and inertia load is valid for stiffer piles but conservative for flexible piles (*Brandenderg et al. 2007*).
- This method cannot account for the dynamic behavior of pile cap and superstructure mass nor can it account for the duration of earthquake ground motion.

To account for some of the above limitations (eg, dynamic inertial loading and earthquake duration), nonlinear dynamic time history analysis of pile groups is required. Although the modeling techniques described above are quite advanced, dynamic time history analysis is a more complicated and sophisticated modeling technique. The basic schematic diagram for pile group analysis using the *p-y* method with dynamic time history analysis is shown in Figure 1.19. The free field response of the soil is model with more advanced soil constitutive model, which can capture behavior of soil under cyclic loading (ie, contraction, dilation, and shear strain accumulation). In this analysis, rather than imposing any displacement or pressure load, the liquefaction induced lateral

spreading load is implicitly incorporated through the far field soil modeling. This modeling and analysis technique was adopted for the evaluation of pile groups in non-liquefied soil by Curras et al. (2001). Boulanger et al. (2003) conducted numerical investigations using OpenSees, with a procedure similar to that described above, for a single pile subjected to liquefaction induced lateral spreading. They found that this method could reasonably capture the principle features of single pile behavior and liquefaction effects.

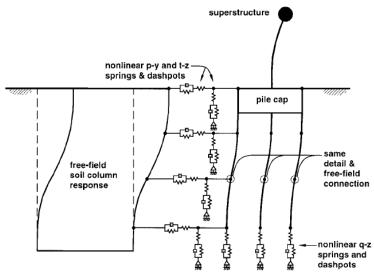


Figure 1.19: Schematic diagram for the p-y analysis method for pile group using dynamic time history analysis (adapted from Curras et al. 2001)

1.3.2.3 p-y Curves for Liquefied Soil

It is recognized that the *p-y* curves of soil are affected by liquefaction. Although several methods are available to develop *p-y* curves for non-liquefied soil (*Resse 1974*, *API 1987*), limited guidelines are available to account for lateral resistance of liquefied soil. Researchers have proposed different methods to account for the effect of liquefaction on p-y curves based on full scale or centrifuge test results.

Based on their centrifuge test model, Liu and Dobry (1995) and Wilson (1998) proposed the p-multiplier (m_p , a scaling factor) to incorporate liquefaction of the soil. This factor multiplies the p-y curves of non-liquefied soil to obtain the equivalent p-y curves for liquefied soil. The value of m_p varies from 0.3 to 0.1, and it decreases with an increase in pore water pressure and becomes 0.1 when the excess pore water pressure becomes unity (ie, r_u =1). Wilson et al. (2000) suggested that the p-multiplier for a fully liquefied soil also depends on the initial relative density, D_r . The values of the p-multiplier for liquefied sand ranged from 0.1 to 0.2 at about 35% relative density and from 0.25 to 0.35 at 55% relative density.

For the lateral resistance of liquefied soil, Wang and Reese (1998) proposed to model the properties of liquefied sand as soft clay. The *p-y* curves were generated using the soft clay criteria and the maximum undrained shear strength was set equal to the residual strength

of liquefied sand. Rollins et al. (2005b) conducted the lateral analysis of piles subjected to lateral spreading and compared the results with full-scale blast induced liquefaction tests of piles. They investigated three methods to incorporate the liquefaction effect on pile response: the Wang and Reese (1998) approach of residual strength, the Liu and Dobry (1995) and Wilson (1998) approach of p-multiplier, and no lateral resistance of liquefied soil. It was found that none of the approaches could predict accurately the lateral response of piles subjected to liquefaction.

The *p-y* curves of liquefied and laterally spreading soil are much more complex than non-liquefied soil. In fact, back calculated *p-y* curves from full scale experiments (*Weaver et al. 2005, Rollins et al. 2005b*) and small-scale centrifuge experiments (*Wilson et al. 2000*) are characterized by concave-up load displacement shape where the slope of the curve increases as the displacement increases. This nature of *p-y* curves is due to dilative behavior during the shearing of sand and the shear strains that cause dilatancy can be imposed by the pile as it pushes through the liquefied sand or by free-field ground shaking (*Ashford et al. 2011*). The relationship proposed by Rollins et al. (*2005b*) can estimate the *p-y* curves for liquefied sand as a function of depth; however, the relationship was derived for soil pressure of 15 kN/m² or less, deflection of 150-mm or less, liquefied sand depth of 6-m and initial relative density of sand approximately 50%. Thus, the relationship is only suitable for similar type conditions of liquefied soil. Recently, Ashford et al. (*2011*) compiled *p*-multipliers for liquefied sand based on published recommendations as shown in Figure 1.20. The *p*-multipliers for liquefied sand can be obtained based on SPT blow count in equivalent clean sand.

A review of literature shows that there is not a consistent procedure for considering liquefaction resistance of liquefied soil. The prediction of strength of liquefied soil varies quite significantly between different researchers therefore cautions need to be made when selecting analysis methods for piles in liquefaction induced laterally spreading ground.

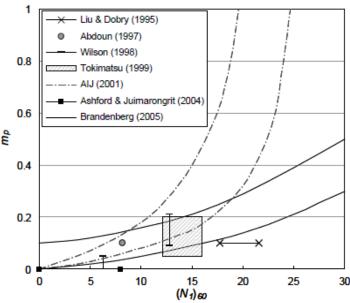
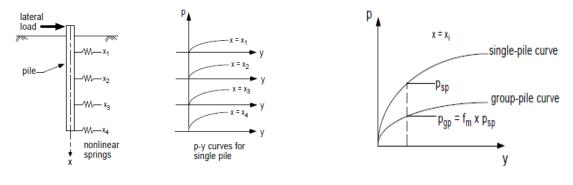


Figure 1.20: p-multiplier (m_p) versus clean sand equivalent corrected blow count, $(N_I)_{60cs}$, from a variety of studies (Ashford et al. 2011)

1.3.2.4 Pile Group Effects Using p-multipliers

As noted in Section 1.3.1, piles in a group carry unequal lateral loads depending on their location within the group and the spacing between piles. This unequal distribution of load is caused by "shadowing" and "group" effects that cause soil resistance to reduce within a pile group. A popular method to account for shadowing effects is to incorporate *p*-multipliers into the *p*-*y* method of analysis as shown in Figure 1.21. Several *p*-multipliers are available in the literature to account for shadowing effects. An extensive literature review conducted by Mokwa (*Mokwa and Duncan 2001b*) compiled *p*-multipliers obtained from several full scale and centrifuge model tests, as shown in Figure 1.22. Their *p*-multipliers depend upon the diameter of the pile, spacing between the leading and trailing rows, and the location of the pile row. Juirnarongrit and Ashford (*2006*) compiled *p*-multipliers from previous published experimental studies on different soils (eg, clay, sand, silty sand) and the blast-induced liquefaction experiment by Ashford and Rollins (*2002*). They proposed a chart for *p*-multipliers for pile group analysis, as shown in Figure 1.23. Their *p*-multipliers only depend on the spacing between the piles in terms of pile diameter and the location of rows within a pile group.



(a) Single pile model.

(b) P-multiplier concept for lateral group analysis.

Figure 1.21: p-y models for laterally loaded piles (adapted from Mokwa 1999)

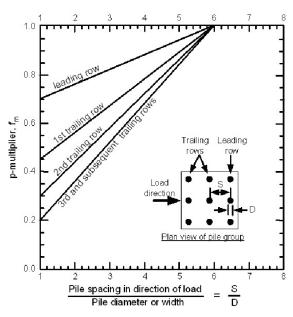


Figure 1.22: Recommended *p*-multipliers for group effects (from Mokwa and Duncan, 2001b)

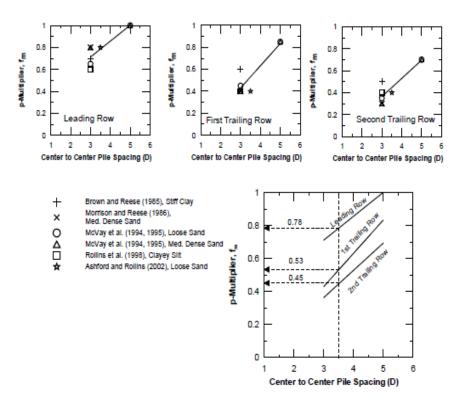


Figure 1.23: *p*-multiplier for the pile group (*Juirnarongrit and Ashford 2006*)

1.3.2.5 Finite Element Method of Analysis

The more advanced and sophisticated method for assessing soil-pile interaction behavior in liquefaction induced laterally spreading soil is using nonlinear dynamic 2D/3D FE analysis. This method can be used with a variety of constitutive models including those for liquefiable soils (eg, *Li and Dafalias 2000, Yang et al. 2003*). FE analysis has the ability to simulate contraction and dilation behavior of soil during liquefaction, in addition to capturing the interaction between the pile-soil-pile and superstructure. However, the accuracy of the results depends upon the ability to predict soil properties and selecting appropriate constitutive models to represent actual soil conditions, which depends on the calibration and validation of numerical methods with physical test data. Unfortunately, there is very limited experimental data available for calibration for liquefaction induced laterally spreading ground conditions. The major disadvantage of FE method is the high demand for computation time, input data, and interpretation of results.

In FE modeling, all components are modeled with solid elements, typically is oparametric hexahedron elements / brick elements (*Brown and Shie 1990*, *Kimuara et al.1995*, *Muqtadir and Desai 1986*, *Trochanis 1991*, *Wakai et al. 1999*, *Elgamal et al. 2003*, *Yang and Jeremic 2003*, *2005*). Interface elements simulate interaction between the soil and structural elements, which includes behavior such as stick or no slip mode, slip or sliding mode, and separation or debonding mode (*Muqtadir and Desai 1986*, *Elgamal et al. 2003*, *Yang and Jeremic 2003*, *Petek 2006*, *Lam et al. 2009*). The pile-soil interface (usually a thin layer in size) is also modeled with solid elements. Each component (ie, pile, pile cap, soil, and interface element) is modeled with their own constitutive relationship, which varies from linear elastic to non-linear elastic, and elastic-perfectly plastic behavior depending upon the simplification considered in the analysis (*Pressley and Poulos 1986*, *Muqtadir and Desai 1986*, *Brown and Shie 1990*, *Trochanis et al. 1991*).

Wakai et al. (1999) have simulated a number of models on fixed and free head pile groups by using 3D elastic-plastic FE method and found a good correlation between the experimental and analytical results. Bourgeois et al. (2010) used the 3D FE method to simulate the behavior of vertical piles under cyclic loading. Their results also showed good match between experimental and simulated results. Yang and Jeremic (2003) conducted numerical analysis of group effects for 3x3 and 4x3 pile groups in loose and dense sands using 3D FE method with elastic-plastic material. They used OpenSees (Mazzoni et al. 2007) as the computational platform to conduct static pushover analysis and successfully simulated centrifuge test results. In recent years, development in FEM has been quite significant. Several soil constitutive models are available to simulate the response of different soils including the earthquake-induce liquefaction and pile group response on these soils. Elgamal et al. (2009) showed computational power of OpenSees to simulate 3D pile group response in liquefaction induced laterally spreading conditions.

McGann et al. (2011) conducted several 3D FE analysis of a single pile in laterally spreading ground and evaluated the applicability of conventional *p-y* curves in computing the pile response. They found significant difference between the results obtained from 3D

FE analysis and by using conventional *p-y* analysis. The API curves tend to have significantly higher initial stiffness than the *p-y* curves derived from 3D FE analysis. They concluded that conventional p-y curves using API (1987) gives unreasonable results for use in design by predicting high moment demand in the pile as compared to 3D FE analysis. Therefore, recommendations were made not using such *p-y* curves without modifications for initial stiffness and ultimate resistance. Since, 3D FE analysis requires very high computational effort in terms of time and cost, FE analysis for pile group in routine engineering design practice is beyond reach.

1.3.3 CALTRANS Lateral Spreading Design Guidelines

Based on recommended procedures developed by Ashford et al. (2011), the California Department of Transportation (CALTRANS) established draft guidelines for the design of pile foundations in liquefaction-induced laterally spreading ground. The procedure recommended by CALTRANS (2011) is based on an equivalent nonlinear static analysis methodology (or p-y analysis method) as discussed in Section 1.3.2.2. In particular, the guidelines provide for two distinct design cases: (1) an unrestrained ground displacement case in which the foundation does not provide any support to large soil mass movement, and (2) foundation restrained ground displacement design case in which the failure soil mass is limited so that the foundation provides partial restraint to its movement. The typical schematic diagram for these two cases is shown in Figure 1.24. The following section summarizes the design of these cases recommended in CALTRANS (2011).

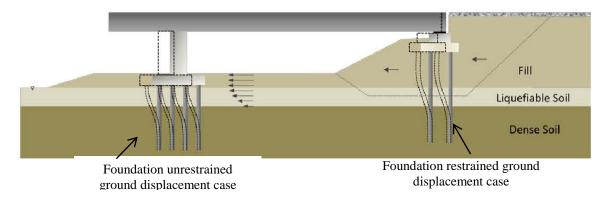


Figure 1.24: Diagrams for foundation restrained and unrestrained displacement cases (CALTRANS 2011)

1.3.3.1 Unrestrained Ground Displacement Design Case

In the unrestrained design case, it is assumed that the displacing soil mass is significantly large such that the foundation cannot provide any resistance to its flow or movement. The implication is that the lateral resistance of the foundation is relatively negligible compared to the lateral spreading loads and that the soil mass displaces the same amount regardless of the presence of the foundation. A typical case for the unrestrained ground displacement case is shown in Figure 1.24. The overall seismic evaluation procedures involve estimating crustal displacement and providing sufficient capacity to foundation to

satisfy the lateral spreading load demand. The overall procedures to design the foundations for the unrestrained ground displacement case are carried out in the following steps:

1. Assess Liquefaction Potential of Soils

The liquefaction potential of the site soils are evaluated for peak ground acceleration (PGA) based on 5% in 50 years seismic hazard at the particular site. The liquefaction assessment can be carried out using semi-empirical and field based simplified procedures (eg, *Youd et al. 2001*).

2. Estimate Residual Strengths of Liquefied Soils and *p-y* Curves

Two approaches are recommended to account for the lateral resistance (p-y curves) of the liquefied soil without any particular preference. The first method is based on the p-multiplier (m_p) approach in which the p-y curves for the liquefied soils are obtained by scaling the p-y curves of equivalent clean sand as described in Section 1.3.2.2 (eg, $Ashford\ et\ al.\ 2011$). The second method is based on using p-y curves for soft clay (eg, $Matlock\ 1970$) in which the undrained shear strength of the soft clay is replaced by the residual strength of the liquefied soil estimated from semi-empirical relationship (eg, $Wang\ 2003$, $Kramer\ 2008$).

3. Estimate Lateral Spreading Displacement of Slope

First, the slope stability factor of safety (FS) is determined without taking into account any effect of foundation. If FS≤1.05 then flow type failure with a very large soil displacement is assumed. When the lateral displacement is sufficiently large, ultimate passive force for the crust on the foundation is fully mobilized and analysis is considered to be insensitive to the specific displacement value. Typically, an assumption of 5-ft of crustal displacement is assumed to be sufficient to mobilize the passive earth pressure. If FS>1.05, the lateral spreading displacement is estimated using simplified procedures. Two methods are recommended based on the slope failure surface predictability. When the slope has a predictable failure surface, a Newmark sliding block-based approach is recommended and the deformation is estimated using the Bray and Travasarou (2007) procedure. When the slope is gentle, the failure surface is difficult to define, and displacement is the result of distributed shear, the displacement is estimated using the strain potential approach based on Faris et al. (2006) methods.

4. Develop Foundation Model

The *p*-*y* method of analysis is used which is based on BNWF concept as discussed in Section 1.3.2.2. The overall procedure involves defining an equivalent pile model for a pile group foundation, defining *p*-*y* curves for the pile cap (to capture pile cap-soil interaction), and defining *p*-*y* curves for the piles (to capture soil-pile-soil interaction). The schematic modeling technique using an equivalent pile method is shown in Figure 1.25. The worked out examples in CALTRANS (*2011*) were based on the LPILE software

Section analysis is carried out to obtain the nonlinear moment-curvature relationship for the pile in the group. The flexural stiffness and bending moment of the equivalent pile is obtained by multiplying the flexural stiffness and bending moment of a single pile by the number of piles in the group. The pile cap is modeled as an elastic section with relatively large bending stiffness (for rigid behavior) compared to the piles. A rotational restraint is provided as a boundary condition at the top of the pile, which accommodates finite rotation of pile cap (eg, *Mokwa and Duncan 2003*).

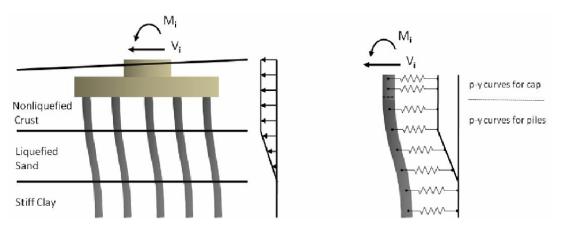


Figure 1.25: Schematic diagram for the modeling of pile group bridge foundation using an equivalent pile model under lateral spreading ground deformation (CALTRANS 2011)

The p-y curve for the pile cap is developed based on ultimate passive pressure force from the laterally spreading soil (F_{ult}) exerted on the foundation and the maximum displacement (Δ_{max}) required to mobilize fully the passive earth pressure force. CALTRANS (2011) considered two possible critical failure surfaces to compute F_{ult} : (1) a log-spiral based failure surface on the pile cap combined with the lateral resistance provided by the portion of the pile length that extends through the crust as shown in Figure 1.26 (a), and (2) a Rankine based failure surface acting on the pile cap, soil crust beneath the pile cap, and piles within the crust assuming all these act as a composite block as shown in Figure 1.26 (b). The smallest value of F_{ult} is considered to control the failure mechanism. The Δ_{max} is estimated as 5% of the cap height with two adjustment factors which accounts for the effects of pile cap thickness and depth of the crustal layer (eg, $Brandenberg\ et\ al.\ 2007$). Once F_{ult} and Δ_{max} are computed, a trilinear p-y curve can be developed, as shown in Figure 1.27.

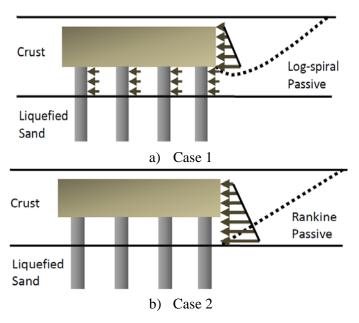


Figure 1.26: Possible failure cases for the non-liquefied crust layers (CALTRANS 2011)

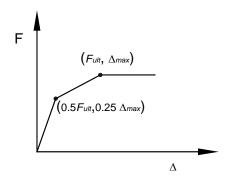


Figure 1.27: Idealized *p-y* curve for pile cap (*CALTRANS 2011*)

The *p-y* curve for the pile can be developed based on different soil materials available in LPILE. For example, sand can be modeled using the API (1993) or Reese et al. (1974) procedure, soft clay can be modeled using the Matlock (1970) procedure, and stiff clay can be modeled by the Reese and Welch (1975) procedure. The *p-y* curve for liquefied sand is modeled as clay with its residual strength (*Matlock 1970*). The shadow/group effects in the pile group are considered using *p*-multiplier (eg, *Mokwa and Duncan 2001b*) as discussed in Section 1.3.2.2. Furthermore, the effects of liquefied soil on the lateral resistance of the upper and lower non-liquefied soil layers are considered by applying a *p*-multiplier to the ultimate lateral resistance.

The p-multipliers for the non-liquefied soil are calculated based on the ultimate resistance of liquefied and non-liquefied layer as:

$$mp = \frac{p_{u-L}}{p_{u-NL}} + \left(1 - \frac{p_{u-L}}{p_{u-NL}}\right) \left(\frac{z}{S_b B}\right)$$
(1.7)

where P_{u-L} is the ultimate lateral resistance for liquefied layer, Pu_{-NL} is the ultimate lateral resistance for the non-liquefied layer, z is the depth, B is the diameter of the pile, and S_b is the factor based on the zone over which the p-multiplier is applied due to smeared profile as shown in Figure 1.28. The S_b factor is estimated as

$$S_b = \begin{cases} 2 & B < 1 \\ 2 - (B - 1)/2 & 1 \le B \le 3 \\ 1 & B > 3 \end{cases}$$
where *B* is in units of feet (1.8)

Finally, all *p*-multipliers are multiplied by the number of piles in the group in order to get the *p*-*y* curve for the equivalent pile. In the liquefied layer no *p*-multiplier is considered for the group effect.

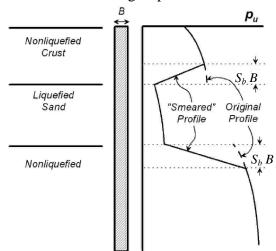


Figure 1.28: Smeared profile correction for lateral resistance to account for the weakening effect of liquefied soil on strength of surrounding soil

(Ashford et al. 2011, CALTRANS 2011)

5. Estimate Inertial Forces

For a typical bridge bent, inertial effects from the superstructure are considered by applying moment and shear force at the pile head. The shear force and moment from the superstructure can be obtained from two methods.

First, if the column is expected to yield (developing plastic hinges) before the foundation, inertial moment is estimated as 1.2 times the plastic column moment and shear force is calculated based on the fixity of the columns. For free-fixed (top-bottom) column condition, the inertial force is computed by dividing the

inertial moment by column height and for fixed-fixed (top-bottom) condition, inertial force is computed by dividing the inertial moment by half of the column height. Second, if the column is not expected to reach its moment capacity, then the inertial shear force is estimated as the product of the superstructure mass (tributary mass for the column) by the spectral acceleration of the bridge at its first mode natural period.

The inertial force for the pile cap is estimated by multiplying the pile cap mass with a PGA that corresponds to the non-liquefaction case. A factor of 0.65 is used, which represents a reduction in PGA resulting from the onset of liquefaction.

In the case of seat type abutment foundations, the superstructure is supported by bearings which are free to rotate, and no moment demand is transmitted to the foundation by the superstructure. However, some amount of superstructure inertial force can be transferred to the abutment foundation through the backwall. Caltrans typical practice is to design the backwall as a weak fuse with only modest capacity to transfer force, thus it is assumed that no inertial forces are transferred to the foundation. This is not typical practice at ODOT, and this is an area where these guidelines need to be modified to adapt to ODOT's needs.

6. Evaluate Seismic Performance of Foundation

After determining all the parameters, equivalent static analysis is conducted by imposing a lateral spreading displacement estimated in step 3 and inertial forces as described in step 5. Only 50% of inertial load is recommended to combine with the lateral spreading displacement (kinematic loading), as the peak inertial load and kinematic load occur at different times. Finally, seismic demands (eg, pile head displacement, shear force, bending moments) obtained from the analysis are compared with the allowable foundation seismic performance criteria.

1.3.3.2 Restrained Ground Displacement Design Case

In the restrained design case, it is assumed that the displacing soil mass is limited in volume and the foundation provides restraining effects to soil flow or movement. The typical case for this type of restraining effect is an approach embankment acting on the abutment piles as shown in

Figure 1.24. When the sliding mass is limited to the size of the approach embankment, it is assumed that relatively stronger and stiffer piles will provide resistance to the soil movement. The CALTRANS (2011) guidelines for the restrained ground displacement are based on NCHRP (2002) procedure for the foundation's "pinning" effect with some modification based on recent research (eg, Ashford et al. 2011). The overall procedures for this design case are very similar to the unrestrained design case except for determining the displacement in which the laterally spreading soil is compatible with the resistance of the foundation.

1. Assess Liquefaction Potential of Soils

Liquefaction assessment is carried out by same procedure discussed in step 1 of Section 1.3.3.1.

2. Estimate Residual Strengths of Liquefied Soils

Residual strengths are determined by the same procedure discussed in step 2 of Section 1.3.3.1.

3. Develop Foundation Model

The foundation model is created by following the same procedure discussed in step 4 of Section 1.3.3.1.

4. Estimate Inertial Forces

Inertial forces are estimated with the procedure discussed in step 5 of Section 1.3.3.1. For the abutment case, the inertial loads are assumed to be zero in the CALTRANS guidelines. This may need to be adapted to accommodate integral abutments used by ODOT.

5. Perform Pushover analysis for Varying Ground Displacement

A series of increasing soil displacements are imposed to the foundation model and pushover analyses are carried out. For each analysis, the imposed displacement is combined with inertial forces as computed in step 4. Only 50% of the inertial load is recommended to combine with the laterally spreading displacement (kinematic loading). From the pushover analysis, pile cap displacement and shear force at the center of the liquefied soil layer are determined. Finally, running average shear forces are computed for each displacement and a foundation pushover curve is developed (shown later). The running average shear forces are computed to ensure the compatibility between the foundation sliding mass (next step) and the foundation resisting force.

6. Perform Slope Stability Analysis and Determine Lateral Spreading Displacement

Slope stability analysis is carried out to determine yield coefficients, k_y , for a range of possible foundation restraining forces, R. The resistance force from the bridge deck, F_{DECK} , is calculated as full mobilized passive resistance, which is applied as a constant resisting force in the slope stability analysis (Figure 1.29). The failure surface is a block type surface and forced to pass through the middle of the liquefied layer and limited to extend laterally to a maximum length of four times the height of the abutment. For each R, k_y can be determined as the horizontal yield acceleration for which the factor of safety is 1.0. Once the series of k_y values are determined, the laterally spreading displacements are computed using the Bray and Travasarou (2007) procedure, which is based on the Newmark rigid sliding block concept. Finally, the slope stability curve is developed based on the foundation resisting force and the laterally spreading displacement as shown in Figure 1.30.

7. Determine Compatibility Displacement

The pushover curve from the foundation analysis and slope stability curve are plotted together and the intersection of the two curves yields the compatible displacement as shown in Figure 1.30. The compatibility displacement is the actual lateral displacement of the slope considering the restraining effect of the foundation system during lateral spreading.

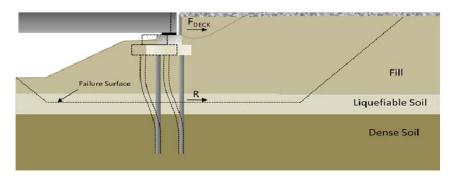


Figure 1.29: Schematic diagram for slope stability analysis model with the application of deck resisting force, F_{DECK} , and foundation resisting force, R(CALTRANS 2011)

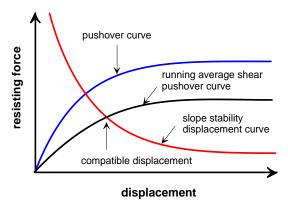


Figure 1.30: Determining compatible displacement

8. Evaluate Seismic Performance of Foundation

The lateral spreading displacement determined in step 7, is imposed to the foundation model together with the inertial forces computed in step 4. Finally, pushover analysis is carried out to determine seismic demands and compared with the allowable foundation seismic performance criteria.

1.3.4 Summary

Review of the literature indicates that several parameters (eg, shadowing/group effects, pile cap friction and rotation, kinematics and crust load effect, axial load, state of soil) affect the performance of piles groups in liquefaction induced laterally spreading ground. Several techniques are available to analyze pile groups in laterally spreading ground depending on the analysis simplification to be used. Based on the reviewed literature, the simplified methods (eg,

LE method, *p-y* methods) give reasonable estimates of performance though it cannot simulate some effects that are critical in liquefaction induced laterally spreading ground. A 3D FE analyses can account for all parameters that play an important role in pile group behavior/performance, but very limited research has been carried out in this area mainly due to computational effort and time. As a result, this method is beyond the reach of routine engineering design practice. Recently, CALTRANS provided guidelines for the seismic performance evaluation of pile foundations in lateral spreading ground based on a simplified *p-y* analysis method. However, research is needed to validate the CALTRANS procedures in predicting the performance of bridge foundations in liquefaction induced laterally spreading ground.

2.0 EXAMPLE BRIDGE AND LIQUEFACTION ASSESSMENT

2.1 INTRODUCTION

As a main objective of this report, several design examples are presented for seismic performance evaluation and retrofitting for a typical bridge foundation. The design example provided here, closely follows the methods described in Ashford et al. (2011) and CALTRANS (2011), with some additional assumptions (if required) as stated in subsequent chapters. In addition, design examples for ground improvement methods are also provided.

A description of the example bridge, which is a typical bridge provided by ODOT, is presented in the next section. Assessments of liquefaction are carried out for the soil profiles at the bridge foundations location. In addition, for liquefied soil the calculation of residual strength and estimation of liquefaction induced lateral spreading displacements are presented. The residual strength and lateral spreading displacement will be used in performance evaluation of pile foundations in subsequent chapters.

2.2 EXAMPLE BRIDGE DESCRIPTION

The bridge is a 227-ft long 3-span structure with integral abutments, as shown in Figure 2.1.The length of the first and third span is 69-ft and the middle span is 89-ft. The bridge deck is resting on elastomeric bearings, and the ends of the deck terminate at abutments. The foundation system consists of a pair of 6-ft diameter drilled shafts at the interior piers and a single row of 10 steel pipe piles of size 16" x 0.5"PP (ASTM A252, Grade 3)at each abutment. Each drilled shaft supports a concrete column of 3.5-ft diameter and 25-ft length that carries an axial load of 760 kips (Figure 2.2).

Geological conditions

The soil profile in the given example bridge consists of different soil materials (fill, soft clay, loose sand, dense sand, and bedrock) depending upon the location (Figure 2.1). At the interior bent locations, the soil profile consists of two potentially liquefiable layers located beneath a 10-ft thick layer of soft clay (Figure 2.2). The thickness of each loose sand layer is 6-ft. A dense sand layer of 15-ft thickness is below the lower liquefiable layer, underlain by bedrock. The water table is located at the ground surface. The corrected SPT values $[(N_1)_{60}]$ for the potentially liquefiable sand are 10 and 6 for upper layer and lower layer, respectively. The fines content (FC) in both loose sand layers are assumed to be 10%. Other properties of the soils are shown in Figure 2.2. It is noted that measured field SPT values (N_m) are corrected for several effects (eg, effective vertical stress, drilling rod length, the presence or absence of spacers, borehole diameter, and energy ratio) in order to obtain $(N_1)_{60}$.

At the abutment location, the soil profile consists of 25-ft engineered fill, underlain by 15-ft soft clay and a 12-ft potentially liquefiable layer. A 15-ft dense gravel layer is located beneath the

liquefiable layer, and bedrock is located at the base. The idealized soil profile and the soil properties can be seen in Figure 2.3. .The FC for the loose sand layer is assumed to be 10%. The water table is located 35-ft below the ground surface.

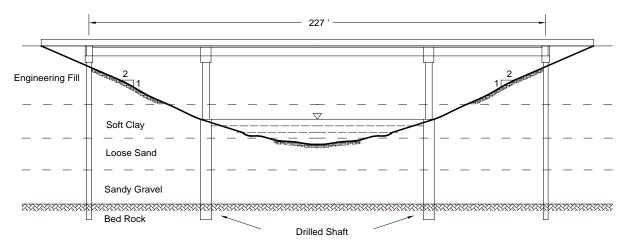


Figure 2.1:Bridge layout (not to scale)

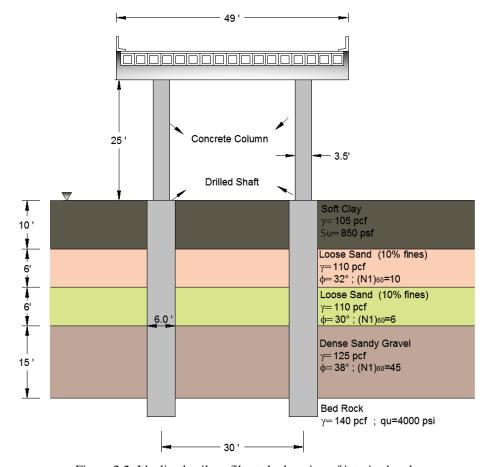


Figure 2.2: Idealized soil profile at the location of interior bend

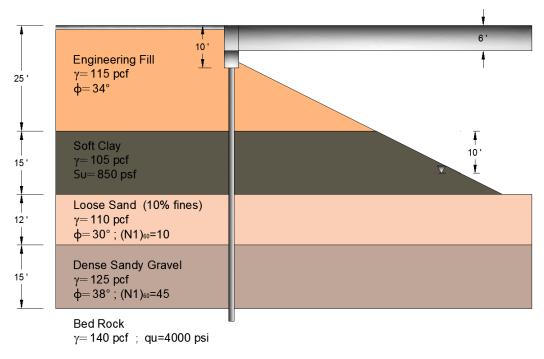


Figure 2.3: Idealized soil profile at the abutment location

Design earthquake data

Characterization of the seismic hazard should be carried out using site specific studies. For this purpose, the U.S. Geological Survey website (www.usgs.gov) provides a database to compute the seismic hazard at a particular site in the U.S. In design practice, several site specific scenarios should be considered in determining the seismic hazard depending on design requirements (ie, by considering different return periods or probabilistic approach). Deaggregation analyses should be carried out to determine the proper design earthquake magnitude (M_w). The U.S. Geological Survey website provides the interactive deaggregation software to compute M_w for any site within the U.S.

In this example, ODOT provided the design earthquake scenario from the CSZ event with M_w =8.7. The design peak ground acceleration (PGA) given by ODOT is 0.40g, which corresponds to 5% in 50 years hazard.

Foundation performance criteria

For each component of the foundation, allowable deformation or strength is prescribed in the design process to ensure safety of the bridge during the earthquake event. Allowable foundation demands are provided in Table 2.1 based on the CALTRANS (2011) design examples. Allowing piles to yield in an earthquake event may lead to significant damage to bridge foundation and bridge itself. However, in the case of rare events like CSZ earthquake, allowing yield in piles may be a practical alternative. However, in this example, CALTRANS pile performance criteria is checked against maximum moment capacity of the pile section, and yielding is not allowed. ODOT may develop other structural performance criteria if yielding is to be allowed in some cases.

Table 2.1: Pile foundation performance Criteria CALTRANS (2011)

Conditions	Cap Displacement	Pile Moment	Pile Shear
Well Confined pilings	N/A	M_u	V_u
Well confined abutment pilings	N/A	M_u	V_u
Poorly confined pilings	N/A	-	-

Note: H=column height; M_u = ultimate moment capacity of the pile section; V_u = shear capacity of the pile section

2.3 ASSESSMENT OF LIQUEFACTION POTENTIAL

The liquefaction assessment can be carried out by the procedure described in APPENDIX-A. Different methods are available to estimate liquefaction potential of soils. In this design example, the Youd et al. (2001) procedure is used for liquefaction assessment.

At bridge interior bent location

The SPT values are corrected for fine contents as described in Youd et al. (2001). The $(N1)_{60}$ for upper and lower loose sand layers are 10 and 6, respectively. The corrected $(N_1)_{60cs}$ for upper and lower loose sand layers are, 11 (FC=10%) and 7 (FC=10%), which leads to the cyclic resistance ratio (CRR) values of 0.12 and 0.09 respectively.

For upper loose sand layer,

Depth
$$(z) = 13 ft$$

Overburden stress
$$(\sigma_{vo}) = 10 \cdot 105 + 3 \cdot 110 = 1380 \, psf$$

Effective stress
$$(\sigma'_{vo}) = 10 \cdot 105 + 3 \cdot 110 - 13 \cdot 62.4 = 568.8 \, psf$$

Depth reduction factor $(r_d) = 0.97$

Cyclic Stress Ratio (*CSR*) =
$$0.65 \frac{1380 \, psf}{568 \, psf} \cdot 0.4 \cdot 0.97 = 0.61$$

Magnitude Scaling Factor (*MSF*) =
$$\frac{10^{2.24}}{8.7^{2.56}}$$
 = 0.68

For,
$$(N_1)_{60} = 10$$
, $D_r = \sqrt{\frac{(N_1)_{60}}{46}} = 47\%$

Overburden stress correction factor
$$(K_{\sigma}) = (568/2116)^{(0.7-1)} = 1.48$$
 use 1.0

Factor of Safety
$$(FS_{liq}) = \left(\frac{CRR}{CSR}\right) \cdot MSF \cdot K_{\sigma} = \frac{0.14}{0.61} \cdot 0.68 \cdot 1 \cdot 1 = 0.14$$

For lower loose sand layer,

Depth
$$(z) = 19 ft$$

Overburden stress
$$(\sigma_{vo}) = 10.105 + 6.110 + 3.110 = 2040 \, psf$$

Effective stress
$$(\sigma'_{vo}) = 10.105 + 6.110 + 3.110 - 19.62.4 = 854.4 \, psf$$

Depth reduction factor $(r_d) = 0.96$

Cyclic Stress Ratio (*CSR*) =
$$0.65 \frac{2040 \, psf}{854 \, psf} \cdot 0.4 \cdot 0.96 = 0.59$$

For
$$(N_1)_{60} = 6$$
, $D_r = \sqrt{\frac{(N_1)_{60}}{46}} = 36\%$ and

Overburden stress correction factor $(K_{\sigma}) = (854/2116)^{(0.7-1)} = 1.31$ use 1.0

Factor of Safety
$$(FS_{liq}) = \left(\frac{CRR}{CSR}\right) \cdot MSF \cdot K_{\sigma} \cdot K_{\alpha} = \frac{0.09}{0.59} \cdot 0.68 \cdot 1 \cdot 1 = 0.10$$

Since FS_{liq} < 1 for both loose sand layers, they are susceptible to liquefaction for the given earthquake loading case.

Bridge abutment location

As seen in the soil profile, the depth of the liquefiable layer can vary depending upon location (ie, 6-ft to 46-ft). So, in this example, average depth of 26 ft is used to assess the liquefaction potential of the loose sand layer. The corrected $(N_1)_{60cs}$ for loose sand layers is 11 (FC=10%), which leads to the CRR values of 0.12.

Depth
$$(z) = 26 ft$$

Overburden Stress
$$(\sigma_{v_0}) = 5.115 + 15.105 + 6.110 = 2810 \, psf$$

Effective Stress
$$(\sigma'_{vo}) = 5.115 + 15.105 + 6.110 - 11.62.4 = 2124 \, psf$$

Depth reduction factor $(r_d) = 0.94$

Cyclic Stress Ratio (*CSR*) =
$$0.65 \frac{2810 \, psf}{2124 \, psf} \cdot 0.4 \cdot 0.94 = 0.32$$

$$FS_{liq} = \left(\frac{CRR}{CSR}\right) \cdot MSF \cdot K_{\sigma} \cdot K_{\alpha} = \frac{0.12}{0.32} \cdot 0.68 \cdot 1 \cdot 1 = 0.26$$

Since $FS_{liq} < 1$, the loose sand layer is susceptible to liquefaction for the design earthquake loading.

2.4 ESTIMATION OF RESIDUAL STRENGTHS

The residual loading is estimated as described in APPENDIX-B. The Kramer (2008) method is used to estimate the residual strength.

At bridge interior bent location

For upper loose sand layer, $(N_1)_{60}=10$

Residual Strength
$$(S_r) = 2116 \cdot \exp\left(-8.444 + 0.109 \cdot 10 + 5.379 \left(\frac{568}{2116}\right)^{0.1}\right) = 151 \, psf$$

For lower loose sand layer, (N1)₆₀=6

Residual Strength
$$(S_r) = 2116 \cdot \exp\left(-8.444 + 0.109 \cdot 6 + 5.379 \left(\frac{854}{2116}\right)^{0.1}\right) = 119 \text{ psf}$$

Bridge abutment location

As the depth of the liquefiable layers varies along the slope in the embankment, the effective stress also varies such that it affects the residual strength. To incorporate this, the residual strength is calculated primarily at three locations: upper, middle, and lower region along the sloping ground. Later, the residual strengths will be used for slope stability analysis of the embankment.

Upper location in slope

$$z = 46 ft; \ \sigma'_{vo} = 25 \cdot 115 + 15 \cdot 105 + 6 \cdot 110 - 11 \cdot 62.4 = 4423 \ psf$$
$$S_r = 2116 \cdot \exp\left(-8.444 + 0.109 \cdot 6 + 5.379 \left(\frac{4423}{2116}\right)^{0.1}\right) = 443 \ psf$$

Mid location in slope

$$z = 26ft; \ \sigma'_{vo} = 5.115 + 15.105 + 6.110 - 11.62.4 = 568 \ psf$$
$$S_r = 2116 \cdot \exp\left(-8.444 + 0.109.6 + 5.379 \left(\frac{568}{2116}\right)^{0.1}\right) = 294 \ psf$$

Lower location in slope

$$z = 6ft; \ \sigma'_{vo} = 6.110 - 6.62.4 = 286 \ psf$$
$$S_r = 2116 \cdot \exp\left(-8.444 + 0.109.6 + 5.379 \left(\frac{286}{2116}\right)^{0.1}\right) = 111 \ psf$$

2.5 ESTIMATING LATERAL SPREADING DISPLACEMENT AT INTERIOR BENT

For the bridge interior pier location, slope stability analysis was carried out using Geostudio 2012 (SLOPE/WTM) by assuming unrestrained crustal displacement. Using the residual strength (calculated above), the factor of safety (FS) from the slope stability analysis is found to be less than 1.05, which suggests flow type failure in the interior bent location. For flow type failure, CALTRANS (2011) recommended to use 5-ft (60-in) as a maximum lateral spreading displacement, assuming that the full passive pressure will be mobilized at this displacement. It is noted that for gentle slope, the lateral spreading displacement can be estimated using limiting shear strain potential as described in APPENDIX-C. Design Example for Foundation at Bridge Interior Bent

2.6 INTRODUCTION

In this chapter, design examples for the seismic performance evaluation of bridge foundations at interior bents are presented. As mentioned earlier, the design example closely follows the procedures recommended in Ashford et al. (2011) and CALTRANS (2011). In this design example, the interior bent is considered to be equivalent to the case of the unrestrained crustal displacement case in CALTRANS (2011) guidelines. The liquefaction assessment of the soil profile at the interior bent location shows the liquefaction potential and lateral spreading condition (Chapter 2), therefore assessment of the bridge foundation for lateral spreading condition is required.

Two cases are considered for the interior bent: the drilled shaft foundation and the pile group foundation. The pile group foundation is not presented in the original drawing provided by ODOT. However, ODOT is also interested in the evaluation of pile groups at interior bents. Therefore, an additional design example is carried out for pile group foundations by replacing the drilled shaft foundations at the same location. In addition to seismic performance evaluation, examples are also presented for different seismic retrofitting options of the bridge foundation. In this example and others (Chapter 4), the analyses are carried out using LPILE. The residual strength of the liquefied soil and laterally spreading displacement of the soil profile is already computed in Chapter 2) which will be used in the following section.

2.7 NUMERICAL ANALYSIS FOR DRILLED SHAFT FOUNDATION

The cross-section dimensions and reinforcement details of the drilled shaft and column are shown in Figure 2.4. The compressive strength of the concrete is 4000 psi and the tensile strength of the reinforcement steel is 60, 000 psi.

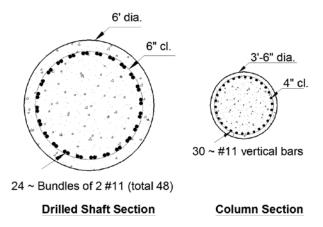


Figure 2.4: Drilled shaft and bridge pier sectional properties

2.7.1 Modeling Methodology

The conceptual drawing for the drilled shaft analysis is shown in Figure 2.5. The shaft is connected to soil springs at corresponding depths and a displacement is imposed (from Chapter 2). In addition, equivalent inertial forces (from the superstructure) are applied at the pile top.

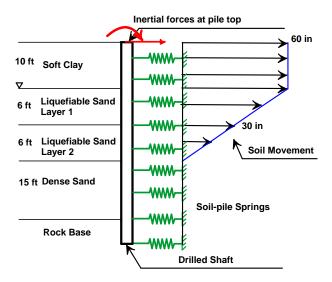


Figure 2.5: Schematic diagrame for drilled shaft modeling in LPILE (Not to scale)

2.7.2 Calculate Moment-curvature Relationship

The moment-curvature behavior of the shaft and pile depends on the cross-sectional dimensions and material properties of concrete and steel reinforcement. In LPILE, the cross-sectional properties can be directly provided with the unconfined compressive strength of concrete and yield strength of the reinforcement. The reinforcement is provided in a circular fashion as either single or bundle bars, and the bar size is inputted as the bar number. The moment curvature of the cross-section for the drilled shaft and bridge column are shown in Figure 2.6. The moment curvature relationships are determined for axial load of 0 and 760 kips.

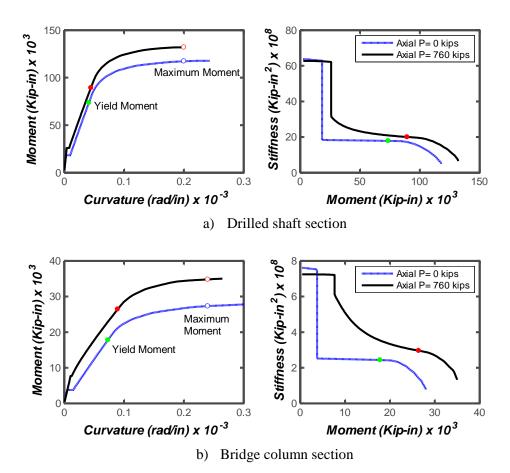


Figure 2.6: Moment curvature and stiffness moment for a) 6-feet diameter drilled shaft; and b) 3.5 feet diameter column section

Based on the moment-curvature analysis results, the yield and ultimate moment capacity of drilled shaft and column section were determined. The yield moment is moment at which the reinforcement bar reached it maximum tensile strength. The moment capacity of the drilled shaft and bridge column sections are shown in Table 2.2.

Table 2.2: Moment capacity of drilled shaft and bridge column

Moment	Drilled Shaft		Bridge Column	
	P=0 kip	P=760 kip	P=0 kip	P=760 kip
Yield Moment (M_y) (kip-in)	7.35×10^4	8.93×10^4	1.78×10^4	$2.64 \text{ x} 10^4$
Max. Moment (M_{max}) (kip-in)*	1.16×10^5	$1.30 \text{ x} 10^5$	2.75×10^4	3.40×10^4
Ultimate Moment (M_{ult}) (kip-in)**	$1.39 \text{ x} 10^5$	$1.56 \text{ x} 10^5$	3.30×10^4	$4.08 \text{ x} 10^4$

Note:

* The maximum moment is moment when strain in the concrete reaches 0.003.

** The ultimate moment is estimated as 1.1 times the maximum moment. The unconfined compressive strength is used for the concrete material in the moment curvature analysis so, to account the confined strength the ultimate capacity is increased by 1.1.

2.7.3 p-y Curves for Non-liquefied Crust Layer

From Section 2.5, flow failure was predicted on the loose sand layer and a 5-ft displacement was considered to fully mobilize the passive pressure of the non-liquefied crust (soft clay) layer. The CALTRANS (2011) guidelines only provide the design examples for pile group foundation so, the procedure to develop p-y curves for the pile cap in non-liquefied crust layer may not be applicable for drilled shaft. Therefore, in this example the p-y curves for the drilled shaft for in crust layer are developed in different manner. The passive soil resistance in the clay layer is calculated from API (1993) method. Generally, in the smaller pile (diameter <3 ft), the contribution from side shear friction is neglected. However, drilled shafts are relatively larger in diameter, so the side friction force also contributes to the lateral resistance. Therefore, the total lateral force for the crust layer is calculated as the sum of the ultimate lateral force and side shear force.

The lateral resistance force per unit length of drilled shaft from API (1993) method in the clay is calculated as

$$p_{ult-Pile} = \left(3c + \gamma' X + J c \frac{X}{B}\right) B \qquad \text{for } X < X_R$$

where, c is the cohesion and B is the diameter of drilled shaft, J is empirical constant (assume 0.5), γ ' is the effective unit weight of soil, and X is the depth. The X_R is the depth estimated as

$$X_R = \frac{6B}{\frac{\gamma'B}{c} + J} = \frac{6 \cdot 6}{\frac{42.6 \cdot 6}{850} + 0.5} = 44.96 \, \text{ft}$$

For average depth of X=5ft, the $p_{ult-pile}$ is calculated as

$$p_{ult-Pile} = \left(3.850 + 42.6.5 + 0.5.850 \cdot \frac{5}{6}\right) \cdot 6 = 18703 \, lb \, / \, ft$$

Thus, lateral force from drilled shaft is

$$F_{Pile} = p_{ult-Pile} \cdot L_c = 18703 \cdot 10 \cdot \frac{1}{1000} = 187 \, kip$$

where L_c is the length of the drilled shaft in clay layer.

The side shear force in the drilled shaft is calculated as

$$F_{SIDES} = 2 \alpha c L_c B = 2 \cdot 0.5 \cdot 850 \cdot 10 \cdot 6 \cdot \frac{1}{1000} = 51 kip$$

where α is the adhesion factor (assumed 0.5).

The total lateral force in the drilled shaft

$$F_p = F_{Pile} + F_{SIDES} = 187 + 51 = 238 \, kip$$

The lateral resistance p for the non-liquefied crustal layer then can be estimated as

$$p = \frac{F_p}{H} = \frac{238}{10} = 23.8 \, kip \, / \, ft = 1983 \, lb \, / \, in$$

It is generally recognized that significant amount of relative displacement is required to mobilized the lateral earth pressure of the soil. For the soft clay, Canadian Geotechnical Society (1992) suggested the relative displacement can be as large as 4 % of the wall height. Based on experimental test on pile cap, Cubrinovski and Ishihara (2007) found that displacement of 2 to 8% of the wall or cap height is necessary to mobilize the earth pressure in dense sand and even higher displacement is required for the loose sand. In CALTRANS (2011), the maximum displacement to mobilize the lateral earth pressure in the crust layer is estimated using the procedure recommended by Brandenberg et al. (2007). In this example, due to the lack of guidelines in the literature to estimate the displacement to mobilize earth pressure in drilled shaft, CALTRANS (2011) procedure is adopted.

$$\Delta_{\text{max}} = (0.05 + 0.45 f_{depth} f_{width}) \cdot H$$

where
$$f_{depth} = e^{-3(\frac{Z_c - D}{T} - 1)} = e^{-3(\frac{10}{10} - 1)} = 1$$

$$f_{width} = \frac{1}{\left(\frac{10}{\frac{W_T}{T} + 4}\right)^4 + 1} = \frac{1}{\left(\frac{10}{\frac{6}{10} + 4}\right)^4 + 1} = 0.0428$$

The maximum displacement (Δ_{max}) for the p-y curve of non-liquefied crustal layer is

$$\Delta_{\text{max}} = (0.05 + 0.45 \cdot 1 \cdot 0.0428) \cdot 10 = 0.069 \cdot 10 = 0.693 \text{ ft} = 8.3 \text{ in}$$

The *p-y* curve is shown in Figure 2.7.

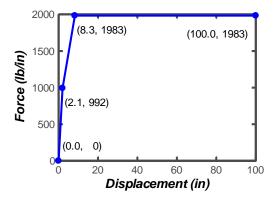


Figure 2.7: Idealized p-y curve for non-liquefied crust layer

2.7.4 Softening in Non-liquefied Layer

The lateral resistance of non-liquefied layers in the vicinity of liquefiable layers is affected during liquefaction. For individual piles in a group, the region at 2 times diameter of the pile is affected by the liquefied soil. However, Ashford et al. (2011) recommended ignoring this softening behavior in non-liquefied layers for larger diameter drilled shafts because twice their diameter could exceed the thickness of the layer, and additional research is needed in this area. Therefore, in this example smeared profile due to liquefied soil is ignored in both upper and lower non-liquefied layers.

2.7.5 Inertial Loads on the Foundation

The inertial load from the superstructure weight can be applied directly as the equivalent shear force acting at the top of the drilled shaft. In the case that large soil movement is expected during strong motion, inertial forces at the drilled shaft and the superstructure need to be considered with soil displacement simultaneously to provide a conservative estimate of displacement and moment demands in the piles. The shear force acting on the drilled shaft can be estimated assuming the column yielding at strong earthquake shaking.

Column yielding condition

In the case of high seismic demand, the bridge column can potentially develop a plastic hinge and may limit the maximum inertial load transferred to the foundation. Assuming this is the case, and considering a fixed-fixed condition of the column, the inertial force is computed as

The moment capacity of the bridge column $(M_{max}) = 3.40 \text{ x} 10^4 \text{ kip-in}$

Length of the pier (H) = 25 ft

$$V_{SHEAR} = \frac{2M_{\text{max}}}{H} = \frac{2 \cdot 3.4 \times 10^4 \, kip - in}{25 \, ft} \cdot \frac{1}{12} = 227 \, kip$$

It is unlikely that the peak shear force and peak displacement demand will occur at the same time, thus 50% of the inertial load from the superstructure and column is combined with the kinematic loading.

$$V_i = 0.5 \cdot 227 = 114 \, kips$$

2.7.6 Evaluate Seismic Performance

Using all the data, an LPILE model is developed as shown in Figure 2.5. For the non-liquefiable crustal layer, a modified *p-y* curve is used (Section 2.7.3), the liquefiable layers are modeled as soft clay with residual strength (Section 2.4), the dense sand layer is modeled as API sand and the bed rock is modeled as strong rock (available in LPILE). A constant displacement of 60-in is imposed throughout the non-liquefiable crust with linear decreasing values to zero at the interface of the bottom liquefiable layer and the non-liquefiable dense sand layer. The inertial shear force (computed above), one half of yielding moment of the column, and axial force of 760 kips (given in the problem) are applied as a boundary condition at the top of the drilled shaft.

Based on the performance criteria shown in Table 3.1, the maximum allowable moment for the drilled shaft is 1.56×10^5 kip-in (13000 kip-ft). The displacement, bending moment demand, shear force demand, and soil loading for the drilled shaft are obtained from pushover analysis and the results are shown in Figure 2.8. A summary of the results obtained from the Figure 2.8 is presented on Table 2.3. The maximum drilled shaft displacement, bending moments, and shear force are 6.8-in, 10416 kip-ft, and 1570 kip, respectively. The bending moment demand and shear force demand are less than the allowable limits specified in foundation performance criteria (Section 2.2). Therefore, the drilled shaft foundation satisfies the targeted performance. It is noted that ODOT does not specified any displacement criteria so that no performance has been assessed in terms of pile displacement.

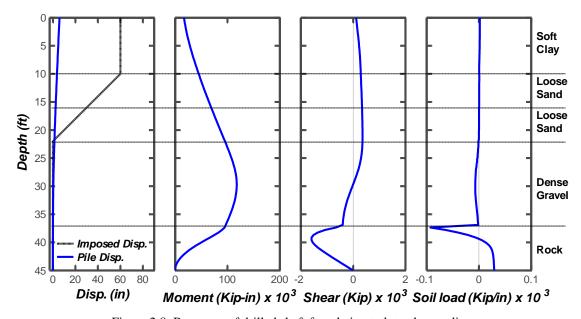


Figure 2.8: Response of drilled shaft foundation to lateral spreading

Table 2.3: Summary of bridge foundation response for drilled shaft under lateral spreading

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of drilled shaft	6.8 in	-
Maximum shear	1570 kip	1877 kip*
Maximum moment	10416 kip-ft	13000 kip-ft

Note: * The shear capacity of the drilled shaft was computed using ACI 318-11 code as Shear strength from concrete

$$V_c = 2\lambda \sqrt{fc'}A = 2 \cdot 0.85 \sqrt{4000} \cdot (6 \cdot 12 - 2 \cdot 6) \cdot 6 \cdot 12 \cdot \frac{1}{1000} = 464 \, kip$$

where λ is constant (0.85), f_c is compressive strength of concrete, and A is the area of section acting in shear and calculated as effective depth times diameter of the section.

Shear strength from reinforcement

$$V_{s} = \frac{A_{v} f_{yt} d}{s} = \frac{\left(2 \cdot \pi \cdot 1^{2} / 4\right) \cdot 60000 \cdot \left(6 \cdot 12 - 2 \cdot 6\right)}{4} \cdot \frac{1}{1000} = 1413 \, kip$$

where A_v is the two times area of shear reinforcement, f_{yt} is the tensile strength of reinforcement, d is the effective depth of the section, and s is the pitch or spacing.

Total shear capacity $V=V_c+V_s=464+1413=1877$ kip.

2.7.7 Enhancing Performance/Retrofitting the Foundation

In this example, the drilled shaft foundation satisfies the performance criteria (Section 2.7.6), so no seismic enhancement is required. However, if the performance criteria were not satisfied, then seismic enhancement/retrofitting would be required. For the new foundation design, the simplest way to enhance performance is to increase the diameter of the drilled shaft, longitudinal reinforcement, and shear reinforcement. For a pre-existing foundation, another drilled shaft can be designed to tie together with the existing drilled shaft and seismic performance can be evaluated again. If enough space is available, ground improvement (using stone column or deep soil mixing columns) can be carried out to mitigate liquefaction in the loose sand, altogether preventing laterally spreading displacement.

2.8 NUMERICAL ANALYSIS FOR PILE GROUP

As mentioned earlier, an additional design example is presented in order to demonstrate the procedures to analyze the pile group of the interior bent. The drilled shaft foundation at the interior bent is replaced with a 4 x 4 pile group of 16" x 0.5" PP (ASTM A252, Grade 3) piles. The factored axial resistance of each pile is 225 kips. The soil profile used in this example is exactly the same as in the drilled shaft foundation case (Figure 2.9). The center to center spacing of the piles is 5.0 ft, and the pile cap length, width and height are 19 ft x 19 ft x 4ft, respectively. The other structural properties of the pile and pile cap are shown in Table 2.4 and Table 2.5,

respectively. Descriptions of the variables used for the calculation are shown in Figure 2.10 (identical to the variables used by *CALTRANS 2011*).

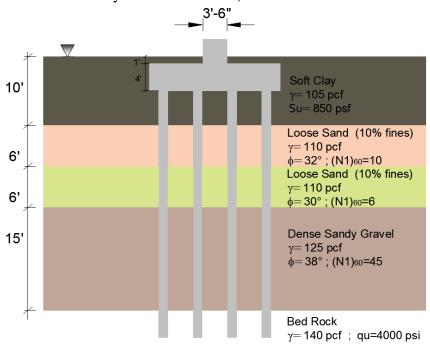


Figure 2.9: Soil profile and foundation dimension (replaced at drilled shaft location)

Table 2.4: Structural properties of 16" diameter PP pile

	<u> </u>	
Description	Value	
Diameter (B)	16 in	
Thickness (t)	0.5	
Length	38 ft	
Yield Stress (f_v)	45,000 psi	

Table 2.5: Pile cap structural properties

Description	Value
Width (W_T)	19 ft
Length (W_L)	19 ft
Thickness (T)	4 ft
Moment of inertia (<i>I</i>)	$1.1 \text{ x} 10^4 \text{ ft}^4$
Young's modulus (E)	$3.61 \times 10^{3} \text{ksi}$

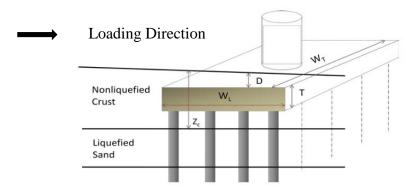


Figure 2.10: Description of the variables used in calculation (CALTRANS 2011)

2.8.1 Modeling Methodology

The conceptual drawing of the pile group analysis in laterally spreading ground is shown in Figure 2.11 and Figure 2.12. The piles in a group were modeled as an equivalent single pile with n times the flexural stiffness and yielding moment of a single pile for the pile group composed of n piles (n: number of piles). Soil springs for the equivalent piles are computed by amplifying the p-y curves for a single pile using group p-multipliers. Separate p-y curves are computed (based on passive earth pressure) for the pile cap portion and non-liquefied crustal layer. Figure 2.12 shows a schematic diagram for the LPILE model with equivalent soil-pile springs subjected to liquefaction induced lateral spreading together with equivalent inertial forces at the pile top and superstructure. For the boundary condition, a rotational spring is provided for the pile cap in order to accommodate the pile cap rotation during the earthquake loading. The application of a rotational spring gives better results than a free or fixed head boundary conditions as reported in previous research (*Juirnarongrit and Ashford 2006*).

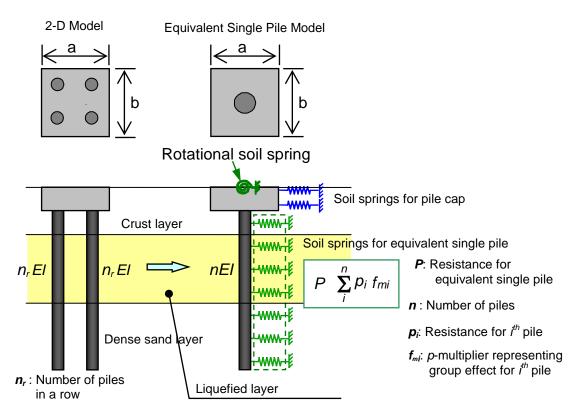


Figure 2.11:Equivalent single pile model illustrations

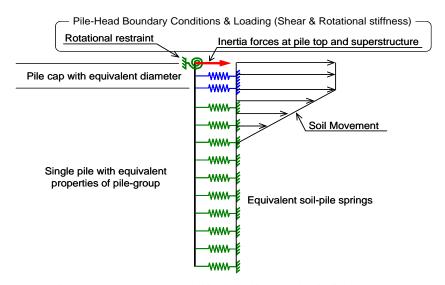


Figure 2.12: Boundary conditions and imposed soil displacement

2.8.2 Calculate Moment Curvature Relationship

The LPILE software is used to calculate the moment-curvature of a single pile. Then, the moment is scaled by the number of group piles (16) while keeping the curvature equal to that of a single pile. The ductility of the equivalent pile is fixed as 12 and the ultimate moment capacity is computed as 1.1 times the maximum moment obtained from single pile times number of piles in the group. The moment-curvature and moment-stiffness relationship for the single pile is shown in Figure 2.13 (a) and the moment-curvature relationship for the equivalent pile in Figure 2.13 (b). The moment capacity and stiffness of a single pile and equivalent pile are shown in Table 2.6.

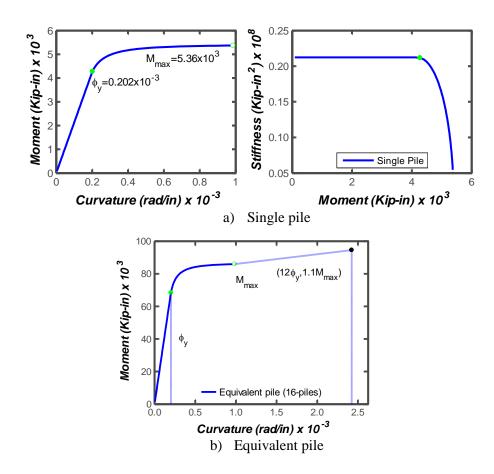


Figure 2.13: Section analysis: a) Moment–curvature and stiffness-moment relations for a single pile; b) moment-curvature relationship for equivalent pile

Table 2.6: Moments and stiffnesses of a 16" diameter pile and equivalent pile for 4 x 4 pile group

Property	Single pile	Equivalent pile
Yield moment (M_y) (kip-in)	4.23×10^3	6.77×10^4
Maximum moment (M_{max}) (kip-in)	5.38×10^3	8.61×10^4
Ultimate moment (M_{ult}) (kip-in)	5.92×10^3	9.47×10^4
Elastic <i>EI</i> (kip-in ²)	$2.11 \text{ x} 10^7$	3.38×10^8
Plastic <i>EI</i> (kip-in ²)	2.42×10^5	3.87×10^6

2.8.3 p-y Curves for Non-liquefied Crust Layer

The *p-y* curve for the pile cap is computed following the guidelines provided by CALTRANS (2011). The procedures to compute the *p-y* curve are shown in APPENDIX-D. A sample calculation to compute the controlling passive failure mechanism is shown below.

Case A

Depth of pile cap from surface (D)= 1ft Thickness of pile cap (T) = 4ft Cohesion (c) = 850 psf Adhesion factor (α) =0.5

Passive pressure force $(F_{passive-A})$

$$= (4 + \frac{\gamma(D+T)}{c} + \frac{D+T}{4W_T} + 2\alpha)cW_T \frac{(D+T)}{2}$$

$$= (4 + \frac{42.6(1+4)}{850} + \frac{1+4}{4\cdot19} + 2\cdot0.5)\cdot850\cdot19 \frac{(1+4)}{2} \frac{1}{1000} = 214 \text{ kip}$$

Force of piles $(F_{piles-A})$

$$\mathbf{F}_{piles-A} = n \cdot GRF \cdot P_{ult-pile} \cdot L_{c}$$

where n is the numebr of piles in group, GRF is group reduction factor, L_c is the pile length

For clay layer, *p_{ult-pile}* is calculated using API (1993) procedure (APPENDIX-D)

$$X_R = \frac{6B}{\frac{\gamma' B}{c} + J} = \frac{6 \cdot 16}{\frac{42.6 \cdot 16}{850} \cdot \frac{1}{12} + 0.5} \cdot \frac{1}{12} = 14 \text{ ft}$$

Since, $X < X_R$

ultimate pressure on clay $(p_{ult-pile}) = \left(3c + \gamma'X + Jc\frac{X}{B}\right)B$ = $\left(3.850 + 42.6.7.5 + 0.5.850\frac{7.5}{16}.12\right)16.\frac{1}{12} = 7.0 \, kip / ft$

The GRF for the pile group is calculated using Mokwa and Duncan (2001) chart as shown in Figure 1.22. The spacing-to-diameter ratio for the pile group (s/D) = 60/16=3.75. For the s/D ratio of 3.75, the *p*-multipliers for the leading row, 1sttrailing row, 2nd trailing row, and 3rd trailing row are estimated as 0.86, 0.78, 0.67, and 0.62, respectively.

Average GRF=
$$(0.86+0.78+0.67+0.62)/4 = 0.73$$
. $\mathbf{F}_{piles-A} = 16 \cdot 0.73 \cdot 7 \cdot 5 = 409 \, kip$

Pile cap side force ($F_{sides-A}$)

$$F_{sides-A} = 2\alpha c (T)W_L$$

$$F_{sides-A} = 2.0.5.850.19 \cdot \frac{4}{1000} = 65 \text{ kip}$$

The ultimate forces from mechanism A is

$$F_{ult-A} = 214 + 409 + 65 = 688 kip$$

Case B

for
$$D= 1 \text{ft}$$
, $T=9 \text{ft}$, $\alpha=0.5$, $c=850 \text{ psf}$

Passive pressure force $(F_{passive-B})$

=
$$(4 + \frac{42.6(1+9)}{850} + \frac{1+9}{4\cdot 19} + 2\cdot 0.5)\cdot 850\cdot 19\frac{(1+9)}{2}\frac{1}{1000} = 455 \text{ kips}$$

Pile cap side force $(F_{sides-B})$

$$F_{sides-B} = 2.0.5.850.19 \cdot \frac{9}{1000} = 145 \, kips$$

The ultimate forces from mechanism B is

$$F_{ult-B} = 455 + 145 = 600 \, kips$$

Since $F_{ult-B} < F_{ult-A}$, mechasim B control in this example.

The maximum relative displacement (Δ_{max}) to mobilize fully passive resistance against the pile cap is determined as:

$$\Delta_{MAX} = (T)(0.05 + 0.45 f_{depth} f_{width})$$

where f_{depth} and f_{width} are the factors for the finite width of the pile cap

$$f_{depth} = e^{-3(\frac{Z_c - D}{T} - 1)}; f_{width} = \frac{1}{\left(\frac{10}{\frac{W_T}{T} + 4}\right)^4 + 1}$$

where W_T is pile cap width, T is pile cap thickness, Z_c is the depth of the crustal layer

$$f_{depth} = e^{-3(\frac{10-1}{4}-1)} = 0.023$$
 and $f_{width} = \frac{1}{\left(\frac{10}{\frac{19}{4}+4}\right)^4+1} = 0.36$

$$\Delta_{MAX} = (4)(0.05 + 0.45 \cdot 0.023 \cdot 0.36) = 0.214 \text{ ft} = 2.57 \text{ in}$$

The value of p_{ult} for the p-y curve is calculated as

$$p_{ult} = \frac{F_{ult}}{Z_c - D} = \frac{600}{10 - 1} = 67 \, kip \, / \, ft = 5555 \, lb \, / \, in$$

The idealized p-y curve for the pile cap is shown in Figure 2.14.

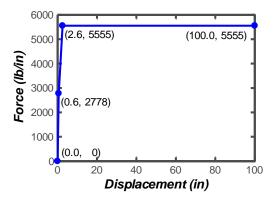


Figure 2.14: Idealized p-y curves for pile cap in crust layer

2.8.4 Softening in Non-liquefied Layer

Correction for the effect of a "smeared profile" in liquefied sand to the adjacent boundary soil is carried out using p-multiplier. The length of the influenced zone is estimated as described in CALTRANS (2011). For pile diameters between 1 and 3 ft, the depth affected by the liquefaction (S_b) is calculated as (shown in Figure 1.28)

$$S_b = 2 - \frac{\left(\frac{16}{12} - 1\right)}{2} = 1.83$$

So the influence zone is extended to 1.83 times the diameter of the pile (ie, 2.4 ft). Since case B controls, the failure mechanism behaves as composite block, and application of the smeared profile is not appropriate in the non-liquefied crust. Therefore, the reduction in the *p*-*y* strength is only applied to the underlying non-liquefied layer. However, if case A had controlled the

smeared profiled would have been appropriate for both the upper and lower non-liquefied layers. The subgrade reaction for the dense sand is calculated using API (1993) method as

$$p_{ult} = (C_1 z + C_2 B) \gamma' z$$

where p_{ult} is the ultimate soil pressure, B is the diameter of pile, γ' is the effective unit weight, z is the depth of the layer, and C_1 and C_2 are the coefficients depending upon the friction angle (ϕ), calculated as (from *CALTRANS 2011*)

$$C_1 = 3.42 - 0.295\phi + 0.00819\phi^2$$

$$C_2 = 0.99 - 0.0294\phi + 0.00289\phi^2$$
 for $20 \le \phi \le 40$

$$p_{NL} = (4.036 \cdot 22 + 4.04 \cdot 16 / 12)62.6 \cdot 22 = 130 \, kip \, / \, ft = 10808 \, lb \, / \, in$$

The subgrade reactions for liquefiable layers are estimated based on API (1993) for clay using liquefied residual strengths. The required equations are provided in APPENDIX-D. The adjustment factors are shown in Table 2.7.

for lower loose sand layer with detph =22 ft

$$p_{L-lower} = 9c B$$
 since X>X_R (8 ft)

$$p_{L-lower} = 9.119 \cdot \frac{16}{12} = 1428 lb / ft = 119 lb / in$$

Table 2.7: Adjustment factors for softening in dense sand layer

Distance from interface (ft)	P_u adjustment factor (m_p)
1	$\frac{P_L}{P_{NL}} + \left(1 - \frac{P_L}{P_{NL}}\right) \left(\frac{1}{S_b \cdot B}\right) = \frac{119}{10808} + \left(1 - \frac{119}{10808}\right) \left(\frac{1}{1.83 \cdot 1.33}\right) = 0.42$
2	$\frac{P_L}{P_{NL}} + \left(1 - \frac{P_L}{P_{NL}}\right) \left(\frac{1}{S_b \cdot B}\right) = \frac{119}{10808} + \left(1 - \frac{119}{10808}\right) \left(\frac{2}{1.83 \cdot 1.33}\right) = 0.82$
2.4	1.0

2.8.5 p-y Curve Scaling Factors

For the given s/D ratio of 3.75, the p-multipliers for the leading row, $1^{\rm st}$ trailing row, $2^{\rm nd}$ trailing row, and $3^{\rm rd}$ trailing row are estimated as 0.86, 0.78, 0.67, and 0.62, respectively. The average value of the p-multipliers was found to be 0.73. The p-multipliers were obtained from Mokwa and Duncan (2001). The chart for calculating p-multipliers is shown in Section 1.3.2.2. Final p-multipliers for the equivalent pile along the depth are shown in Table 2.8 .

Depth interval (ft)	p multipliers for single pile		Combined p multiplier for 16 piles
	Group effect	Smeared profile	
0-10	1	1	1
10-22	1	1	16
22-23	0.73	0.42	4.9
23-24	0.73	0.82	9.6
24.4-37	0.73	1	11.68
37-45	-	-	-

2.8.6 Rotational Stiffness for Pile Cap

In this example, the axial stiffness (k_{ax}) of the pile is assumed to be equal in uplift and compression. For relatively small pile group, this assumption is reasonable as found in previous research (Mokwa and Duncan 2003, Juirnarongrit and Ashford 2006). If the moment -rotation relationship for the pile cap is linear up to the ultimate restraining moment of a pile group, the foundation will rotate approximately about its center. According to CALTRANS (2011), 75% of the ultimate axial resistance of a pile can be mobilized at 0.25-in axial displacement. Then, the rotational stiffness ($k_{m\theta}$) for the pile cap can be estimated using the axial resistance of the pile.

$$k_{ax} = \frac{0.75 \cdot 225}{0.25} = 675 \, kips / in$$

$$k_{m\theta} = k_{ax} \sum n \cdot x^2 = 675 \cdot \left(4 \cdot \left(7.5 \cdot 12 \right)^2 + 4 \cdot \left(2.5 \cdot 12 \right)^2 + 4 \cdot \left(-2.5 \cdot 12 \right)^2 + 4 \cdot \left(-7.5 \cdot 12 \right)^2 \right)$$

$$= 4.86 \times 10^7 \, kips - in$$

It is noted that the spacing between the rows is 5-ft and each row contains four piles. The above calculated value will be used for rotational restraint at the top of the equivalent pile as a boundary condition.

2.8.7 Inertial Loads on the Foundation

The same lateral inertial load as computed in Section 0 will also be specified in this example. Since, only two boundary conditions can be applied in the LPILE, shear force and rotational spring are specified as boundary conditions.

2.8.8 Evaluate Seismic Performance

Using all the data, an LPILE model is developed as shown in Figure 2.12. For the non-liquefiable crustal layer, modified *p-y* curve is used (Section 2.8.3), the liquefiable layers are modeled as soft clay with residual strength (Section 2.4), dense sand layer was modeled as API (1993) sand, and the bedrock is modeled as strong rock using the unconfined compressive strength (available in LPILE). A constant displacement of 60-in is imposed throughout the non-liquefiable crust and linear decreasing value to zero at the interface of the bottom liquefiable layer and non-liquefiable dense sand layer.

Based on the performance criteria, the maximum allowable bending moment and shear force for a single pile are 448 kip-ft and 328 kip, respectively (Table 2.9). The displacement, bending moments, shear force, and soil loading for the pile group foundation are obtained from pushover analysis. The results are shown in Figure 2.15. A summary of the results is presented in Table 2.9, which is obtained from the Figure 2.15. The maximum moment or shear demand for the individual pile is calculated by dividing the total moment or total shear in the equivalent pile by the number of piles in the group. Comparing the results with the performance criteria, only shear demand of the pile group satisfies the performance objective. The moment demand on the piles (455 kip-ft) is larger than the allowable moment (448 kips-ft). Thus, the pile group foundation does not satisfy the performance criteria. Severe yielding of the pile may lead to partial or total collapse of the bridge. Therefore the performance of the pile group foundation has to be improved. Methods to increase the performance are explained in the next section. It is noted that ODOT does not specified any displacement criteria so that no performance has been assessed in terms of pile displacement.

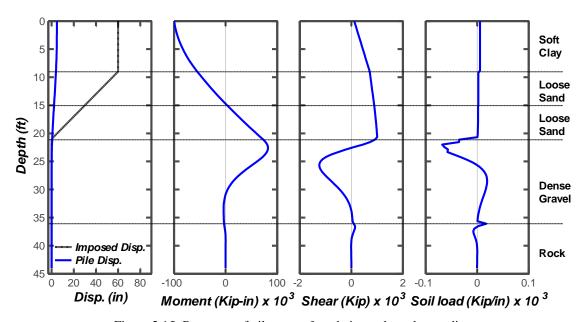


Figure 2.15: Response of pile group foundation to lateral spreading

Table 2.9: Summary of response for 4 x 4 pile group foundation

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	4.78 in	-
Max. shear in a single pile	78 kip	328 kip*
Max. moment in a single pile	455 kip-ft	448 kip-ft

Note: * The shear strength of the pile is computed using AISC (2005) steel manual

The shear strength of the pile

$$V_{n} = \frac{F_{cr}A_{g}}{2} = \frac{0.6 \cdot 45000 \cdot \pi \cdot \left(16^{2} - \left(16 - 2 \cdot 0.5\right)^{2}\right) / 4}{2} \cdot \frac{1}{1000} = 328 \, kip$$

where F_{cr} is the critical stress for buckling (taken as $0.6 f_y$) and A_g is the gross area of the pile section.

2.8.9 Enhancing Performance/Retrofitting the Pile Group Foundation

Although the shear demand in the pile is less than the allowable shear force, yielding of piles occurs for the given design earthquake loading scenario. Therefore, the foundation has to be modified to satisfy the performance criteria and preventing occurrence of yielding in pile groups. Generally, the performance of the foundation can be increased by three methods

- 1. Increasing the number of piles in a row or increasing the number of rows in the pile group;
- 2. Increasing the sectional properties (eg, diameter, thickness) of the pile and using equal (or increasing) number of piles in the group;
- 3. Using additional piles of relatively large size (eg, drilled shaft) and tied them to the existing foundation system

In the case of new foundation design, methods 1 and 2 could be the best solutions to improve the performance of the foundation. However, it is noted that if the moment demand is significantly higher than the capacity of the pile, it is possible that method 1 may not give a suitable solution. In method 1, increasing the number of piles not only increases the moment capacity, but also increases the stiffness. The increase in stiffness may lead to a proportional increase in moment demand. Thus, method 1 may require a significantly higher number of piles be added in order to achieve the foundation criteria. On the other hand, using method 2 may give a better solution because increasing the diameter of the pile significantly increases the moment capacity as well as stiffness. As a result, relatively few piles are sufficient to achieve the foundation performance criteria without yielding the piles.

In the case of an existing foundation, method 3 could be a suitable solution as the cost of retrofitting is usually cheaper than replacing the whole foundation. In this method, relatively stiffer piles are combined with the existing foundation and moment demand in the foundation is distributed according to the pile's relative stiffness. Generally, drilled shafts are suitable for this purpose and a small number of shafts could be sufficient to retrofit the bridge foundation.

Though this example is for existing bridge foundation, sample calculations were provided for all three methods for enhancing the performance of the pile foundation. The following sub sections describe each of the methods.

2.8.10Performance Enhancement by Increasing Number of Piles

As described in above section, the performance of the existing pile foundation can be increased by adding more piles. In this example, the existing foundation is retrofitted by adding 4 piles having same size as existing piles. The layout of the retrofitted foundation is shown in Figure 2.16. By following the same procedure from section 2.8.1 to section 2.8.7, LPILE model was developed and analysis was carried out. The response of the retrofitted foundation is shown in Figure 2.17 and the summary of the results is presented in Table 2.10. The retrofitted foundation has satisfied both bending moment and shear force performance criteria.

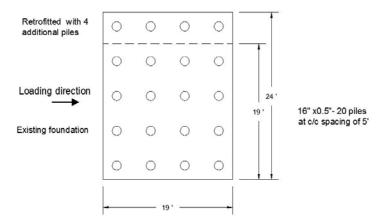


Figure 2.16: Retrofitted foundation layout

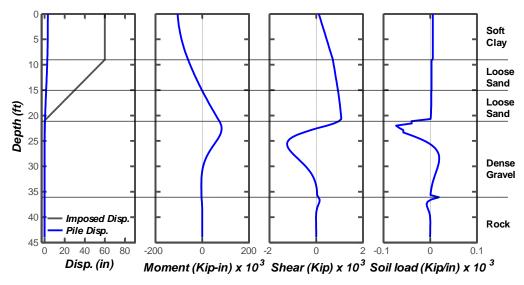


Figure 2.17: Response of pile group foundation to lateral spreading

Table 2.10: Summary of response for retrofitted 4 x 4 pile group foundation by adding one row of piles

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	3.22 in	-
Max. shear in a single pile	62 kip	328 kip*
Max. moment in a single pile	393 kip-ft	448 kip-ft

2.8.11Performance Enhancement by Using Larger Pile

This method is only suitable for the design of new foundations, where the size of the pile can be changed during the design phase. For this example, 9 piles are used with each pile having 2-ft diameter and 0.5-in thickness. The center to center spacing between the piles was provided with 5-ft and the corresponding size of the pile cap is 16 ft x 16 ft x 4ft. It is noted that size is progressively increased until the optimal design can be achieved. However, in this example a larger diameter is selected to show that the new pile configuration can satisfy the foundation performance criteria. The moment –curvature and moment-stiffness behavior for the new pile are shown in Figure 2.18. The sectional properties of the single pile and corresponding equivalent pile are shown in Table 2.11. The modified p-y curve for the pile cap is shown in Figure 2.19.

Results of the pushover analysis are shown in Figure 2.20. A summary of the results is shown in Table 2.12, which is obtained from Figure 2.20. The maximum moment demand and shear demand in an individual pile are 810 kip-ft and 96 kip respectively. These demands are less than the maximum allowable limits for moment 1025 kip-ft and shear force 498 kip. Thus, the new foundation satisfies the performance criteria. From these results, it can be seen that appropriate pile size can reduce the number of piles and pile cap size to satisfy the performance criteria. As mentioned before, ODOT does not specify criteria for pile cap displacement; therefore no assessment has been carried out.

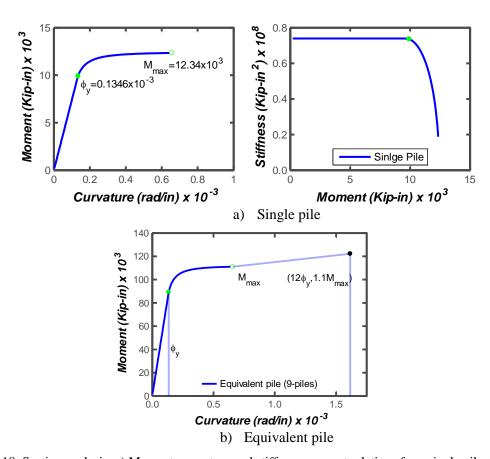


Figure 2.18: Section analysis: a) Moment–curvature and stiffness-moment relations for a single pile; b) moment-curvature relationship for equivalent pile

Table 2.11: Moments and stiffnesses of a 24" diameter pile and equivalent pile for 3 x 3 pile group

Property	Single pile	Equivalent pile
Yield moment (M_y) (kip-in)	9.91×10^3	$8.92 \text{ x} 10^4$
Maximum moment (M_{max}) (kip-in)	1.23 x10 ⁴	1.11 x10 ⁵
Ultimate moment (M_{ult}) (kip-in)	1.35×10^4	$1.22 \text{ x} 10^5$
Elastic <i>EI</i> (kip-in ²)	7.39×10^7	6.65×10^8
Plastic EI (kip-in ²)	9.11 x10 ⁵	8.21×10^6

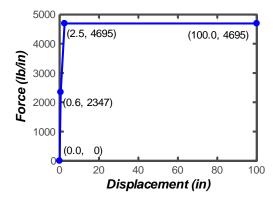


Figure 2.19: Idealized p-y curve for non-liquefied crust layer

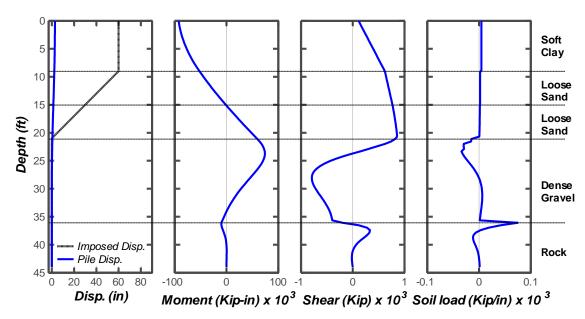


Figure 2.20: Response of pile group foundation with 2-ft diameter pile

Table 2.12: Summary of response for pile group modified with 24" diameter piles

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	2.86 in	=
Max. shear in a single pile	96 kip	498 kip*
Max. moment in a single pile	810 kip-ft	1025 kip-ft

Note: * Shear capacity is calculated based on AISC (2005).

2.8.11.1 Performance Enhancement by Connecting with Additional Drilled Shafts

In this method, trial and error can be used to estimate the number and size of drilled shafts to be used to retrofit an existing bridge. Then the combined stiffness is computed for the equivalent pile. In this example, two drilled shafts having 42-in diameter are selected as a starting point. The layout of the retrofitted pile group foundation and the cross-section of the new drilled shafts are shown in Figure 2.21. The moment-curvature and moment-stiffness of the drilled shaft are shown in Figure 2.22together with the moment-curvature relationships for equivalent pile. The combined moment-curvature relationships is obtained by adding the moment curvature for the existing single pile times number of pile and moment curvature for the new drilled shaft times number of drilled shafts. The sectional properties for the single pile and single drilled shafts are shown in Table 3.13

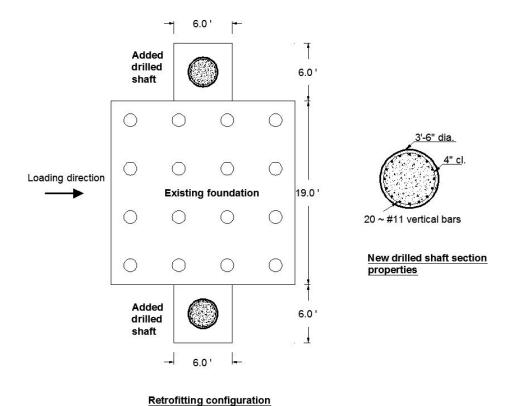


Figure 2.21: Size of the drilled shaft used for retrofitting

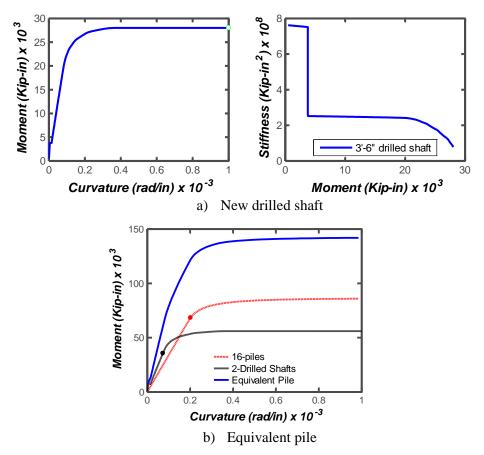


Figure 2.22: Section analysis: a) Moment–curvature and stiffness-moment relations for a new drilled shaft; b) moment-curvature relationship for equivalent pile

Table 2.13: Moments and stiffnesses of a 16" diameter pile and 42" diameter drilled shaft

Property	Single existing pile	Single drilled shaft
Yield moment (M_y) (kip-in)	4.23×10^3	1.78×10^4
Maximum moment (M_{max}) (kip-in)	5.38×10^3	2.80×10^4
Ultimate moment (M_{ult}) (kip-in)	5.92×10^3	3.08×10^4
Elastic EI (kip-in ²)	$2.11 \text{ x} 10^7$	2.44×10^8
Plastic <i>EI</i> (kip-in ²)	2.42×10^5	1.89×10^6

The calculation for the combined and relative stiffness of the pile group and drilled shafts is as follows

- 1. Bending stiffness of 16 piles = $3.3 \times 10^8 \text{ kip-in}^2$ (from Section 2.8.2)
- 2. Bending stiffness of new drilled shaft= 2.4x 10⁸ kip-in² (from Figure 2.22)
- 3. Thus, total stiffness of new super-pile =3.3 x $10^8 + 2$ x 2.4x $10^8 = 8.3$ x 10^8 kip-in²
- 4. Relative stiffness of 16 piles combined = $3.3 \times 10^8 / 8.3 \times 10^8 = 0.40$

With these equivalent pile properties, analysis is conducted again. In this example, the *p-y* curve for the pile cap is assumed to be similar to that of the original pile cap (Figure 2.14). Furthermore, the rotational stiffness for the pile cap is also considered equal to that of the original pile cap (Section 2.8.6). The analysis results are shown in Figure 2.23 and a summary of the results is shown in Table 2.14.

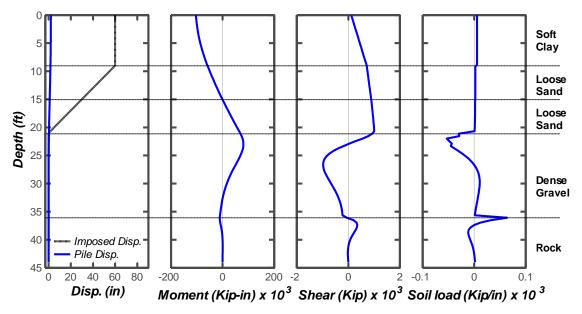


Figure 2.23: Response of pile group foundation retrofitted with 42" diameter drilled shaft

The maximum moments demand on the single pile and new drilled shaft are computed as

- 1. The maximum moment in the super pile = 92000 kip-in (obtained from Figure 2.23)
- 2. The moment in the 16 piles = 92000×0.40 (calculated in step 4)
- 3. = 36800 kip-in = 3067 kip-ft
- 4. Therefore, moment in single pile = 3067/16 = 192 kip-ft < 448 kip-ft OK
- 5. Moment in the two drilled shafts =92000 x (1-0.4) = 54000 kip-in = 4500 kip-ft.
- 6. Moment in a single drilled shaft = 4500/2= 2250 kip-ft < 2566 kip-ft **OK**

Table 2.14: Summary of response for retrofitted 4 x 4 pile group with two 42" diameter drilled shafts

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	2.1 in	-
Max. shear in a single pile	25 kip	328 kip*
Max. moment in a single pile	192 kip-ft	448 kip-ft

As can be seen from the Table 2.14, the retrofitted foundation satisfies the performance criteria for both moment and shear force in the pile. This example is only focused on the procedure to retrofit the pile foundation, so the proposed drilled shaft size may not be an optimal size. Additional analysis can be carried out with different drilled shaft sectional properties. Furthermore, the design example had shown here only serves as a simplified method to analyze bridge pile foundations in liquefaction induced laterally spreading ground. This design example is only intended to be a quick check for a routine job. In an important or large project, a detailed analysis would be required, which might involve 3D finite element methods with nonlinear constitutive models for soils and piles.

3.0 DESIGN EXAMPLE FOR FOUNDATION AT BRIDGE ABUTMENT

3.1 INTRODUCTION

This chapter presents an example for the seismic performance evaluation of a pile supported foundation at a bridge abutment using the "pinning" method. The seismic performance of the abutment is evaluated by following the procedure for the "foundation restrained crustal displacement case" in CALTRANS (2011) guidelines. In this method, it is assumed that the abutment provides lateral resistance to the displacement of the soil, which helps to reduce the foundation displacement and increase the overall performance of the foundation, leading to an economical design.

The bridge has a single row pile group foundation and integral abutment at both ends of the bridge, so the performance evaluation is carried out for the single row pile foundation case. The procedure for single and multiple rows is similar. Therefore, rather than providing another example for a multiple row pile foundation, additional comments are provided in the subsequent section of the single row procedure, which will be sufficient to evaluate the performance for multiple row pile foundations. Finally, examples are presented for seismic retrofitting of the integral abutment foundation. The liquefaction assessment of the soil profile at bridge abutment locations was already carried out in Chapter 2 and the residual strength of the liquefied soil computed in Chapter 3 will be used in slope stability analysis of the embankment.

3.2 NUMERICAL ANALYSIS FOR PILE GROUP FOUNDATION AT BRIDGE ABUTMENT

Dimensions of the bridge abutment and foundation along with the soil profile are shown in Figure 3.1. The abutment rests on a pile group with a single row of 10 piles of size 16" x 0.5"PP. These piles are exactly the same as the piles used in Section 2.8. The dimensions and layout for the pile group are shown in Figure 3.2. The properties of the pile cap are shown in Table 3.1. Descriptions of the variables used for the calculation are shown in Figure 2.10 (identical to the variables used by *CALTRANS 2011*).

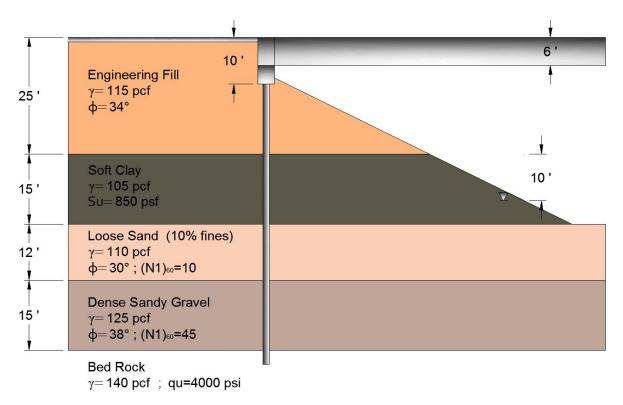


Figure 3.1:Soil profile and abutment layout (left section) with dimensions

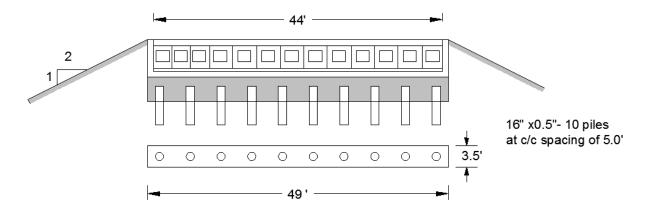


Figure 3.2: Pile group layout with pile cap dimensions

Table 3.1: Pile cap structural properties

Description	Value	
W_T	49 ft	
W_L	3.5 ft	
T	4 ft	
I	175 ft ⁴	
E	$3.61 \times 10^3 \mathrm{ksi}$	

3.2.1 Modeling Methodology

The pile group modeling technique and analysis using an equivalent pile, as described in Section 2.8.1, will be used. Since the foundation restraint (or pile pinning) condition is considered, the lateral spreading displacement is not known at the beginning of the analysis. Therefore, analyses are carried out by using a series of incremental lateral spreading displacement profiles (as described in Section 3.2.8).

3.2.2 Calculate Moment-curvature Relationship

The moment-curvature and stiffness-moment relationship for 16" x 0.5"PP (ASTM A252, Grade 3) is shown in Figure 2.13. The properties of the equivalent pile are shown in Table 3.2.

Table 3.2: Moments and stiffnesses of a 16" diameter pile and equivalent pile for 10 x 1 pile group

Property	Single pile	Equivalent pile
Yield moment (M_y) (kip-in)	4.23×10^3	4.23×10^4
Maximum moment (M_{max}) (kip-in)	5.38×10^3	5.38×10^4
Ultimate moment (M_{ult}) (kip-in)	5.92×10^3	5.92×10^4
Elastic EI (kip-in ²)	$2.11 \text{ x} 10^7$	2.11×10^8
Plastic EI (kip-in ²)	2.42×10^5	2.42×10^6

3.2.3 p-y Curves for Non-liquefied Crust Layer

The *p-y* curve for the pile cap is computed following the guidelines provided by CALTRANS (2011). The procedures to compute the *p-y* curve are shown in APPENDIX-D. A sample calculation to compute the controlling passive failure mechanism is shown below.

Case A

Depth of pile cap from surface (D)= 0ft

Thickness of Pile Cap (T) = 10ft

Cohesion (c') = 0 psf

Passive pressure force $(F_{passive-A})$

$$F_{passive-A} = \left(\overline{\sigma_{v}}K_{p} + 2c'\sqrt{K_{p}}\right)(T)(W_{T})(k_{w})$$

$$\sigma_{v} = (D + T/2) \cdot 115 = (0 + 10/2) \cdot 115 = 575 \, psf$$
 (Mean stress is computed)

for friction angle(ϕ) = 34° and δ = ϕ / 3 = 11.33

Passive earth pressure coefficient $(K_P) = 4.66$ (from log spiral method)

Active earth pressure coefficient $(K_a) = Tan^2 (45 - 34/2) = 0.28$

for
$$D = 0$$
 ft; $T = 10$ ft; Pile Cap Length $(W_T) = 49$ ft

From APPENDIX-D, the coefficient k_w is estimated as

$$k_{w} = 1 + \left(K_{p} - K_{a}\right)^{\frac{2}{3}} \left[1.1 \left(1 - \frac{T}{D+T}\right)^{4} + \frac{1.6}{1 + \frac{5W_{T}}{T}} + \frac{0.4\left(K_{p} - K_{a}\right)\left(1 - \frac{T}{D+T}\right)^{3}}{1 + \frac{0.05W_{T}}{T}} \right]$$

$$k_{w} = 1.17$$

Accounting 3D wedge effect and finite width and height of the pile cap, k_w is reduced by 20%.

$$k_w = 1 + 0.17 \cdot 0.8 = 1.13$$

$$F_{passive-A} = 575 \cdot 4.66 \cdot 10 \cdot 49 \cdot 1.13 / 1000 = 1483 \text{ kips}$$

Force of piles $(F_{piles-A})$

For cohesionless fill,

$$\begin{split} P_{ult-fill} &= \left(C_1 \, \overset{-}{H} + C_2 B \right) \gamma \, \overset{-}{H} \\ \text{for } \phi &= 34, \ C_1 = 2.85; C_2 = 3.33 \ \text{(API 1993 , Appendix D)} \\ \text{ultimate pressure on fill} (P_{ult-fill}) \\ &= \left(2.85 \cdot 17.5 + 3.33 \cdot 16/12 \right) \cdot 115 \cdot 17.5/1000 \\ &= 109 \, kip / ft \end{split}$$

For cohesive soil

$$X_R = \frac{6B}{\frac{\gamma'B}{c} + J} = \frac{6 \cdot 16}{\frac{42.6 \cdot 16}{850} \cdot \frac{1}{12} + 0.5} \cdot \frac{1}{12} = 14 \text{ ft}$$

Since $X > X_R$

ultimate pressure on clay layer $(p_{ult-vile}) = 9c B$

cohesion for clay(c)=850 psf ultimate pressure on clay $(P_{ult-clay}) = 9.850.16/12 = 10.2 kip/ft$

$$\boldsymbol{F}_{piles-A} = n \cdot GRF \cdot P_{ult-pile} \cdot L_c$$

where n is the number of piles in group, GRF is group reduction factor, L_c is the pile length. Here n=10, and GRF=1.0.

$$F_{piles-A} = (109 \cdot 15 + 10.2 \cdot 15) \cdot 1 \cdot 10 = 17880 \, kips$$

Pile cap side force (Fsides-A)

$$F_{sides-A} = 2(\sigma_v Tan(\delta) + \alpha c') (T)W_L$$

$$F_{sides-A} = 2 \cdot (575 \cdot Tan(11.33)) \cdot 3.5 \cdot 10/1000$$

$$= 8.06 kips$$

The ultimate forces from mechanism A is

$$F_{ult-A} = 1483 + 17880 + 8 = 19371 kips$$

Case B

Passive pressure force $(F_{passive-B})$

$$for \phi = 34^{\circ}$$

$$K_a = Tan^2 (45 - 34/2) = 0.28$$

$$K_n = Tan^2 (45 + 34/2) = 3.53$$

It is noted that the mean stress is used to estimate the passive earth pressure in the crust layer. The mean stress is obtained from dividing total effective stress by 2.

$$\sigma_{v}^{\prime} = \frac{25 \cdot 115 + 10 \cdot 105 + 5 \cdot (105 - 62.4)}{2} = 2069 \, psf$$

for
$$D = 0$$
 ft; $T = 40$ ft; $W_T = 49$ ft

$$k_{yy} = 1.49$$

Accounting 3D wedge effect and finite width and height of pile cap, k_w is reduced by 20%.

$$k_w = 1 + 0.49 \cdot 0.8 = 1.39$$

$$F_{passive-B} = (2069 \cdot 3.53 \cdot 25 + 2 \cdot 850 \cdot \sqrt{1.0} \cdot 15) \cdot 49 \cdot 1.39 / 1000 = 14173 kip$$

Pile cap side force $(F_{sides-B})$

$$F_{sides-B} = 2 \cdot (2069 \cdot Tan(11.33) \cdot 25 + 0.5 \cdot 850 \cdot 15) \cdot \frac{3.5}{1000} = 117 \, kip$$

The ultimate forces from mechanism B is

$$F_{ut-R} = 14173 + 117 = 14290 kip$$

Since, F_{ult-B}<F_{ult-A}, mechanism B controls the failure mechanism.

The maximum relative displacement (Δ_{max}) to fully mobilize passive resistance against pile cap is determined as

$$\Delta_{MAX} = (T)(0.05 + 0.45 f_{depth} f_{width})$$

where f_{depth} and f_{width} are the factors for the finite width of the pile cap calculated as

$$f_{depth} = e^{-3(\frac{40-0}{40}-1)} = 1$$
 and $f_{width} = \frac{1}{\left(\frac{10}{\frac{49}{40}+4}\right)^4+1} = 0.069$

$$\Delta_{MAX} = (40)(0.05 + 0.45 \cdot 1 \cdot 0.069) = 3.24 \, \text{ft} = 38.9 \, \text{in}$$

The value of p_{ult} for the p-y curve is calculated as

$$p_{ult} = \frac{F_{ult}}{Zc - D} = \frac{14290}{40 - 0} = 333 kip / ft = 29770 \ lb / in$$

The idealized p-y curve for the pile cap is shown in Figure 3.3

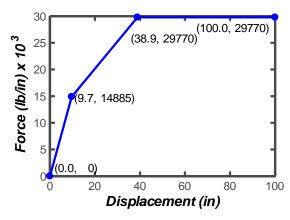


Figure 3.3: Idealized p-y curves for pile cap in crust layer

3.2.4 Softening in Non-liquefied Layer

The correction factor for the soil strength reduction (softening) in the non-liquefied lower soil layer is computed as described in Section 2.8.4. Since, the case B controls the failure mechanism and the soil above the liquefiable soil is considered as a composite cap-soil-block, no adjustments were made in upper layer. The correction factors are shown in Table 3.3.

The subgrade reaction for the dense sand is calculated using API (1993) method

$$p_{NL} = (4.036 \cdot 52 + 4.04 \cdot 16/12)62.6 \cdot 52 = 700 \, kip / ft = 58392 \, lb / in$$

The subgrade reactions for liquefiable layers are estimated based on API (1993) for clay using liquefied residual strengths. The required equations are provided in APPENDIX-D.

For the liquefied sand layer depth=40+12/2=46 ft

The residual strength = 443 psf (Section 2.4)

$$p_L = 9c B$$
 since X>X_R (8 ft)
 $p_L = 9.443 \cdot \frac{16}{12} = 5316 lb / ft = 443 lb / in$

Table 3.3: Adjustment factors for softening near the liquefaction interface

Distance from interface (ft)	P_u adjustment factor (m_p)
1	$\frac{P_L}{P_{NL}} + \left(1 - \frac{P_L}{P_{NL}}\right) \left(\frac{1}{S_b \cdot B}\right) = \frac{443}{58392} + \left(1 - \frac{443}{58392}\right) \left(\frac{1}{1.83 \cdot 1.33}\right) = 0.42$
2	$\frac{P_L}{P_{NL}} + \left(1 - \frac{P_L}{P_{NL}}\right) \left(\frac{1}{S_b \cdot B}\right) = \frac{443}{58392} + \left(1 - \frac{443}{58392}\right) \left(\frac{2}{1.83 \cdot 1.33}\right) = 0.82$
2.4	1.0

3.2.5 p-y Curve Scaling Factors

In this example, there is only one row so there is no group effect. The final *p*-multipliers for the equivalent pile along the depth are shown in Table 3.4. If the pile group has multiple rows, the group effect has to be considered as described in Section 2.8.5.

Table 3.4: Summary of p-multiplier coefficient

Donth intouval (ft)	p multipliers for single pile		Combined a multiplier for all 10 piles	
Depth interval (ft)	Group effect	Smeared profile	Combined <i>p</i> multiplier for all 10 piles	
0-40	1	1	1	
40-52	1	1	10	
52-53	1	0.42	4.2	
53-54	1	0.82	8.2	
54.4-67	1	1	10	
67-70	=	-	-	

3.2.6 Rotational Stiffness for Pile Cap

As the current example only contains a single row, there would be no restraint at the cap. Since the abutment is integral no rotation is allowed at the pile cap. In LPILE the boundary condition is applied by prescribing zero rotation at the pile head. If the foundation has multiple rows, the rotational stiffness can be computed using the procedure described in Section 2.8.6.

3.2.7 Inertial Loads on the Foundation

In an integral abutment, the inertial loads from the superstructure and pile cap have to be considered. The inertial force at the superstructure can be roughly estimated as a function of pseudo-spectral acceleration (PSA) at its natural period, its weight (W), and some modification factors (ie, C_{cc} and C_{liq}) as

Inertial force
$$(V) = PSA(\text{or } PGA) C_{cc} C_{lia} W$$

 $W_{\text{super-structure}} = 1180 \text{ kips (structural weight based on tributary area)}$

The C_{cc} and C_{liq} parameters are used to calculate the equivalent inertial force in superstructure and pile cap for liquefaction conditions. These parameters are obtained from Ashford et al. (2011) as shown in Table 3.5. Since no particular ground motion is selected in this example, the inertial load from the superstructure is computed using PGA. However, in routine practice, response spectrum analysis should be carried out to obtain the PSA.

Inertial force from superstructure
$$(V_{Super-structure}) = 0.4 \text{ g} \cdot 0.55 \cdot 0.65 \cdot \frac{1180}{g} = 169 \text{ kips}$$

Also, weight of pile cap $(W_{pilecap}) = 3.5 \text{ft} \cdot 49 \text{ft} \cdot 10 \text{ft} \cdot 150 \text{lb/ft}^3 = 257 \text{ kips (including abutment)}$

Intertial force for pile cap(
$$V_{pile-cap}$$
) = 0.4 $g \cdot 0.75 \cdot 0.85 \cdot \frac{257}{g}$ = 66 kips

Total inertial load V=169+66=235 kips

Fifty percent of this inertial force (118 kips) is applied to the foundation model.

Table 3.5: Inertia coefficients for BNWF analysis of pile foundations in liquefied ground (Ashford et al. 2011)

Design angetus for non-liquefied condition S /S	Pile Cap		Superstructure	
Design spectra for non-liquefied condition $S_{aT=1s}\!\!/$ S $_{aT=0s}$	C_{liq}	C_{cc}	C_{liq}	C_{cc}
1.7-2.4	1.4	0.85	0.75	0.65
0.5-1.6	0.75	0.85	0.55	0.65
≤0.4	0.35	0.85	0.45	0.65

3.2.8 Lateral Spreading Displacement and Shear Stress in the Foundation

Incremental crust displacement is imposed in the equivalent pile and the shear force in the pile at the middle of the liquefiable sand is obtained. The shape of the imposed displacement can be seen in Figure 3.4.

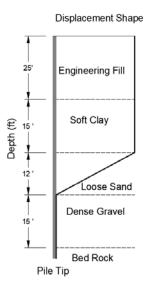


Figure 3.4: Imposed soil displacement into the analysis induced by lateral spreading

Using all the data defined earlier, pushover analyses are conducted with a series of incremental lateral spreading displacement profiles. The shear forces at the midpoint of the liquefied layer (the assumed location of discrete slip surface) are obtained and plotted against the lateral displacement at the top of the equivalent pile. The pushover analysis results are shown in Figure 3.5. The equivalent constant restraining, which is obtained by taking the running average of the shear forces obtained from pushover analysis, are also plotted. This curve will be used for the compatibility analysis in the next section.

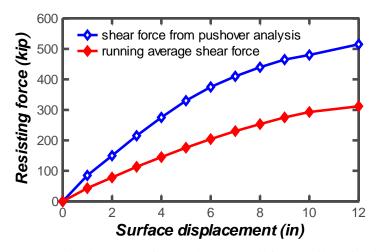


Figure 3.5: Pushover analysis of the super pile and abutment wall from L-pile Estimating Lateral Spreading displacements

The lateral spreading displacement for the embankment slope is determined using the Newmark sliding block method. Slope stability analyses were carried out to determine the force required to move the soil mass. In the bridge abutment location, the bridge deck can provide longitudinal resistance to movement of the abutment wall and provides a "pinning" effect for the moving soil mass. The abutment is assumed to be fully restrained from the bridge deck and has enough capacity to resist the lateral earth pressures generated due to the sliding soil mass. In this case, the lateral earth pressure will be equal to the ultimate passive resistance of the soil behind the abutment back wall. The passive resistance force can be calculated as

$$F_{DECK} = \left(\overline{\sigma_{v}}K_{p} + 2S_{u}\sqrt{K_{p}}\right)\left(T_{DECK}\right)W_{T}$$

where WT is the equivalent width accounting for the non-rectangular embankment shape as shown in Figure 3.6. The value is computed as

$$W_T = 44 + \frac{m}{2} \cdot H = 44 + \frac{2}{2} \cdot 10 = 54 \, \text{ft}$$

$$F_{DECK} = \left(\overline{\sigma_{v}}K_{p} + 2S_{u}\sqrt{K_{p}}\right)(T_{DECK})W_{T} == 3.115.3.53.6.54 = 395 kips$$

This force is used in the slope stability analyses as force per unit abutment width. Assuming the equivalent width of the embankment is 54 ft, the restrained force is 395/54= 7.31 kips/ft.

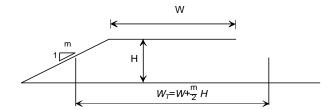


Figure 3.6: Estimation of tributary width of the embankment

The slope stability analysis was carried out in Slope-w program using Spencer's method. F_{DECK} computed above is applied at the deck location. Then, the seismic yield coefficients (k_y) were determined for different resisting forces located at the middle of the liquefied layer, for which the factor of safety is one. The slip surface was block type and forced to pass through the middle of the liquefied layer. The typical slip surface for the slope stability analysis of the embankment is shown in Figure 3.7. The embankment displacement is estimated using the Bray and Travasarou (2007)expression (APPENDIX-C). The plot for k_y and laterally spreading displacement is shown in Figure 3.8. Finally, using the pushover and slope stability analysis results, the compatibility force-displacement plot is developed as shown in Figure 3.9. The compatible displacement is found to be 9.4-in. The performance of the abutment foundation for 9.4-in lateral spreading displacement is evaluated and presented in the next section.

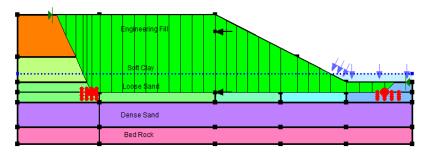


Figure 3.7: Slope stability analysis to computer k_y for set of resisting forces.

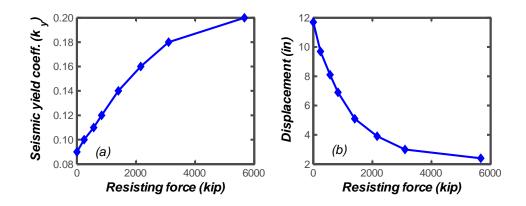


Figure 3.8: Results of embankment displacement analyses for different restraining forces: a) yield acceleration from slope stability analysis using Spencer's method and b) embankment slide mass displacements estimated

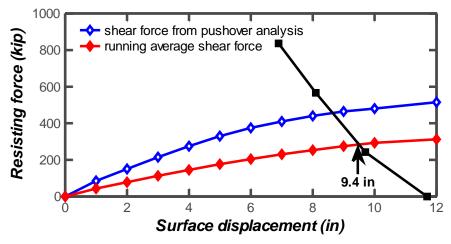


Figure 3.9: Compatibility force-displacements plot

3.3 EVALUATE RESULTS AGAINST FOUNDATION PERFORMANCE CRITERIA

Based on the displacement obtained from the compatibility curve, the analysis is carried out to determine the demands on the foundation. The displacement is imposed on the pile foundation model obtained from Section 3.2. The results of the imposed displacement of 9.4-in are shown in Figure 3.10 and the summary of the results are presented in Table 3.6.

Based on the results, the maximum bending moment in a pile is more than the allowable moment, which suggests yielding of the piles. Severe yielding of the pile may lead to partial or total collapse of the bridge. Therefore, the performance of the pile foundations at abutment needs to be improved. The shear demand on the pile is less than maximum allowable limits. No performance has been evaluated in terms of pile cap displacement demand.

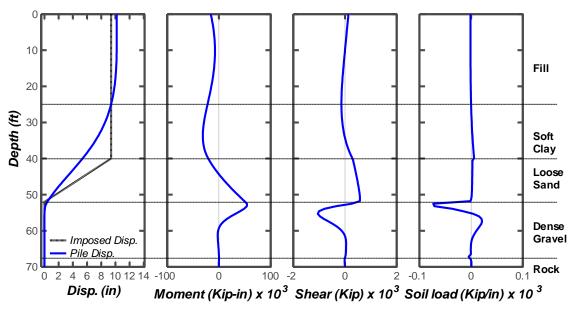


Figure 3.10: Pushover analysis results for compatible displacement of 9.3 in

Table 3.6: Summary of response for 10 x 1 pile group foundation at abutment

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	10.18 in	-
Max. shear in a single pile	105 kip	328 kip*
Max. moment in a single pile	453 kip-ft	448 kip-ft

3.4 ENHANCING PERFORMANCE/RETROFITTING THE FOUNDATION

As discussed in Section 2.8.9, seismic performance of the foundation can be improved by using different methods. For new foundations, the number of piles can be increased or the size of the pile can be increased or both. For existing foundations, additional piles can be added to reduce the seismic demand on the piles. In this example, the performance of the foundation is increased by increasing number of piles and connecting the pile foundation with additional drilled shafts.

3.4.1 Performance Enhancement by Increasing Number of Piles

In this example, trial and error method is used to determine the number of piles to be added in the existing foundation in order to satisfy the performance criteria. The layout of the retrofitted foundation is shown in Figure 3.11. In the existing foundation, additional 20 piles are added so that the size of pile cap is also increase to 11 ft x 49 ft x 4ft. By following the same procedure from Section 3.2.1 to Section 3.2.8, LPILE model was developed and analysis was carried out to determine new pushover curves. Then the compatible displacement of 8 in is determined as shown in Figure 3.12. The response of the retrofitted foundation is shown in Figure 3.13 and the summary of the results is presented in Table 3.7. The retrofitted foundation has satisfied both bending moment and shear force performance criteria.

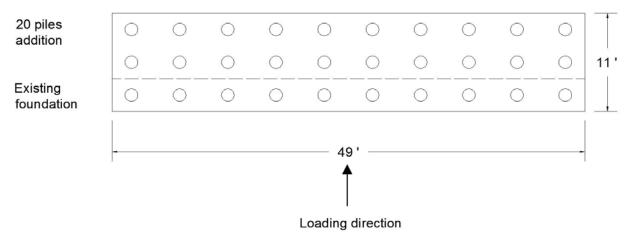


Figure 3.11: Foundation layout for retrofitting foundation by the addition of piles

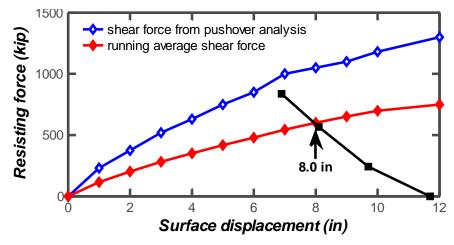


Figure 3.12:Compatibility force displacement plot for retrofitted foundation

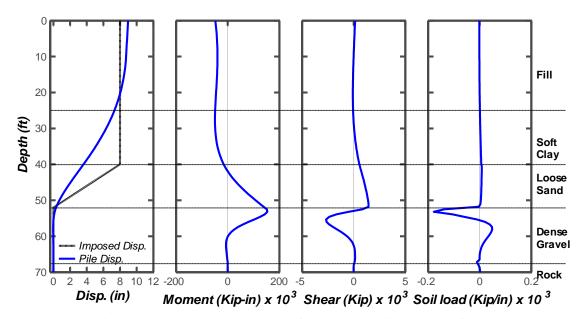


Figure 3.13:Pushover analysis results for compatible displacement of 8 in.

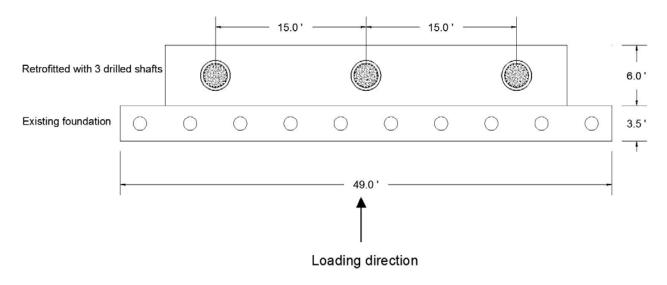
Table 3.7: Summary of response for retrofitted 10 x 1 pile group foundation by adding 2 rows of piles

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	8.96 in	-
Max. shear in a single pile	89 kip	328 kip*
Max. moment in a single pile	417 kip-ft	448 kip-ft

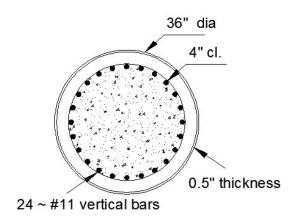
3.4.2 Performance Enhancement by Connecting with Additional Drilled Shafts

The trial and error method can be used to estimate the size of the drilled shaft. Similar to Section 2.8.11.1, three 3-ft diameter drilled shafts are selected as a starting point. The layout of the retrofitted pile group foundation and the cross-section of new drilled shafts are shown in Figure 3.14. The moment-curvature and moment-stiffness relationships for the new drilled shaft are

shown in Figure 3.15 together with the moment-curvature relationships for equivalent pile. The combined moment-curvature relationships is obtained by adding the moment curvature for the existing single pile times number of pile and moment curvature for the new drilled shaft times number of drilled shafts. The sectional properties for the single existing pile and single new drilled shafts are shown in Table 3.8.

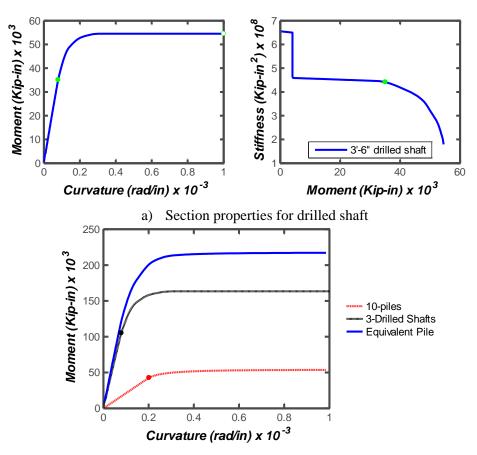


a) Foundation layout



b) New drilled shaft cross section

Figure 3.14:Foundation retrofitting by additions of new drilled shaft a) layout plan view; b) cross-section property of drilled shaft



o) Moment curvature relationships for equivalent pile

Figure 3.15:Moment and stiffness properties of a single pile and equivalent pile: a) moment curvature and stiffness moment relationships for new drilled shaft; b) combined moment–curvature relationship for equivalent pile

Table 3.8: Moments and stiffnesses of a 16" diameter pile and 36" diameter drilled shaft

Property	Single existing pile	Single drilled shaft
Yield moment (M_y) (kip-in)	4.23×10^3	3.51×10^4
Maximum moment (M_{max}) (kip-in)	5.38×10^3	5.45×10^4
Ultimate moment (M_{ult}) (kip-in)	5.92×10^3	$6.00 \text{ x} 10^4$
Elastic <i>EI</i> (kip-in ²)	$2.11 \text{ x} 10^7$	4.45×10^{8}
Plastic EI (kip-in ²)	2.42×10^5	6.24×10^6

The combined stiffness of the pile group and the drilled shaft can be computed as

- 1. Bending stiffness of 10 piles = 2.12×10^8 kip-in² (Section 3.2.2)
- 2. Bending stiffness of new drill shaft= 4.45x 108 kip-in2 (Table 3.8)
- 3. Thus, total stiffness of equivalent pile =2.12 x 10^8 +3 x 4.45x 10^8 = 1.54 x 10^9 kipin²
- 4. Relative stiffness of 10 piles combined = $2.12 \times 10^8 / 1.54 \times 10^9 = 0.14$

With these properties of the new equivalent pile, pushover analyses are carried out once again and compatibility displacements are determined, as shown in Figure 3.16. The compatible lateral displacement was found to be 7.8-in. This displacement is again imposed on the LPILE model and the performance is evaluated. The results of the pushover analysis for 7.8-in laterally spreading displacement are shown in Figure 3.17 and a summary of the pushover analysis results is shown in Table 3.9.

The moment for a single pile in the retrofitted pile group is computed as

- 1. The maximum moment in the equivalent pile in the LPILE model = 200000 kip-in
- 2. The moment in the 10 piles = $200000 \times 0.14 = 28000 \text{ kip-in} = 2333 \text{ kip-ft}$
- 3. Therefore, moment in 1 pile = 2333/10 = 233 kip-ft < 448 kip-ft OK
- 4. Moment in 1 drilled shaft = (200000 x (1-0.14))/(3 x12) = 4777 kip-ft < 5000 kip-ft ft **OK**

From the results, it can be seen that retrofitted foundation satisfies both displacement and moment performance criteria. In this example, only the procedure to retrofit the bridge foundation is shown and the proposed drilled shaft size may not be an optimal. Additional analysis can be carried out with different sectional properties of drilled shaft.

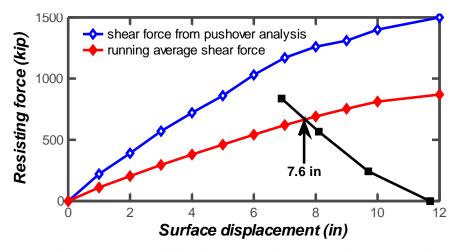


Figure 3.16: Compatibility of forces and displacements for new super pile

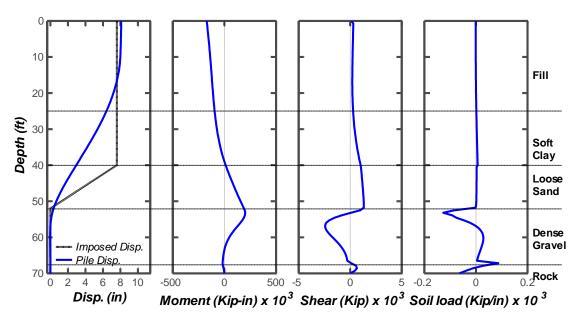


Figure 3.17: Response of pile foundation retrofitted with 36" diameter drilled shaft

Table 3.9: Summary of response of retrofitted 10 x 1 pile group with three 36" diameter drilled shafts

Parameter	Inertia and lateral spreading demand	Allowable limit
Disp. of pile cap	8.0 in	-
Max. shear in a single pile	35 kip	328 kip*
Max. moment in a single pile	233 kip-ft	448 kip-ft
Max. moment in a single drilled shaft	4780 kip-ft	5000 kip-ft

4.0 DESIGN EXAMPLE FOR GROUND IMPROVEMENTS

4.1 INTRODUCTION

As discussed in previous sections, performance of the bridge foundation can be improved under earthquake loading if liquefaction is prevented at the site. The most common method to mitigate liquefaction is by ground improvement using discrete elements such as stone column or deep soil mixing column (DSM). In particular, stone columns are effective to mitigate liquefaction by densifying the surrounding loose soil during installation. Thus, stone columns are effective for loose sand with nominal fine contents. On the other hand, DSM grids are effective in mitigating liquefaction based on the shear stress distribution mechanism. Since densification or drainage is difficult to achieve in silty soils, reducing the seismic shear stress in the soil is effective mechanism to mitigate risk of liquefaction. The DSM grids are effective for this purpose.

This chapter is focused on ground improvement using stone columns. Since ODOT is interested in the design of DSM grids in silty soil, design examples are also presented for DSM grids. The main working principle for the DSM grid is exactly same as the shear reinforcement mechanism of stone columns as presented in Section 1.2.1.3. As a result, no additional literature review is presented; however, necessary information (and references) required to design the DSM grids are presented in the subsequent sections. Designs for stone columns are carried out based on densification mechanisms, while shear reinforcement mechanism is used for DSM. It is noted that the stone columns can also be designed for shear reinforcement purpose following the procedures for DSM grids that is provided herein.

4.2 EXAMPLE PROBLEM

Assuming the bridge foundation site has easy access the ground improvement can be carried out. From chapter 3, it is found that the liquefiable loose sand layers at bridge interior bent are potentially liquefiable. Thus, the same soil profile is used to demonstrate design examples for ground improvement. To follow easily and for completeness, the soil profile is shown in Figure 4.1. The same earthquake scenario is used as described in chapter 3. ODOT provided the design earthquake scenario from the CSZ event with M_w =8.7. The designed peak ground acceleration (PGA) given by the ODOT is 0.40g. Since, the examples provided in this report serve as a guideline rather than specific answer for a particular site, the data provided by ODOT is used for all calculations. However, for the actual performance evaluation of a bridge site, characterization of the seismic hazard using appropriate techniques is highly recommended.

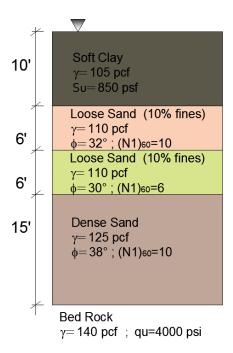


Figure 4.1: Design example soil profile for ground improvement

4.3 DESIGN CALCULATIONS FOR STONE COLUMN

Based on the literature review, stone columns are mainly effective as densification mechanisms rather than drainage and reinforcement mechanisms. Therefore, the design calculation is only based on the densification method only. It is noted that all the stresses are calculated at the middle of the liquefiable layers.

For the upper sand layer

Total Stress = 1380 psf

Effective stress= 568.8 psf

SPT value $(N_1)_{60} = 10$

Relative Density=
$$\sqrt{\frac{(N_1)_{60}}{46}} = \sqrt{\frac{10}{46}} = 47\%$$

CSR is calculated using Youd et al. (2001) (APPENDIX-A) as

$$CSR = 0.65 \frac{1380 \, psf}{568 \, psf} \cdot 0.4 \cdot 0.97 = 0.61$$

From Figure 4.2, the equivalent clean sand SPT value for CSR of 0.61 with 10% fine contents is 30. Since, the SPT value for the given layer is 10, which is less than the required SPT value of 30, ground improvement is necessary. From the Figure 4.3, the required area replacement ratio for the SPT value of 30 and 10% fines is obtained as 22%.

For lower sand layer

Total Stress = 2040 psf

Effective stress= 854.4 psf

SPT value =6

Relative Density=
$$\sqrt{\frac{(N_1)_{60}}{46}} = \sqrt{\frac{6}{46}} = 36\%$$

The cyclic stress ratio is then calculated as

$$CSR = 0.65 \frac{\sigma_v}{\sigma_v} \frac{a_{max}}{g} r_d = 0.65 \frac{2040}{854.4} \cdot 0.4 \cdot 0.96 = 0.60$$

From Figure 4.2, the equivalent clean sand SPT value for CSR of 0.60 with 10% fine contents is 30. Since, the SPT value for the given layer is 6, which is less than the required SPT value of 30, ground improvement is necessary.

From Figure 4.3, the required area replacement ratio for the SPT value of 30 and 10% fines is obtained as 22.0%. Applying 1.1 as a safety margin, the area replacement ratio for liquefaction mitigation is 24.2.

Thus, the required area replacement ratio to mitigate the liquefaction =24.2 %.

Assuming 3-ft diameter columns triangular grid pattern, the required spacing would be

$$A_r = \frac{A_{sc}}{A} = \frac{\pi d^2}{4 \cdot 0.87 \cdot s^2} = \frac{\pi \cdot 3^2}{4 \cdot 0.87 \cdot s^2} = 0.242$$

The factor of 0.87 is to account the triangular grid pattern for calculating the tributary area, as shown in Figure 4.3 (*Barksdale and Bachus 1983*).

$$s^{2} = \frac{\pi \cdot 3^{2}}{4 \cdot 0.87 \cdot 0.242}$$
$$s = 5.79 \text{ ft}$$

The horizontal spacing of the stone column (s) is 5.8-ft measured from center to center of the stone columns. The stone columns are designed for triangular grid pattern with 3-ft diameter. Generally the horizontal extent of treatment is carried out to 2/3 of the liquefiable depth. In this example, the depth of liquefiable soil is 22ft so the horizontal extend for stone column installation is 15ft ($2/3 \times 22 = 14.66 \approx 15$ ft) measured from the side of the bridge foundation.

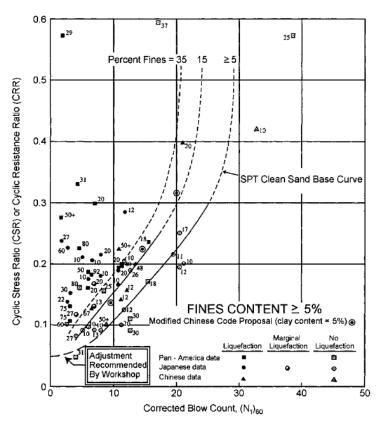


Figure 4.2: SPT clean-sand base curve for magnitude 7.5 earthquakes with data from liquefaction case histories (Youd et al. 2001)

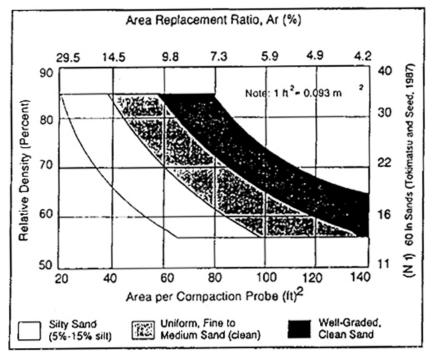


Figure 4.3: Approximate variation of relative density based on tributary area (*Barksdale and Bachus, 1983, Baez and Martin 1993*)

4.4 DESIGN CALCULATIONS FOR DSM GRIDS

As explained before, the design of DSM grids is based on the shear reinforcing mechanism rather than the densification and drainage mechanisms. In this design method, the cyclic stress ratio is calculated based on the seed and Idriss (1971) framework. The ratio of CSR for improved (CSR,I) ground and CSR for unimproved (CSR,U) ground is calculated as

$$K_G = \frac{\tau_s}{\tau} = \frac{CSR, I}{CSR, U}$$

The DSM grids are mainly designed using shear reinforcement mechanism assuming shear strain compatibility between the DSM grid and enclosed soil. Based on shear strain compatibility, the shear stress reduction factor, K_G , is calculated as (*Baez 1995, Baez and Martin 1993*)

$$K_G = \frac{\tau s}{\tau} = \frac{1}{G_r \left[A_r + \frac{1}{G_r} (1 - A_r) \right]}$$

where τ_s is the shear stress in improved ground surface and τ is the average shear stress in unimproved ground, A_r is area replacement ratio, G_r is the shear modulus ratio.

Recent research shows that the strain compatibility assumption is not valid and the level of shear stress by the above equation may be unconservative. Ngyugen et al. (2012) has conducted numerical investigations on these assumptions and provides new methods for calculating K_G factor by incorporating shear strain incompatibility in the DSM and surrounding soil as

$$R_{rd} = \min \left(\frac{1}{G_r \cdot \left[A_r \cdot C_G \cdot \gamma_r + \frac{1}{G_r} \cdot (1 - A_r) \right]}, 1 \right)$$

where C_G is a factor for accounting for flexural deformation in the DSM grid, γ_r is the shear strain ratio between the DSM grid and the surrounding soil. It is noted that for static loading, K_G and R_{rd} are equivalent. Detailed information about the computation of R_{rd} can be found in Nyugen et al. (2012) and the paper is presented in APPENDIX-E for ODOT review. Based on Nyugen et al. (2012), the C_G and γ_r factors are computed as

$$C_G = 1 - 0.5\sqrt{1 - A_r}$$

$$\gamma_r = \left[1 - \left(1 - A_r\right)^{1.3} \cdot \left(\frac{G_r - 1}{185}\right)^{0.4}\right] \cdot \min\left(\frac{H}{S}, 1\right)$$

where H is the height of the DSM grid and S is the spacing of the grid.

Using this framework, the DSM grid can be designed for liquefaction mitigation. All the stresses are calculated at the middle of the liquefiable layers

For upper sand layer

Total Stress = 1380 psf

Effective stress= 568.8 psf

SPT value $(N_1)_{60} = 12$

Shear wave velocity= $85[(N_1)_{60}+2.5]^{0.25}=165.8$ m/s [modified fit of Andrus and Stokoe (2000) at $p'_r=1$ atm]

Unit weight of soil (P) = 110 pcf = 1762 kg/m³

Shear modulus= $\rho V^2 = 1762 \cdot 165.8^2 = 4.84 \times 10^7 \, kPa = 1.01 \times 10^9 \, psf$

The cyclic stress ratio is then calculated as

$$CSR = 0.65 \frac{\sigma_v}{\sigma_v} \frac{a_{max}}{g} r_d = 0.65 \frac{1380}{568.8} \cdot 0.4 \cdot 0.97 = 0.61$$

Then, for an earthquake M_w =8.7, the modified CSR = 0.61/0.68 = 0.89.

From Figure 4.2, the CSR value for an SPT value of 10 and 10% of fines is 0.12

The shear stress ratio is,

$$K_G = \frac{0.12}{0.89} = 0.14$$

For a 3-ft thick DSM grid and shear modulus ratio (G_r) of 50, the required area replacement ratio A_r is 35% from Figure 4.4. It is noted that the R_{rd} and K_G are equivalent as both are the shear stress reduction ratio in the soil.

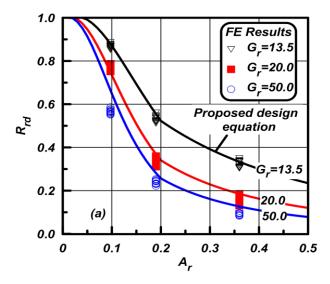


Figure 4.4: Design chart for DSM grid (Nyugen et al. 2012)

Since the DSM grids are installed in a square pattern as shown in Figure 4.5, the spacing of the grid can be calculated as

$$A_r = \frac{\frac{t}{2} \cdot S \cdot 4 - 4 \cdot \frac{t}{2} \cdot \frac{t}{2}}{S \cdot S} = \frac{2tS - t^2}{S^2}$$

Solving this quadratic equation,

$$S = \frac{2t \pm \sqrt{4t^2 - 4A_r t^2}}{2A_r}$$

Thus, for A_r = 35% and t= 3 ft, S= 1.66 ft and 15.48 ft.

Since, 1.66-ft is unrealistic, the spacing of the grid is rounded to 15ft.

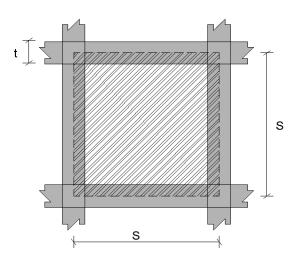


Figure 4.5: DSM grid unit cell and dimensions

For lower sand layer

Total Stress = 2040 psf

Effective stress= 854.4 psf

SPT value $(N_1)_{60} = 6$

Shear wave velocity= $85[(N_1)_{60}+2.5]^{0.25}=144.1$ m/s [modified fit of Andrus and Stokoe (2000) at $p'_r=1$ atm]

Unit weight of soil (P) = 110 pcf = 1762 kg/m³

Shear modulus= $\rho V^2 = 1762 \cdot 144.1^2 = 3.66 \times 10^7 \, kPa = 7.64 \times 10^8 \, psf$

The cyclic stress ratio is then calculated as

$$CSR = 0.65 \frac{\sigma_v}{\sigma_v} \frac{a_{max}}{g} r_d = 0.65 \frac{2040}{854.4} \cdot 0.4 \cdot 0.96 = 0.60$$

Then, for an earthquake M_w = 8.7, the modified CSR = 0.60/0.68 = 0.88

Now, from Figure 4.2, the CSR value for SPT value of 6 and 10% of fines is 0.08. In this case, using a factor of safety of 1.1, the CSR value is = 0.08/1.1 = 0.07.

The shear stress ratio is,

$$K_G = \frac{0.07}{0.82} = 0.08$$

For a 3-ft thick DSM grid and shear modulus ratio of 50, the required area replacement ratio A_r is 50% from Figure 4.4. For A_r =50% and t = 3 ft, the spacing S= 1.76 ft and 10.24 ft. Since, 1.76-ft is unrealistic; the spacing of the grid is 10.24 ft rounded to 10 ft. Thus, based on two layers the DSM grid spacing is designed as 10-ft with 3-ft thick of DSM grid and stiffness of the DSM grid material is 50 times higher than the stiffness of the lower sand layer (5.0 x 10^{10} psf). Similar to stone column design, the DSM grids are horizontally extended to at least of 15-ft measured from the bridge foundation.

It is also noted that rather than using the chart, the calculation can be carried out using equations provided above. A trial and error method can be used by changing the thickness of grid, area replacement ratio, and shear modulus ratio.

For example, assume thickness of DSM grid is 3ft and A_r is 20 % for the upper sand layer as an initial trial. Then the following steps can be carried out to check the design conditions:

1. calculate C_G factor to account flexure in DSM grid

$$C_G = 1 - 0.5\sqrt{1 - A_r} = 1 - 0.5\sqrt{1 - 0.20} = 0.552$$

2. calculate shear strain ratio γ_r

$$\gamma_r = \left[1 - \left(1 - A_r\right)^{1.3} \cdot \left(\frac{G_r - 1}{185}\right)^{0.4}\right] \cdot \min\left(\frac{H}{S}, 1\right)$$

$$= \left[1 - \left(1 - 0.20\right)^{1.3} \cdot \left(\frac{50 - 1}{185}\right)^{0.4}\right] \cdot \min\left(\frac{16}{28}, 1\right) = 0.56 \cdot 57 = 0.32$$

The spacing is determined from the quadratic equation presented above using t and A_r .

3. calculate shear stress reduction factor R_{rd}

$$R_{rd} = \min \left(\frac{1}{G_r \cdot \left[A_r \cdot C_G \cdot \gamma_r + \frac{1}{G_r} \cdot (1 - A_r) \right]}, 1 \right)$$

$$= \min \left(\frac{1}{50 \cdot \left[0.20 \cdot 0.552 \cdot 0.32 + \frac{1}{50} \cdot (1 - 0.20) \right]}, 1 \right) = \min \left(0.39, 1 \right)$$

$$= 0.39 > K_G = 0.14 \text{ for upper sand layer. } NOT OK$$

The chosen initial trial for DSM grids does not satisfy the required K_G of 0.14 for upper sand layer. Now, provide second trial conditions, with t=3-ft and A_r =35 %.

1. calculate C_G factor

$$C_G = 1 - 0.5\sqrt{1 - A_r} = 1 - 0.5\sqrt{1 - 0.35} = 0.596$$

2. calculate γ_r

$$\gamma_r = \left[1 - \left(1 - 0.35 \right)^{1.3} \cdot \left(\frac{50 - 1}{185} \right)^{0.4} \right] \cdot \min\left(\frac{16}{15}, 1 \right) = 0.664 \cdot 1 = 0.664$$

3. calculate R_{rd}

$$R_{rd} = \min \left(\frac{1}{50 \cdot \left[0.35 \cdot 0.596 \cdot 0.664 + \frac{1}{50} \cdot (1 - 0.35) \right]}, 1 \right) = \min (0.13, 1)$$
$$= 0.13 < K_G = 0.14 \ OK$$

Thus, the chosen design parameters for DSM grids satisfy the required shear stress reduction ratio (K_G =0.14) for upper sand layer. Similarly, other parameters for DSM grids for lower sand layer can be determined as well.

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APPENDIX-A ASSESSING LIQUEFACTION POTENTIAL

In the past four decades, several frameworks have been proposed for liquefaction assessment of soils. The most common framework is semi-empirical field based procedures. In this method, earthquake induced cyclic stresses are compared with cyclic shear resistance of the soils. The earthquake induced dynamic stresses, also known as cyclic stress ratio (CSR), are estimated based on the "simplified procedure" proposed by Seed and Idriss (1971). Over the years, the simplified procedure of estimating CSR has been modified by several researchers (eg, Seed et al. 1985, Youd et al. 2001, Cetin et al. 2004, and Idriss and Boulanger 2008). The soil resistance, also known as cyclic resistance ratio (CRR), is based on in-situ index tests such as Standard Penetration Test (SPT), Cone Penetration Test (CPT) or shear wave velocity (V_s), typicallyobtained from empirical correlations (Youd et al. 2001, Idriss and Boulanger 2008). These correlations are based on documentation of liquefaction and non-liquefaction case histories in past earthquakes.

Liquefaction in the soil is likely to happen when the CSR exceeds the CRR. Thus, a factor of safety against liquefaction (FS_L) can be calculated as the ratio of CRR divided by the CSR as

$$FS_L(z) = CRR(z) / CSR(z)$$
(A.1)

From this equation, the liquefaction potential of the soils can be assessed at any depth z. Liquefaction is likely to occur when the FS_L is less than unity (<1.0), whereas liquefaction is not likely to occur when the FS_L exceeds unity (>1.0). However, the parameters used in the above equation are developed from semi-empirical relationships, and therefore the value of FS_L is not an exact value to evaluate the liquefaction potential. Furthermore, several researchers have proposed different relationships to estimate the CSR and CRR of the soils, and thus FS_L obtained from different methods will results in different values. Therefore, careful engineering judgment would be required to properly assess the liquefaction potential of soils.

Determination of the Earthquake Induced Cyclic Stress Ratio (CSR)

The basic relationship proposed by Seed and Idriss (1971) is as follows

$$CSR = \frac{\tau_{av}}{\sigma_{vo}} = 0.65 \left(\frac{a_{\text{max}}}{g}\right) \left(\frac{\sigma_{vo}}{\sigma_{vo}}\right) r_d \tag{A.2}$$

where τ_{av} is the average, or uniform, earthquake-induced cyclic shear stress, σ'_{vc} is the preearthquake effective overburden stress, σ_{vo} is the vertical total stress in the soil at the depth in question, a_{max} is the peak horizontal acceleration at the ground surface modified for site specific soil conditions, g is the acceleration due to gravity, and r_d is a stress reduction factor which takes into account the flexibility of the soil column.

In the above equation, the a_{max} can be estimated by using site specific response analysis. The site specific response analysis provides detailed modeling of the site conditions and provides better conversion of bed rock peak acceleration to the peak ground surface acceleration. However, the site response analyses can directly predict the CSR; they are not used with a simplified procedure. By using the indirect method, the maximum surface acceleration can be obtained by multiplying the bedrock maximum acceleration values by amplification factors (F). Stewart et al.(2003)

provided the amplification factors for different soil formation, which account for nonlinear response at higher levels of shaking. The factor can be obtained as

$$\ln F = \alpha + \beta (a_{\text{max}})_{rock} \tag{A.3}$$

where α and β are shown in Table A.1.

Table A.1 Coefficients for estimation of *F* (after *Stewart et al. 2003*)

Surface Geology Category	α	β
Quaternary alluvium	-0.15	-0.13
Holocene lacustrine/marine	-0.59	-0.39
Holocene coarse	-0.11	-0.1
Holocene fine/mixed	-0.5	-0.33
Pleistocene	0.14	0.02
Tertiary	0.23	-0.02
Mesozoic+ Igneous	-0.13	-0.08

Over the past four decades, many researchers have proposed different semi-empirical correlations to estimate the r_d factor (e.g., shihara 1977, Iwasaki et al. 1978, Golesorkhi 1989, Idriss 1999, Seed et al. 2001, and Cetin et al. 2004). From previous research, it was shown that the r_d factor is mainly dependent on the earthquake ground motion characteristics (eg, intensity and frequency content), earthquake magnitude, nonlinear dynamic soil properties, soil depth, and thickness of the soil layer. Thus, different correlations have been proposed by incorporating different parameters.

For routine practice and non-critical projects, Youd et al. (2001) proposed a correlation to determine the r_d factor, which is shown in equation A.4. The correlation is modified from the recommendation given by Seed and Idriss (1971) (Figure A.1).

$$r_d = \frac{1.000 - 0.4113z^{0.5} + 0.04052z + 0.001753z^{1.5}}{1.000 - 0.4177z^{0.5} + 0.05729z - 0.006205z^{1.5} + 0.001210z^2}$$
(A.4)

where z is the depth below the ground surface in meters. Even though the equation provides the r_d factor to a depth of 23-m, the simplified procedure was only verified to depth of 15-m by Youd et al. (2001). Thus, the equation is only applicable to the maximum depth of 15-m and is not recommended for use at greater depths.

Based on several parametric site response analyses, and extending the work of Golesorkhi (1989), Idriss (1999) developed a correlation for r_d as a function of depth and earthquake magnitude (M). The expression is shown in equation A.5.

$$r_d = \exp\left[\alpha(z) + \beta(z)M_w\right] \tag{A.5}$$

where

$$\alpha(z) = -1.012 - 1.126 \sin\left(\frac{z}{11.73} + 5.133\right)$$
(A.6)

$$\beta(z) = 0.106 + 0.118 \sin\left(\frac{z}{11.28} + 5.142\right) \tag{A.7}$$

and z is depth in meters, M is moment magnitude, and the arguments inside the sine terms are in radians. The above equation is mathematically applicable to a depth of 34-m; however, Idriss and Boulanger (2008) recommended applying the equation to a maximum depth of 20-m. At higher depths, site specific response analysis is recommended.

Determination of the Cyclic Resistance Ratio (CRR)

As mentioned earlier, only SPT based correlations are summarized for the estimation of CRR. The CRR for any earthquake magnitude (M) and effective stress (σ'_{vc}) is estimated as

$$CRR_{M,\sigma_{vo}} = CRR_{M=7.5,\sigma_{vo}=1 atm} \cdot MSF \cdot K_{\sigma}$$
(A.8)

where $CRR_{M=7.5,\sigma'vc=I}$ is the reference cyclic stress ratio adjusted for the earthquake magnitude of 7.5 (M_w) and effective vertical consolidation pressure of 1 atmosphere, MSF is the earthquake magnitude scaling factor to account for the earthquake magnitude under consideration, and K_σ is the overburden correction factors to account for the overburden stresses at the depth of interest. To be consistent in determining the CRR, all the simplified procedure evaluate the $CRR_{M=7.5,\sigma'vc=I}$ first and then additional factors (MSF,K_σ) are applied to account for the site specific conditions.

Estimation CRR_{7.5,1 atm}

Youd et al. (2001) recommended a correlation for CRR modified from Seed et al. (1985) and shown in the equation below

$$CRR_{7.5,1atm} = \frac{1}{34 - (N_1)_{60cs}} + \frac{(N_1)_{60cs}}{135} + \frac{50}{\left[10 \cdot (N_1)_{60cs} + 45\right]^2} - \frac{1}{20}$$
(A.9)

where $(NI)_{60cs}$ is the equivalent clean sand SPT values corrected for the percentage of fine contents (FC). A chart developed based on the above equation is shown in Figure A.2. For the case of sand with fines, Youd et al. (2001) proposed the correlation to compute equivalent clean sand $(N_1)_{60cs}$ based on $(N_1)_{60}$ for clean sand. The correction factors are as follows

$$(N_1)_{60cs} = \alpha + \beta (N_1)_{60}$$
 (A.10)

where α and β are calculated as

$$\alpha = \begin{cases} 0 & for FC \le 5\% \\ \exp[1.76 - (190/FC^2)] & for 5 < FC < 35\% \\ 5.0 & for FC \ge 35\% \end{cases}$$
(A.11)

$$\beta = \begin{cases} 1.0 & for FC \le 5\% \\ [0.99 + (FC^{1.5} / 1000)] & for 5 < FC < 35\% \\ 1.2 & for FC \ge 35\% \end{cases}$$
(A.12)

The above equation of CRR is only applicable for $(N_1)_{60cs} < 30$, as recommended by Youd et al. (2001) because soils with $(N_1)_{60cs} \ge 30$ are considered to be non-liquefiable.

Idriss and Boulanger (2008) presented the CRR relationship from work initially proposed by Idriss and Boulanger (2004) for clean sand and shown in the equation below. The graph of the equation is shown in Figure A.3

$$CRR_{7.5,1atm} = \exp\left[\frac{(N_1)_{60cs}}{14.1} + \left(\frac{(N_1)_{60cs}}{126}\right)^2 - \left(\frac{(N_1)_{60cs}}{126}\right)^3 + \left(\frac{(N_1)_{60cs}}{126}\right)^4 - 2.8\right]$$
(A.13)

The fine content correction factor to compute the equivalent clean sand is given as

$$(N_1)_{60cs} = (N_1)_{60} + \Delta(N_1)_{60} \tag{A.14}$$

$$\Delta(N_1)_{60} = \exp\left(1.63 + \frac{9.7}{FC} - \left(\frac{15.7}{FC}\right)^2\right)$$
(A.15)

Estimation of Magnitude Scaling Factor(MSF)

CRR depends on the number of loading cycles, which strongly correlates with earthquake magnitude (*Seed et al. 1975*). The *MSF* is used to adjust the *CRR*_{7.5,1 atm} to account for different magnitude earthquakes that can occur at a specific site Different researchers have proposed different relationships for MSF.

Youd et al. (2001) recommended the lower bound of MSF as

$$MSF = \frac{10^{2.24}}{M_w^{2.56}} \tag{A.16}$$

Idriss and Boulanger (2008) recommended the relationship originally developed by Idriss (1999) with the following relationship;

$$MSF = 6.9 \exp\left(\frac{-M}{4}\right) - 0.058 \le 1.8$$
 (A.17)

Estimation Overburden Correction Factor (K_{σ})

The overburden correction factor (K_{σ}) is used to adjust the *CRR* for effective overburden stress at different depths. Effective stress in the soil is a function of depth and *CRR* of sand depends on the effective stress. Thus, the liquefaction resistance of the same sand would be different at different depths. To be consistent the CRR values are corrected for the overburden stress.

Youd et al. (2001) recommended the K_{σ} for engineering practice based on the work of Hynes and Olsen (1999). The proposed relationship is

$$K_{\sigma} = \left(\sigma_{vo} / P_{a}\right)^{(f-1)} \le 1.0$$
 (A.18)

where f is an exponent that is a function of site conditions including relative density (D_r) , stress history, aging, and overconsolidation ratio $(f = 0.7 - 0.8 \text{ for } D_r = 40 - 60\% \text{ and } f = 0.6 - 0.7 \text{ for } D_r = 60 - 80\%)$, and P_a is the atmospheric pressure measured in the same units as σ'_{vo} .

Idriss and Boulanger (2008) adopted the procedure to compute K_{σ} from Idriss and Boulanger (2004) with the following relationships;

$$K_{\sigma} = 1 - C_{\sigma} \ln \left(\frac{\sigma_{vo}}{P_{a}} \right) \le 1.1 \tag{A.19}$$

$$C_{\sigma} = \frac{1}{18.9 - 2.55\sqrt{(N_1)_{60}}} \le 0.3 \tag{A.20}$$

where $(NI)_{60cs}$ is the equivalent clean sand SPT values corrected for the percentage of fine contents (FC), σ'_{vo} is the effective stress at given depth, and P_a is the atmospheric pressure measured in the same units as σ'_{vo} .

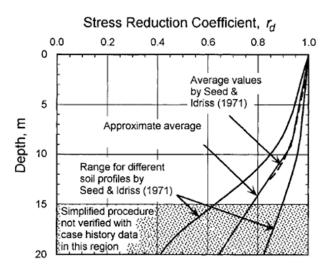


Figure A.1: Range of r_d values for different soil profiles by Seed and Idriss (1971) together with the approximate average value predicted by equation A.3 (Youd et al. 2001)

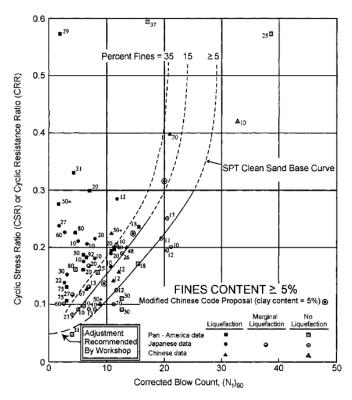


Figure A.2: SPT Clean-Sand Base Curve for Magnitude 7.5 Earthquakes (Youd et al. 2001, Seed et al. 1985)

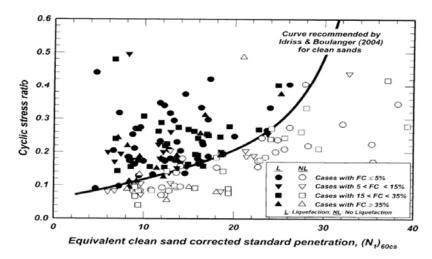


Figure A.3: CRR for M=7.5 and $\sigma'_{vc} = 1$ atm proposed by Idriss and Boulanger (2008)

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APPENDIX-B RESIDUAL STRENGTH OF LIQUEFIED SOIL

One of the most severe effects of liquefaction is the loss of soil shear strength, which ultimately causes instability in the ground deformation under static loading alone (ie, after the earthquake shaking). When the shear strength of liquefied soil is not sufficient to maintain stability, flow slide occurs, which can involve a large volume of soil and produce very large soil deformation. Bridges foundations resting on soils involved in flow slides can lead to complete damage of entire superstructure. Therefore, estimating the residual shear strength (S_r) of liquefied soil should be considered when assessing the post-liquefaction performance of a bridge foundation.

Over the past three decades, several researchers have proposed empirical relationships for estimating the in-situ S_r of liquefied sand by back-analyses of liquefaction flow slides. The pioneering work of back-analysis of liquefaction flow slides to estimate the S_r was first carried out by Seed (1987). Since then, several researchers have modified the method (eg, Seed and Harder 1990, Stark and Mesri 1992, Olsen and Stark 2002, Idriss and Boulanger 2008). Seed and Harder (1990) provides an estimation of S_r in residual strength, as shown in Figure B.1whereas Olsen and Stark (2002) [Figure B.2], Idriss and Boulanger (2008) [Figure B.3], provide the estimation of S_r interms of overburden stress normalized by residual strength. Recently, Kramer (2008) proposed a new hybrid model based on the work of Kramer and Wang (2007) to estimate the S_r in terms of strength normalized by atmospheric pressure.

The Kramer (2008) method to compute the residual strength is

$$S_r = \exp\left(-8.444 + 0.109(N_1)_{60} + 5.379\left(\frac{\sigma_v}{1 atm}\right)^{0.1}\right)$$
(B.1)

where S_r is in terms of atmospheric pressure. In this model, fine corrections are not performed.

In literature, no consensus has been met for estimating the residual strength of the liquefied soil. Different procedures available in literature (eg, Seed and Harder 1990, Stark and Mesri 1992, Olsen and Stark 2002, Idriss and Boulanger 2008) estimate the residual strength of liquefied soil with significant uncertainty (as shown in Figure B.1, Figure B.2, and Figure B.3). Therefore, in practice all procedures are recommended to use in estimating the residual strength of the liquefied soil and based on engineering judgment appropriate weightage factor should be applied different methods.

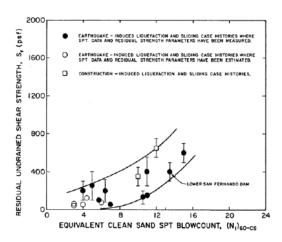


Figure B.1: Estimation of residual strength from SPT resistance (Seed and Harder, 1990)

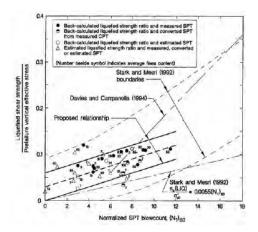


Figure B.2: Estimation of normalized residual strength from SPT resistance (Olson and Stark 2002)

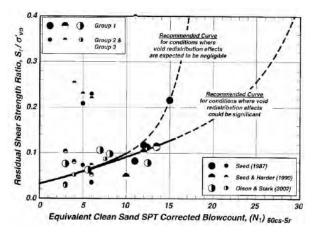


Figure B.3: Estimation of normalized residual strength from SPT resistance (Idriss and Boulanger 2008)

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APPENDIX-C ESTIMATING LATERAL SPREADING DISPLACEMENT

Liquefaction induced-lateral spreading can occur in gently sloping ground and in the vicinity of natural and cut slopes. It is crucial to determine the amount of lateral spreading, particularly for the design of bridge foundations. However, predicting the level of ground movement due to liquefaction is very complex and difficult. The magnitude of the displacement within lateral spreads depends upon local topography, soil stratigraphy, material properties, and ground motion. A number of different procedures are proposed in the past by several researchers, ranging from empirical correlation to nonlinear site response analyses. For routine engineering practice, simplified displacement procedures are commonly used.

The most common procedures to estimate the lateral spreading are based on estimated shear strain potential (eg,Shamoto et al. 1998, Zhang et al. 2004, Faris et al. 2006, Idriss and Boulanger 2008) and Newmark sliding block (eg,Lin and Whitman 1983, Kramer and Smith 1997, Bray and Travasarou 2007). The shear strain potential approach is most applicable to conditions where the ground surface is a gentle slope and the ground displacement is typically the result of distributed shear. On the other hand, the Newmark sliding block based procedure is applicable to the conditions where the failure surface is reasonably predictable. It is noted that all the procedures predict different values of lateral spread with quite large uncertainty. Therefore, cautions and engineering judgment are required in using the methods available in the literature.

Estimated Shear Strain Potentials

The Idriss and Boulanger (2008) procedure is used to estimate the lateral displacement due to liquefaction. In this method, the lateral spreading displacement or lateral displacement index (*LDI*) is calculated by integrating maximum shear strain within a liquefiable layer over the thickness of the liquefaction layers as

$$LDI = \int_0^{Z_{\text{max}}} \gamma_{\text{max}} dz \tag{C.1}$$

where Z_{max} is the depth of the liquefiable layer, γ_{max} is the maximum shear strain during undrained cyclic loading, which can be computed as

$$\gamma_{\text{max}} = \begin{cases}
0 & \text{if} & FS_{liq} \ge 2.0 \\
\min\left(\gamma_{\text{lim}}, 0.035\left(2 - FS_{liq}\right)\left(\frac{1 - F_{\alpha}}{FS_{liq} - F_{\alpha}}\right)\right) & \text{if} & 2 > FS_{liq} > F_{\alpha} \\
\gamma_{\text{lim}} & \text{if} & FS_{liq} \le F_{\alpha}
\end{cases}$$
(C.2)

where

$$\gamma_{\text{lim}} = 1.859 \left(1.1 - \sqrt{\frac{(N1)60cs}{46}} \right)^3 \ge 0$$
(C.3)

$$F_{\alpha} = 0.032 + 0.69 \sqrt{\left(N_{1}\right)_{60cs}} - 0.13 \left(N_{1}\right)_{60cs} \tag{C.4}$$

 γ_{max} is the limiting shear strain for the lateral spreading, FS_{liq} is the factor of safety against liquefaction, and $(N1)_{60cs}$ is SPT values for corrected fine contents.

Newmark Sliding Block

In the Newmark sliding block method, the soil mass is assumed to slide incrementally when the shaking-induced inertial forces cause the total shear stress to exceed the available shear resistance. The inertial force causing the yielding (onset of the sliding) of the mass is described by the yield acceleration coefficient (k_y) , which is given by the inertial force at yield divided by the slide mass. In routine engineering work, k_y can be obtained by conducting slope stability analysis of the ground profile by which entails incrementally increasing the horizontal acceleration until the factor of safety becomes unity. For slope stability analysis, the strength of the liquefiable soil is replaced with its liquefied residual strength (S_r) .

Bray and Travasarou (2007) developed an empirical relationship to estimate the ground deformation, which was based on a very large set of ground motion records and nonlinear deformable sliding block model. The model proposed by Bray and Travasarou incorporated different parameters such as design earthquake magnitude (M_w), k_y , and pseudo-spectral acceleration (PSA) at the fundamental period of the sliding mass as a ground motion input parameter If the sliding mass is assumed to be Newmark rigid block, peak ground acceleration (PGA) can be used in estimating the lateral displacement by replacing the PSA. The correlation provided by Bray and Travasarou (2007) for the Newmark rigid block case can be written as

$$D(cm) = Exp[-0.22 - 2.83ln(k_y) - 0.333(ln(k_y))^2 + 0.566ln(k_y)ln(PGA) + 3.04ln(PGA) - 0.244(ln(PGA))^2 + 0.278(M_w - 7)]$$
(C.5)

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APPENDIX-D ESTIMATING P-Y CURVE FOR PILE CAP

As recommended in CALTRANS (2011) guidelines, different passive failure scenarios have to be considered for non-liquefied crust layer. There are two possible scenarios for the failure of the the theorem these the second the minimum value between these two is taken as the controlling condition. In Case A, a log-spiral based passive pressure is applied to the face of the pile cap. This passive pressure is combined with the lateral resistance provided by the portion of the pile length that extends through the crust. A side force on the pile cap is added to the passive resistance. On the other hand, case B assumes that the pile cap, soil crust beneath the pile cap, and piles within the crust act as a composite block. This block is loaded by a Rankine passive pressure and the side force is developed over the full height of the block. Rankine passive pressure is assumed in this case because the weak liquefied layer directly beneath the composite block cannot transfer the stresses required to develop the deeper log-spiral failure surface that is generated by wall face friction. More detailed information can be found in CALTRANS (2011).

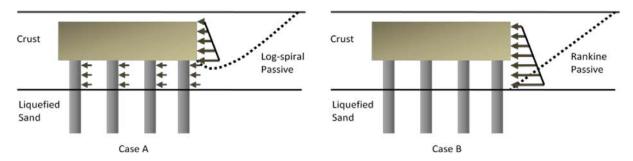


Figure D.1: Possible failure wedges for crust overlain in liquefiable soil under group piles (CALTRANS 2011)

The *p-y* curves for the pile cap are developed using the same procedure recommended in the CALTRANS (2011). For convenience, all the expressions available in CALTRANS (2011) guidelines for computing *p-y* curves for pile caps are listed in this Appendix. The variables used in the expression are defined in Figure D.2.

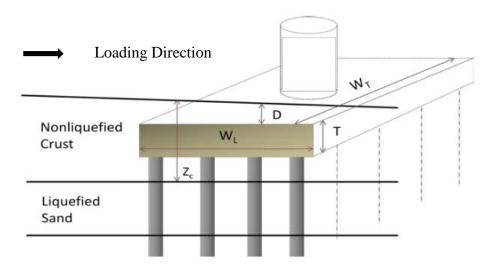


Figure D.2:Description of the variables used in calculation (CALTRANS 2011)

Case A

For case A, the ultimate load can be calculated as

$$F_{ULT-A} = F_{PASSIVE-A} + F_{PILES-A} + F_{SIDES-A}$$
(D.1)

F_{PASSIVE-A}

where, $F_{PASSIVE-A}$ is computed depending upon the type of soil in the crust layer given below. The passive force of the cohesive soil is estimated using the expression provided by CALTRANS (2011)

$$F_{PASSIVE} = \begin{cases} \left(\overline{\sigma_{v}}K_{p} + 2c'\sqrt{K_{p}}\right)(T)(W_{T})(k_{w}) & \text{for cohesion-friction (c-ϕ) soil} \\ (4 + \frac{\gamma(D+T)}{c} + \frac{D+T}{4W_{T}} + 2\alpha)cW_{T}\frac{(D+T)}{2} & \text{for cohesive (c) soil only} \end{cases}$$
(D.2)

where, σ'_v is the vertical effective stress, c is the undrained shear strength, D is the depth of pile cap from ground surface, W_T is the width of the pile cap, Z_c is the depth of the crust layer from ground surface, k_w is an adjustment factor for a wedge shape failure surface obtained from Ovesen (1964) and Brinch Hansen (1966), α is the adhesive factor, and K_p is coefficient of passive earth pressure. For cohesive clay, CALTRANS (2011) adopted the expression for passive resistance developed by Mokwa and Duncan (2000). Thefactors k_w and K_p are computed as

$$k_{w} = 1 + \left(K_{p} - K_{a}\right)^{\frac{2}{3}} \left(1.1\left(1 - \frac{T}{D+T}\right)^{4} + \frac{1.6B}{1 + \frac{5W_{T}}{T}} + \frac{0.4\left(K_{p} - K_{a}\right)\left(1 - \frac{T}{D+T}\right)^{3}B^{2}}{1 + \frac{0.05W_{T}}{T}}\right)$$
(D.3)

$$K_{p-(\log spiral)} = \begin{cases} Tan^{2} \left(45 + \frac{\phi}{2} \right) \left(1 + \left(0.8152 - 0.0545 \phi + 0.001771 \phi^{2} \right) \frac{\delta}{\phi} - 0.15 \left(\frac{\delta}{\phi} \right)^{2} \right) & \phi > 0 \\ 1 & \text{for } \phi = 0 \end{cases}$$
(D.4)

where B is based on spacing of multiple anchor block (B=1 for a single pile cap) K_a is the active earth pressure coefficient and computed as

$$K_a = Tan^2 \left(45 - \frac{\phi}{2} \right) \tag{D.5}$$

F_{PILES-A}

The ultimate lateral resistance of the pile can be estimated using API (1993) as

For sand material

$$p_{ult-Pile} = \left(C_1 \bar{H} + C_2 B\right) \gamma \bar{H} \qquad for sand$$
(D.6)

where H is the average pile depth in the crust, B is the pile diameter, γ is the effect unit weight of the soil, and C_1 and C_2 are coefficients computed as

$$C_1 = 3.42 - 0.295\phi + 0.00819\phi^2
C_2 = 0.99 - 0.0294\phi + 0.00289\phi^2$$
for $20 \le \phi \le 40$
(D.7)

The expressions for C_1 and C_2 are developed by the CALTRANS (2011) based on the chart provided in API (1993).

For the clay material, the ultimate resistance of soil per unit length varies from 3c to 9c depending upon depth of the clay layer.

$$p_{ult-Pile} = \begin{cases} \left(3c + \gamma'X + Jc\frac{X}{B}\right)B & \text{for } X < X_{R} \\ 9cB & \text{for } X \ge X_{R} \end{cases}$$
(D.8)

where X is depth below ground surface, J is the empirical constant varies from 0.25 to 0.5, c is the cohesion, B is the diameter of pile, γ is the effect unit weight of the soil, and X_R is the depth below the ground surface and estimated as

$$X_{R} = \frac{6B}{\frac{\gamma'B}{c} + J} \tag{D.9}$$

Then, using the $p_{ult-pile}$ of a single pile, the total force can be calculated as

$$F_{PILES-A} = n \cdot GRF \cdot p_{ult-pile} \cdot L_c \tag{D.10}$$

where n is the number of piles in the group, GRF is the group reduction factor, and L_c is the length of the pile extended through the crust.

$\underline{F}_{SIDES-A}$

Based on the centrifuge tests, Boulanger et al. (2003) found that the interface friction along the side and base of the pile cap are significant and recommended to considered in the design. The base friction force in the pile cap can be ignored when a gap between the

pile cap base and underlain soil layer is likely to occur (*Boulanger et al. 2003*). Therefore, engineering judgment would be required whether to consider the base friction force or not. In this report, the base friction is ignored assuming that the sufficient gap will be developed during liquefaction and only side friction force is considered. The load on the side of the pile cap can be estimated as

$$F_{SIDES} = \begin{cases} 2(\sigma_{v}^{'} Tan(\delta) + \alpha c^{'}) (T)W_{L} & \text{for } c - \phi \text{ soil} \\ 2\alpha c(T)W_{L} & \text{for } c \text{ soil} \end{cases}$$
(D.11)

All the variables are described earlier in the above sections.

Case B

For the case B, the ultimate load can be calculated as

$$F_{ULT-B} = F_{PASSIVE-B} + F_{SIDES-B} \tag{D.12}$$

In this case, the piles and the cap act as a composite block. The calculation of $F_{PASSIVE-B}$ is similar to that of case A except the K_p is calculated from Rankine earth pressure theory as

$$K_p = Tan^2 \left(45 + \frac{\phi}{2} \right) \tag{D.13}$$

Also, $F_{SIDES-B}$ can be calculated from the above equation by replacing pile cap thickness, T, by the thickness of the composite block (pile cap-pile-soil) (ie, Z_c -D).

Once the passive pressure is computed from above two methods, the lower passive earth pressure force controls failure of the non-liquefied crust layer.

Determination of Δ_{MAX}

To develop the p-y curves for the cap, the maximum relative displacement to fully mobilize passive resistance against the bent-wall needs to be determined. As described in the CALTRANS (2011) design example, Δ_{MAX} is determined with following relationship

$$\Delta_{MAX} = (T)(0.05 + 0.45 f_{depth} f_{width})$$
(D.14)

where f_{depth} and f_{width} are adjustment factors to account the effect of finite thickness and width of pile cap and calculated as

$$f_{depth} = e^{-3(\frac{Z_c - D}{T} - 1)}$$
 (D.15)

$$f_{width} = \frac{1}{\left(\frac{10}{\frac{W_T}{T} + 4}\right)^4 + 1}$$
(D.16)

Finally, the lateral force (p) for the p-y curve of the pile cap can be computed by distributing the passive force (computed above) along the depth of the non-liquefied crust layer. Then, the idealized p-y curve for the pile cap can be computed as shown in Figure D.3.

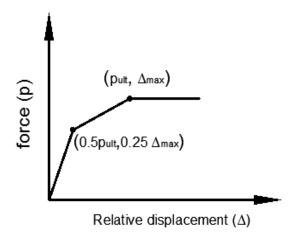


Figure D.3:Idealized *p-y* curve for pile cap

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APPENDIX-E RESEARCH WORK PUBLICATIONS

The following are the publications from the research on stone columns and DSM grids funded jointly by ODOT, OTREC, PEER, and Hayward-Baker Inc. Copies of these publications have been submitted to ODOT under separate cover.

Rayamajhi, D., T.V. Nguyen, S.A. Ashford., R.W. Boulanger, J. Lu, A. Elgamal, and L. Shao. Simplified Design Method for Discrete Columns in Liquefiable Soils Based on Numerical Analyses. ASCE, *Journal of Geotechnical and Geoenvironmental Engineering*. 2013. (In press)

Nguyen, T.V., D. Rayamajhi, S.A. Ashford, R.W. Boulanger, J. Lu, A. Elgamal, and L. Shao. Design of DSM Grids for Liquefaction Remediation. ASCE, *Journal of Geotechnical and Geoenvironmental Engineering*.2013.(In press)

Rayamajhi, D., T.V. Nguyen, S.A. Ashford, R.W. Boulanger, J. Lu, A. Elgamal, and L. Shao. Effect of Discrete Columns on Shear Stress Distribution in Liquefiable Soil. *Geocongress 2012: State of the Art and Practice of Geotechnical Engineering*, ASCE, Reston, VA, 2012, pp. 1908-1917.

Nguyen, T.V., D. Rayamajhi, S.A. Ashford, R.W. Boulanger, J. Lu, A. Elgamal, and L. Shao. Effect of DSM Grids on Shear Stress Distribution in Liquefiable Soil. *Geocongress 2012:State of the Art and Practice of Geotechnical Engineering*, ASCE, Reston, VA 2012, pp. 1948-1957.