

# PROFICIENCY TEST GAS WELDING & CUTTING

06-11

## I. Multiple Choice

1. Inspect the following before operation:
  - a) Secured tanks.
  - b) Good ventilation.
  - c) Regulator hose.
  - d) Tips.
  - e) All of the above.
  
2. Personal Protective Equipment required (PPE):
  - a) Eye protection/hood.
  - b) Pants over shoes.
  - c) Leather coat/apron.
  - d) Welding gloves.
  - e) All of the above.
  
3. What procedure is accurate?
  - a) Open acetylene tank full
  - b) Open O<sub>2</sub> tank completely
  - c) O<sub>2</sub> pressure 10 lbs.
  - d) All the above
  - e) None of the above

## II. True/False

4. \_\_\_\_\_ Tanks need to be secured in an upright position to a stand, cart, or wall.
5. \_\_\_\_\_ Acetylene hose is green.
6. \_\_\_\_\_ Always open acetylene tank fully.
7. \_\_\_\_\_ Ignite the acetylene gas first.
8. \_\_\_\_\_ Keep flammable material handy.
9. \_\_\_\_\_ Wear short pants, loose clothing (preferably 100% cotton) when using welders.
10. \_\_\_\_\_ The correct level of shaded LENSES is critical for proper Eye protection and should always be used.
11. \_\_\_\_\_ Turn off O<sub>2</sub> first.

Employee Name: \_\_\_\_\_ Pass \_\_\_\_\_ No/Pass \_\_\_\_\_ Date: \_\_\_\_\_  
Take this test to your supervisor or trainer for sign off.